



## Dee Zee Running Board Installation Instructions

*Congratulations on your purchase of a quality Dee Zee product. Dee Zee is recognized as having the highest quality running boards and accessories on the market today. We have earned this reputation by offering our customers a product they can be proud to place on their vehicles. Dee Zee meets all the criteria of manufacturing a custom-fit product which guarantees it to be the easiest product to install.*

**Note: Please take time to read all of the instructions before beginning this installation.**

**Warning! Please check for wiring or other obstructions before drilling any holes into the vehicle. If it is necessary to drill any holes into the vehicle, Dee Zee recommends putting a sealant or rust inhibitor around all holes drilled into the body of the vehicle.**

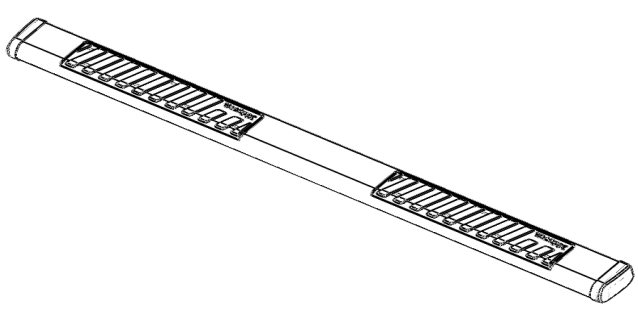
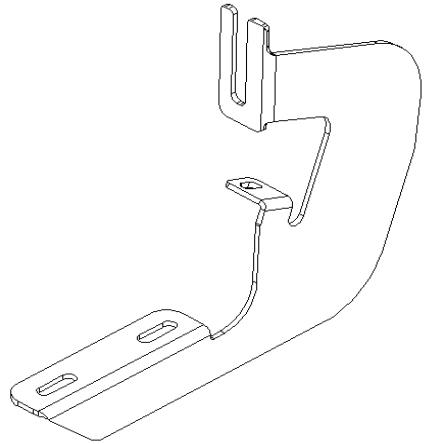
**Warning! It is the sole responsibility of the vehicle owner to check for tire clearance.**

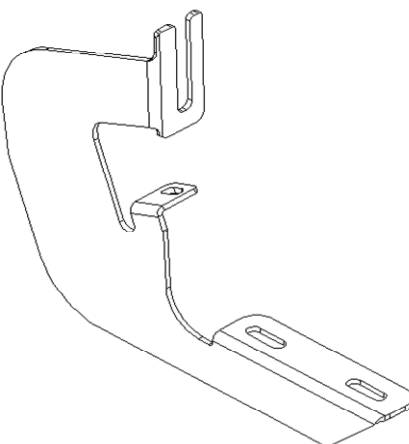
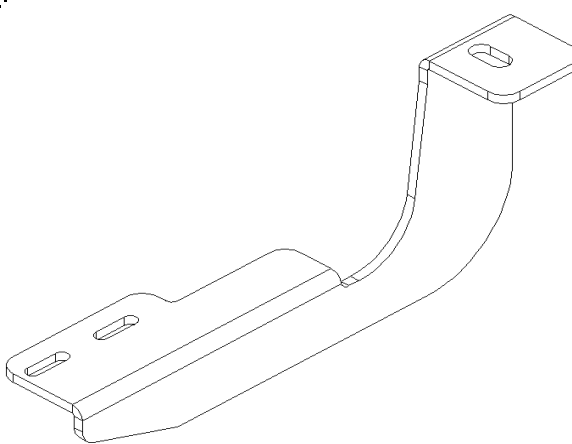
**Warning! It is unlawful and dangerous to ride on running boards or side box boards while the vehicle is in motion.**

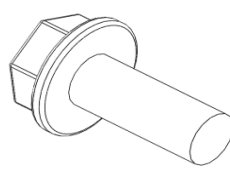
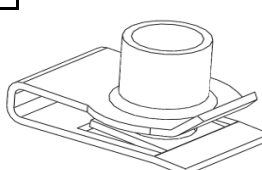
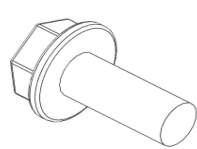
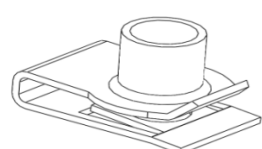
**Cleaning Instructions: To maintain the bright finish of your Dee Zee running boards, clean with a mild detergent. For our stainless steel products and accessories, the application of a high grade automotive type wax is recommended.**

