



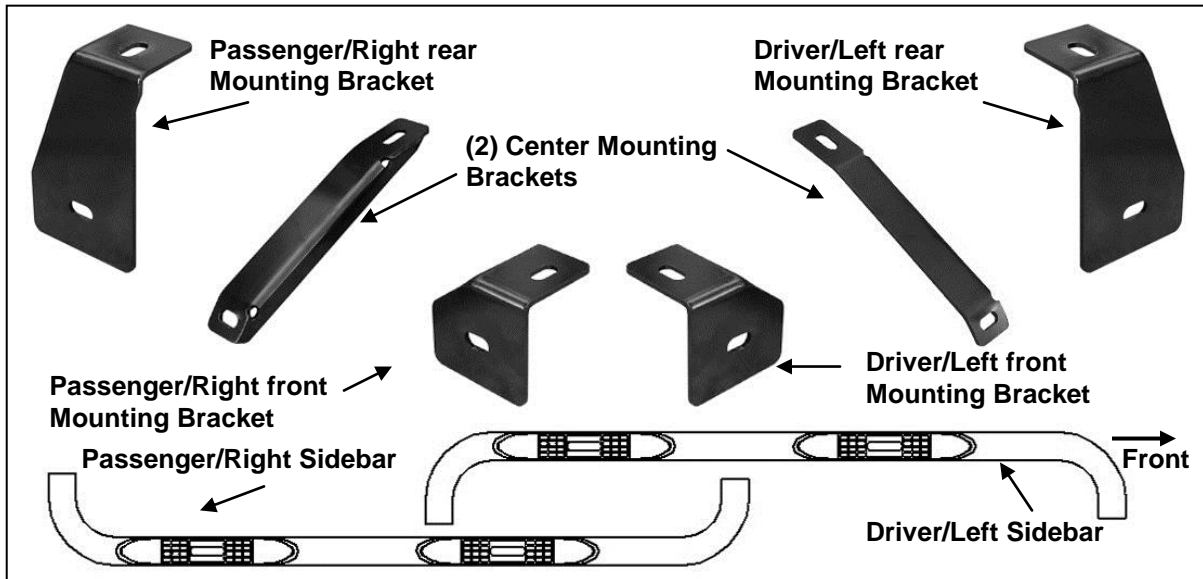
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INSTALLATION INSTRUCTIONS

4" OVAL SIDEBARS BODY BOLT MOUNT
2014 SILVERADO/SIERRA 1500 CREW CAB
PART # DZ 372537/DZ 372539

PARTS LIST:

Qty	Description	Qty	Description
1	Driver/Left Sidebar	4	1/2" x 2" Hex Bolts
1	Passenger/Right Sidebar	4	1/2" Lock Washers
1	Driver/Left Front Mounting Bracket	4	1/2" x 1-1/2" OD x 1/8" Flat Washers
1	Passenger/Right Front Mounting Bracket	2	8-1.25mm x 25mm Hex Bolts
2	Center Brackets (left or right)	2	8mm Lock Washers
1	Driver/Left Rear Mounting Bracket	2	8mm x 24mm x 2mm Flat Washers
1	Passenger/Right Rear Mounting Bracket		



PROCEDURE:

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTALLATION INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED.

