



DSCA NO. LA990009-1703.1

MODEL FTF Compressor

DENSO SALES CALIFORNIA, INC.  
TECHNICAL SERVICE DEPT.

## SERVICE INFORMATION

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**TITLE:** [Compressor](#) Information and Instructions

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**CONDITION:** It is normal that certain DENSO First Time Fit® compressors may not turn by hand. A clutch hub holding tool or spanner wrench may be required to turn the compressor.

This compressor is a standardized assembly applicable for service replacement of “no switch” or “switch” type compressors and contains a plug in the cavity of the rear head.

### PROCEDURE FOR NO SWITCH MODELS:

Switch cavity plug remains in place, no change to compressor assembly required.

### PROCEDURE FOR SWITCH MODELS:

1. Rotate new compressor assembly so that the switch location is “up” to prevent loss of oil charge when switch cavity plug is removed.
2. Remove switch cavity plug retainer ring, switch cavity plug and O-ring from the rear head switch cavity.
3. Lubricate a new switch O-ring with 525 refrigerant oil and install the rear head switch cavity.
4. Remove the operative switch from the old compressor and install the switch in the new compressor. Install a new switch retainer ring. If switch from old compressor is inoperative, obtain and install new switch and new retainer ring.
5. Install switch cavity plug in old compressor and install retainer ring.
6. After switch installation, proceed with normal service manual procedure for compressor installation, evacuation, charge, leak check, etc.