



## Dee Zee Running Board Installation Instructions

*Congratulations on your purchase of a quality Dee Zee product. Dee Zee is recognized as having the highest quality running boards and accessories on the market today. We have earned this reputation by offering our customers a product they can be proud to place on their vehicles. Dee Zee meets all the criteria of manufacturing a custom-fit product which guarantees it to be the easiest product to install.*

**Note: Please take time to read all of the instructions before beginning this installation.**

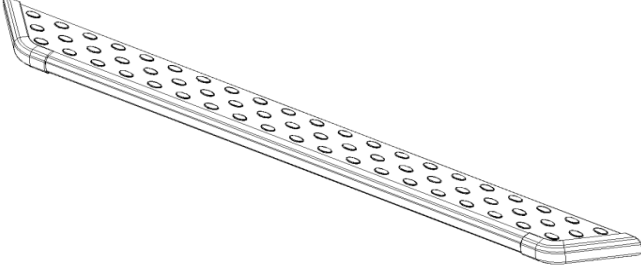
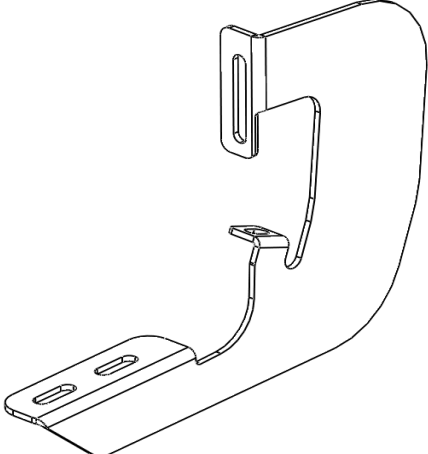
**Warning! Please check for wiring or other obstructions before drilling any holes into the vehicle. If it is necessary to drill any holes into the vehicle, Dee Zee recommends putting a sealant or rust inhibitor around all holes drilled into the body of the vehicle.**

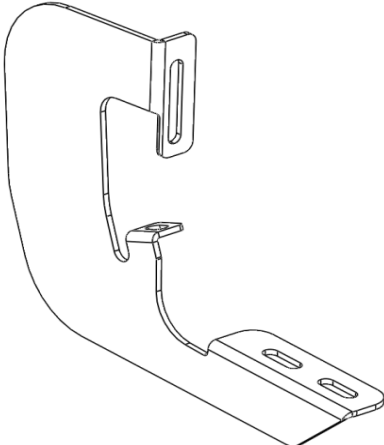
**Warning! It is the sole responsibility of the vehicle owner to check for tire clearance.**

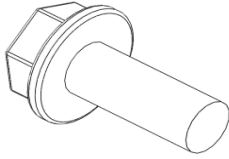
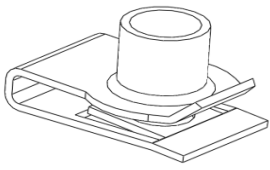
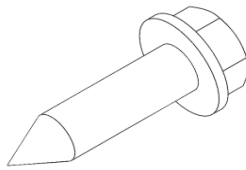
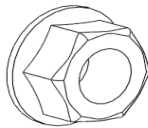
**Warning! It is unlawful and dangerous to ride on running boards or side box boards while the vehicle is in motion.**

**Cleaning Instructions: To maintain the bright finish of your Dee Zee running boards, clean with a mild detergent. For our stainless steel products and accessories, the application of a high grade automotive type wax is recommended.**

**NXT RUNNING BOARD INSTALLATION INSTRUCTION**  
**DZ 16315 CHEVY SILVERADO / GMC SIERRA 2007-2013**  
**DZ 16317 CHEVY SILVERADO / GMC SIERRA 2014-CURRENT**  
**DZ 16315-2 CHEVY SILVERADO / GMC SIERRA 1999-2006 & CLASSIC**

<p><b>A</b> SIDE STEP TUBE</p>  <p>*** BOARDS SOLD SEPARATELY</p> <p align="right"><b>X2 VARIES</b></p>	<p><b>B</b> BRACKET LEFT HAND</p>  <p align="right"><b>X3</b></p>
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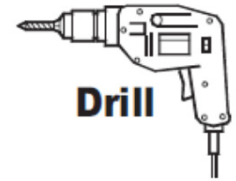
<p><b>C</b> BRACKET RIGHT HAND</p>  <p><b>VARIES</b> <span style="float: right;"><b>X3</b></span></p>	
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<p><b>D</b> 8mm X 25mm FLANGE HEAD BOLT</p>  <p><b>PN 525</b> <span style="float: right;"><b>X12</b></span></p>	<p><b>E</b> 8mm U-NUT</p>  <p><b>PN 909</b> <span style="float: right;"><b>X12</b></span></p>	<p><b>F</b> 1/4" X 1" SHEET METAL SCREW</p>  <p align="center">FOR 2007-2013</p> <p><b>PN 97</b> <span style="float: right;"><b>X2</b></span></p>	<p><b>G</b> 8mm X 20mm FLANGE HEAD BOLT</p>  <p><b>PN 526</b> <span style="float: right;"><b>X12</b></span></p>
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## TOOLS REQUIRED

WRENCH/RATCHET

13mm, 15mm

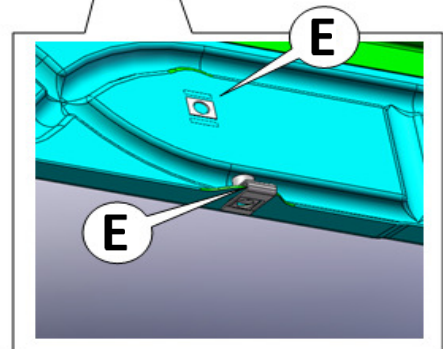
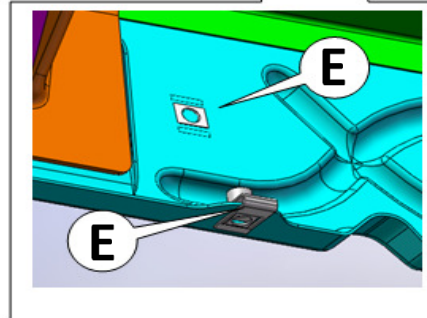
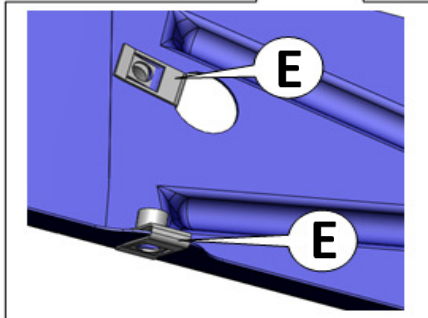
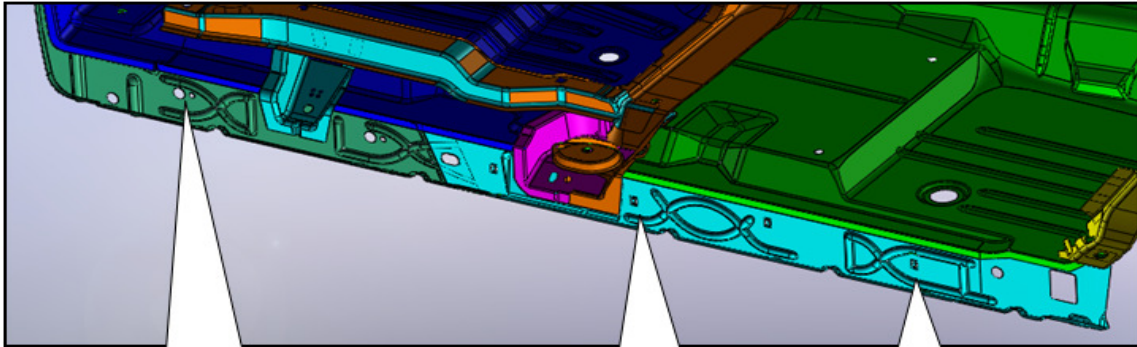


**Drill**

3/16" DRILL BIT  
IF NECESSARY

**1**

Install the 8mm u-nut [E] as shown below.  
The driver's side is shown. The front of the vehicle is to the right of the picture.



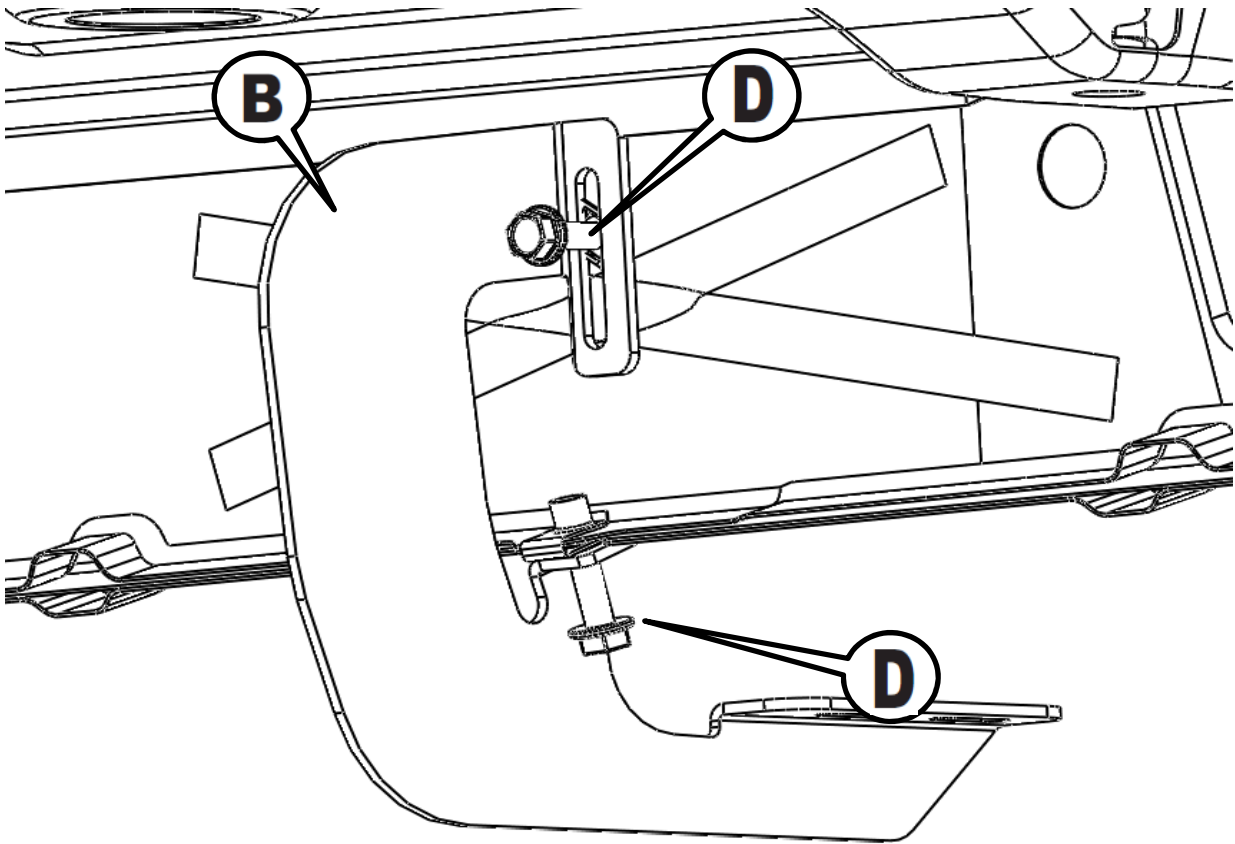
NOTE FOR 2007-2013: Your 2WD vehicle may not have any preset fasteners in the hole patterns shown. If this is the case, use additional u-nuts (ITEM "E") to install in all locations as necessary.

NOTE FOR 2007-2013: Your vehicle may not have the available hole pattern in one location such as front or middle as shown in the images. Should this be the case, screws (ITEM "F") have been included in your bolt pack. Simply mark a hole location, and drill a pilot hole for the screw to attach in to.

NOTE: The front and middle mounting locations on your vehicle may have a weld nut in both the top and bottom locations. If this is the case, omit Item "E", and use the weld nuts in the vehicle.

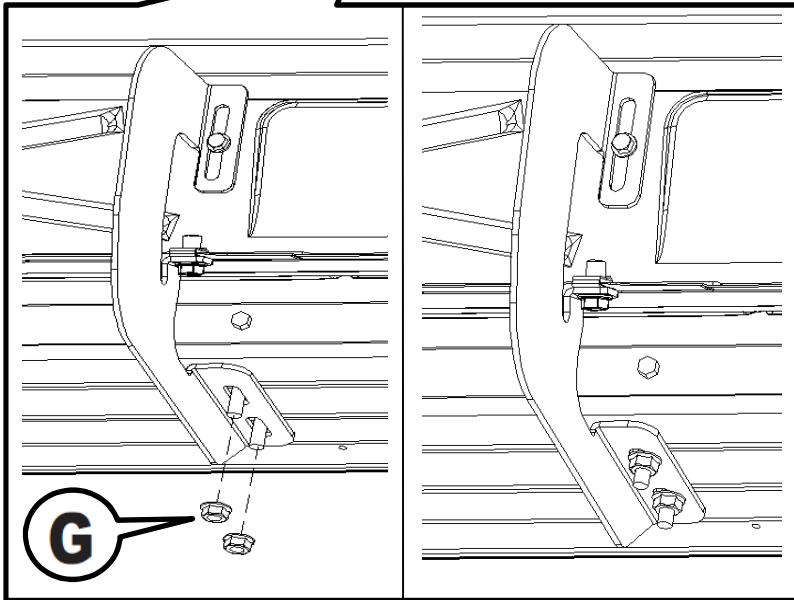
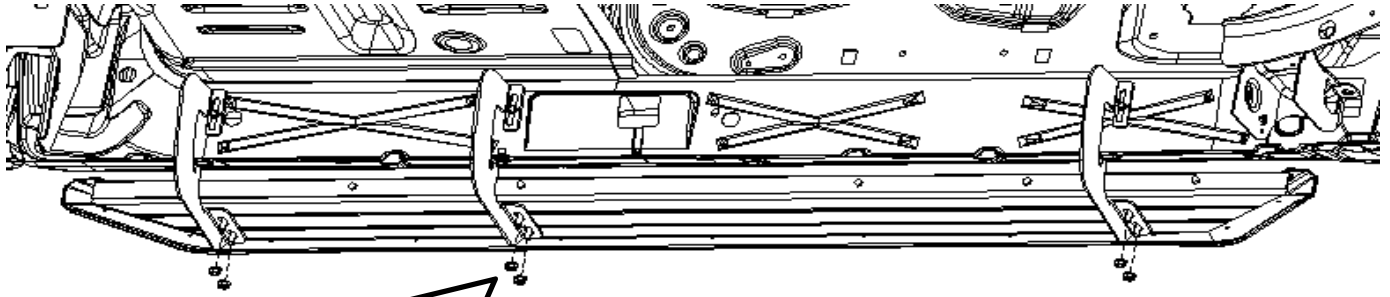
**NOTE: FOR STANDARD CAB APPLICATIONS, MIDDLE BRACKET LOCATION IS NOT AVAILABLE. PROCEED AS DIRECTED USING FRONT AND REAR MOUNTING LOCATIONS. EXTRA BRACKETS AND HARDWARE MAY BE DISCARDED.**

- 2** Attach the mounting bracket [B] to the mounting locations with the previously installed U-nuts using the 8mm x 25mm bolt [D].