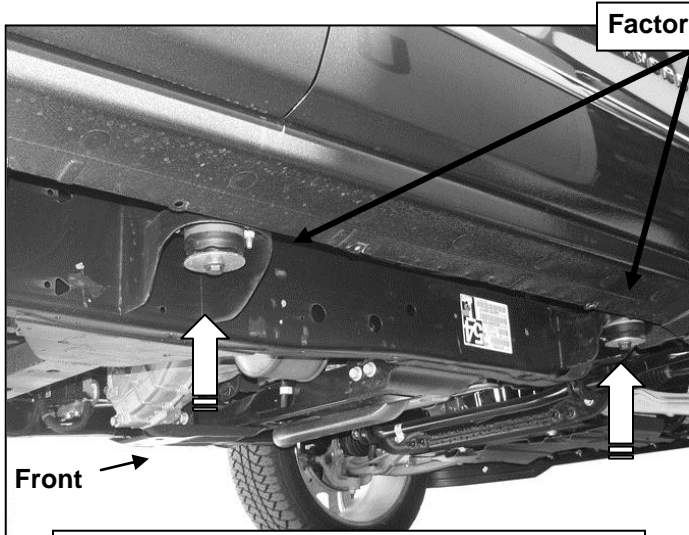
1. Start at the front of the passenger side of the vehicle. Remove the front body mount bolt, **(Figure 1)**.
2. Select the passenger side front Mounting Bracket. Insert the factory body mount bolt through the Mounting Bracket, factory washer and up into the mount. Snug but do not fully tighten the body bolt at this time, **(Figure 2)**. **VERY IMPORTANT! To prevent unnecessary noise, adjust the position of all Mounting Brackets so that once tightened, the Mounting Brackets cannot come in contact with the factory steel body mount bracket.**
3. Repeat **Steps 1 & 2** for Center Mounting Bracket installation, **(Figures 1 & 3)**.
4. Move toward the rear of the vehicle. Remove the factory body mount bolt as described in **Step 1**. Select the driver side Rear Mounting Bracket, **(Figure 4)**. Bolt the rear Mounting Bracket in place as described in **Step 2**, **(Figure 5)**.
5. With assistance, position the Sidebar up to the front and rear Mounting Brackets. Attach the Sidebar to the Brackets with the included (2) 1/2" x 2" Hex Bolts, (2) 1/2" Lock Washers and (2) 1/2" Flat Washers, **(Figures 6 & 7)**. Do not tighten hardware at this time.
6. Attach the center Mounting Bracket to the Sidebar with the included (1) 8mm x 25mm Hex Bolt, (1) 8mm Lock Washer and (1) 8mm Flat Washer, **(Figure 8)**. Do not tighten hardware at this time.
7. Level and adjust the Sidebar, tighten all hardware and check all mounting locations for clearance between factory steel body mount brackets and Mounting Brackets. Once satisfied with fit, tighten all hardware.
8. Repeat **Steps 1 - 7** for driver Sidebar installation.
9. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

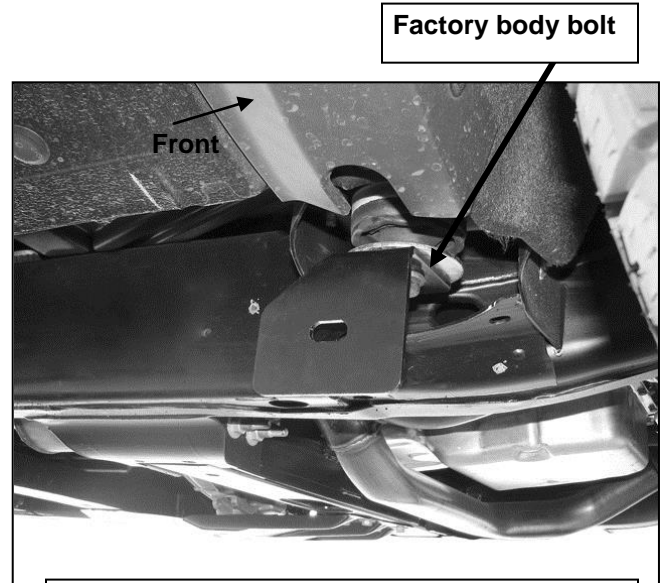
For stainless steel: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Sidebar.

For gloss black finishes: Mild soap may be used to clean the Sidebar.

