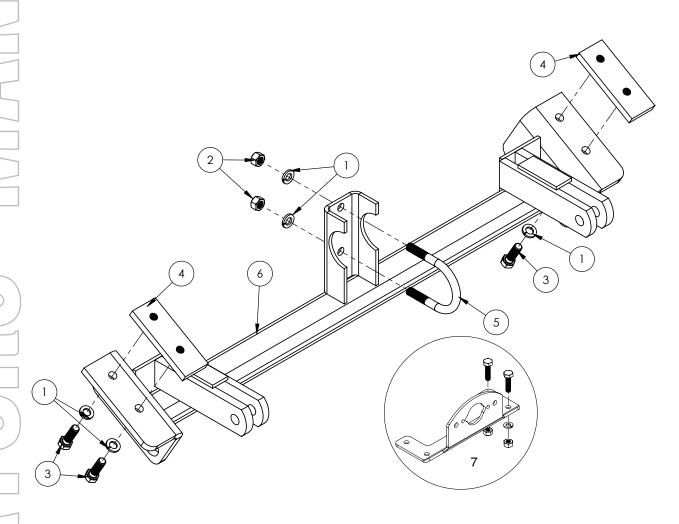


Geo Tracker Suzuki Sidekick (not 4 door)



BASEPLATE

Pin height: 16" Centers: 22-1/2"



9518016 PARTS LIST

REF.						
NO.	NO.	QTY.	DESCRIPTION			
1.	00060	6	3/8" Lockwasher			
2.	00061	2	3/8" Hex Nut			
3.	00523	4	3/8"-16UNC x 1-1/4" Hex Bolt Gr.5			
4.	07425-76	2	Threaded Frame Plate			
5.	07427	1	3/8"-16UNC x 2-1/8" x 2-7/8" Rnd. U-bolt			
6.	13116-76	1	Base Plate			
7.	5937	1	Plug Mount Kit			
8.	12329	1	Loctite(<i>not shown</i>)			

Please order replacement parts by PART NO. and DESCRIPTION.

ASSEMBLY
OPERATION
REPLACEMENT PARTS

READ complete manual CAREFULLY BEFORE attempting operation.

WARNING: FAILURE TO FOLLOW THESE INSTRUCTIONS CAN RESULT IN LOSS OF TOWING VEHICLE CONTROL, SEPARATION OF THE TOW BAR FROM THE TOWING VEHICLE, SEPARATION OF THE TOWED VEHICLE FROM THE TOW BAR, CAUSING SEVERE PERSONAL INJURY, DEATH, OR PROPERTY DAMAGE.

A CAUTION

Safety is of utmost importance at all times. There are several items that must be checked each time <u>before</u> using and <u>while</u> using a tow har

Before allowing anyone to hook up or operate a tow bar, be sure they have read and understand the proper operating procedure.

DO NOT use worn or damaged cables and/or pins.

Be sure the **SAFETY CABLES** are hooked, chassis to chassis, to both the towing and towed vehicles using the crisscross method.

Check clearance between vehicles in a turning situation.

Check base plate mounting bolts for tightness and frame for metal fatigue.

Do not load the towed vehicle with anything as you may exceed the towing capacity of the tow bar.

Keep fingers away from pivot points to prevent personal injury.

Be sure the steering components of the towed vehicle are properly aligned.

Demco baseplates are designed for use on factory vehicle suspension setups. Demco baseplates are not recommended for use on modified suspensions lowered or raised. Towing vehicle must be larger and at least 500 lbs. heavier than the towed vehicle and tow bar combined.

NOTE: This unit can be backed up in moderate increments. Any severe backwards cornering could result in damage to the Tow Bar and/or towed vehicle chassis.

For automatic transmissions: Consult your vehicle owners manual for towing suitability with the drive shaft connected. Otherwise, the towed vehicle will have to be equipped with a transmission pump or drive shaft disconnect.

Check to make sure that all lights are in proper working order.

