



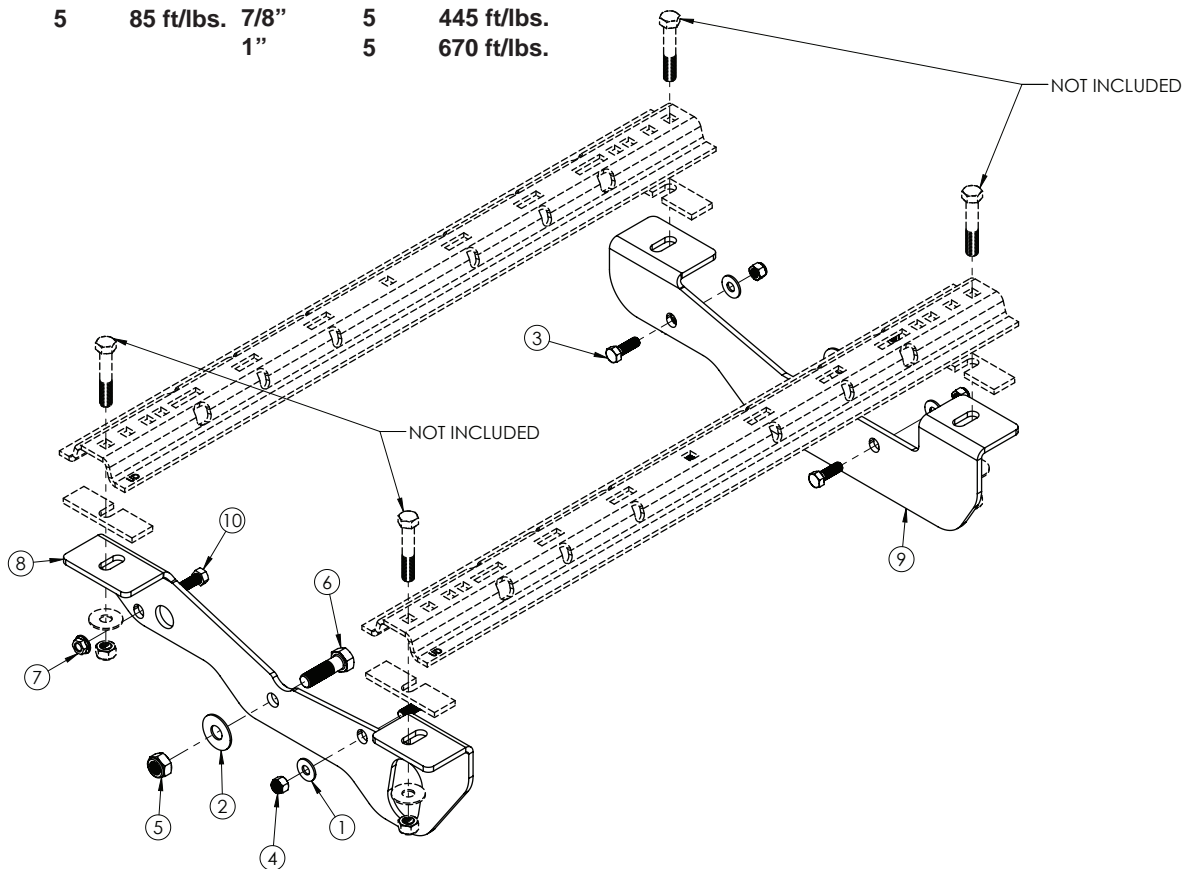
FORD

BOLT TORQUE SPECIFICATIONS

STANDARD BOLTS:

Size	Grade	Torque	Size	Grade	Torque
5/16"	5	20 ft/lbs.	9/16"	5	123 ft/lbs.
3/8"	5	35 ft/lbs.	5/8"	5	170 ft/lbs.
7/16"	5	56 ft/lbs.	3/4"	5	305 ft/lbs.
1/2"	5	85 ft/lbs.	7/8"	5	445 ft/lbs.
			1"	5	670 ft/lbs.

