



**DEVIANT.RACE.PARTS**

Fuel Sump Install Instructions

1. Locate the lowest point of the fuel tank.



2. With the pilot bit in your hole saw drill through the tank and let the hole saw just scuff the tank.



3. Inside the markings you have made with the hole saw you can now drill bigger or multiple holes to help drain the tank faster.



4. Once the tank is drained drill the 3 1/4" hole all the way through and debur the edges. It is possible you will drill a small hole in the sending unit but this will not hurt anything.



5. Apply a small amount of thread sealant to the 1/4" NPT drain plug.



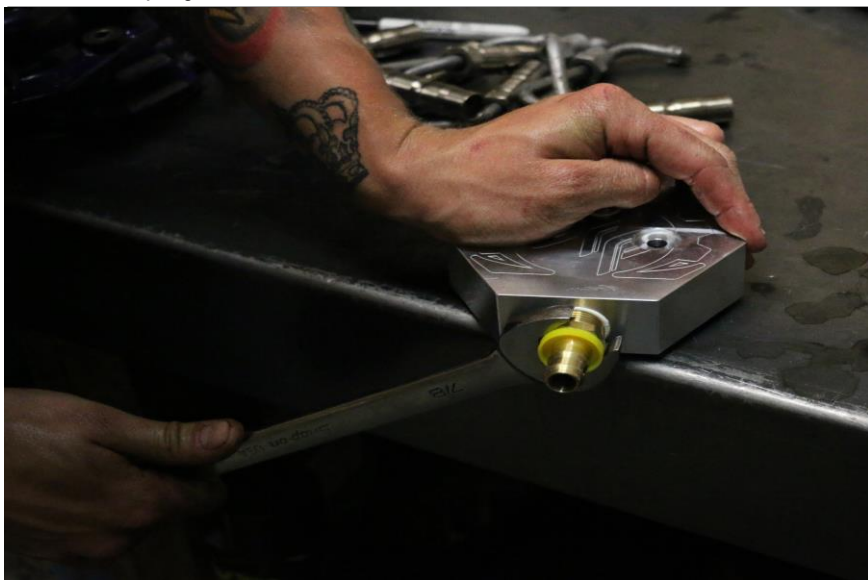
6. Thread the plug into the sump bowl. These are tapered threads we recommend to tighten one to one and a half turns past "snug"



7. Apply thread sealant to the push lock outlet fitting.

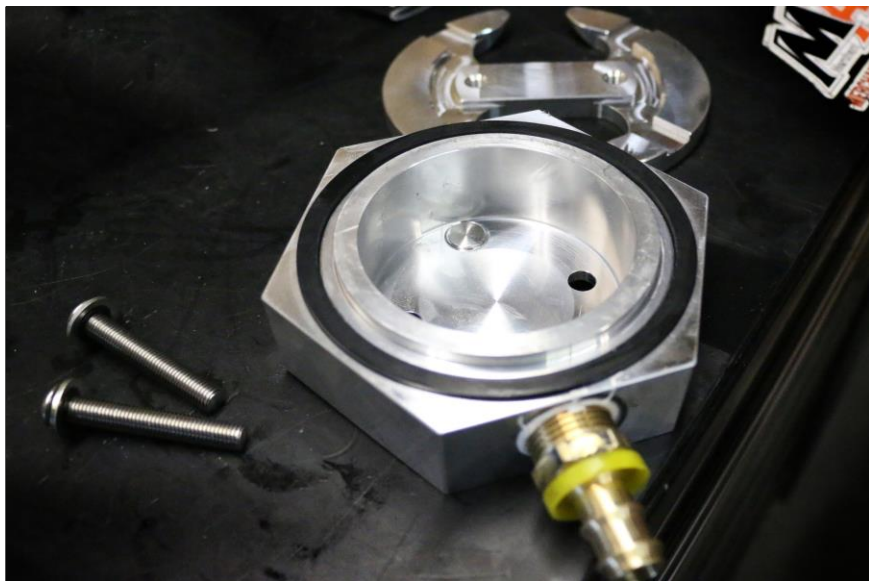


8. Thread the fitting into the sump bowl using the same tightening method as the drain plug.



9. Install the square o-ring into the groove on the sump bowl. Also slide the washers onto the provided bolts.





10. With the fuel groves down rotate the sump clamp into the fuel tank. you may need to push up on the sending unit a bit for ease of install.





Push sump bowl up into the 3 1/4" hole and thread the two bolts in. Spin the sump in the hole to make sure it is seated. Tighten evenly to 10FT LBS.



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