**DZ 16318**

**CHEVY SILVERADO / GMC SIERRA 2015-CURRENT WITH DEF TANK**

<p><b>A</b></p> <p>SIDE STEP TUBE</p>  <p>*** TUBES SOLD SEPARATELY</p> <p>VARIES</p> <p>X2</p>	<p><b>B</b></p> <p>BRACKET LEFT HAND</p>  <p>B 2231LP</p> <p>X3</p>
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<p><b>C</b></p> <p>BRACKET RIGHT HAND MIDDLE / REAR</p>  <p>B 2231RP</p> <p>X2</p>	<p><b>D</b></p> <p>BRACKET RIGHT HAND FRONT</p>  <p>B 2232P</p> <p>X1</p>
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<p><b>E</b></p> <p>8mm X 25mm FLANGE HEAD BOLT</p>  <p>PN 525</p> <p>X12</p>	<p><b>F</b></p> <p>8mm U-NUT</p>  <p>PN 909</p> <p>X12</p>	<p><b>G</b></p> <p>8mm X 20mm FLANGE HEAD BOLT</p>  <p>FROM TUBE BOLT PACK</p> <p>X12</p>	<p><b>H</b></p> <p>8mm U-NUT</p>  <p>FROM TUBE BOLT PACK</p> <p>X12</p>
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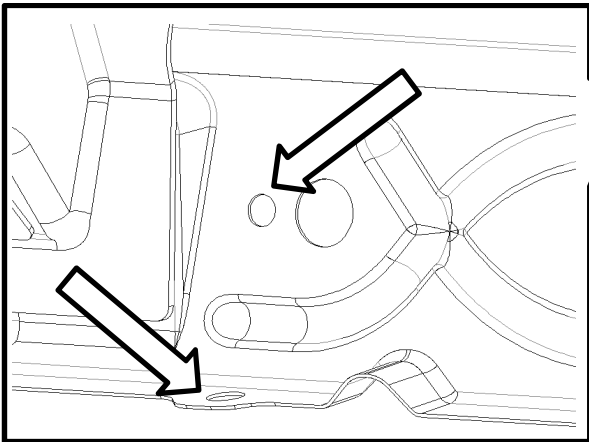
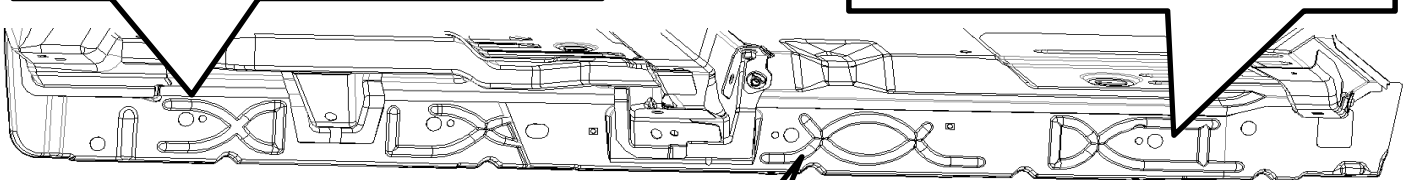
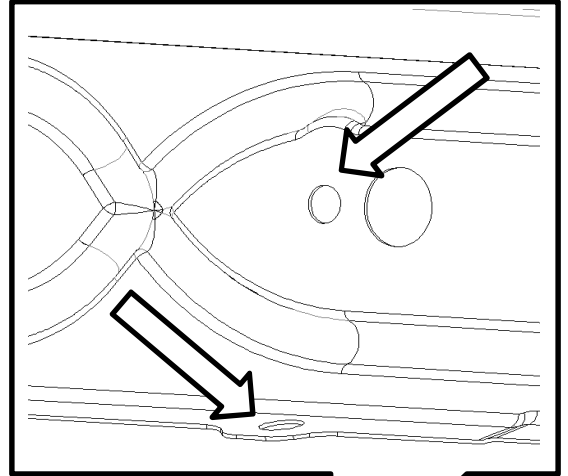
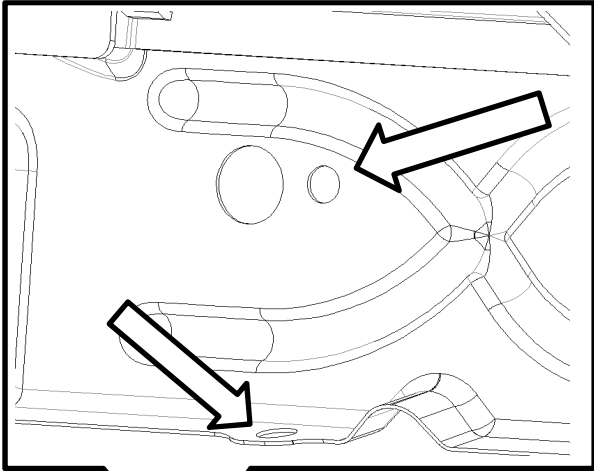
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**TOOLS REQUIRED**