FRAME BRACKET



8552000 PARTS LIST

REF. NO.	PART NO.	QTY.	DESCRIPTION
1.	00085	3	1/2" Flat Washer
2.	00492	2	3/4" Flat Washer
3.	01254	3	1/2"-NC x 1-1/2" Hex Bolt Gr.5
4.	02178	3	1/2" Nylon Hex Nut
5.	02961	2	3/4" Nylon Hex Nut
6.	05047	2	3/4"-NC x 2-1/2" Hex Bolt Gr.5
7.	10379	1	1/2" Serrated Flange Nut
8.	14199-76	1	Frame Bracket Driver Side
9.	14200-76	1	Frame Bracket Passenger Side
10.	14266	1	1/2" -NC x 1 3/4" Hex Bolt (Knurled Neck)
11.	14238	1	1/2" Fish Wire (not shown)

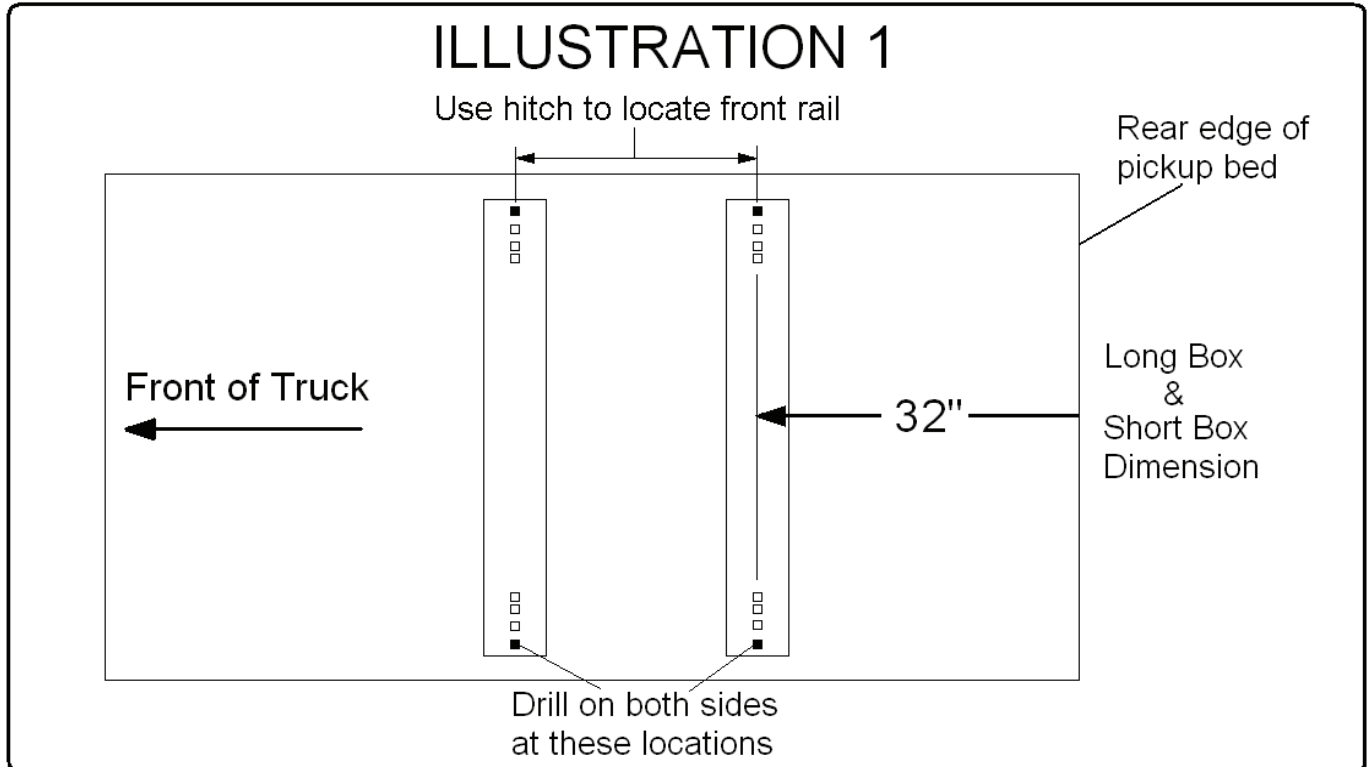
Please order replacement parts by **PART NO.** and **DESCRIPTION.**