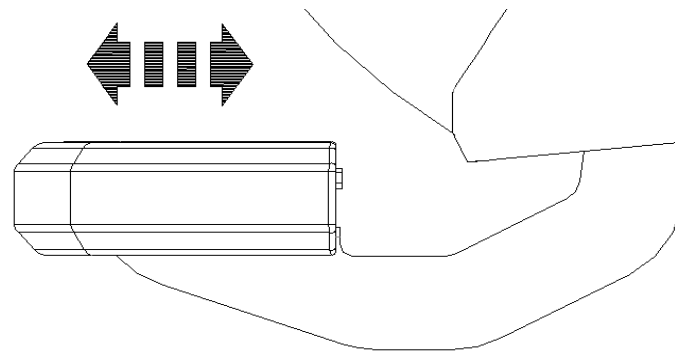
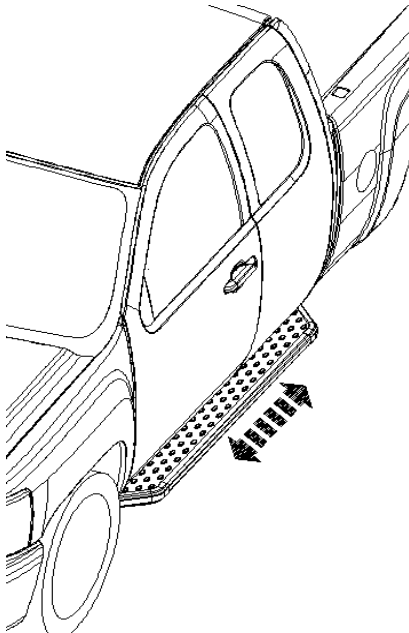


Tighten bolts with a 13mm Socket or wrench.

- 3** Align the bolts in the channels on the underside of the running board with the slots in the mounting braces and loosely attach the board to the brace with the 8mm nuts [G].  
Do not completely tighten at this time.

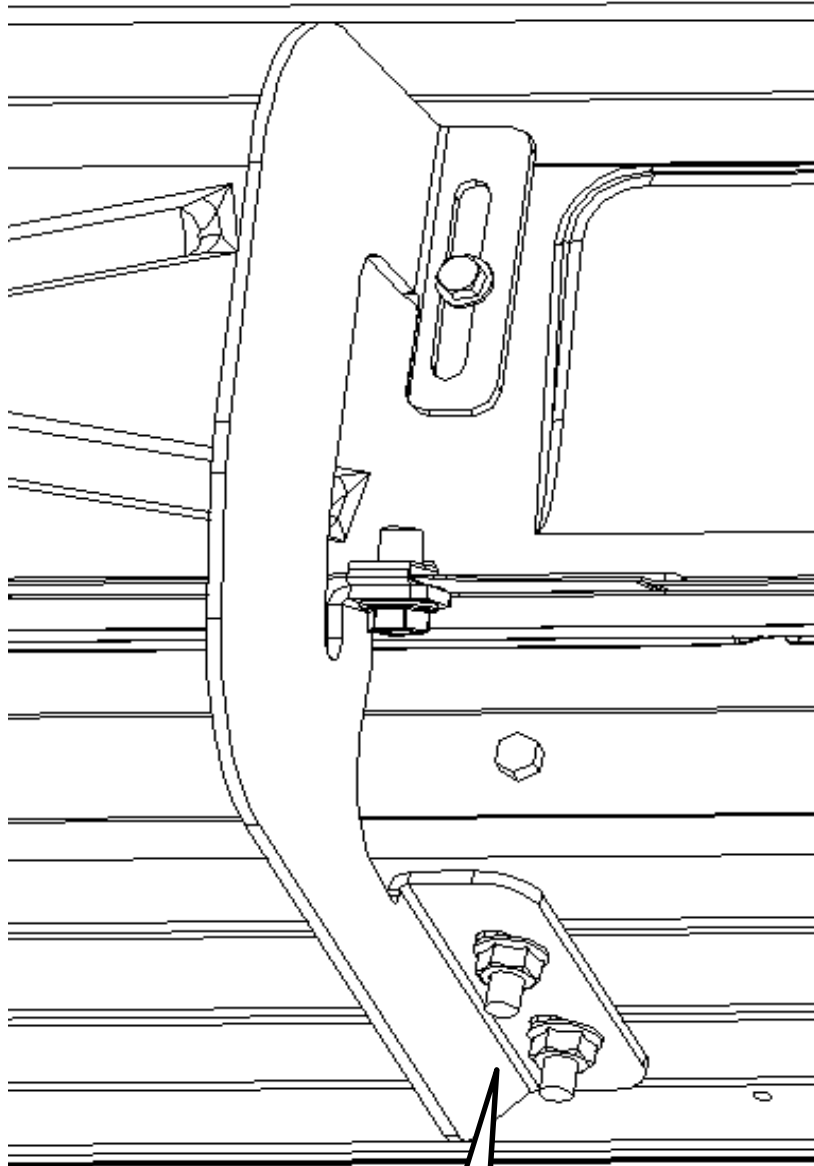


- 4** Adjust the board front/back and in/out to align it with the vehicle.



**5**

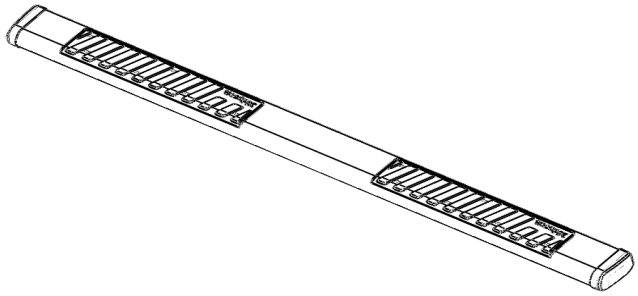
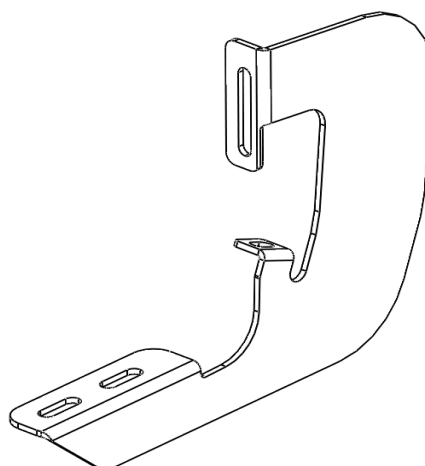
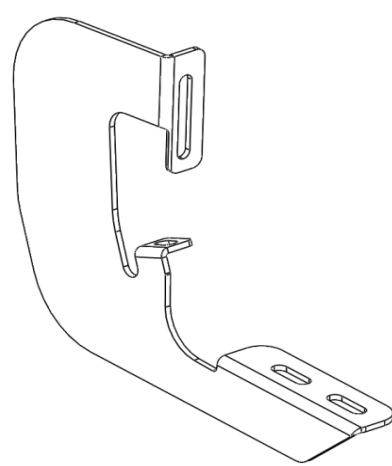
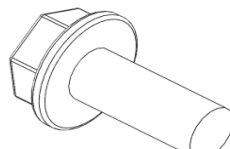
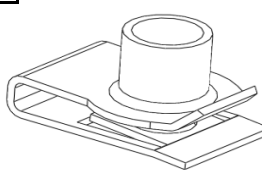
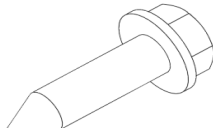
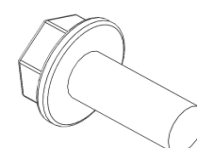
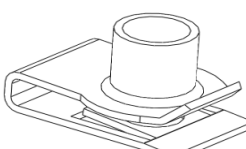
Once the board location has been set, tighten the nuts holding the board to the braces using a 13mm socket/wrench.



**TIGHTEN**

Make sure all bolts are tightened. Repeat steps for other side.

**6" OVAL SIDE STEP INSTALLTION**  
**CHEVY SILVERADO / GMC SIERRA 2007-2013**  
**CHEVY SILVERADO / GMC SIERRA 2014-CURRENT**

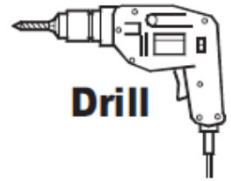
<p><b>A</b> SIDE STEP TUBE</p>  <p>*** TUBES SOLD SEPARATELY</p> <p align="right"><b>X2</b></p>	<p><b>B</b> BRACKET LEFT HAND</p>  <p align="right"><b>X3</b></p>		
<p><b>C</b> BRACKET RIGHT HAND</p>  <p align="right"><b>X3</b></p>	<p>VARIES</p>		
<p><b>D</b> 8mm X 25mm FLANGE HEAD BOLT</p>  <p>PN 525 <b>X12</b></p>	<p><b>E</b> 8mm U-NUT</p>  <p>PN 909 <b>X12</b></p>	<p><b>F</b> 1/4" X 1" SHEET METAL SCREW</p>  <p>FOR 2007-2013</p> <p>PN 97 <b>X2</b></p>	<p>VARIES</p>
<p><b>G</b> 8mm X 20mm FLANGE HEAD BOLT</p>  <p>FROM TUBE <b>X8</b> BOLT PACK <b>X12</b></p>	<p><b>H</b> 8mm U-NUT</p>  <p>FROM TUBE <b>X8</b> BOLT PACK <b>X12</b></p>	<p>VARIES</p>	<p>VARIES</p>



## TOOLS REQUIRED

WRENCH/RATCHET

13mm, 15mm

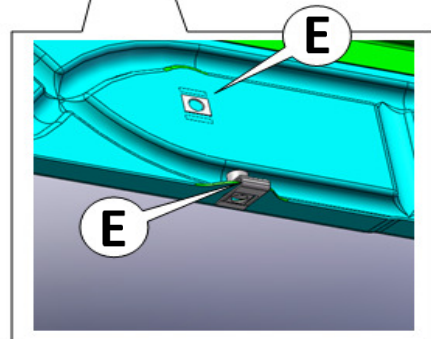
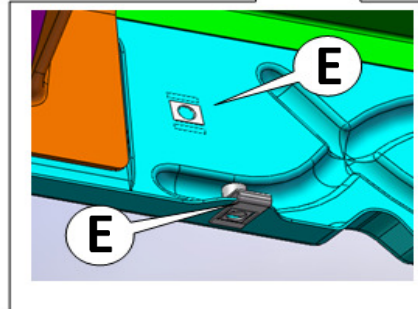
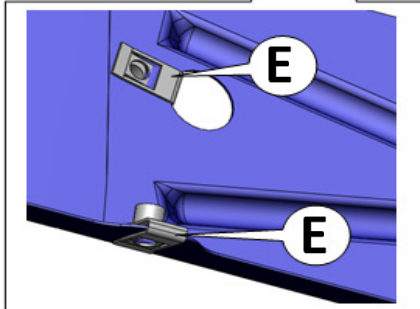
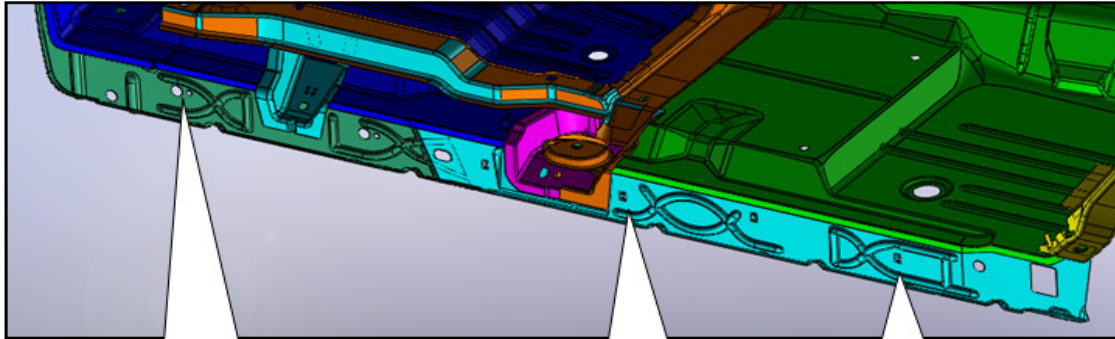


**Drill**

3/16" DRILL BIT  
IF NECESSARY

**1**

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The driver's side is shown. The front of the vehicle is to the right of the picture.