WRENCH/RATCHET  
13mm, 21mm

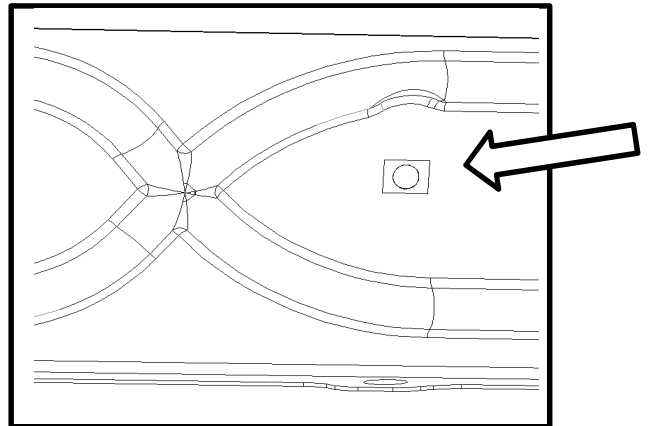


**1** Locate the bracket mounting locations on the inside of the rocker panel. Shown below is the driver side of the crew cab. The front of the vehicle is to the right side.

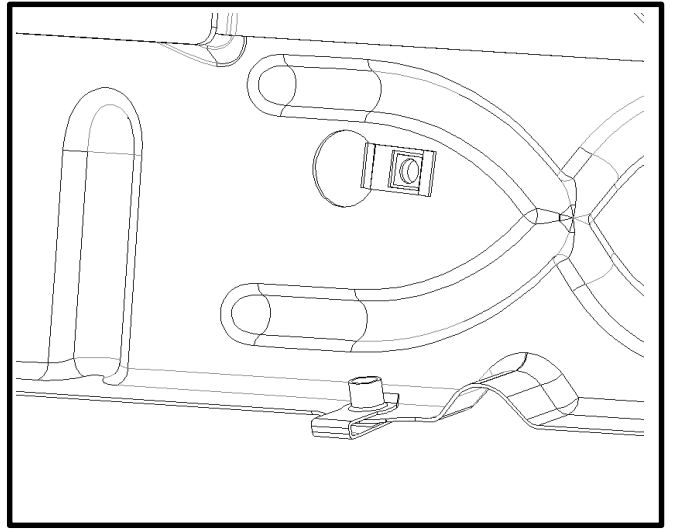
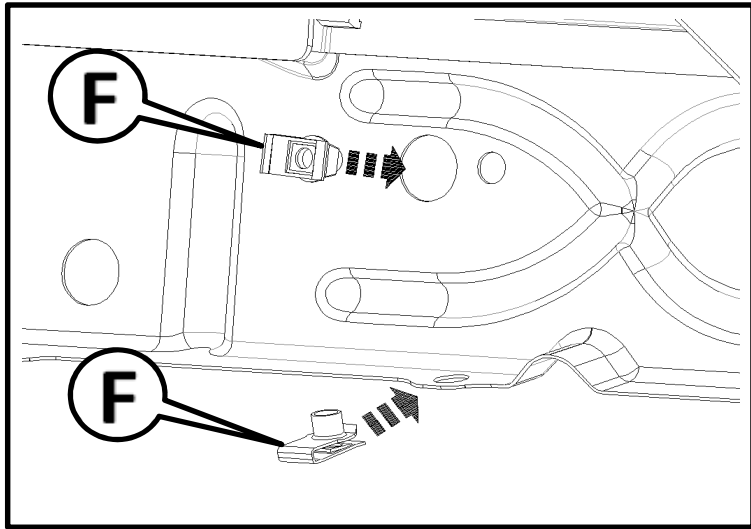


**NOTE:**  
For regular cab trucks there will not be a middle mounting location.

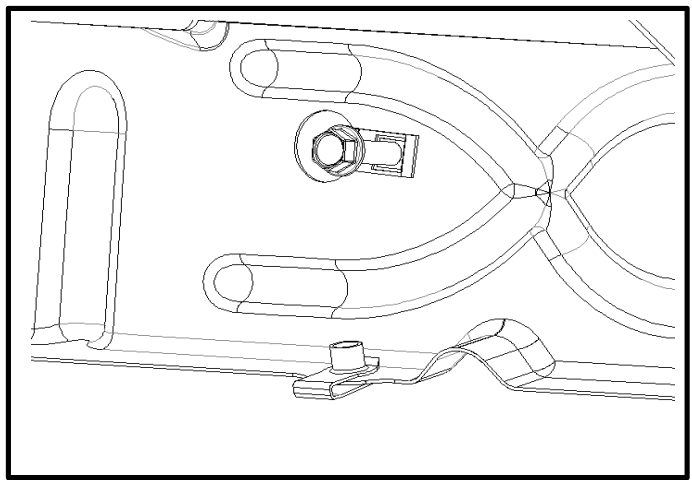
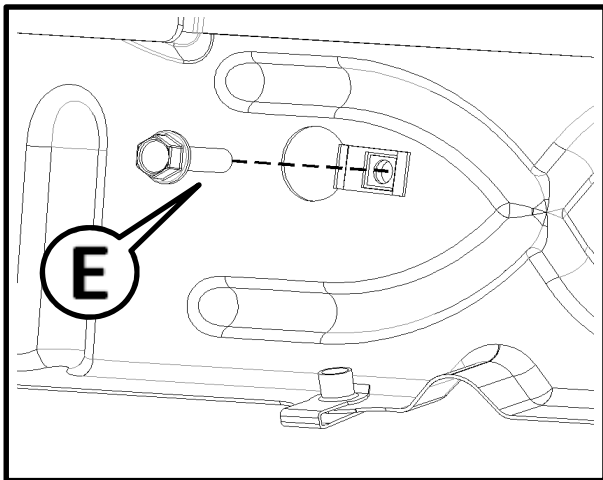
Depending where your vehicle was manufactured, the front and middle top mounting locations may have weld nuts instead of open hole. If this is the case, the bolt will thread into the weld nut and the clip will not be used.



