



#### **SPARK PLUG PART NUMBERING**

S	Type of precious metal	F Center: 0.55 mm diameter iridium. Ground electrode: 0.7 mm diameter platinum P Platinum plug S 0.7 mm diameter iridium SV 0.4 mm diameter iridium Z 0.55 mm diameter iridium
WK	Thread Diameter and Hex Size	C 12x14.0 L 18x22.2 (Reach: 12 mm) M 18x25.4 (Reach: 12 mm) MA 18x20.6 (Tapered seat, Reach: 12 mm) MW 18x20.6 (Reach: 12 mm) J 14x20.6 (Projected plug) K 14x16.0 (ISO Small Hex plug) KJ 14x16.0 (ISO Projected Small Hex plug) LP 14x20.6 (Plug for LPG applications) N 10x 16.0 Q 14x16.0 (Small Hex plug) QJ 14x16.0 (Projected Small Hex plug) QL 14x20.6 (Small Hex long housing plug) S 14x20.6 (Surface gap or Rotary) T 14x16.0 (Tapered seat) TR 14x20.6 (For marine applications) W 14x20.6, 14x19.0 (Compact type) X 12x18.0 XE 12x14.0 XU 12x16.0 U 10x16.0 Y 8x13.0 Z 1/2PFx23.8;

			Denso	NGK	Champion	Bosch	
			9	2 4	18 16, 14	10	
			16	5	12, 11	8	
			20	6	10, 9	7, 6	
16	1	Heat Range	22	7	8, 7	5	
20	<b>W</b>	lieat nange	24	8	6, 63, 61	4	
	•		27	9	4, 59	3	
			29	9.5	57		
			31	10	55	2	
			32	10.5	53		
			34	11			
			35	11.5			
			<b>A</b> 19.0 mm (Ele	ctrode Positi	on: 7 mm) 21.5mn	٦	
			<b>B</b> 19.0 mm (Elec	ctrode Position	on: 9.5 mm)		
			<b>C</b> 19.0 mm (Elec	ctrode Position	on: 5.0 mm)		
			<b>D</b> 19.0 mm (Shroud 2)				
			E (With Gasket) 19.0 mm 20.0 mm				
			E (Tapered Seat) 19.0 mm				
	***************************************		<b>F</b> 12.7 mm				
		Reach	FE 19.0 mm (Half thread)				
E			<b>G</b> 19.0 mm (Shroud 2.8) 19.0 mm (Shroud 3.0)				
			H 19.0 mm (Electrode position: 8.5 mm) 26.5 mm				
			L 11.2 mm				
			M 8.6 mm N (Taper seat, Half thread)17.5 mm				
			<b>V</b> (Tapered seat) 25.0 mm				
			None 9.5 mm 1		mm 21.5 mm		
			None (Tapered				
			A Double grou				
			A Sland G.E. (Fo		-		
					es with bent shap	e (special)	
			<b>B</b> Triple ground			<u> </u>	
			BG Triple G.E. (shrouded) D Quadruple G.E. Projected (2.0 mm projection) Project				
			mm projection, spark position 3.5 mm)				
			E Shroud: 25				
			K Projected(1 mm projection)				
VD		Shape (Type)	LM Compact type (Hex Size: 20.6 mm)				
XR PR			M Shortened insulator head length				
PK	1 😅		M Compact type (Hex Size 19.0 mm)				
			P Projected (1.5 mm projection)				
R			R With resistor				

