



Thank you for choosing Dee Zee to add function and accessorize your vehicle. Dee Zee has been a staple brand in the truck accessory market since 1977 and we hold a reputation of quality manufacturing based in America's Heartland. Our products are born through careful engineering and backed by industry leading warranty programs. We appreciate the opportunity to serve you and your vehicle!

Review the instruction pages in their entirety to prepare the required tools

Warning: Please check for wiring or other obstructions before drilling any holes in the vehicle. If it is necessary to drill any holes, Dee Zee recommends putting a sealant or rust inhibitory around all holes drilled into the body of the vehicle.

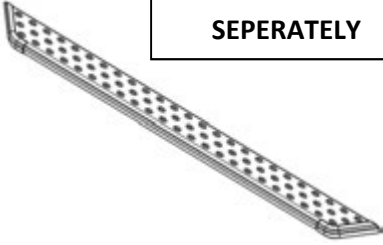
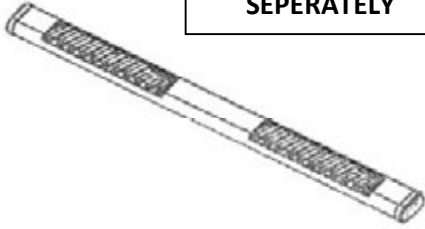
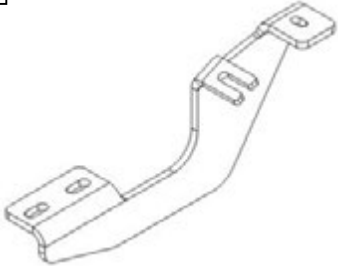
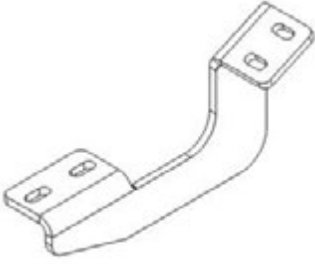
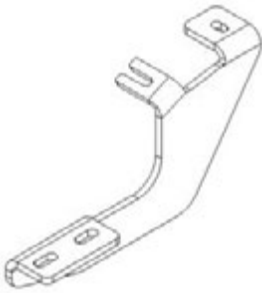
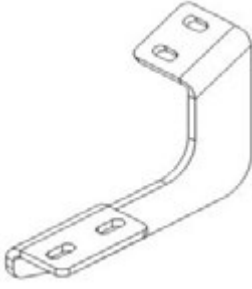



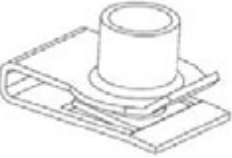
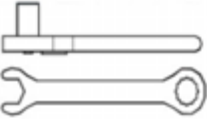

It is the sole responsibility of the vehicle owner to check for tire clearance. It is unlawful and dangerous to ride on any external vehicle step while the vehicle is in motion.

Cleaning: To be entitled to all warranty rights offered with the product, Dee Zee steps need to be cleaned regularly with a mild detergent. Do NOT use abrasive cleaners. For stainless steel products, the application of a high grade automotive wax is recommended.