**2** Install the 8mm U-nut [F] in all of the mounting locations, unless there is a weld nut.



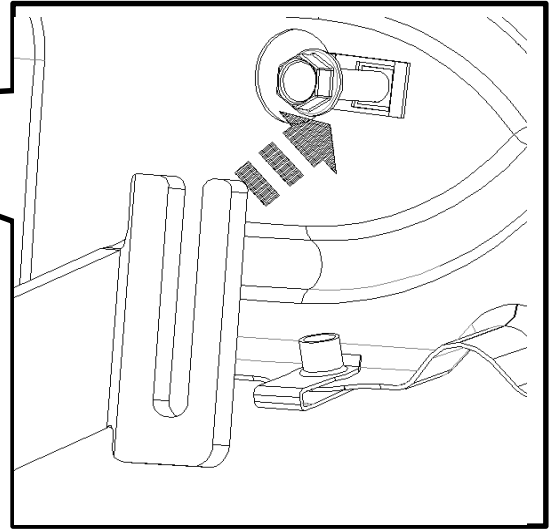
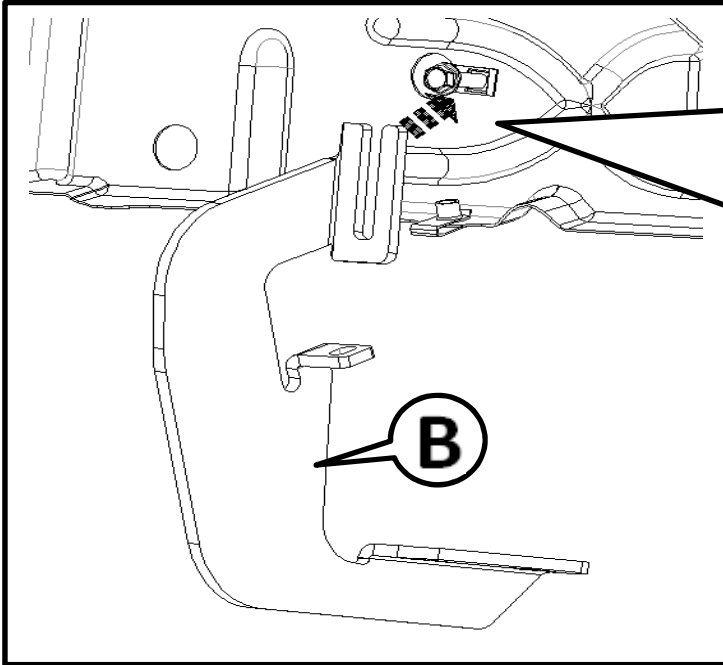
**3** Thread an 8mm bolt [E] part way into all of the top mounting locations.



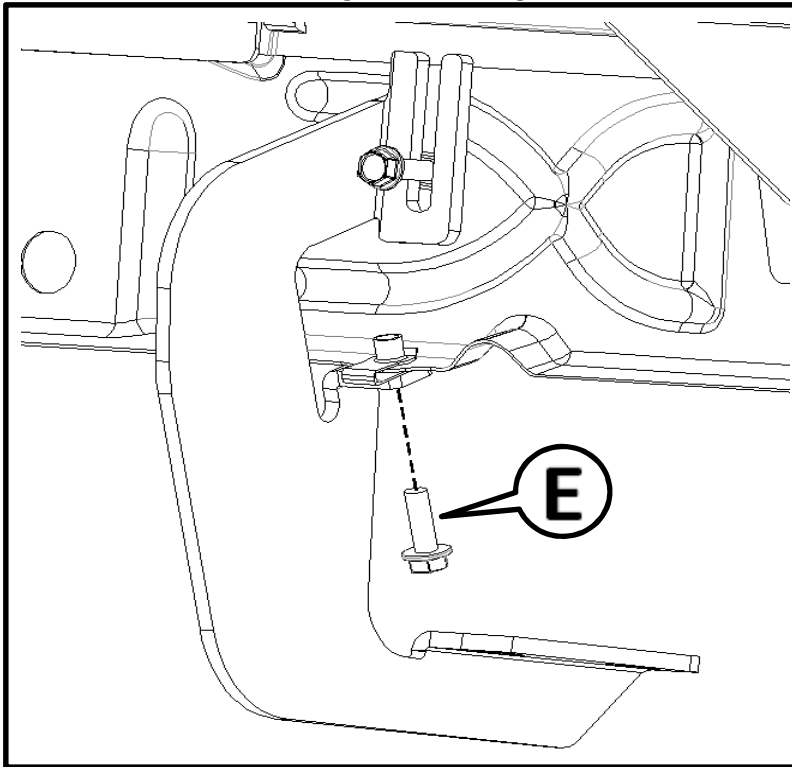
If your vehicle has the weld nut in the front and middle locations, thread the bolt part way into the weld nut.