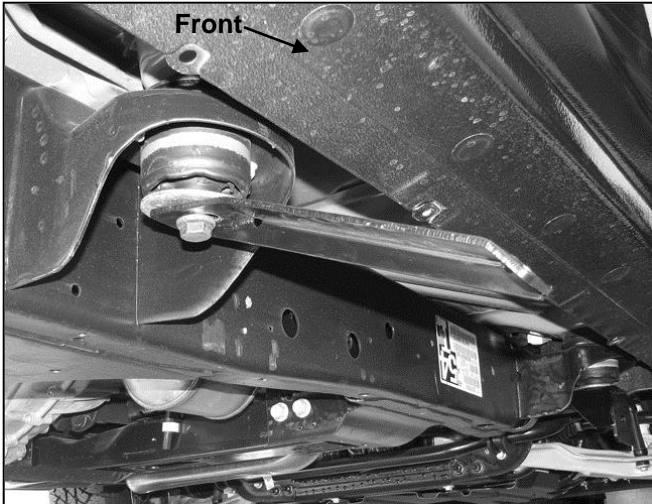
Passenger side installation pictured



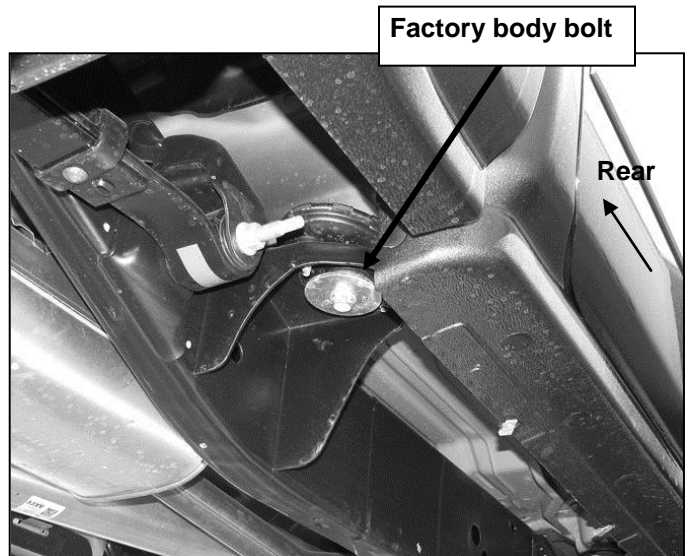
(Fig 1) Front and Center Mounting Locations