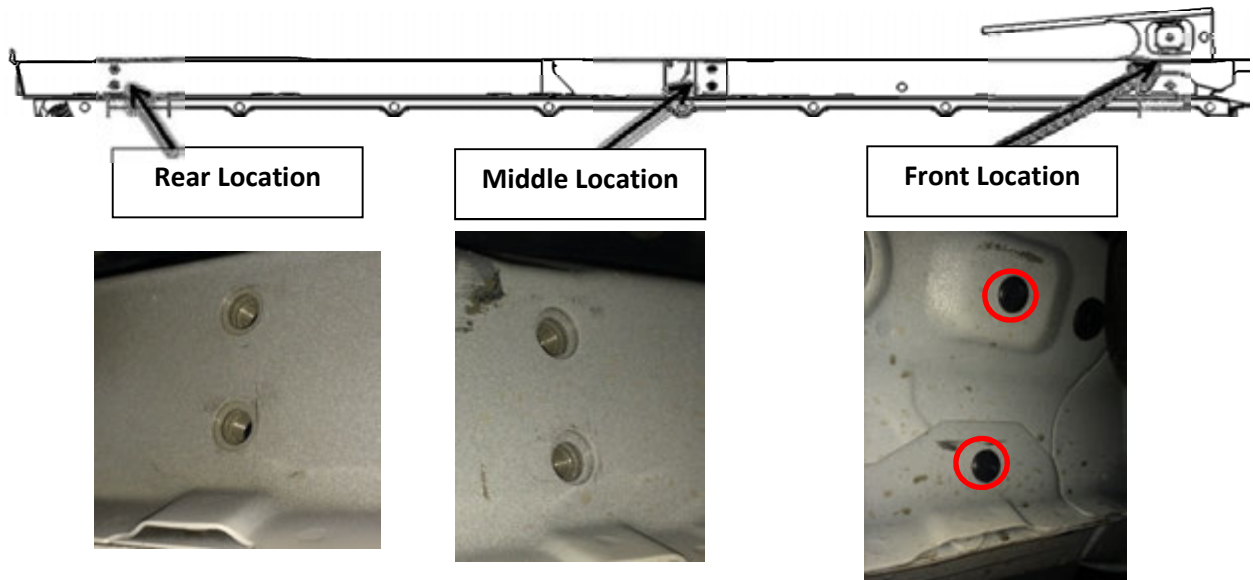
Dee Zee Cares - Please Recycle

NXt Running Board / 6" Step Tube Installation Instructions DZ 16366 (2016-Current) Toyota Tacoma

<p>A NXt Running Board</p> <div style="border: 1px solid black; padding: 5px; width: fit-content; margin: 5px auto;"> <p>***BOARDS SOLD SEPERATELY</p> </div>  <p>Various X2</p>	<p>B 6" Oval Step Tube</p> <div style="border: 1px solid black; padding: 5px; width: fit-content; margin: 5px auto;"> <p>***TUBES SOLD SEPERATELY</p> </div>  <p>Various X2</p>	<p>C Left Front Bracket</p>  <p>B 2414LP X1</p>
<p>D Left Middle-Rear Bracket</p>  <p>B 2415LP X2</p>	<p>E Right Front Bracket</p>  <p>B 2414RP X1</p>	<p>F Right Middle-Rear</p>  <p>B 2415RP X2</p>
<p>G 8mmx25mm Hex Flange Bolt</p>  <p>PN 525 X12</p>	<p>H 8mm Hex Flange Nut</p>  <p>PN 526 X12</p>	<p>I 8mmx20mm Hex Flange Bolt</p>  <p>FROM TUBE BOLT PACK</p> <p>PN 527 X12</p>
<p>J 8mm U-nut</p>  <p>FROM TUBE BOLT PACK</p> <p>PN 909 X12</p>	<p style="text-align: center;">Tools Required</p> <div style="display: flex; justify-content: space-around; align-items: center;"> <div style="text-align: center;">  <p>Ratchet / Wrench 13mm</p> </div> <div style="text-align: center;">  <p>Straight Blade Screwdriver</p> </div> </div>	

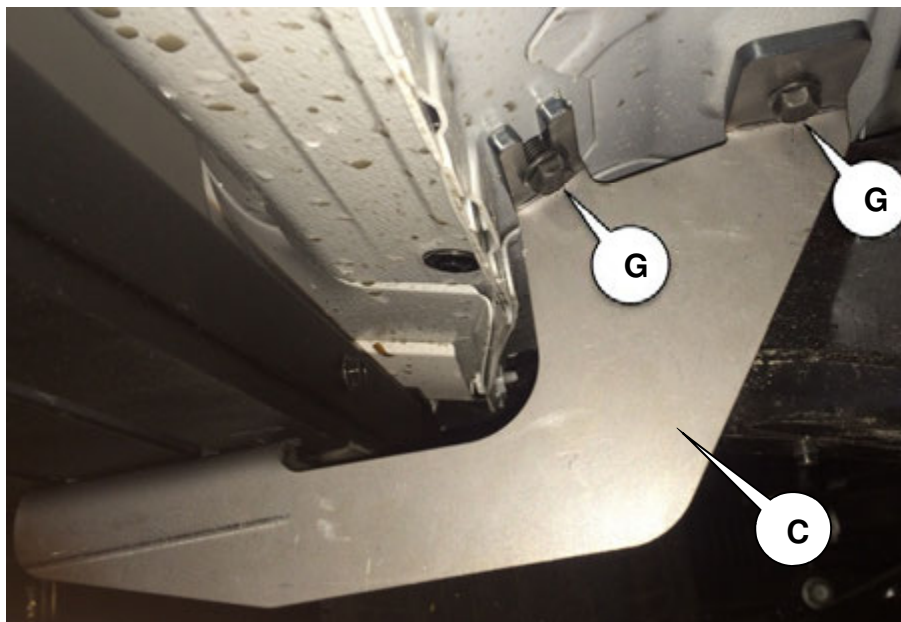
1

Using a straight blade screw driver, pry the plastic caps out of the holes at the front location and both of the rear locations, as shown below. Both the Crew Cab and Double Cab have the same hole configurations.