**4**

Slide the open end of the slot in the driver side brace [B] over the 8mm bolt.

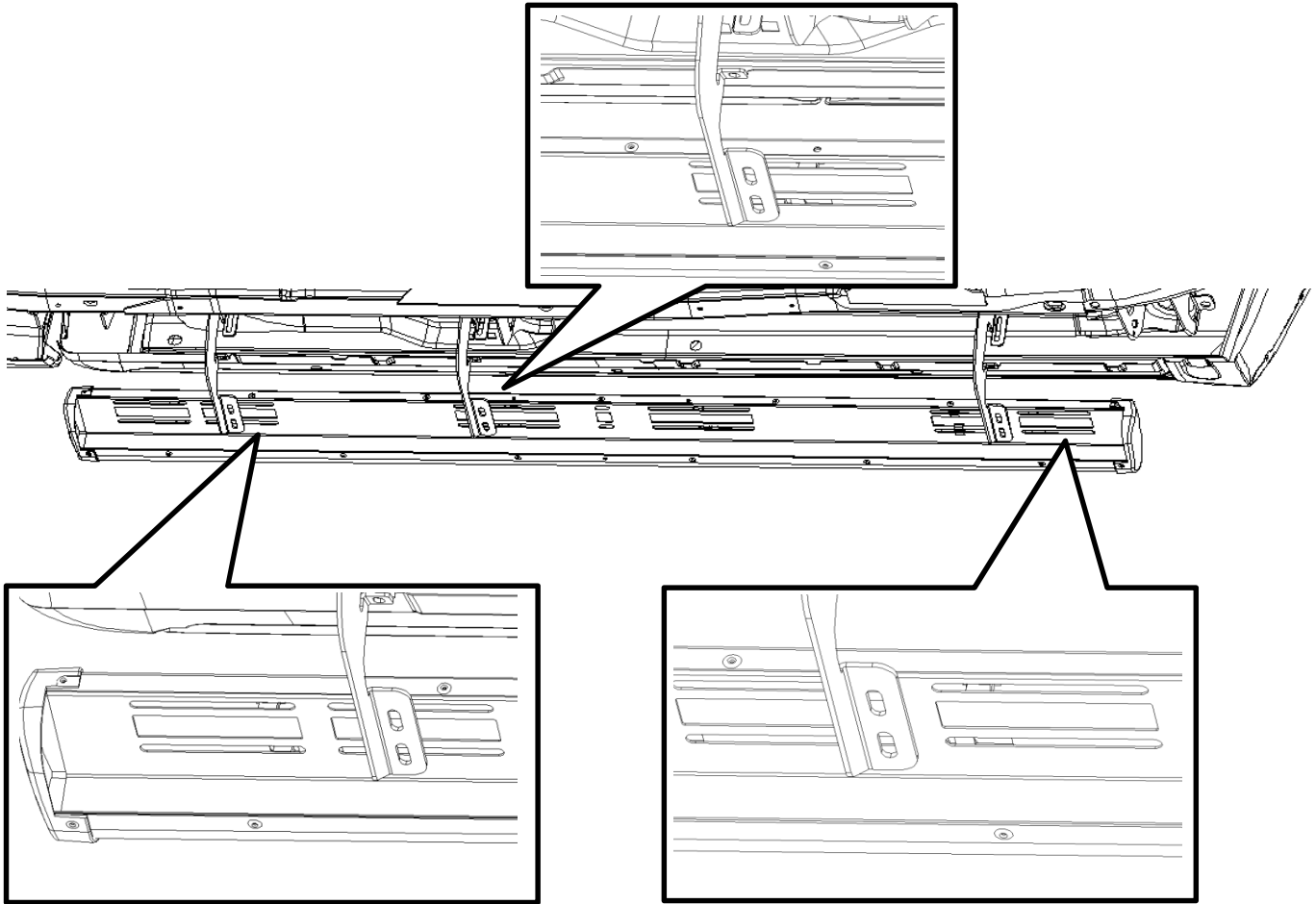


Attach the bottom mounting location using the 8mm bolt [E].