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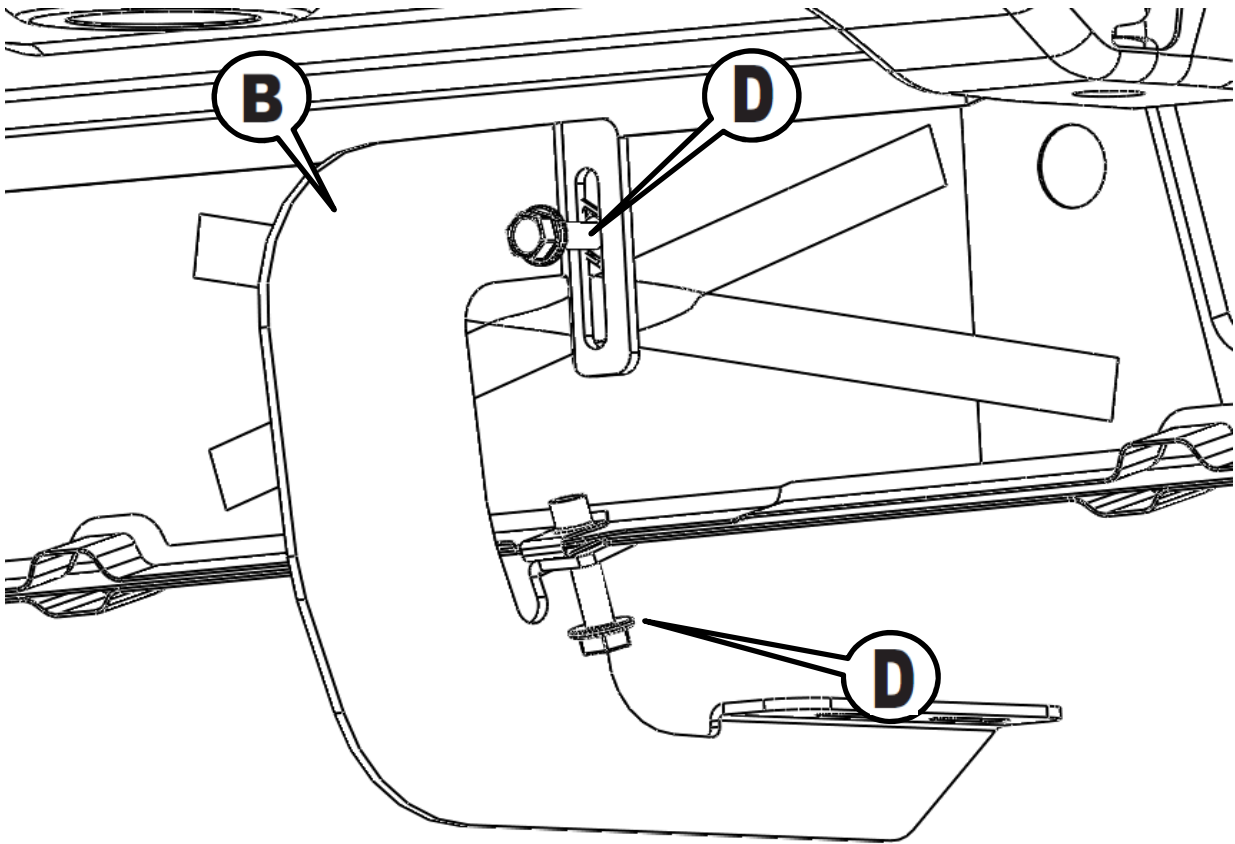
NOTE FOR 2007-2013: Your vehicle may not have the available hole pattern in one location such as front or middle as shown in the images. Should this be the case, screws (ITEM "F") have been included in your bolt pack. Simply mark a hole location, and drill a pilot hole for the screw to attach in to.

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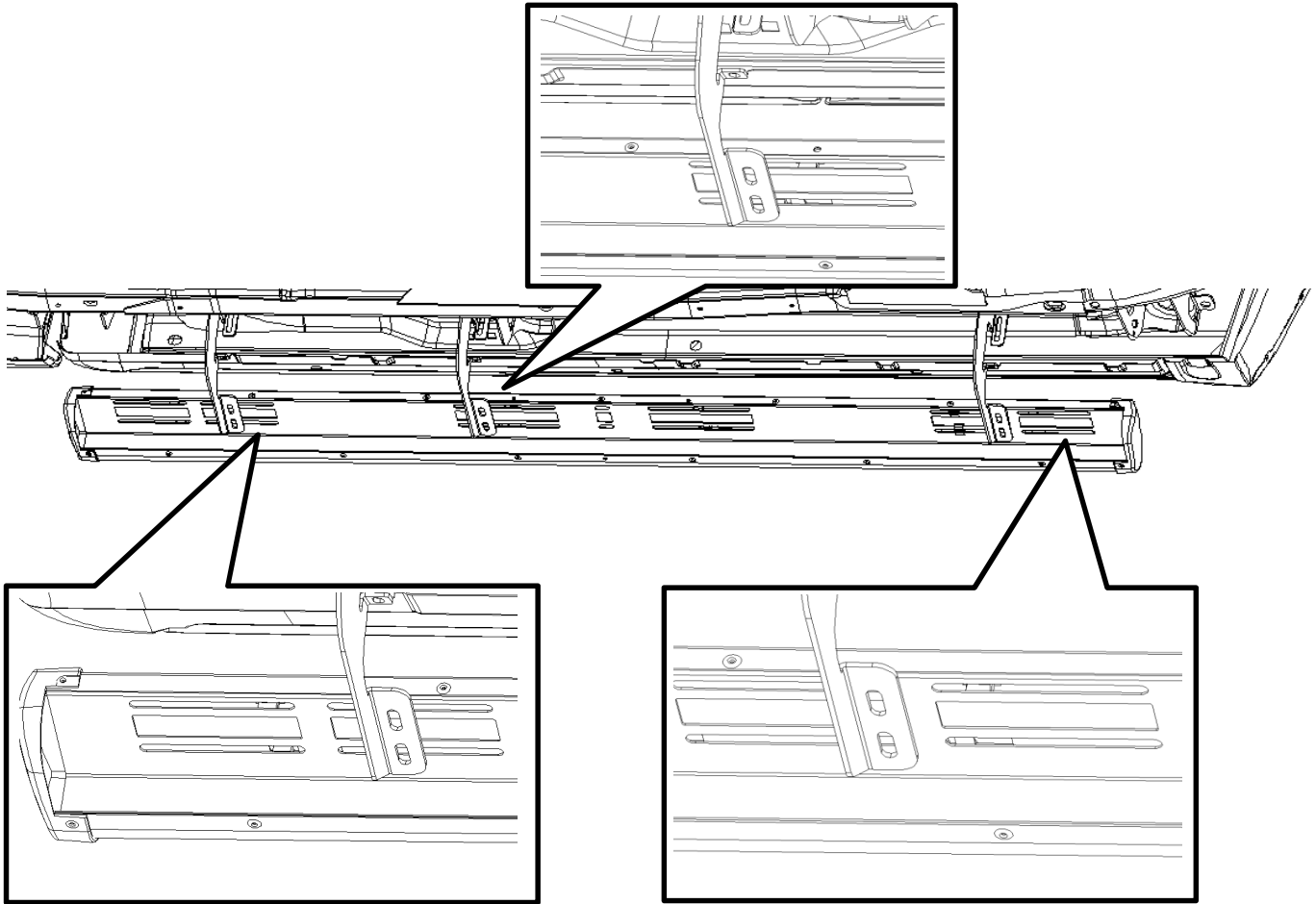


- 2** Attach the mounting bracket [B] to the mounting locations with the previously installed U-nuts using the 8mm x 25mm bolt [D].

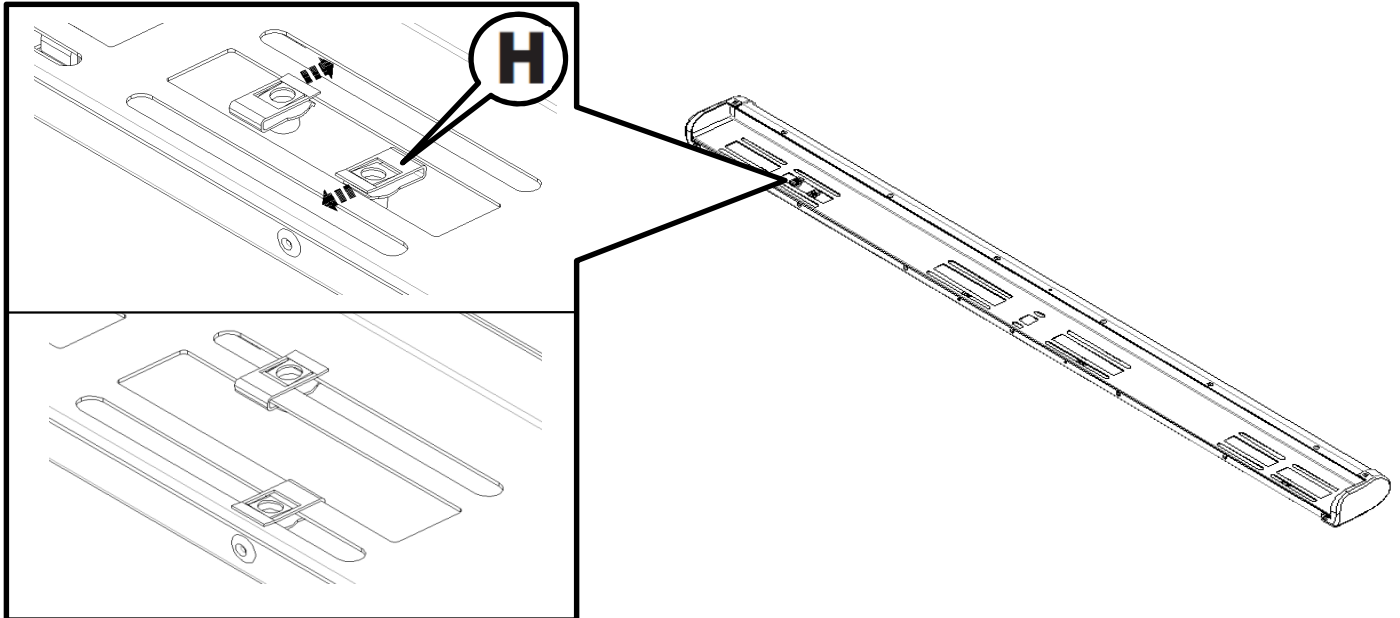


Tighten bolts with a 13mm Socket or wrench.

- 3** Once the brackets are in place, set the tube on the braces and adjust as necessary front to back. Look under the tube to determine which sets of slots will be used to attach the tube to the braces. The extended cab tube is shown.



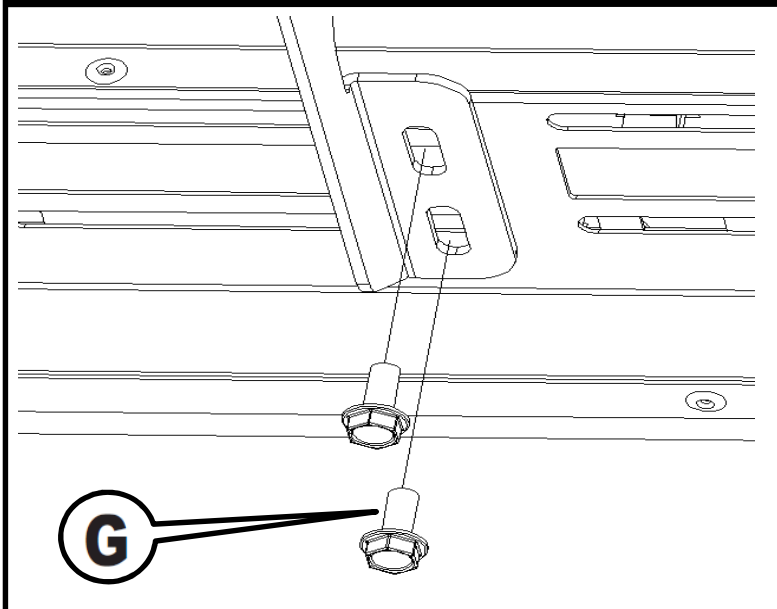
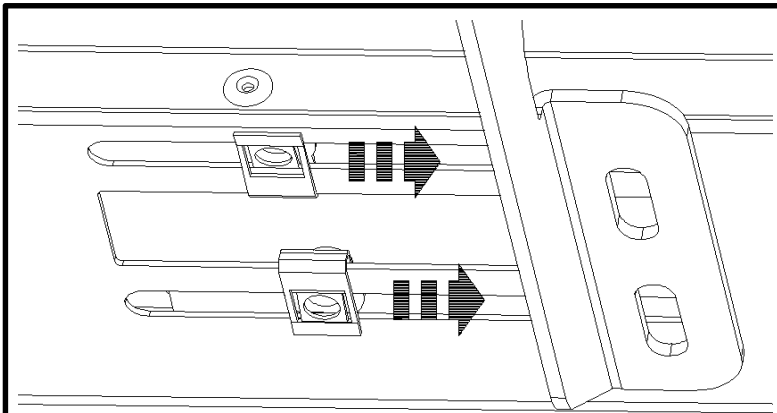
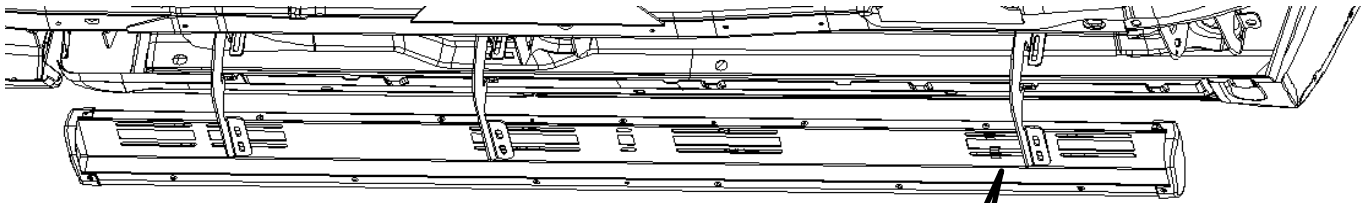
- 4** Remove the tube and install the 8mm U-nut [H] that was supplied with the tubes into the slots identified in the previous step. Use 2 U-nuts per brace location.



**5**

Set the tube back on the brackets and slide the U-nuts in the tube slots so that they align with the mounting slots in the braces. Repeat at all mounting locations.