		S Non-projected (0mm projection)Single iridium  T Double ground electrodes  TM Double ground electrodes  V Slant ground electrodes  X Full projected(2.5 mm Projection)
-U -A	Shape (Type)	<ul> <li>-A Specialty Specification</li> <li>-B Specialty Specification</li> <li>-C Cut-back G.E</li> <li>-E Specialty Specification</li> <li>-F Specialty Specification</li> <li>-G Grease applied on to threads, for CNG applications</li> <li>-GL Platinum C.E.</li> <li>-L Heat resistant G.E. Thin center electrode 3.5 mm projected insulator for motorcycles Retracted insulator formotorcycles</li> <li>-M Larger G.E.</li> <li>-N For Yamaha and Kawasaki</li> <li>-P A double layer of platinum G.E. Single platinum</li> <li>-R 10K ohm resister plug</li> <li>-S Semi-surface gap discharge type</li> <li>-S Stainless gasket</li> <li>-TP Taper-cut, single platium plug</li> <li>-U U-Groove G.E</li> <li>-U S Star-shaped C.E</li> <li>-V 1.3 mm diameter, nickel C.E.</li> <li>-Z Taper cut</li> <li>-ZU ZU plug</li> </ul>
11	Reach	A 19.0 mm (Electrode Position: 7 mm) 21.5mm B 19.0 mm (Electrode Position: 9.5 mm) C 19.0 mm (Electrode Position: 5.0 mm) D 19.0 mm (Shroud 2) E (With Gasket) 19.0 mm 20.0 mm E (Tapered Seat) 19.0 mm F 12.7 mm FE 19.0 mm (Half thread) G 19.0 mm (Shroud 2.8) 19.0 mm (Shroud 3.0) H 19.0 mm (Electrode position: 8.5 mm) 26.5 mm L 11.2 mm M 8.6 mm N (Taper seat, Half thread) 17.5 mm V (Tapered seat) 25.0 mm None 9.5 mm 11.2 mm 19.0 mm 21.5 mm None (Tapered seat) 8.3 mm 11.2 mm<
		A Double ground electrodes A Sland G.E. (For racing)

	Plug Type	AY Double ground electrodes with bent shape (special) B Triple ground electrodes BG Triple G.E. (shrouded) D Quadruple G.E. Projected (2.0 mm projection) Projected (1.5 mm projection, spark position 3.5 mm) E Shroud: 25 K Projected (1 mm projection) LM Compact type (Hex Size: 20.6 mm) M Shortened insulator head length M Compact type (Hex Size 19.0 mm) P Projected (1.5 mm projection) R With resistor S Non-projected (0mm projection) Single iridium T Double ground electrodes TM Double ground electrodes V Slant ground electrodes V Slant ground electrodes X Full projected (2.5 mm Projection)  -A Specialty Specification			
U	Thread Diameter and Hex Size	-A Specialty Specification -B Specialty Specification -C Cut-back G.E -E Specialty Specification -F Specialty Specification -G Grease applied on to threads, for CNG applications -GL Platinum C.EL Heat resistant G.E. Thin center electrode 3.5 mm projected insulator for motorcycles Retracted insulator for motorcycles -M Larger G.EN For Yamaha and Kawasaki -P A double layer of platinum G.E. Single platinum -R 10K ohm resister plug -S Semi-surface gap discharge type -S Stainless gasket -TP Taper-cut, single platium plug -U U-Groove G.E -US Star-shaped C.E -V 1.3 mm diameter, nickel C.EZ Taper cut -ZU ZU plug			
		16 20 22	<b>NGK</b> 5 6 7	12, 11 10, 9 8, 7	10 9 8

27	7	Heat Range	27 29 31 32 34 35	9 9.5 10 10.5 11 11.5	6, 63, 61 4, 59 57 55 53	7,6 5 4 3
A		Special Design	A Slant electrode, No U-Groove, No taper cut B Projected insulator (1.5mm) C No U-Groove D No U-Groove, Inconel ground electrode ES Stainless steel gasket F Special G Stainless steel gasket J Spark position: 5 mm K Spark position: 4 mm L Spark position: 5 mm M Spark position: 4 mm, for LPG applications T For LPG applications Y 0.8 mm gap Z Taper cut			





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#### SPARK PLUG ELECTRODE CONFIGURATION IDENTIFICATION



### Iridium Power Example: IK16

• With an Ultra-fine Iridium Alloy Center Electrode Employing a high melting point iridium alloy for the center electrode tip, a fine diameter of 0.4mm has been realized. This fine electrode has led to a lower spark voltage and a large increase in ignitability, which draws even more output and accelerator response from the engine. (Melting Point: Iridium: 2454° C, Platinum: 1769° C).



# Iridium Long Life Example: SK16R-P11, SK20R11, FK20HR11

Developing the world's pioneering
 0.7mm dia. Ultra-fine Iridium alloy,
 ignitability and lifetime are improved
 dramatically.



U-Groove Example: W16EX-U

- With a U-Groove ground electrode, large ignition energy can be obtained, easily igniting even lean mixtures.
- Because it is fully projected (2.5mm insulator projection), carbon fouling is reduced, and smooth starting and acceleration performance are realized.