ASSEMBLY
OPERATION
REPLACEMENT PARTS

READ complete manual *CAREFULLY*
BEFORE attempting operation.

Doing Our Best to Provide You the Best

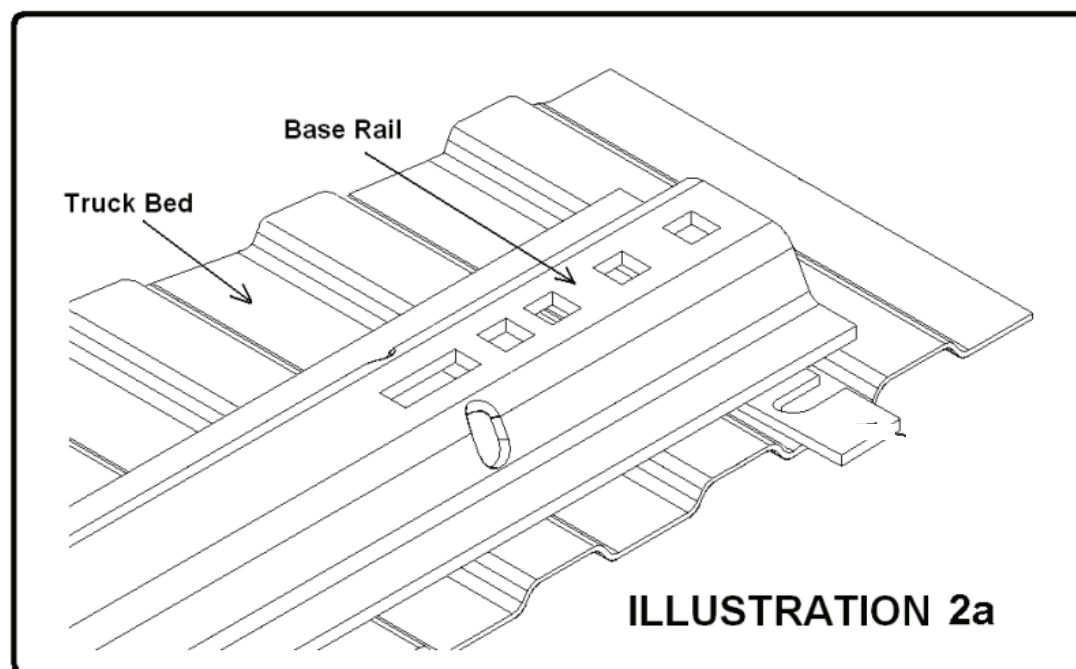
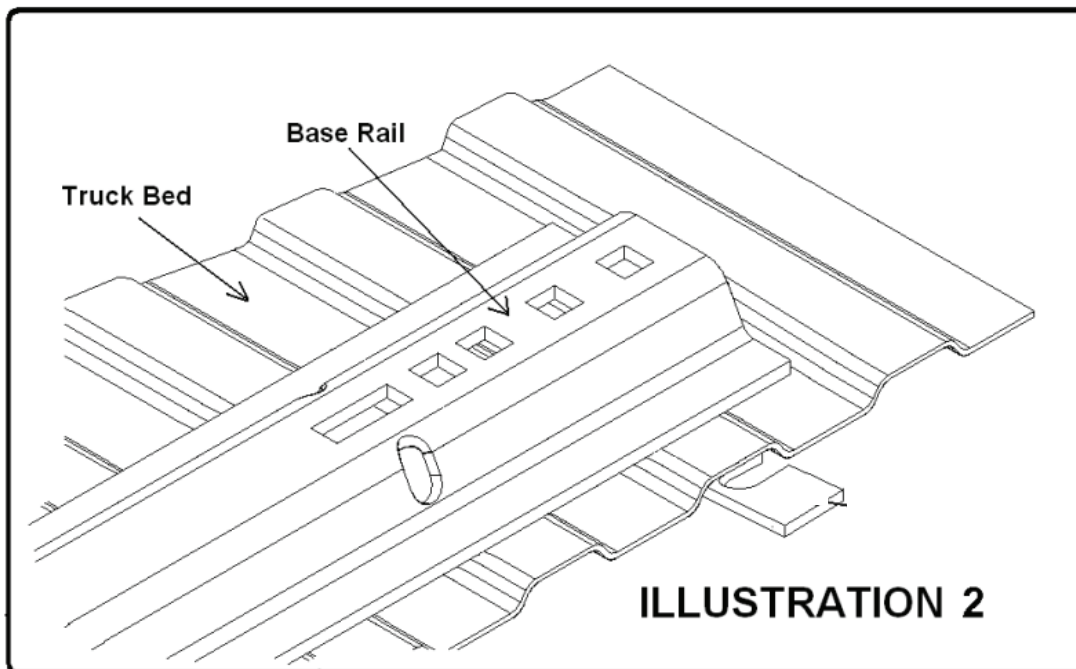
FORD: 2011-2013 F250 & F350 (6 1/2' & 8' Box)
2011-2012 F450 (6 1/2' & 8' Box)
HIJACKER HITCH: 24-UL