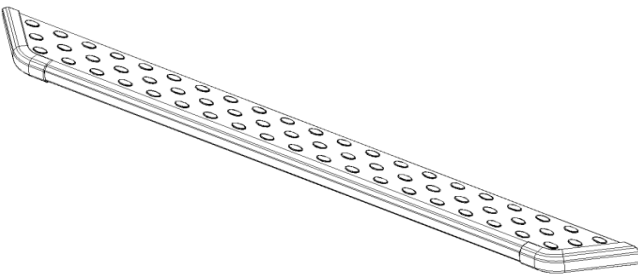
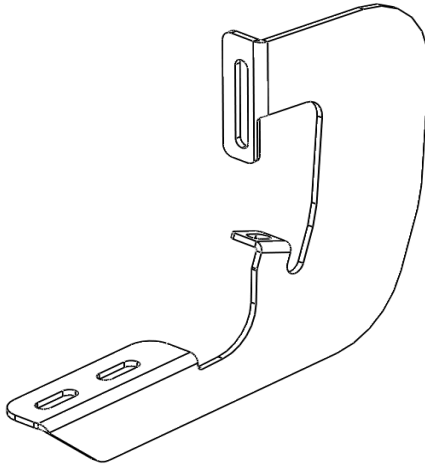
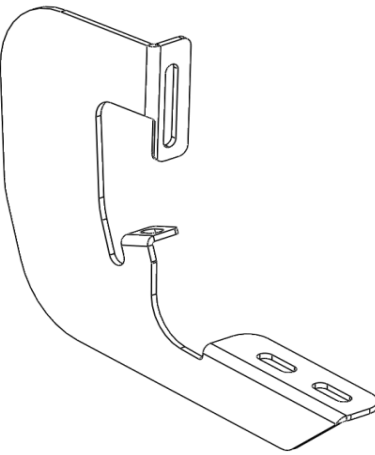
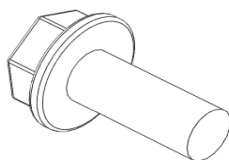
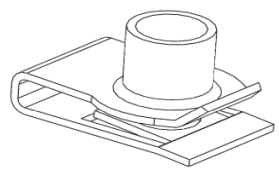
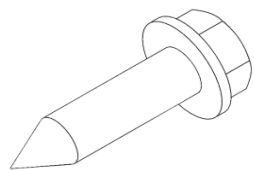
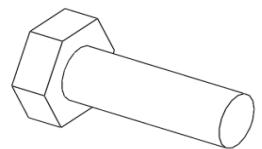
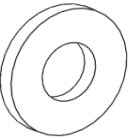
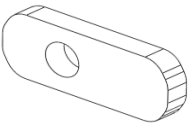
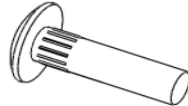

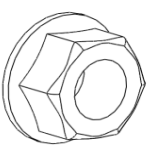
Attach the tube to the braces using the 8mm x 20mm bolts [G] that were supplied with the tube step. Tighten bolts with a 13mm wrench or socket. Repeat at all mounting locations.



Make sure all bolts are tightened. Repeat steps for other side.

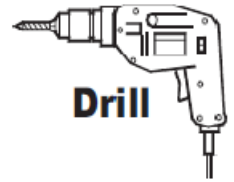
# NXT RUNNING BOARD INSTALLATION INSTRUCTION

## DZ 16315-2 CHEVY SILVERADO / GMC SIERRA 1999-2006 & 2007 CLASSIC

<div style="display: flex; justify-content: space-between;"> <span style="font-size: 2em; font-weight: bold;">A</span> <span>SIDE STEP TUBE</span> </div>  <p style="text-align: center; margin-top: 20px;">*** BOARDS SOLD SEPARATELY</p>	<div style="display: flex; justify-content: space-between;"> <span style="font-size: 2em; font-weight: bold;">B</span> <span>BRACKET LEFT HAND</span> </div> 
<span style="font-size: 1.2em; font-weight: bold;">X2</span>	<span style="font-size: 1.2em; font-weight: bold;">B 2013LP</span>
<div style="display: flex; justify-content: space-between;"> <span style="font-size: 2em; font-weight: bold;">C</span> <span>BRACKET RIGHT HAND</span> </div> 	<div style="display: flex; justify-content: space-between;"> <span style="font-size: 2em; font-weight: bold;">D</span> <span>8mm X 25mm FLANGE HEAD BOLT</span> </div> 
<span style="font-size: 1.2em; font-weight: bold;">B 2013RP</span>	<span style="font-size: 1.2em; font-weight: bold;">PN 525</span>
<span style="font-size: 1.2em; font-weight: bold;">X3</span>	<span style="font-size: 1.2em; font-weight: bold;">X12</span>
<div style="display: flex; justify-content: space-between;"> <span style="font-size: 2em; font-weight: bold;">E</span> <span>8mm U-NUT</span> </div> 	<div style="display: flex; justify-content: space-between;"> <span style="font-size: 2em; font-weight: bold;">F</span> <span>1/4" X 1" SHEET METAL SCREW</span> </div> 
<span style="font-size: 1.2em; font-weight: bold;">PN 909</span>	<span style="font-size: 1.2em; font-weight: bold;">PN 97</span>
<span style="font-size: 1.2em; font-weight: bold;">X12</span>	<span style="font-size: 1.2em; font-weight: bold;">X4</span>
<div style="display: flex; justify-content: space-between;"> <span style="font-size: 2em; font-weight: bold;">G</span> <span>3/8 X 1 1/4" HEX HEAD BOLT</span> </div> 	<div style="display: flex; justify-content: space-between;"> <span style="font-size: 2em; font-weight: bold;">H</span> <span>3/8" FLAT WASHER</span> </div> 
<span style="font-size: 1.2em; font-weight: bold;">PN 114B</span>	<span style="font-size: 1.2em; font-weight: bold;">PN 113B</span>
<span style="font-size: 1.2em; font-weight: bold;">X4</span>	<span style="font-size: 1.2em; font-weight: bold;">X4</span>
<div style="display: flex; justify-content: space-between;"> <span style="font-size: 2em; font-weight: bold;">I</span> <span>3/8 X 1 1/4" HEX HEAD BOLT</span> </div> 	<div style="display: flex; justify-content: space-between;"> <span style="font-size: 2em; font-weight: bold;">J</span> <span>1/4 X 1" RIBNECK CARRIAGE BOLT</span> </div> 
<span style="font-size: 1.2em; font-weight: bold;">PN 554</span>	<span style="font-size: 1.2em; font-weight: bold;">PN 87</span>
<span style="font-size: 1.2em; font-weight: bold;">X4</span>	<span style="font-size: 1.2em; font-weight: bold;">X6</span>
<div style="display: flex; justify-content: space-between;"> <span style="font-size: 2em; font-weight: bold;">L</span> <span>1/4" HEX NUT</span> </div> 	<div style="display: flex; justify-content: space-between;"> <span style="font-size: 2em; font-weight: bold;">M</span> <span>8mm X 20mm FLANGE HEAD BOLT</span> </div> 
<span style="font-size: 1.2em; font-weight: bold;">PN 71</span>	<span style="font-size: 1.2em; font-weight: bold;">PN 526</span>
<span style="font-size: 1.2em; font-weight: bold;">X6</span>	<span style="font-size: 1.2em; font-weight: bold;">X12</span>

**TOOLS REQUIRED**

WRENCH/RATCHET  
3/8", 7/16", 9/16"  
13mm



**Drill**

3/16"  
1/4"

**1**

Locate and remove the plastic plugs from the inside of the rocker panel.



**FRONT MOUNTING  
LOCATION FOR  
ALL CAB STYLES**

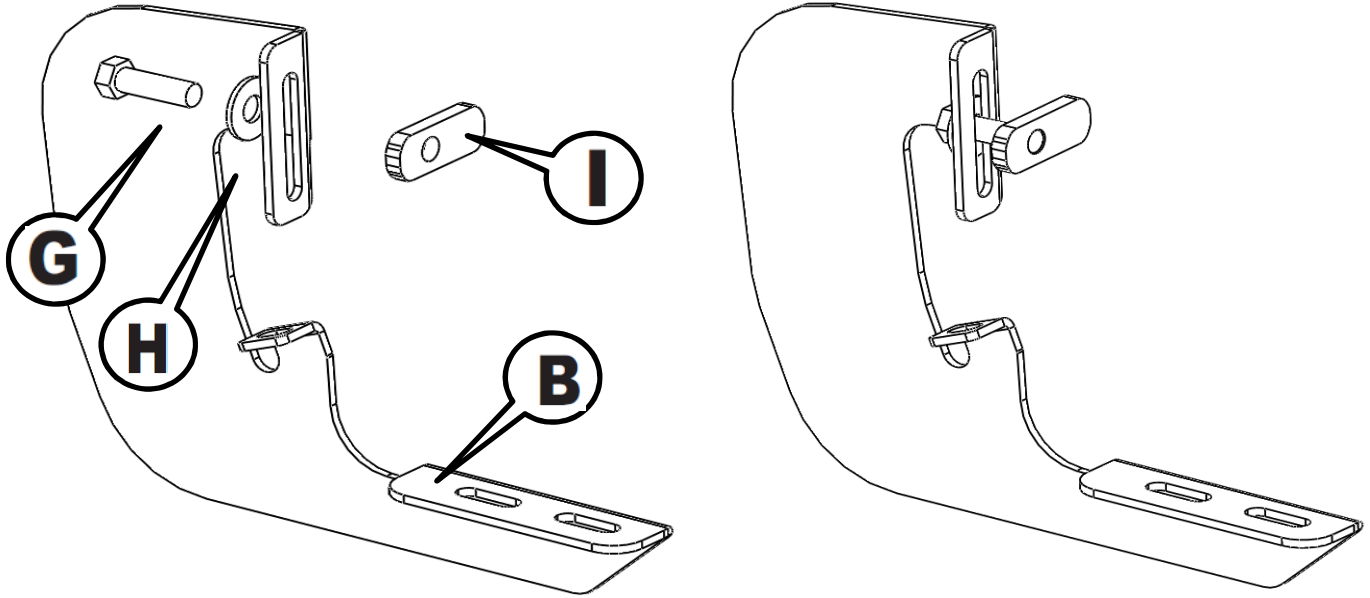


**MIDDLE MOUNTING  
LOCATION FOR  
EXTENDED & CREW CAB**

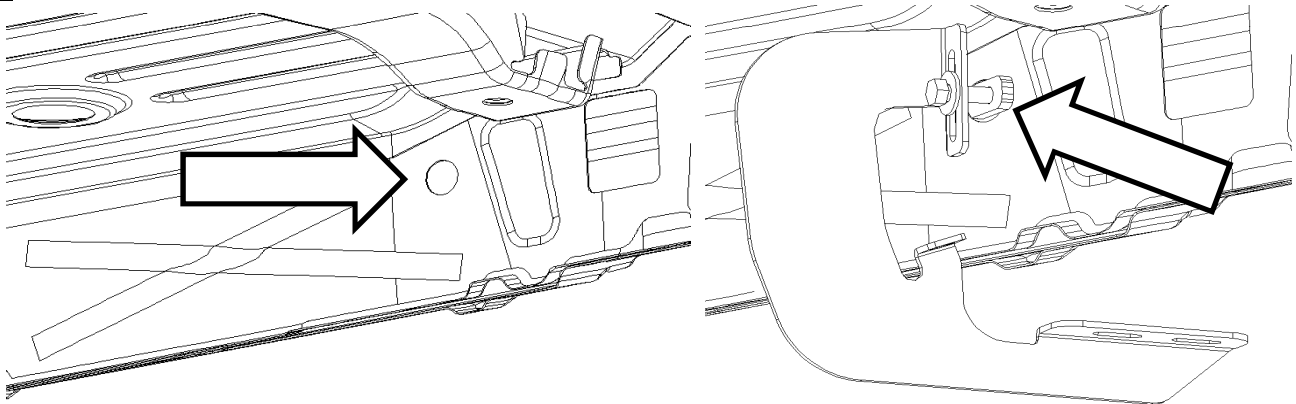
**REAR MOUNTING  
LOCATION FOR  
REGULAR CAB**

If you are installing regular cab tubes, there will be no middle brace location.  
After the installation is complete, any extra bracing and hardware may be discarded.

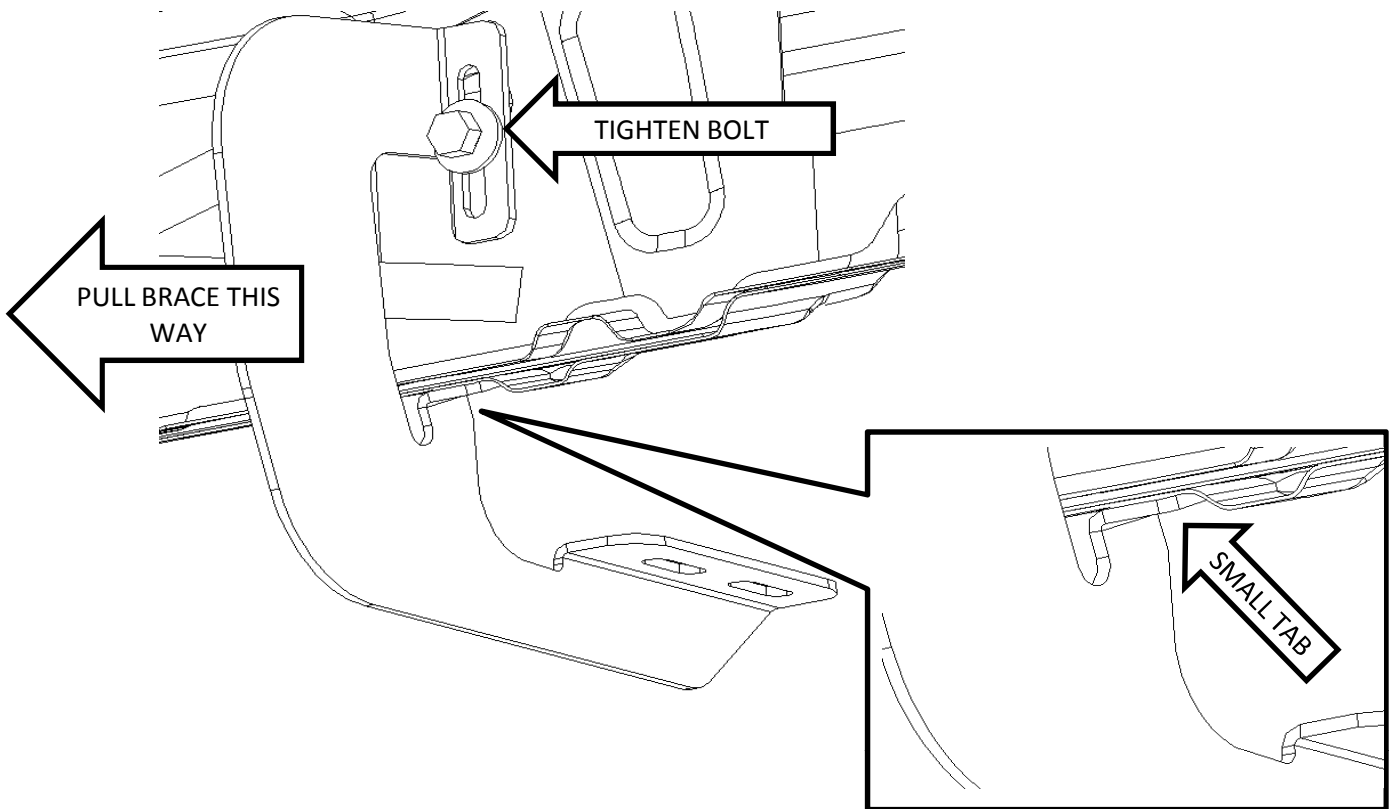
- 2** Place a washer [H] on the 3/8" bolt [G] and insert it into the slot on the brace [B]. Partially thread the bolt into the thread plate [I]. This will need to be done on two of the braces.