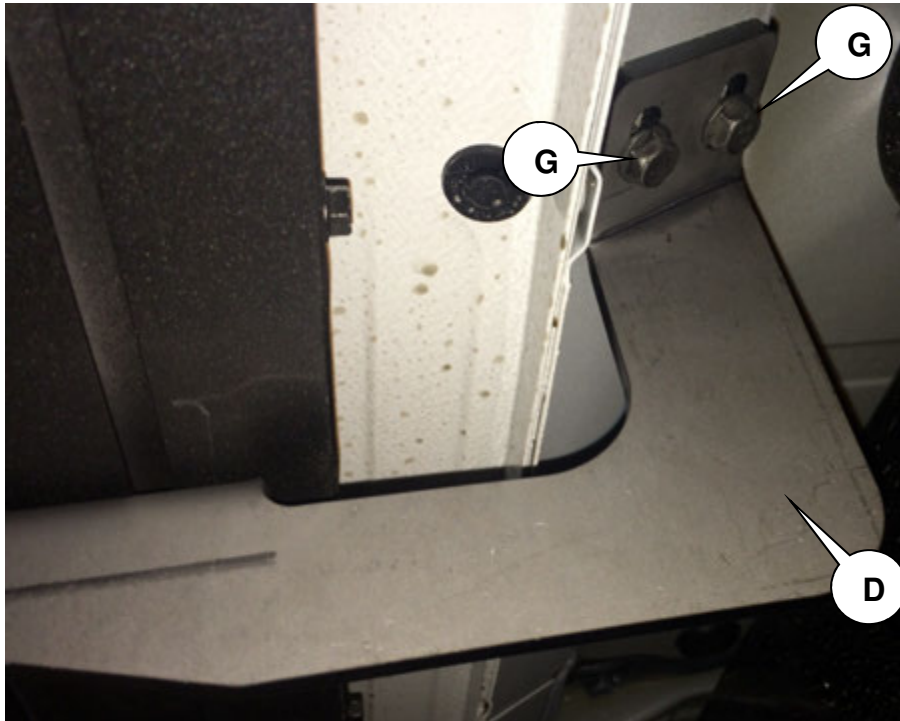


2

Attach the Left Front Bracket (C) to the Front Driver's Location using two 8mm Hex Head Bolts (G). Do not completely tighten at this time.



3 Attach a Left Middle-Right Bracket (D) to the Middle Driver's Location, and the Rear Drivers's Location using two 8mm Hex Head Bolts (G) at each location. Do not completely tighten at this time.

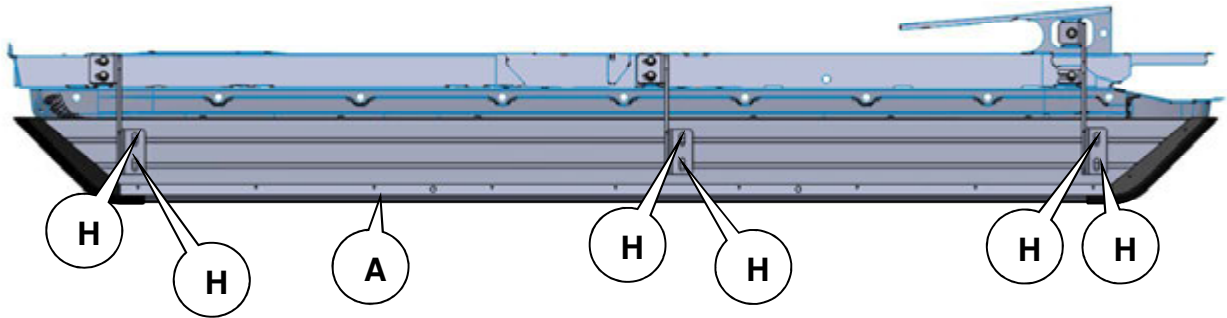


Repeat steps 2 and 3 using the Right brackets (E) and (F) on the Passenger's side. Do not completely tighten at this time.

4a This step is for installing NXt Running Boards ONLY. Go to step 5 for Step Tubes.

Attach the NXt Running Board (A) to the braces. Move the bolts that are attached in the channels of the board so that they are in the slots of the brackets. Attach the M8 Nuts (H) using a 13 mm ratchet or wrench to the bolts once they are through the slot. Do not completely tighten the nuts at this time. Repeat on other side.