CAUTION: Do not install base rails over plastic bedliners. Plastic bed liners must be cut out of the way. Rails may be installed on spray in liners.

NOTE: Consult spray liner installer for recommended curing time.

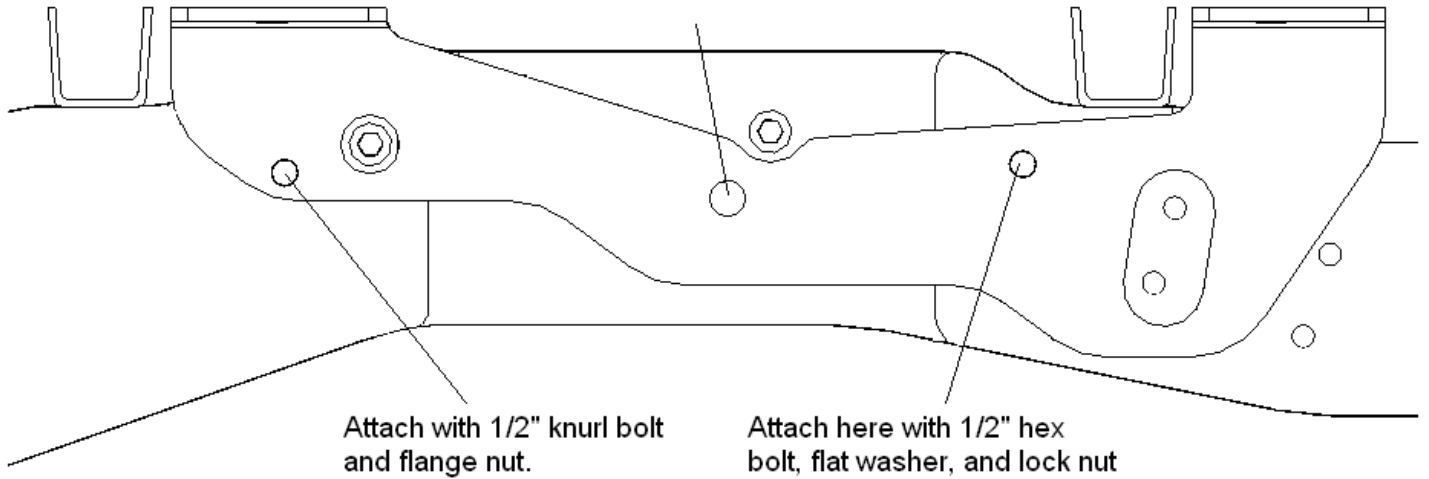
1. Fully assemble the 5th wheel hitch on a flat, level surface and pin into the base rails (assembly instructions come with hitch components). Place assembled hitch in truck bed between the wheel wells.
2. Position the base rails in truck bed as shown in Illustration 1 (above). When hitch is correctly positioned in the bed and the base rails are parallel, check below the bed before drilling hole to see all wiring, brake lines, and other obstructions are moved out of the way and will not be contacted by the drill. Start by drilling one 5/8" hole and place 5/8" x 3-1/2" hex bolt and flat washer down through the hole after drilling and before drilling next hole. This will help to stop base rails from shifting during drilling.
3. If the bed corrugation above the frame bracket is UP, leaving a space above the frame bracket, place a slotted spacer plate in this location as shown in Illustration 2 (on next page). If the corrugation is DOWN at this location, place the slotted spacer plate in the bed, under the base rail as shown in Illustration 2a (on next page).