- 3** At the locations where the plugs were removed from, place the threaded plate into the hole.

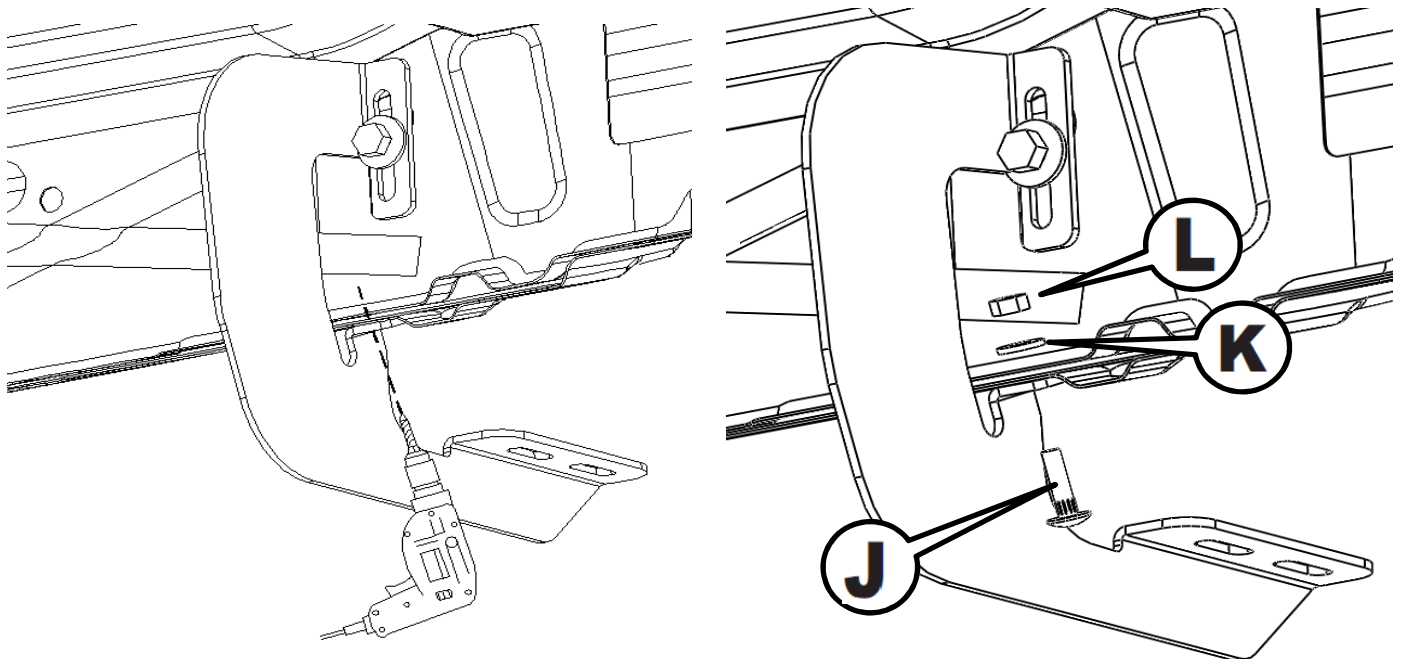


- 4** Pulling back on the brace to keep tension between the threaded plate and the rocker panel, tighten the bolt with a 9/16" socket. Use of air tools is recommended but not required. Make sure the small tab on the brace is up against the vehicle.



Repeat this step at the other brace location.

- 5** Drill a 1/4" hole up through the slot in the small tab through the rocker panel at both brace locations. Attach the brace using the ribneck carriage bolt [J], 1/4" washer [K], and 1/4" nut [L]. Tighten with a 7/16" wrench/socket.





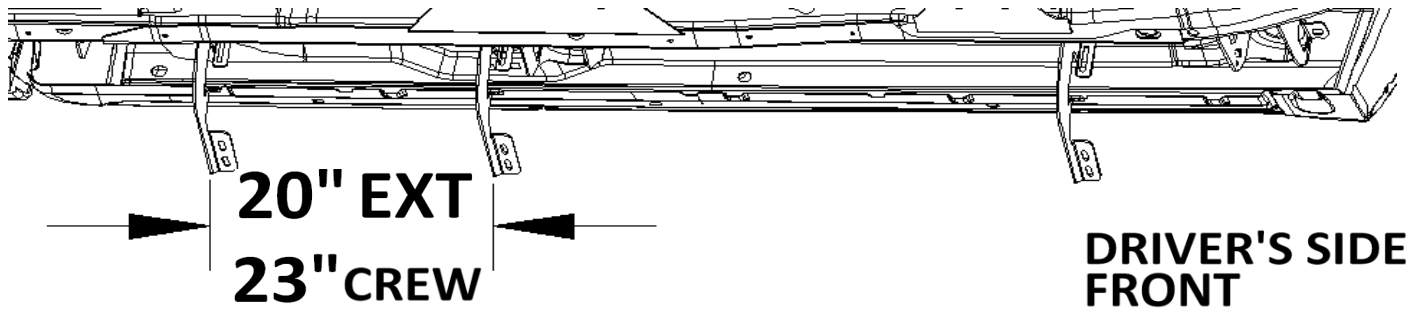
**6**

The next two steps are for the rear brace on the extended and crew cab pickup only.

For the extended cab, measure back from the middle brace 20".

For the crew cab, measure back from the middle brace 23".

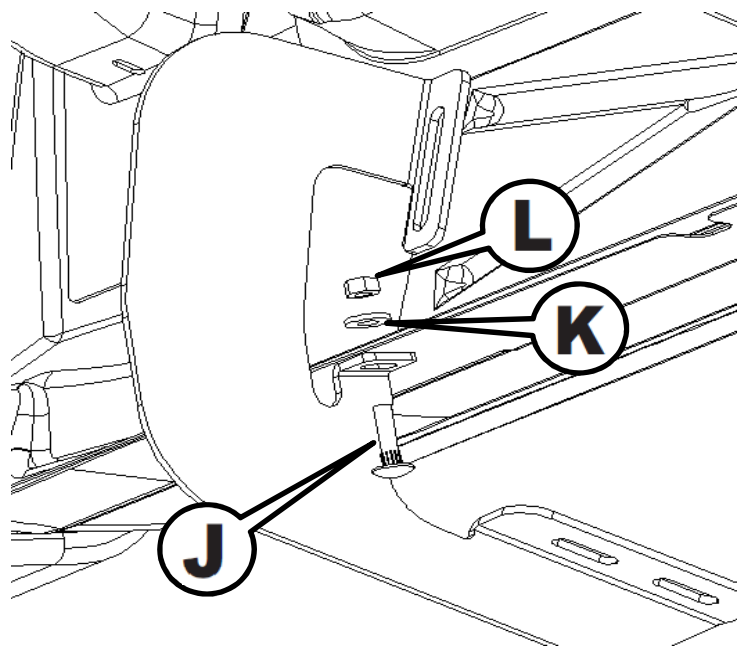
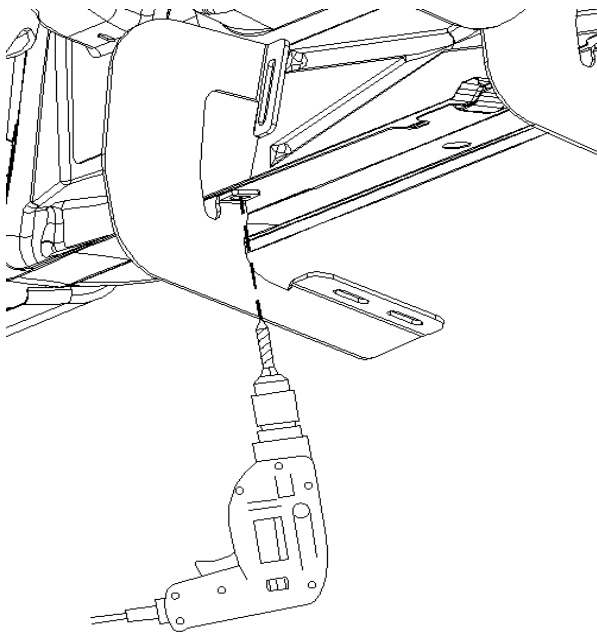
This is the mounting location for the rear brace.



Hold the brace against the inner rocker panel and pinch weld. Mark the slot in the small tab and drill a 1/4" hole through the rocker panel.

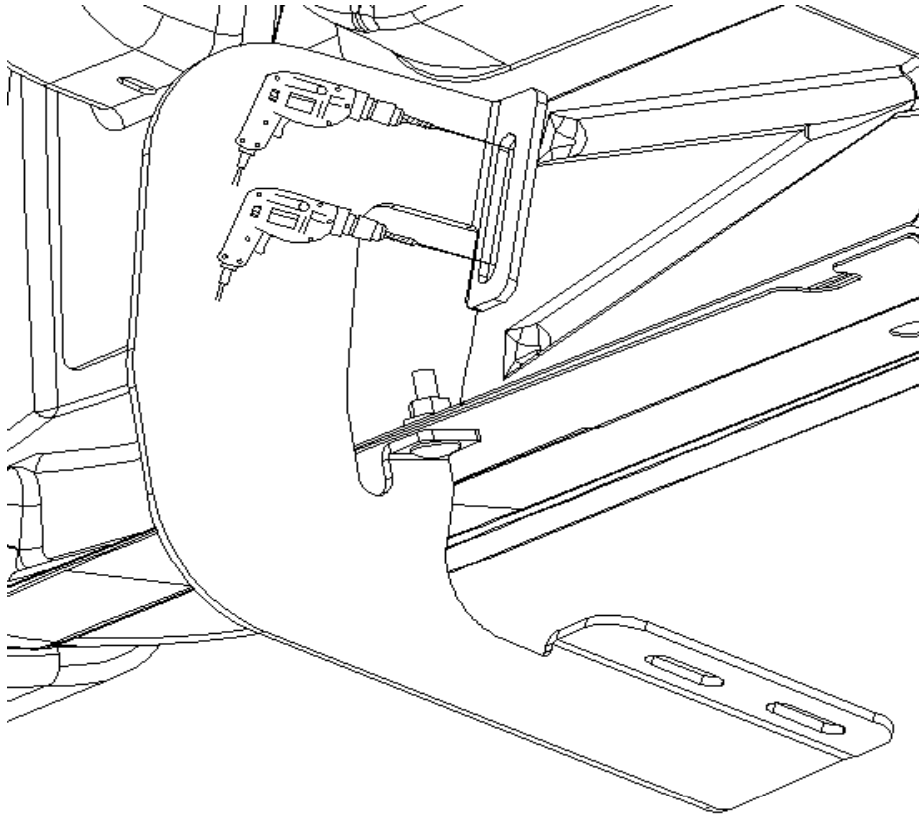
Attach the brace using the ribneck carriage bolt [J], 1/4" washer [K], and 1/4" nut [L]. Tighten with a 7/16" wrench/socket.

You can place the tube on the 2 brackets that are already installed to insure that the 3rd bracket will correctly align with the other two.

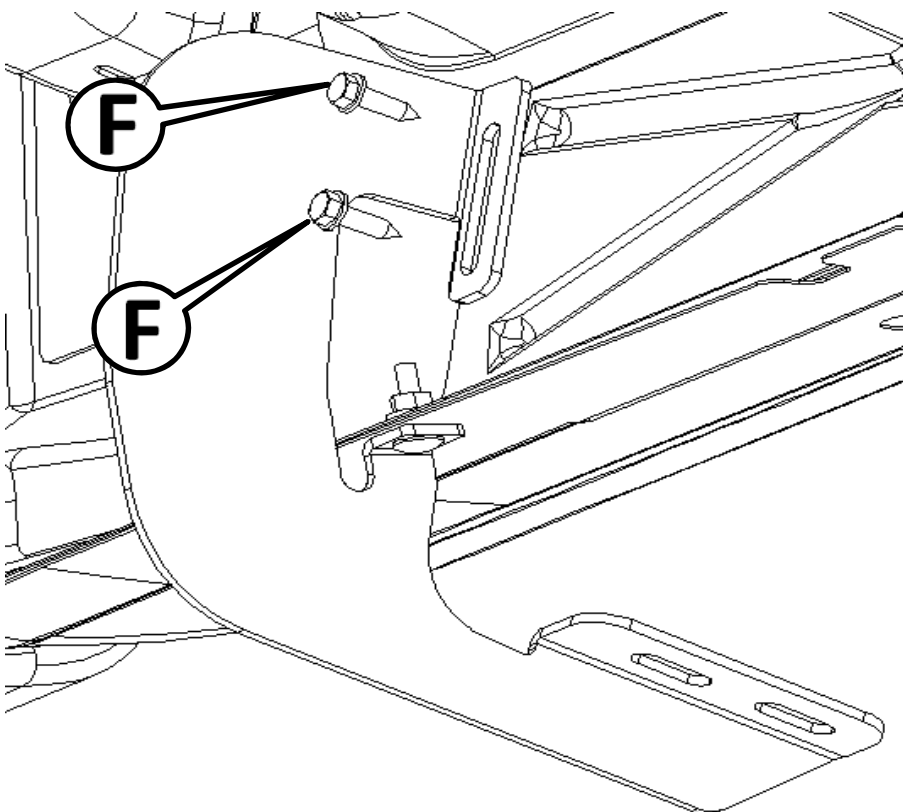


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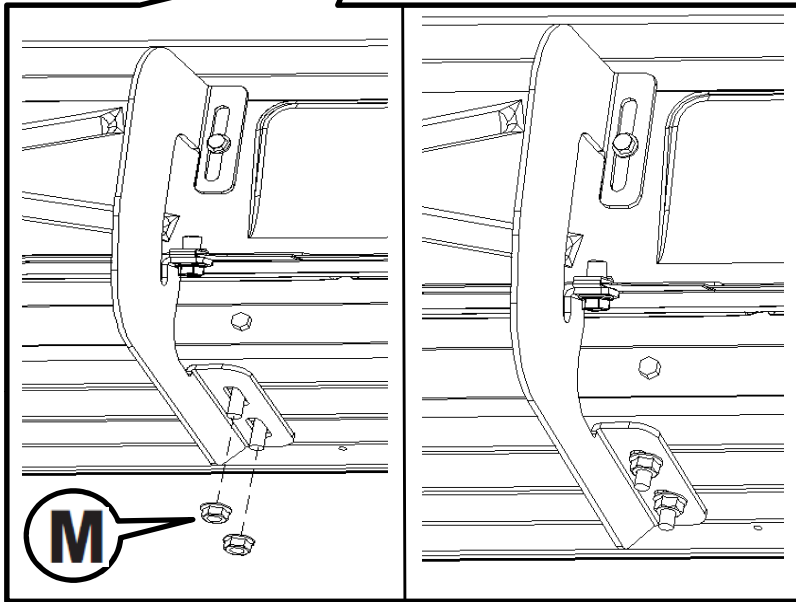
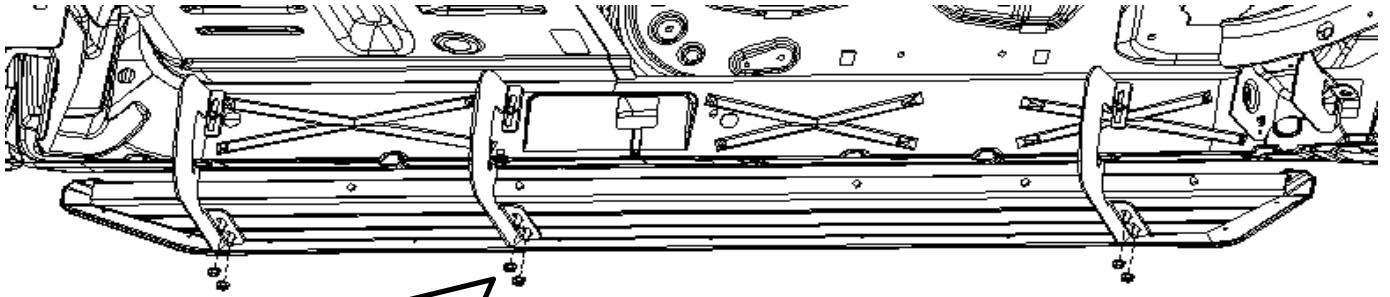
Drill two 3/16" holes through the long slot in the top of the brace.