### Iridium TT Example: 1W16TT

- Iridium TT Twin-Tip Technology was developed from the Original Equipment Specification Super
   Ignition Plug (SIP) design, fusing our patented 0.4mm diameter Iridium Rhodium alloy Center Electrode with an OE style 0.7mm Platinum Tip Ground Electrode.
- Combines the power and torque of a high performance plug with the endurance of a long life original equipment spark plug over 100,000 miles.

### Platinum TT Example: PW16TT

- Platinum TT Twin-Tip Technology enables faster flame propagation for more complete combustion.
- 1.1mm PT Center Electrode with a Titanium-Enhanced Tip Ground Electrode.
- Improved Fuel Economy, better acceleration and faster starts.

### Double Platinum Example: PK20R11

- Platinum is used in both the center electrode and the ground electrode.
- By making the center electrode
   (1.1mm dia) and by using a platinum
   tip, fuel consumption, drivability, and
   durability have been increased.



### Extended Platinum Example: PKJ20CR-L11

 By extending the spark position into the combustion chamber, the combustion efficiency is increased and fuel consumption and drivability are improved.



### Dual Electrode Platinum Example: PK20TR11

- The parts of the center electrode facing the ground electrodes have been platinum tipped.
- The dual electrode construction results in a lower required voltage during the plus (+) discharge.



### Single Platinum Example: Q20PR-P11, K16PR-TP11

- Only the center electrode is platinum tipped (1.1mm dia) which increases fuel consumption, drivability, and durability
- K16PR-TP11 has had the ground electrode taper cut, further increasing ignitability.



#### Semi-Surface Gap for Rotary Engines Example: J16AR-U11

• Employing a semi-surface gap discharge, ignitability, fouling resistance, and durability have been



### Extended Example: KJ20CR11, KJ20CR-U11

 Using a U-grooved ground electrode, a large ignition performance is obtained, allowing even lean mixtures to be ignited



### Extended Example: KJ20CR-L11

- For Mazda and Mitsubishi Vehicles.
- KJ20CR11 has no U-groove. KJ20CR-U11 has a U-groove.

#### increased.

• Reduced voltage loss using a 7-rib design.

#### easily.

 The spark position is extended into the ignition chamber, improving combustion efficiency, fuel consumption, and drivability.



# Iridium Long Life SIP (Super Ignition Plug) Example: FK20HR11, FXE20HR11

- Revolutionary DENSO Needle-to-Needle OE Technology
- Fine wire 0.55mm Iridium Alloy center electrode
- 0.7mm Platinum needle tipped ground electrode
- For exceptional performance and durability



## Semi-Surface Gap Example: W20EKR-S11, W20EPRS11

- Using a semi-surface discharge, ignitability and fouling resistance are increased.
- W20EKR-S11 are for Honda vehicles, while W20EPR-S11 are for Mitsubishi vehicles.



### Semi-Surface Double Electrode Example: W20ETR-S11

- A double ground electrode with a 1mm gap is used and fouling resistance is improved.
- Using a short opposed-type dual ground electrode, excellent durability is obtained.
- Improved ignitability due to full projection.
- Used for Toyota and Daihatsu.



# Shrouded Semi-Surface Gap Double Electrode Example: K20DTR-S11, W20DTR-S11

- In addition to a semi-surface gap construction, the end of the threaded portion has been extended into the combustion chamber, and a shroud has been attached to improve fouling resistance.
  - Used for Daihatsu and Subaru.



### Triple Electrode Example: K22PB, W20EPB

- Durability is increased with triple ground electrodes.
  - For Audi, VW, Citroen, Fiat, Mercedes-Benz, Renault.



### Double Platinum for D.I. Example: PK20R-P11

• To prevent wear during plus (+) discharge, the size of the platinum has been increased on the ground electrode.