The information on towability of vehicles is reprinted with permission of MotorHome® Magazine, and is believed to be reliable. However, Demco does not warrant the information to be correct. Always consult your towed vehicle owner's manual and follow towing instructions. Each year, MotorHome® Magazine, compiles a list of vehicles that can be towed four-down behind a motorhome with no modifications required.

Caution: MotorHome® Magazine left out any vehicles that have towing speed limits slower than 55 m.p.h., or distance limits of less than 200 miles. At a minimum, these vehicles require significant modification, such as the use of an aftermarket product, to make them towable. The availability of a Demco Tow Bar Base Plate does not imply that these vehicles can be modified or that there is an aftermarket product available. Refer to your vehicle owner's manual or consult your dealer to determine whether your vehicle can be modified to make it towable. Failure to observe this precaution could result in property damage or personal injury.

IMPORTANT INSTALLATION ITEMS

<u>DEMCO products</u> and accessories are intended to be installed by professional installers with experience, proper equipment and the ability to do modification work. Installers with these qualifications can be found in RV and Automotive Service Centers.

If the car to be towed has been in an accident, the chassis may be damaged in an area where the Base Plate attaches. It may no longer be suitable for towing. Extreme caution and careful examination are required in such a situation. It is also likely, even from a minor accident, that the hole alignment will be more difficult due to hole alignment problems.

Many DEMCO Base Plates are designed to use existing holes and hardware to mount the Base Plate to the towed vehicle. Even though the bolt is there however, do not assume it is adequate for mounting the Base Plate. Manufacturers make many changes in hardware both within and between model years. Be sure the bolt is long enough to protrude past the nut a distance no less than 1/2 the diameter of the bolt, after the Base Plate is mounted. The threads should be in good condition. We require that "LOCTITE® Blue" be used on all bolts. If a new bolt is required, be sure it is SAE Grade 5 or Metric 8.8.

NOTE: The dimensional variations between otherwise identical vehicles can be considerable. Some minor modifications may have to be made to ensure a proper fit.

BOLT TORQUE SPECIFICATIONS STANDARD BOLTS: METRIC BOLTS:

Size	Grade	Torque	Size	Grade	Torque
5/16"	5	18 ft/lbs	8mm	8	23 ft/lbs
3/8"	5	30 ft/lbs	10mm	8	45 ft/lbs
7/16"	5	50 ft/lbs	12mm	8	78 ft/lbs
1/2"	5	75 ft/lbs	14mm	8	125 ft/lbs

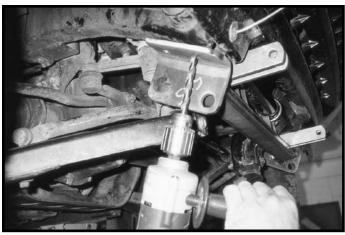
INSTALLATION INSTRUCTIONS



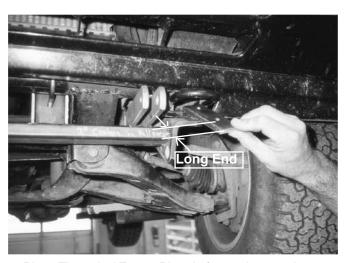
 Position base plate on vehicle with center upright mount in the center of subframe cross tube.



2. Secure base plate on vehicle using a 3/8" x 2-1/8" round u-bolt, lockwashers and hex nuts. Snug tighten u-bolt. Always use "LOCTITE. Blue" on threads.



3. Using base plate as a template, drill four 3/8" holes through frame, two on each side.



Place Threaded Frame Plate in frame, long end outward, on each side.



5. Thread four 3/8" x 1-1/4" hex head bolts with lockwashers, through base plate and frame, into nut plate. Tighten all bolts to specified torque on front page.

We require that "**L@€717E**® Blue" be used on all bolts.

Plug mount (item #7) may be installed if desired for wiring installation. Location of mount to be determined by the installer. NOTE: Excess material may be trimmed from bracket.