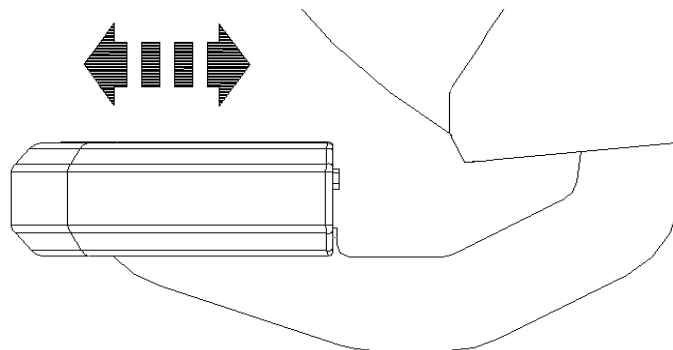
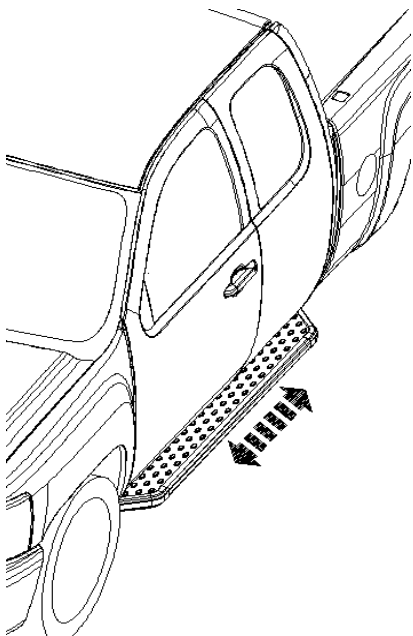
Attach the brace with two sheet metal screws [F] using a 3/8" wrench/socket.



- 8** Align the bolts in the channels on the underside of the running board with the slots in the mounting braces and loosely attach the board to the brace with the 8mm nuts [M].  
Do not completely tighten at this time.

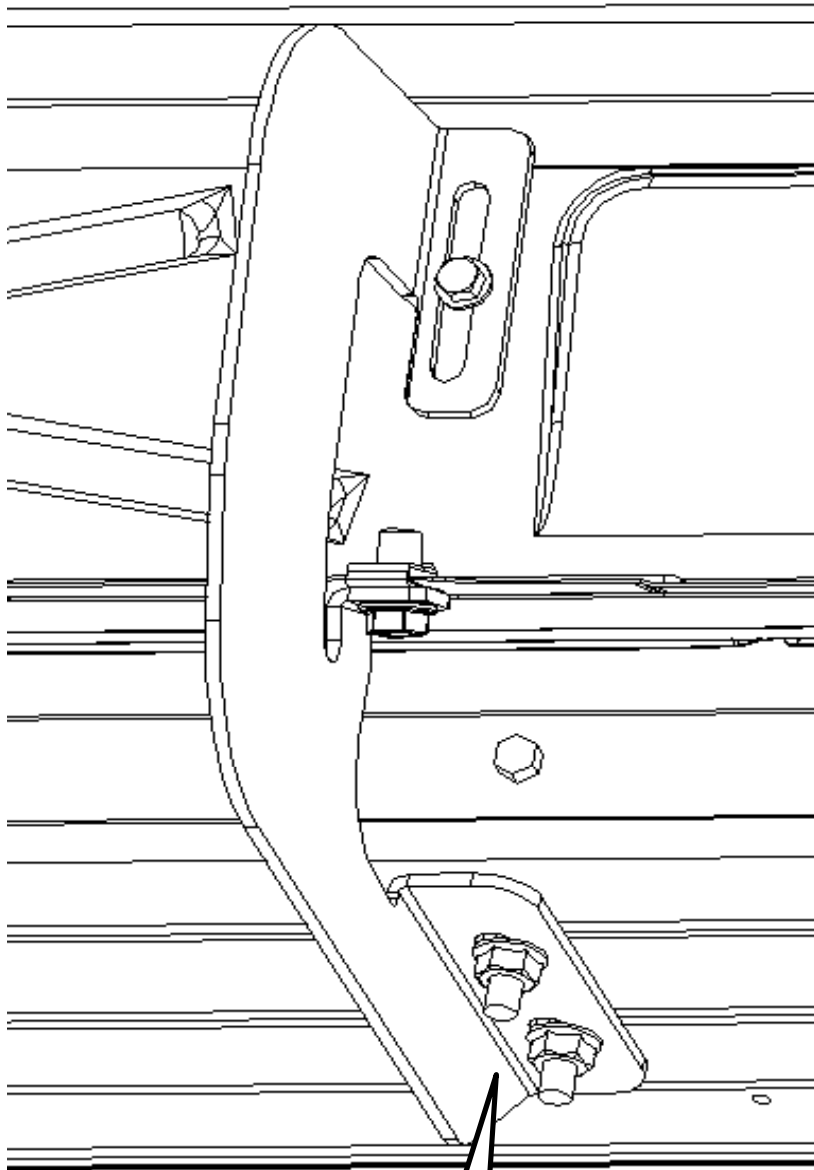


- 9** Adjust the board front/back and in/out to align it with the vehicle.



**10**

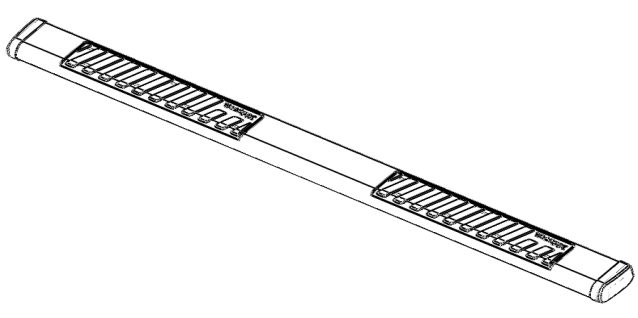
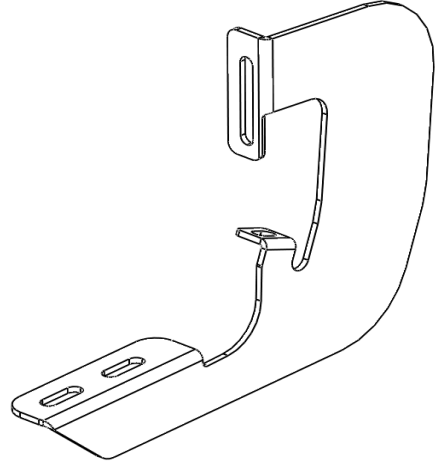
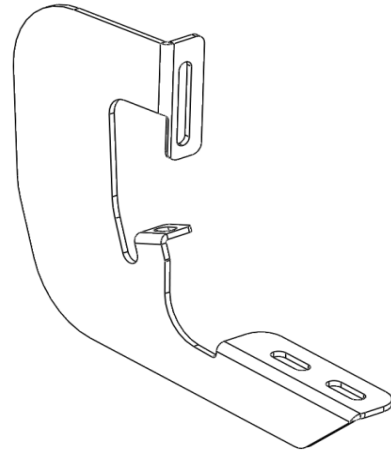
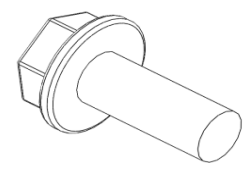
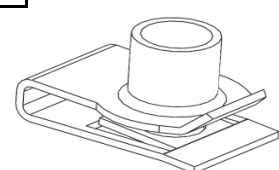
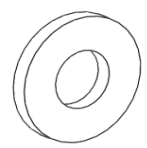
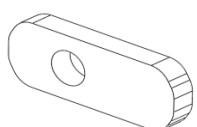
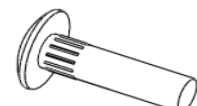


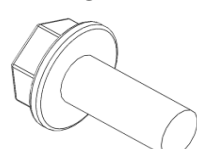
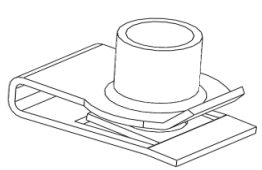
Once the board location has been set, tighten the nuts holding the board to the braces using a 13mm socket/wrench.



**TIGHTEN**

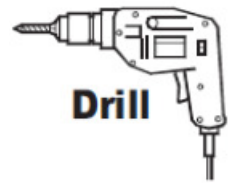
Make sure all bolts are tightened. Repeat steps for other side.

# 6" OVAL SIDE STEP INSTALLTION CHEVY SILVERADO / GMC SIERRA 1999-2006 & 2007 CLASSIC

<div data-bbox="84 199 803 787"> <p><b>A</b> SIDE STEP TUBE</p>  <p>*** TUBES SOLD SEPARATELY</p> <p style="text-align: right;"><b>X2</b></p> </div>	<div data-bbox="803 199 1534 787"> <p><b>B</b> BRACKET LEFT HAND</p>  <p style="text-align: right;"><b>X3</b></p> </div>		
<div data-bbox="84 787 803 1375"> <p><b>C</b> BRACKET RIGHT HAND</p>  <p style="text-align: right;"><b>X3</b></p> </div>	<div data-bbox="803 787 1169 1081"> <p><b>D</b> 8mm X 25mm FLANGE HEAD BOLT</p>  <p style="text-align: right;"><b>X12</b></p> </div>	<div data-bbox="1169 787 1534 1081"> <p><b>E</b> 8mm U-NUT</p>  <p style="text-align: right;"><b>X12</b></p> </div>	
<div data-bbox="84 1375 446 1669"> <p><b>H</b> 3/8" FLAT WASHER</p>  <p style="text-align: right;"><b>X4</b></p> </div>	<div data-bbox="446 1375 803 1669"> <p><b>I</b> 3/8 X 1 1/4" HEX HEAD BOLT</p>  <p style="text-align: right;"><b>X 4</b></p> </div>	<div data-bbox="803 1375 1169 1669"> <p><b>J</b> 1/4 X 1" RIBNECK CARRIAGE BOLT</p>  <p style="text-align: right;"><b>X6</b></p> </div>	<div data-bbox="1169 1375 1534 1669"> <p><b>K</b> 1/4" FLAT WASHER</p>  <p style="text-align: right;"><b>X6</b></p> </div>
<div data-bbox="84 1669 446 1984"> <p><b>L</b> 1/4" HEX NUT</p>  <p style="text-align: right;"><b>X6</b></p> </div>	<div data-bbox="446 1669 803 1984"> <p><b>M</b> 8mm X 20mm FLANGE HEAD BOLT</p>  <p>FROM TUBE <b>X8</b></p> <p>BOLT PACK <b>X12</b></p> </div>	<div data-bbox="803 1669 1169 1984"> <p><b>N</b> 8mm U-NUT</p>  <p>FROM TUBE <b>X8</b></p> <p>BOLT PACK <b>X12</b></p> </div>	<div data-bbox="1169 1669 1534 1984"> <p><b>O</b></p> </div>

**TOOLS REQUIRED**

WRENCH/RATCHET  
3/8", 7/16", 9/16"  
13mm



3/16"  
1/4"

**1**

Locate and remove the plastic plugs from the inside of the rocker panel.