4. Position the left (14199-76) and right (14200-76) frame brackets up against the outer surface of the truck frame with the mounting tabs positioned away from frame and under the bed in line with previously drilled holes in bed where the 5/8" x 3" bolts are coming down through the bed.
5. Make sure the frame brackets are tight against the flat side of the truck frame and underneath the surface of the truck bed with bolts extending down through slotted holes in the frame bracket tabs. Loosely fasten the 5/8" x 3" bolts with another 5/8" washer and 5/8" lock nut on the bottom of the bed where the frame bracket is.
6. Use the Illustrations on the next page to see how to fasten the frame brackets using fish wire and access holes on inside of truck frame.

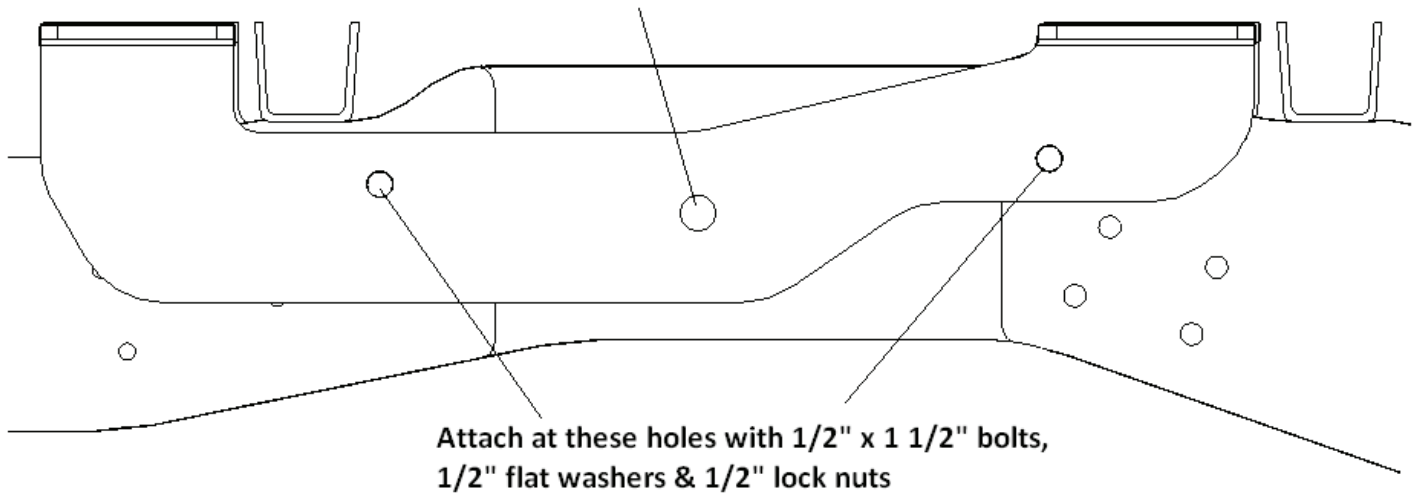
Driver Side Bolt Pattern

Attach at this hole with 3/4" x 2 1/2" bolt,
3/4" flat washer & 3/4" lock nut

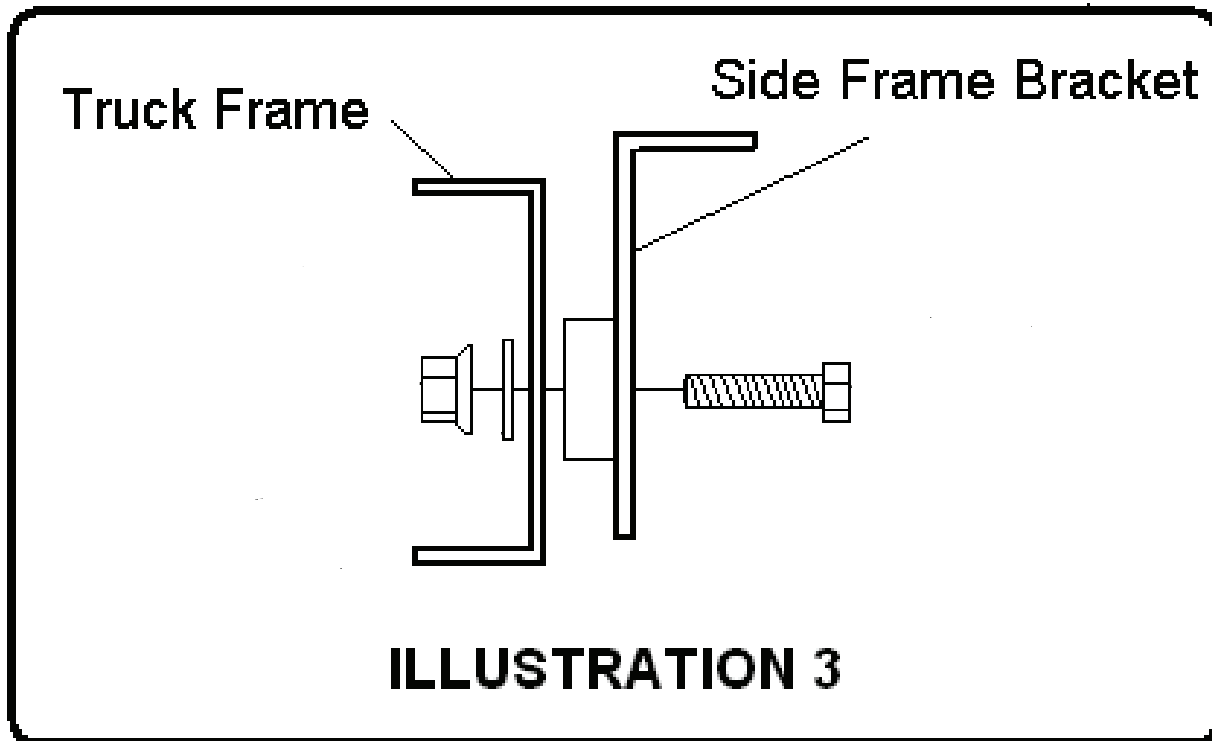


Passenger Side Bolt Pattern

Attach at this hole with 3/4" x 2 1/2" bolt,
3/4" flat washer & 3/4" lock nut



- Each of the frame brackets must be attached to the side frame of the truck with a 1/2" x 1-1/2" hex bolts (01254) and 1/2" x 1-3/4" knurl bolt (14266) (drivers side only) at the forward and rear holes and a 3/4" x 2-1/2" (05047) hex bolt in the middle hole. See Illustration 3.



- Tighten all bolts according to chart on front page. Failure to tighten bolts as described may result in fastener loss or failure.