

# Installation Instructions

## K3222S

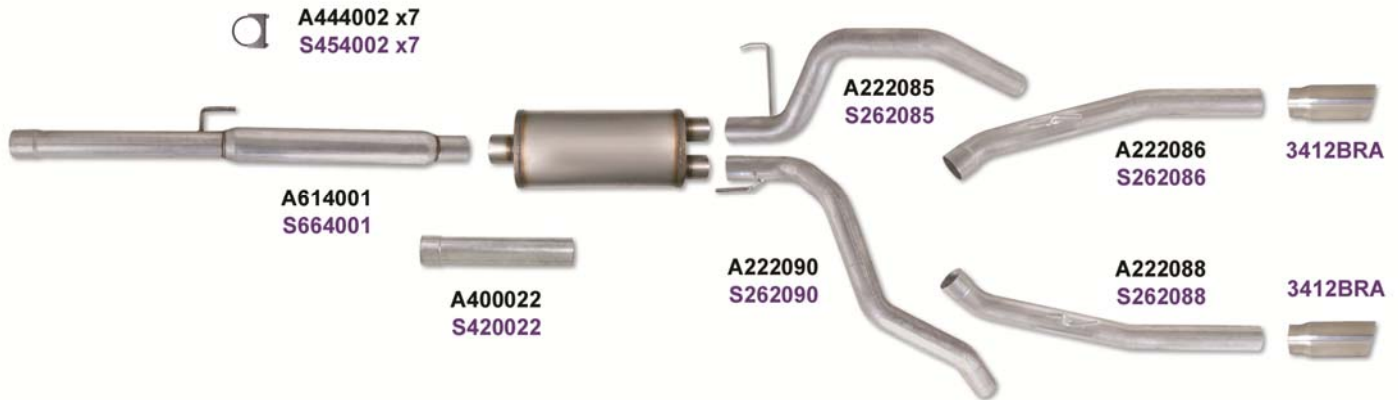
### 2009-2012 Dodge 3" Stainless Dual

Tools needed: standard and metric deep socket set, hacksaw or sawzall, aerosol lubricant.

(If your vehicle is equipped with a catalytic converter it is unlawful to remove.)

**(Check local laws concerning exhaust modifications)**

**For Sport models only (with rear bumper cutouts)**



#### Removal of Original System

**We suggest that a trained professional remove and install your exhaust.**

- 1) Start under the vehicle behind the stock converter. Remove the band clamp from the intermediate pipe.
- 2) Unbolt and remove the rest of the band clamps and separate the system.
- 3) Spray the stock hangers with aerosol lube and pry system from the rubber mounts starting with the intermediate pipe and stock muffler section.
- 4) Next pry and remove the tailpipe section from the rubber mounts.
- 5) Leave the rubber mounts attached to the truck for re-use.

#### Installation of New Performance System

(Do not fully tighten any clamps until the complete system is installed and aligned.)

- 1) Hang the first section tailpipes using the stock rubber mount.
- 2) Hang the second section tailpipes in the stock rubber mount.
- 3) Connect the 1st section pipes to the 2nd section pipes using bare clamp.
- 4) Install the intermediate pipe with the bare clamp and insert the muffler onto the 1st section tail pipes. Measure the distance between the muffler and intermediate pipe and cut the straight pipe (400022) to fill the gap.
- 5) Slide the tips over the 2nd section tail pipes measure where you want the tips to set then mark the pipe (make sure to allow for the clamp on the tip). Remove the 2nd section tail pipes to make your cut, Then reinstall the tailpipes and install the tips.
- 6) Starting at the front, align and tighten all the pipes and clamps. Start the engine and check for leaks.