**FRONT MOUNTING  
LOCATION FOR  
ALL CAB STYLES**

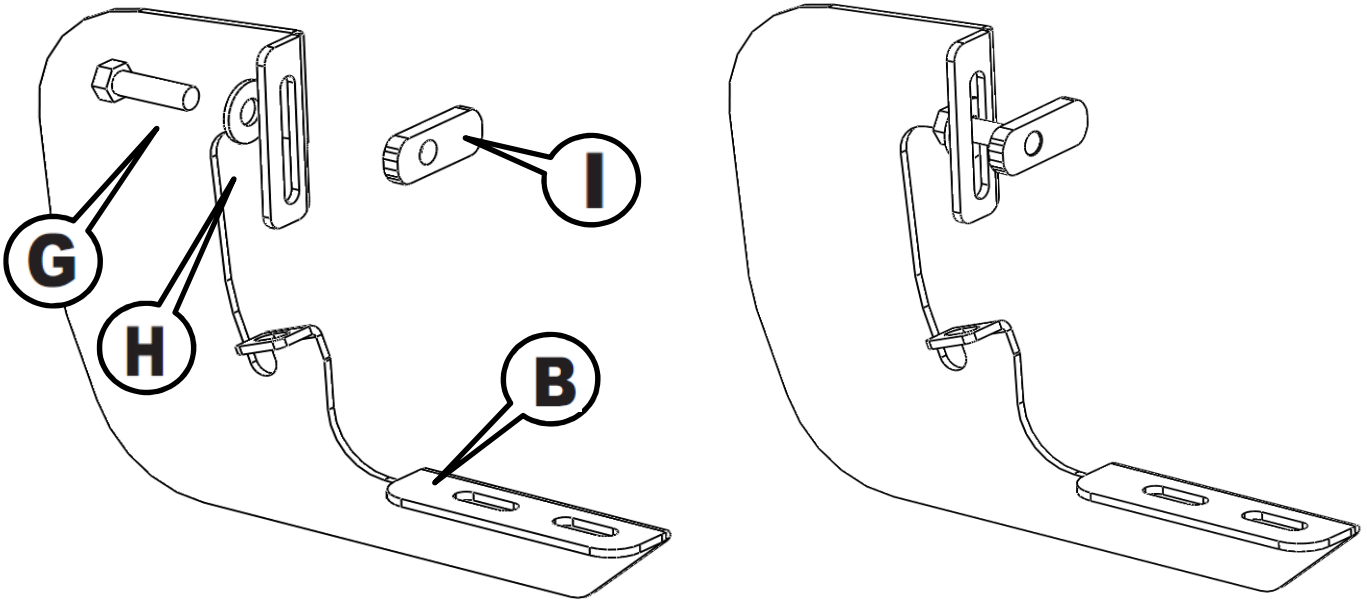


**MIDDLE MOUNTING  
LOCATION FOR  
EXTENDED & CREW CAB**

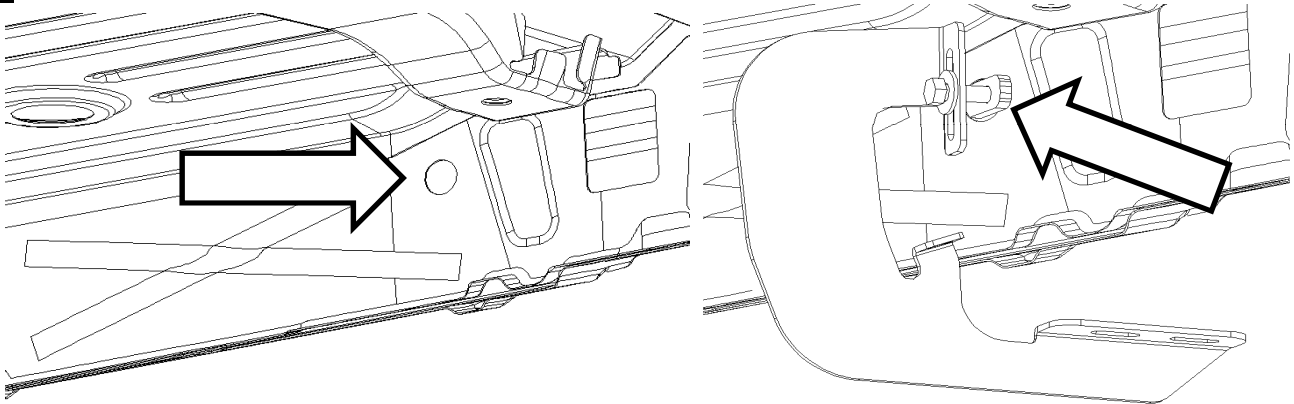
**REAR MOUNTING  
LOCATION FOR  
REGULAR CAB**

If you are installing regular cab tubes, there will be no middle brace location.  
After the installation is complete, any extra bracing and hardware may be discarded.

- 2** Place a washer [H] on the 3/8" bolt [G] and insert it into the slot on the brace [B]. Partially thread the bolt into the thread plate [I]. This will need to be done on two of the braces.



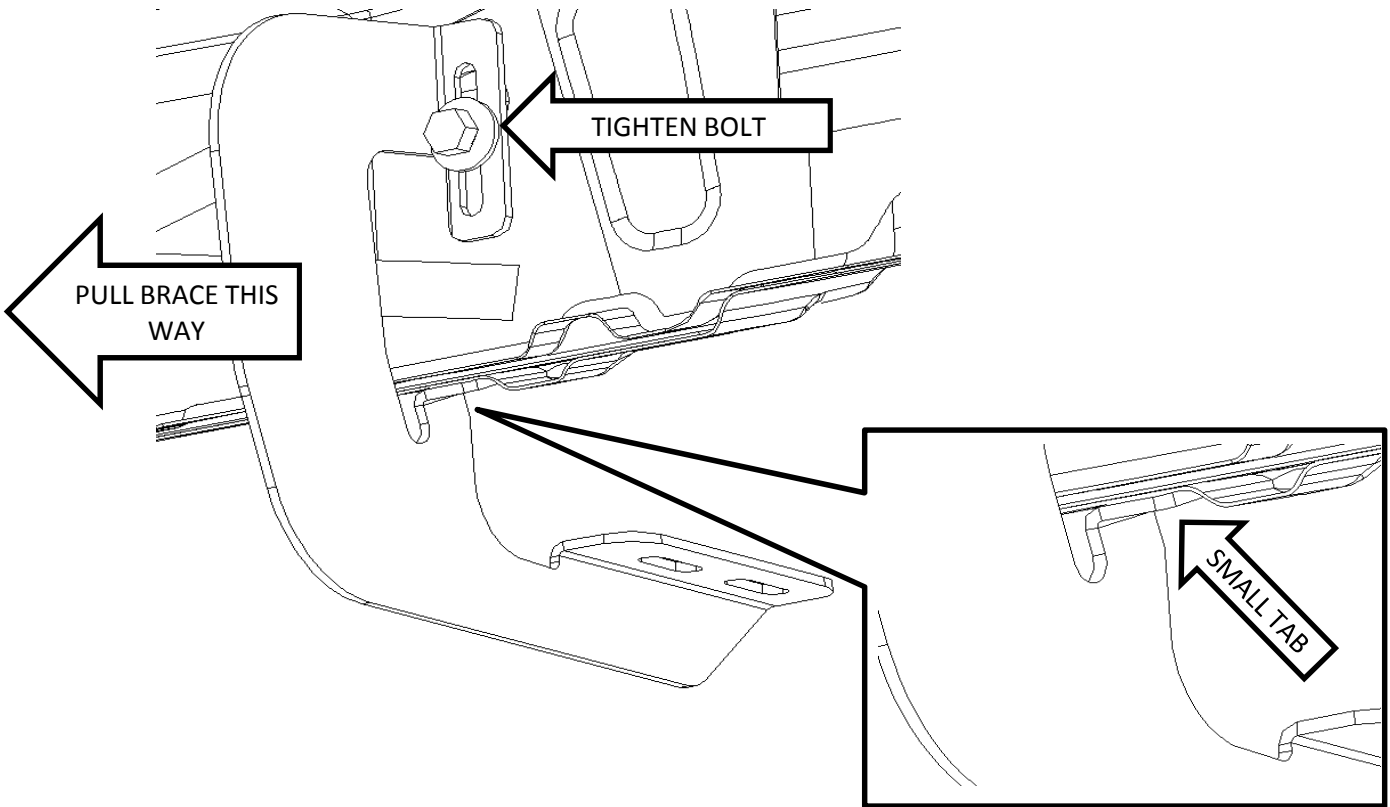
- 3** At the locations where the plugs were removed from, place the threaded plate into the hole.





**4**

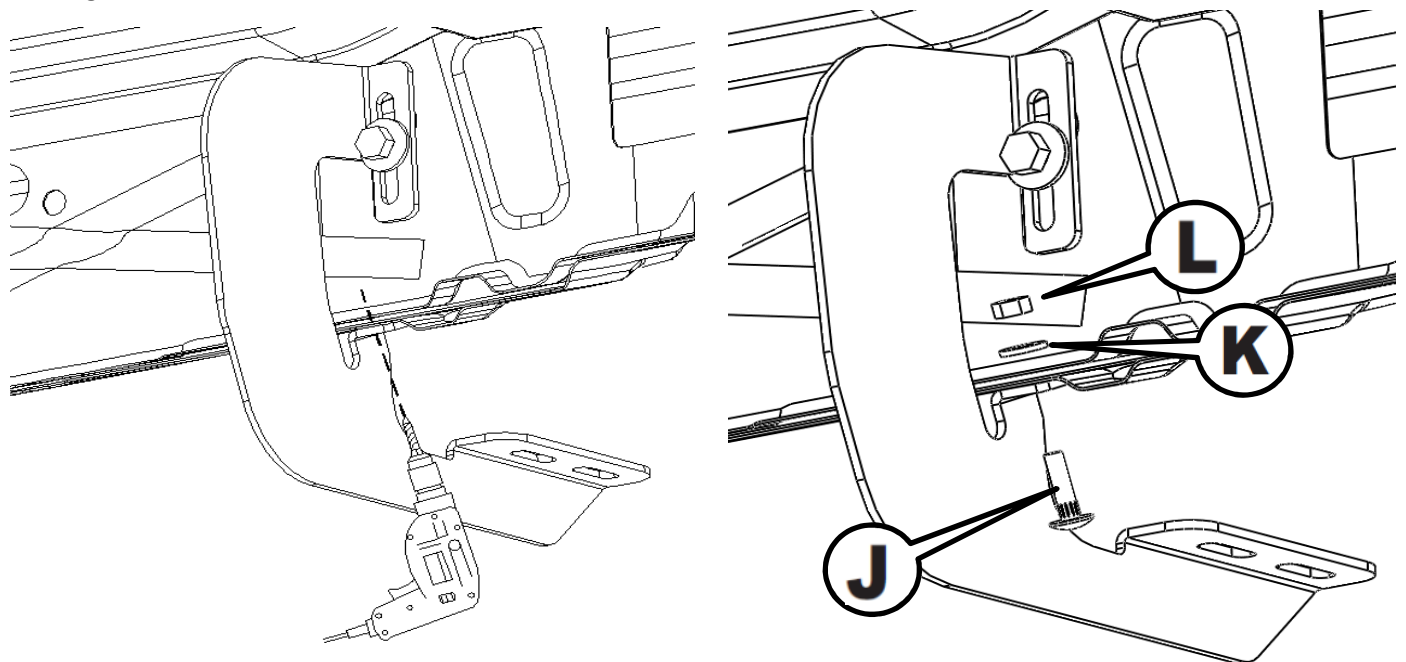
Pulling back on the brace to keep tension between the threaded plate and the rocker panel, tighten the bolt with a 9/16" socket. Use of air tools is recommended but not required. Make sure the small tab on the brace is up against the vehicle.



Repeat this step at the other brace location.

**5**

Drill a 1/4" hole up through the slot in the small tab through the rocker panel at both brace locations. Attach the brace using the ribneck carriage bolt [J], 1/4" washer [K], and 1/4" nut [L]. Tighten with a 7/16" wrench/socket.



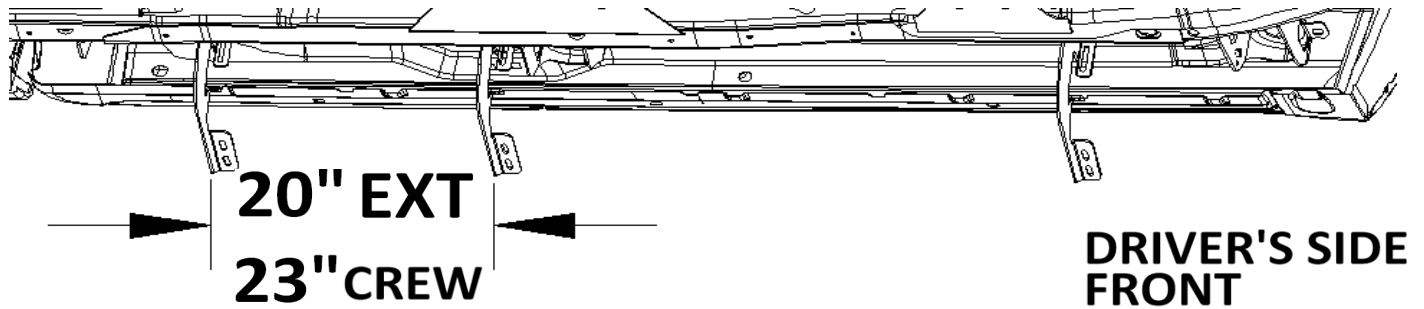
**6**

The next two steps are for the rear brace on the extended and crew cab pickup only.

For the extended cab, measure back from the middle brace 20".

For the crew cab, measure back from the middle brace 23".

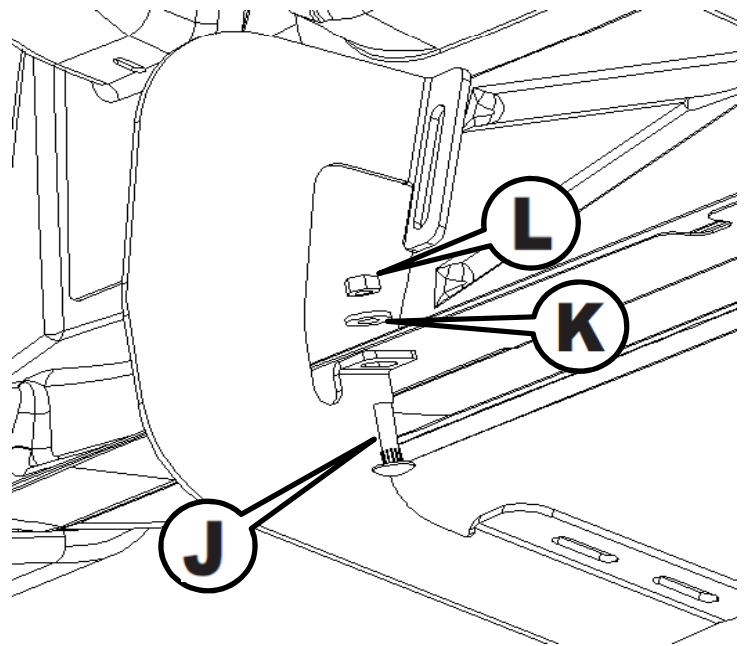
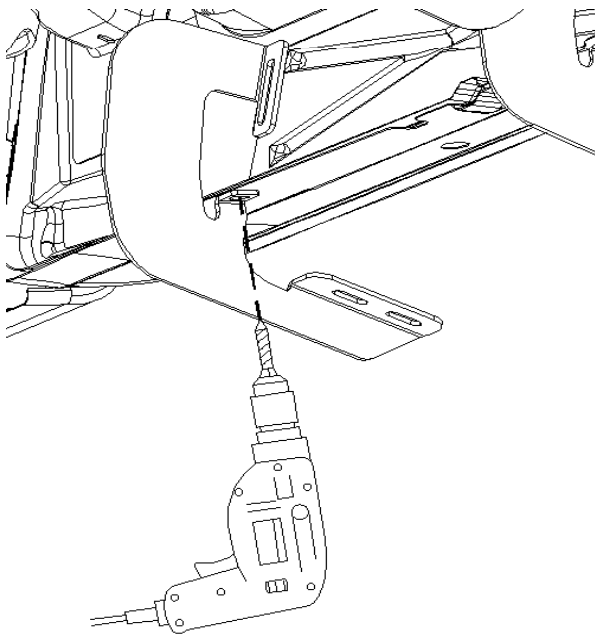
This is the mounting location for the rear brace.



