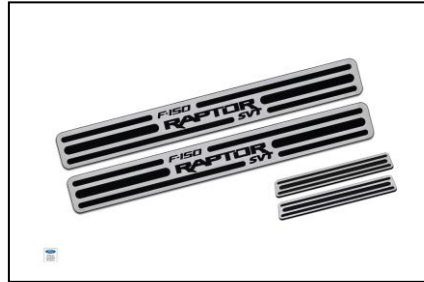




Thank you for the purchase of the Defenderworx Billet Aluminum [Door Sills](#) for your 2009+ Raptor and F-150 Crew Cab! You have made the decision to purchase a finely crafted accessory manufactured right here in the USA. Our products are officially licensed by Ford Motor Co. and made from T-6061 Aircraft Grade Aluminum.

1. This is rated as a easy to medium difficulty level of installation. Not because there is heavy lifting, but it is time consuming and deals with small components. Length of time while doing instruction sheets was 45 minutes.

**Raptor and F-150 Crew Cab Door Sills**  
**Part #'s 901101,02,901159 and 901115**  
**Installation Instructions**



**Tools Needed:**

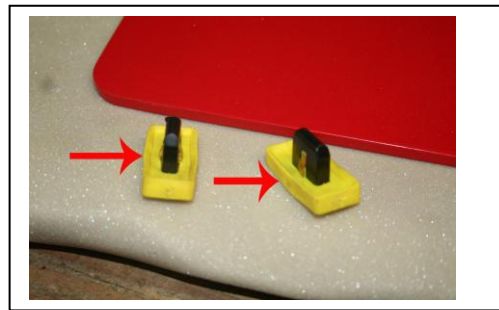
- Flat Head Screw Driver
- Pliers or Needle Nose Pliers

**Estimated Timeline:** 45 Min – 1.5 Hours



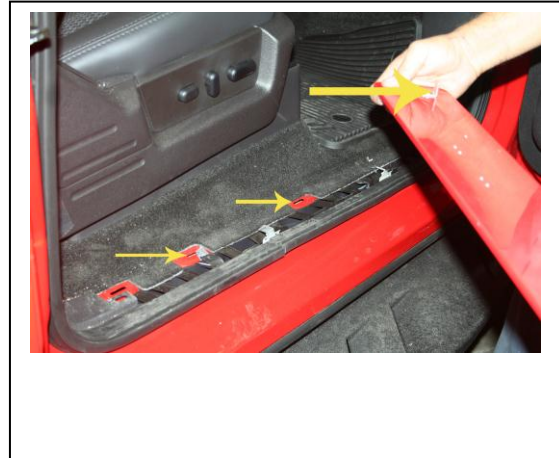
**Step 1:**

The factory door sill lifts out with some simple prying up. It is held in with tabs that are slotted into the body. You will reuse these tabs.



**Step 2:**

These tabs are on the bottom of the factory sill and need to be removed. They come off with Needle nose or regular pliers. Simply lift them off the factory sill.



**Step 3:**

The yellow tabs you removed from the factory sills will then be attached to the tabs installed on the Defenderworx sill. This will help create the lock into the factory locations and secure your sill in place. They simply slide over the top of the bracket.

**Step 4:**

Install yellow tabs on sill and then line up with factory locations. Once lined up, push into place and secure onto vehicle.



**Step 5:**

You have now successfully installed your door sill. Please repeat steps 1-4 for the remaining sills. The Defenderworx sill has now been added to your vehicle and not only protects it, makes it show ready.