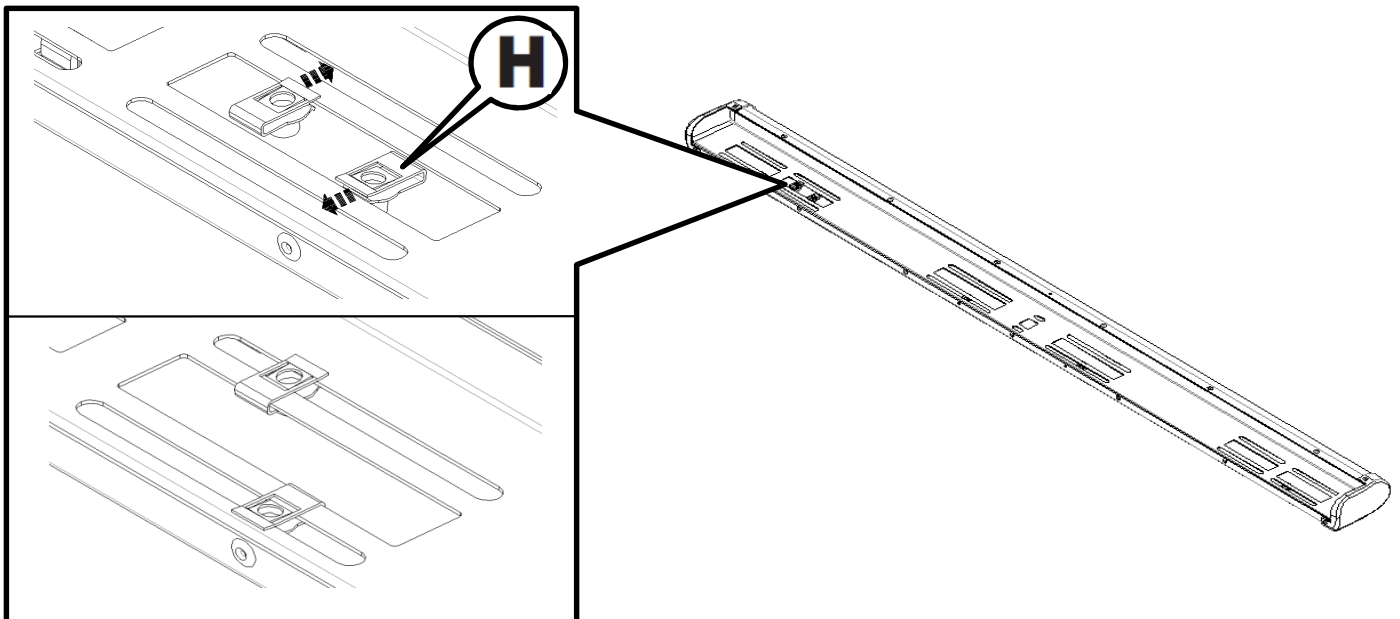


Tighten the 8mm bolts using a 13mm wrench.

- 5** Once the brackets are in place, set the tube on the braces and adjust as necessary front to back. Look under the tube to determine which sets of slots will be used to attach the tube to the braces. The extended cab tube is shown.