Driver's Side Shown



4b Once the board is loosely attached to the braces, tighten the bolts (G) that connect the braces to the truck.

Adjust the board as necessary front to back and in/out. Once the board is in the desired location, tighten the Nuts (H) that connect the board to braces. Repeat for other side.

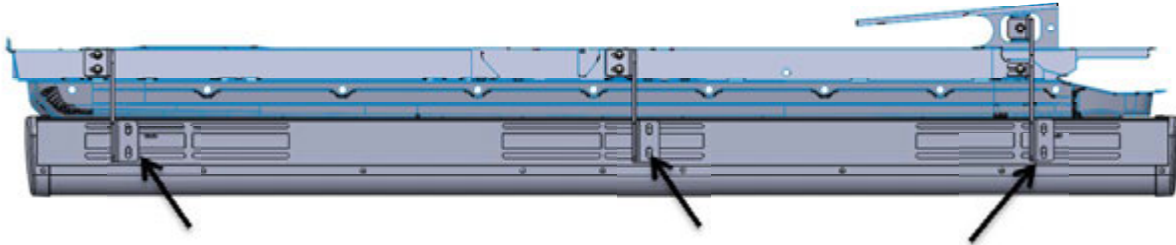
5

Set the tube on the brackets and adjust as necessary front to back. Look under the tube to determine which sets of slots will be used to attach the tube to the braces.

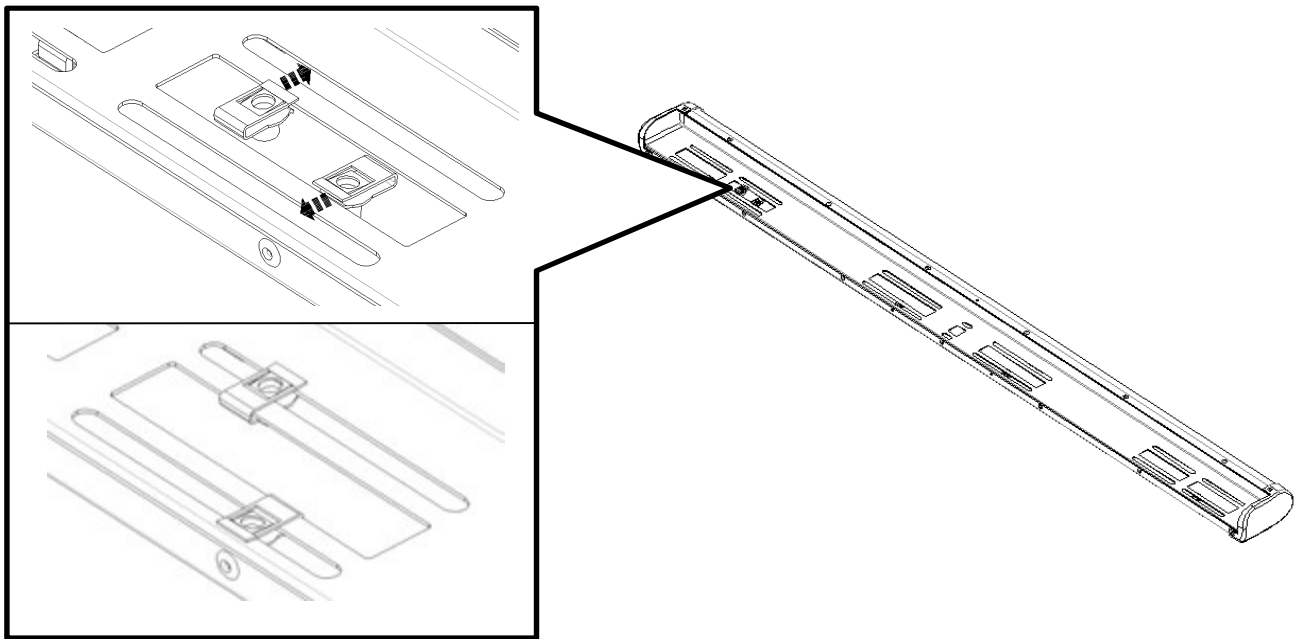
Rear

Driver's Side Shown

Front



Remove the tube and install the 8mm U-nuts (J) that came with the Step Tubes (B) into the slots identified above. Use 2 U-nuts per brace location. Repeat on other side



6

Tighten the Bolts (H) that connect the braces to the truck. Repeat for the other side.

Attach the tube to the braces using the 8mm x 20 mm Bolt that came with the Step Tubes (G). Adjust the tube from the front the back and in/out as needed. Tighten bolts with a 13mm wrench or socket. Repeat for other side.