(Fig 2) Passenger side front Bracket pictured

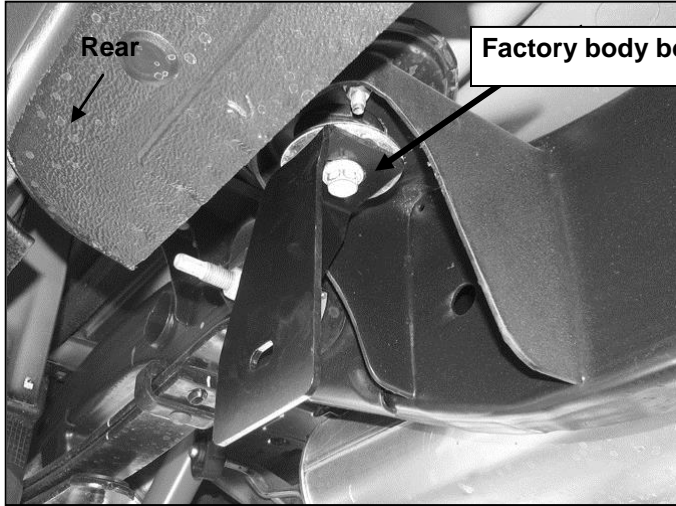


(Fig 3) Passenger side Center Bracket pictured



(Fig 4) Passenger side rear mounting location

Passenger side installation pictured



(Fig 5) Rear Bracket installation pictured

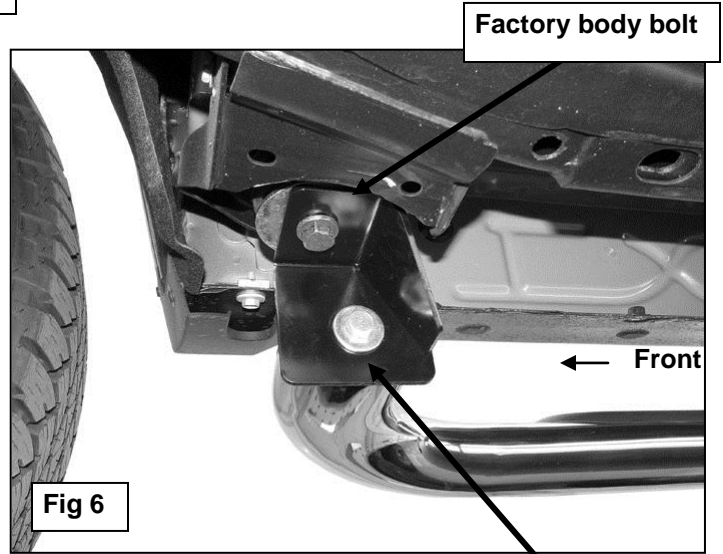


Fig 6

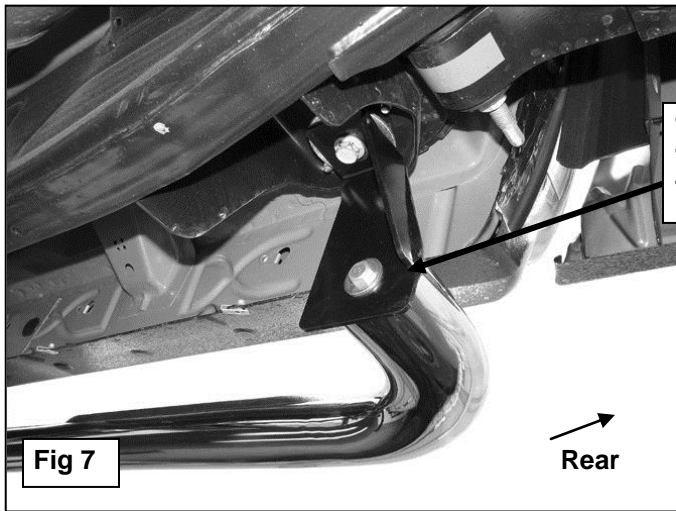


Fig 7

1/2" x 2" Hex Bolt
1/2" Lock Washer
1/2" Flat Washer

1/2" x 2" Hex Bolt
1/2" Lock Washer
1/2" Flat Washer

Factory body bolt

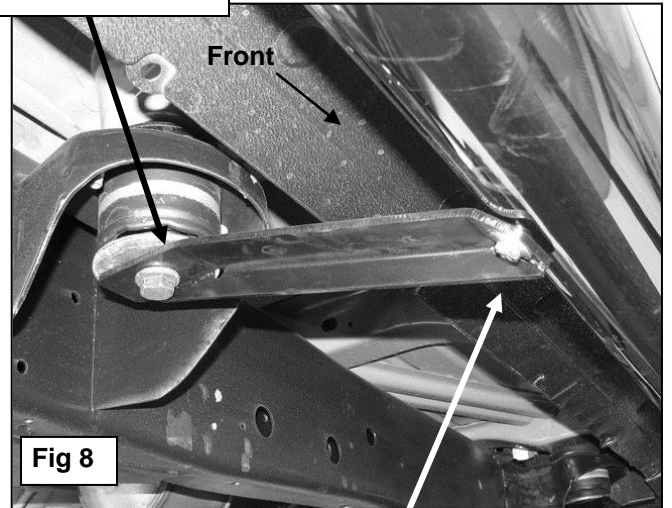


Fig 8

8mm x 25mm Hex Bolt
8mm Lock Washer
8mm Flat Washer



Complete Installation