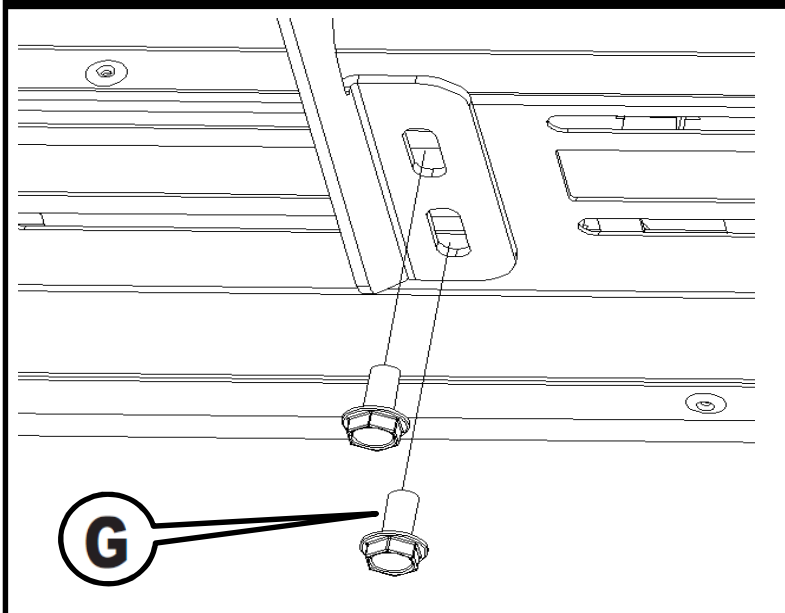
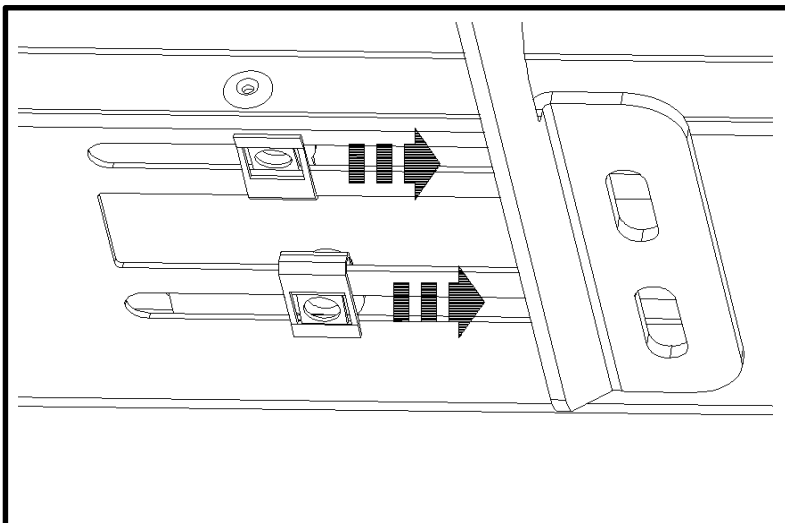
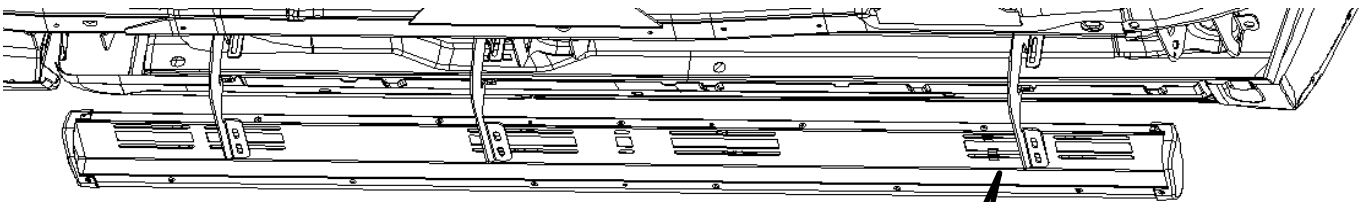
- 6** Remove the tube and install the 8mm U-nut [H] that was supplied with the tubes into the slots identified in the previous step. Use 2 U-nuts per brace location.



**7**

Set the tube back on the brackets and slide the U-nuts in the tube slots so that they align with the mounting slots in the braces. Repeat at all mounting locations.

Attach the tube to the braces using the 8mm x 20mm bolts [G] that were supplied with the tube step. Tighten bolts with a 13mm wrench or socket. Repeat at all mounting locations.



**8** For the passenger side, the middle and rear bracket installation will use bracket [C] and be identical to the steps used for the driver's side. Please refer to steps 1 and 2 for installation.

If your vehicle is a regular cab, there will be no middle brace. Please refer to steps 1 and 2 for installing the rear brace.

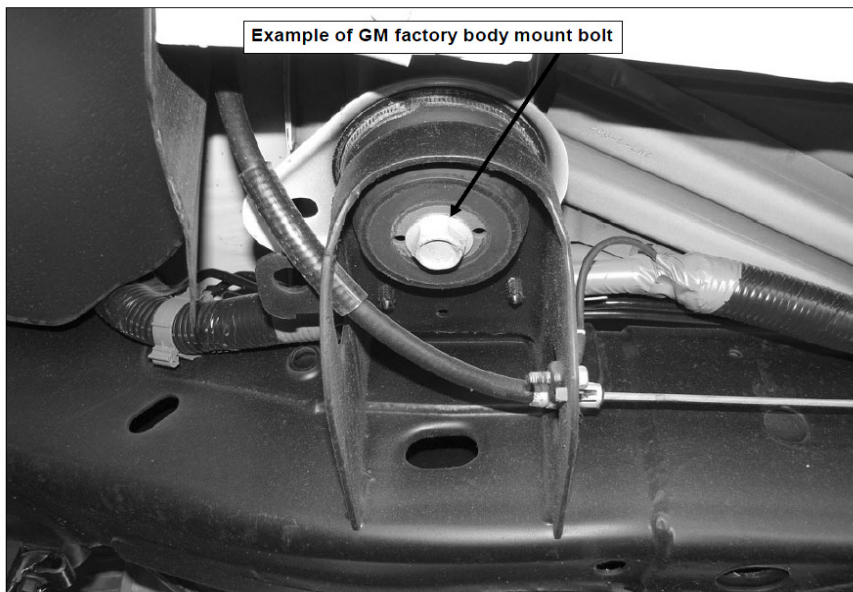
The front passenger side bracket will be attached to the front body shock mount.