Shrouded Semi-Surface Gap
Double Electrode
Example: K20DTR-S11, W20DTR-S11

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#### AFTERMARKET PERFORMANCE CYLINDER HEAD APPLICATION CHART

CYLINDER HEAD MANUFACTURER	SPECIFICATION SHEET RECOMMENDATION	DENSO IRIDIUM POWER EQUIVALENT
AFR AIR FLOW RESEARCH		
205cc LS1, Mongoose Street Head 225cc LS1 Mongoose Strip Head 180cc SBC Street Head 180cc LT1 Street Head 195cc SBC Street Head 195cc LT4 Street Head 305/315/325/335/345/357cc Magnum BBC 165/185cc SBF Outlaw Street Heads 205/224cc SBF Outlaw Race Heads 165/185cc SBF Street/Strip Outlaw Heads	AC 41-974 Platinum AC 41-974 Platinum AC FR3LS AC FR3LS AC FR3LS AC FR3LS CH C59C, Autolite 3932 Autolite 3924 Autolite 3922 Autolite 3924	IT16 IT16 IK16 IK16 IK16 IK16 IK16 IK16 IK27 IK16 IK22 IK16
BRODIX		
BBC, Big Brodie series C.A.R.B. legal Heads	NGK B9ES Ch14YC or AL3924	IW24 gas, IW27 alchohol IK16
Big Chief, ALL Big M - Head  FORD 20 Degree Iron Eagle, 308cc & 345 cc BBC	.750" reach, gasket, Ch C57C/C57YC .750" reach, gasket, Ch C59C /C59YC Street RC12YC .750" reach, gasket, Ch C59C/C59YC .750" reach, gasket, Ch C59C /C59YC Street RC12YC	IK31, IK01-31 IK27, Street app IK16 IK27 IK27, Street app IK16

Iron Eagle, 23 Degree, 180, 200, 215, 230cc SBC Iron Eagle S/S  Little Chief, 11degree SBC head Pro 1, 23 Degree SBC & BBC all cc's Race Series, 220cc SBC Head Race Series, 18 Degree BBC head	Angle or straight, .460 reach, tapered seat, Ch V59C / V59YC Straight, .460" reach tapered seat Ch RV12YC / AC R44TS Ch C57C / C57YC Ch C59C / C59YC Ch C59C / C59YC Ch C57C / C57YC	ITF27  ITF16  IK31, IK01-31  IK27, IK01-27  IK27, IK01-27  IK31, IK01-31
EDELBROCK  All except flathead	CIT C37 C7 C37 TC	IK16
GT-40 "Turbo-Swirl" Alum. Cyl. Heads GT-40X "Turbo-Swirl" Alum Cyl. Heads "Sportsman" Short Track Cast Iron Cyl. Heads  "Z" Aluminum Head Robert Yates Alum. Cyl. Heads "High Port" Yates Head High Port Head for all out Performance Super Cobra Jet Cylinder Heads		IK20 IK20 ITF20  IQ16 IW SERIES IW SERIES IW SERIES IW SERIES
PRO TOPLINE  Iron Lightning, Pro Lightning  Other	Ch V55C, V57C CH C55C, C57C	ITF24 IK31
TRICK FLOW		
Track Heat Alum. Cyl, heads for SB Ford 18 Degree Alum. Heads for SB Chevy 23 Degree Alum. Heads for SB Chevy R-Series cyl. Head for BB Chevy	AC-FR3LS, Autolite- 3924, NGK 7373 Ch C57C, AL 3932, NGK R5671A-10 AC-FR3LS, Autolite- 324, NGK FR5, Ch -RC Autolite-3922	IK16 IK31 IK16, IK20 IK22
WORLD  Windsor Jr  Windsor Jr. Lite  Windsor Sr. Lite		ITF20, ITF22 IK16, IK20 IK16, IK20

Roush 200 Cast Iron	ITF20, ITF22
Torquer 440, Aluminum	IK24, IK31
Sportsman II Lite	IK16, IK20
S/R	ITF16, ITF20
S/R Torquer	ITF16, ITF20
Sportsman II	ITF16, ITF20
MOTOWN 205/220	ITF16, ITF20
MOTOWN 220 Lite	IK16, IK20
MERLIN II OVAL & RECT. PORT	ITF16, ITF20
320cc & 345cc MERLIN	IK16, IK20





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#### THE INTERNATIONAL STANDARDS ORGANIZATION (ISO)

Through the International Standards Organization (ISO), automobile-manufacturing countries such as the U.S., Japan, Germany and Italy established certain standards in the manufacturing process of automobiles and spare parts, including spark plugs.

DENSO's K, KJ and PF (the first and second letter of the part number) spark plugs meet the ISO standard.