**IMPORTANT ALERT: GM uses a very strong thread-locking compound on all body bolts. Use of an air assisted impact ratchet can cause damage to the threads on factory body mount bolts and the internal nut assembly because of this thread locking compound.**

**We only recommend the use of hand tools to slowly remove and reinstall body mount bolts on all GM vehicles.**

#### **PROCEDURE:**

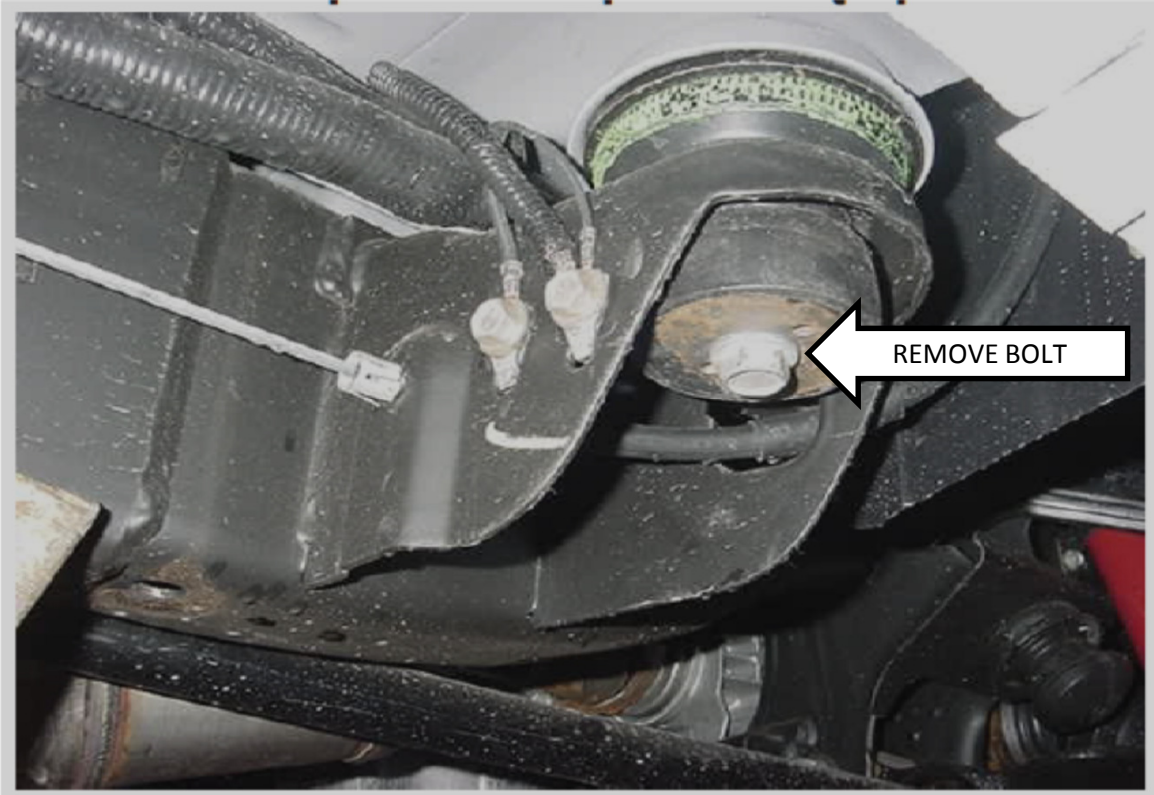
**CRITICAL INFORMATION: If during the removal process, it becomes increasingly difficult to unscrew the body mount bolt with hand tools, tighten the bolt several rotations to clear the thread locking compound from the threads, then reverse direction and continue to unscrew until the body mount bolt is out. Repeat this process as necessary on all GM body mount bolts. Use of an appropriate anti-seize compound is highly recommended for re-installation. Tighten body mount bolt to factory torque specifications for your particular model year.**





9

Using a 21mm socket, remove the front body shock mount bolt from the passenger side.



Attach the brace to the body shock mount. Tighten the bolt enough to hold the brace in place, but to still allow the brace to be adjusted if needed.



**10**

Place the tube on the braces as was done in Step 3 for the drivers side.

Adjust the front brace to align with the slots in the bottom of the tube, depending on vehicle build variation, this may require the brace to angle towards the rear of the vehicle.

Once the brace location is set, torque the front body shock mount bolt to 44 ft-lbs plus a 170 degree turn.

Repeat steps 4 and 5 for the passenger side tube.

Make sure all bolts in this installation have been tightened.