Hold the brace against the inner rocker panel and pinch weld. Mark the slot in the small tab and drill a 1/4" hole through the rocker panel.

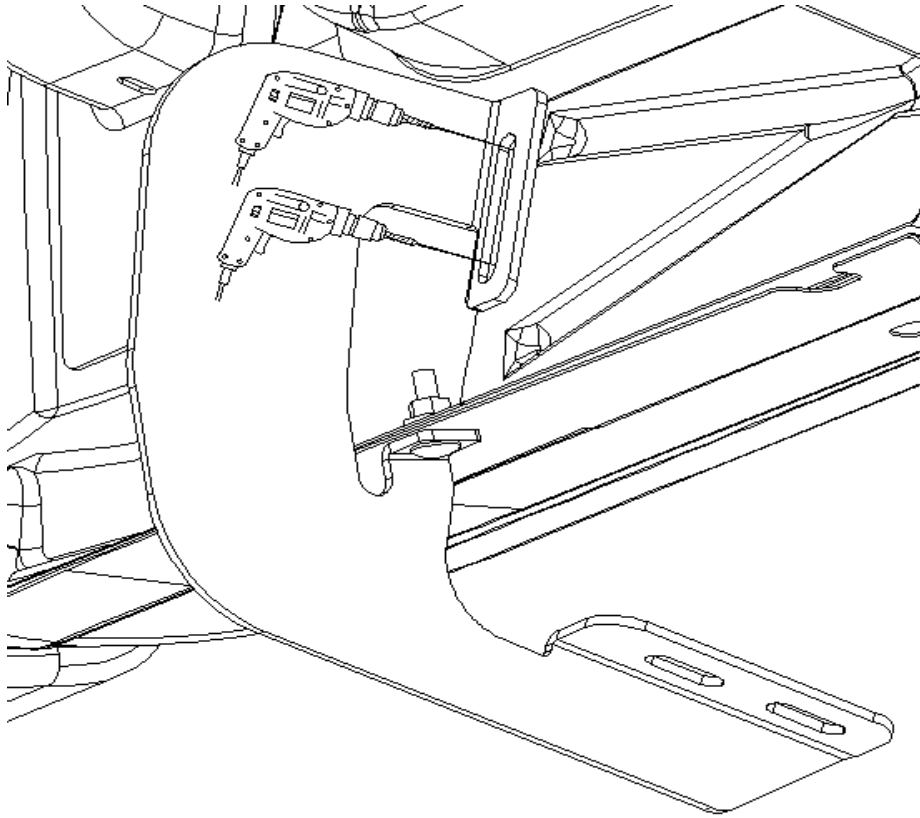
Attach the brace using the ribneck carriage bolt [J], 1/4" washer [K], and 1/4" nut [L]. Tighten with a 7/16" wrench/socket.

You can place the tube on the 2 brackets that are already installed to insure that the 3rd bracket will correctly align with the other two.

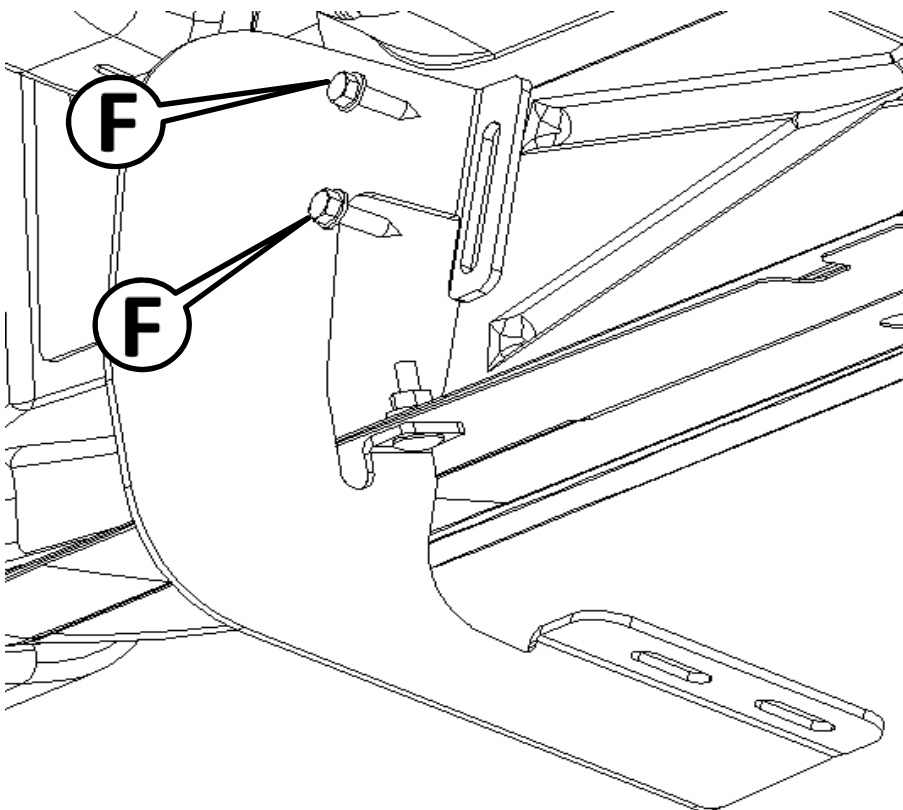


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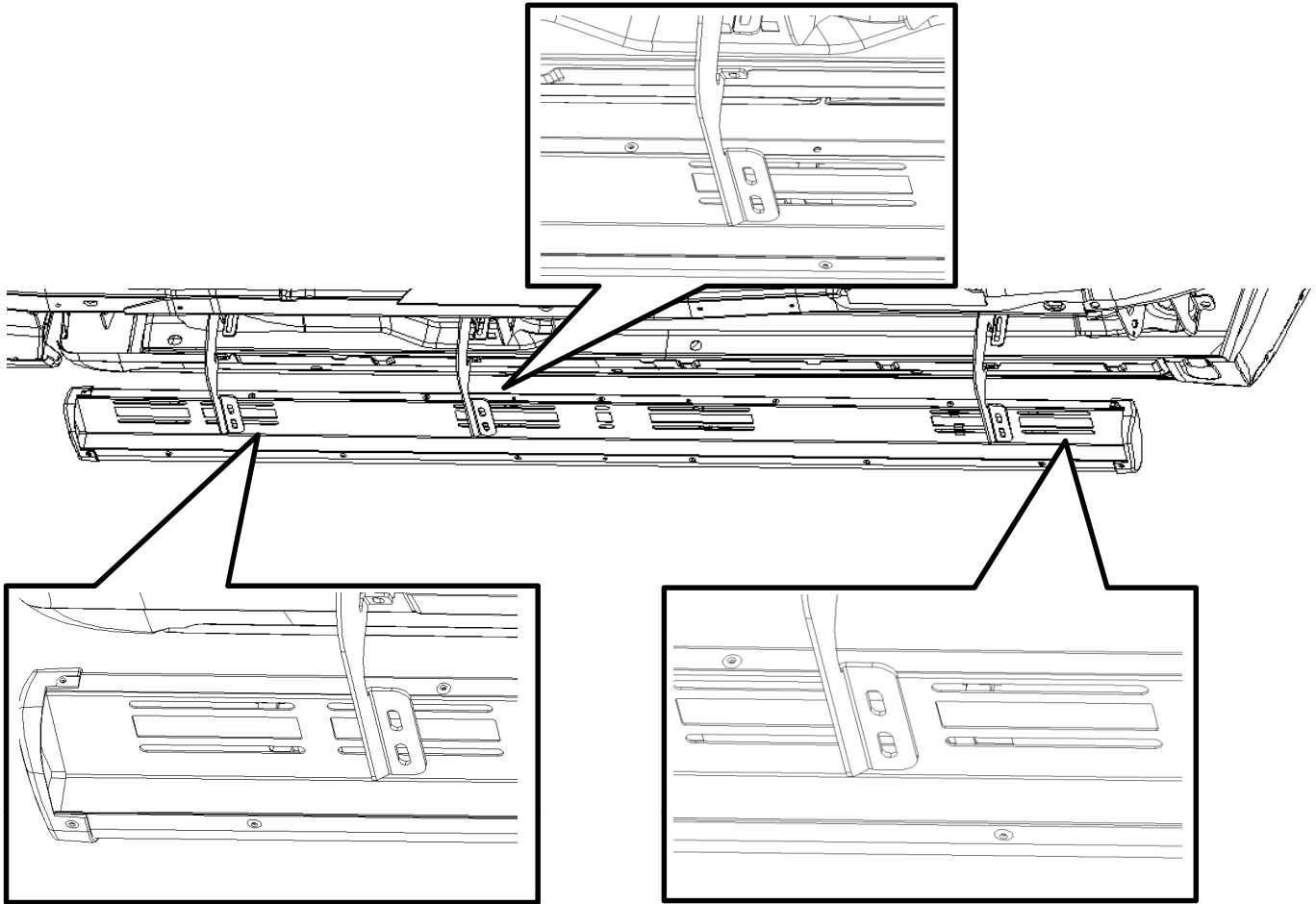
Drill two 3/16" holes through the long slot in the top of the brace.



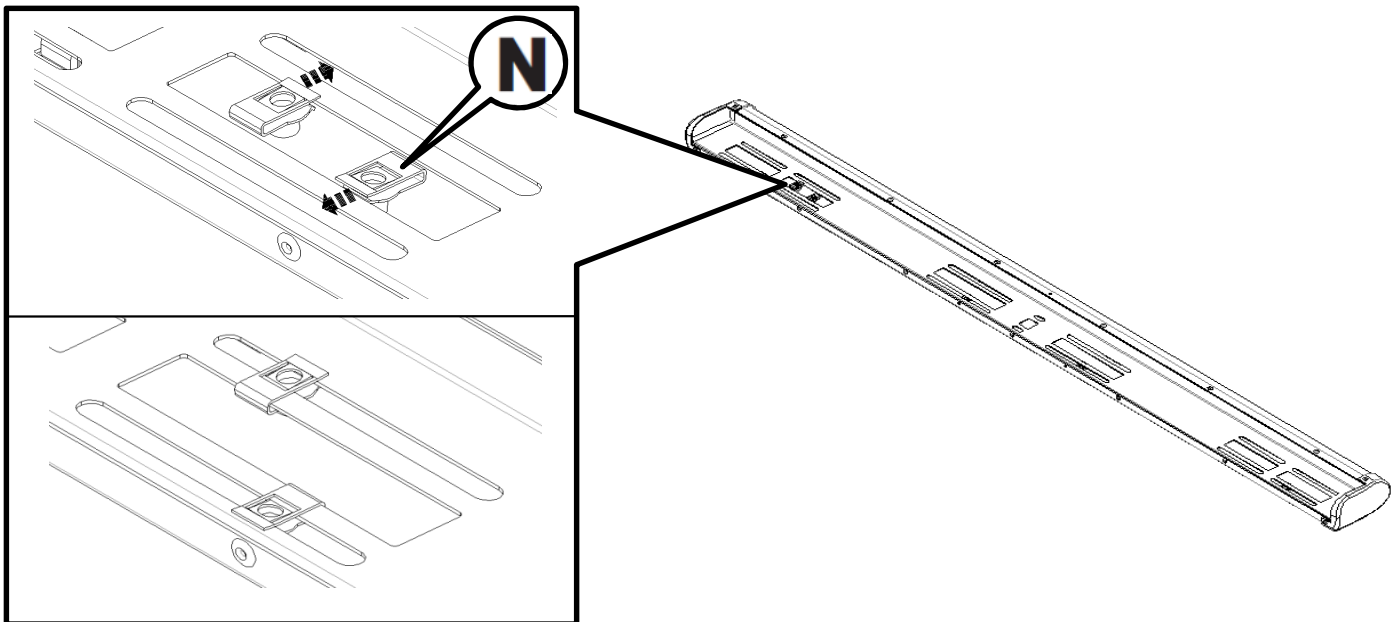
Attach the brace with two sheet metal screws [F] using a 3/8" wrench/socket.



- 8** Once the brackets are in place, set the tube on the braces and adjust as necessary front to back. Look under the tube to determine which sets of slots will be used to attach the tube to the braces. The extended cab tube is shown.



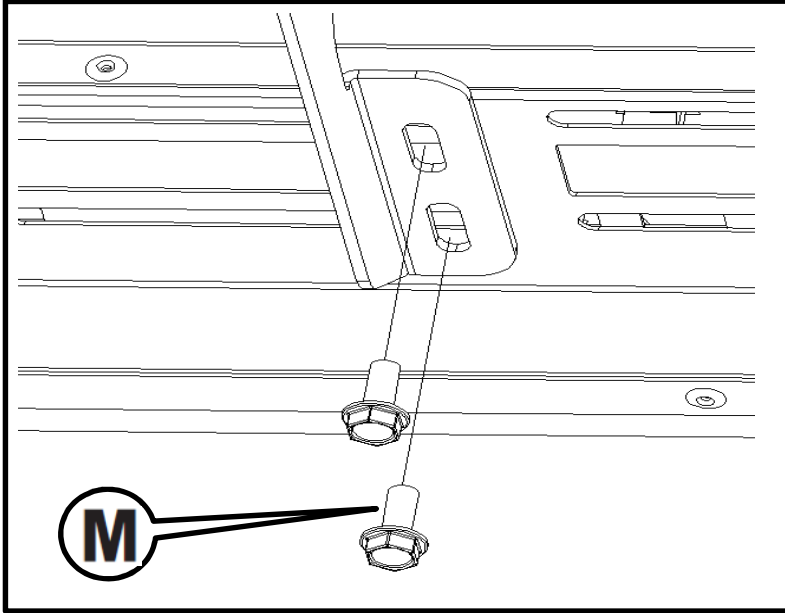
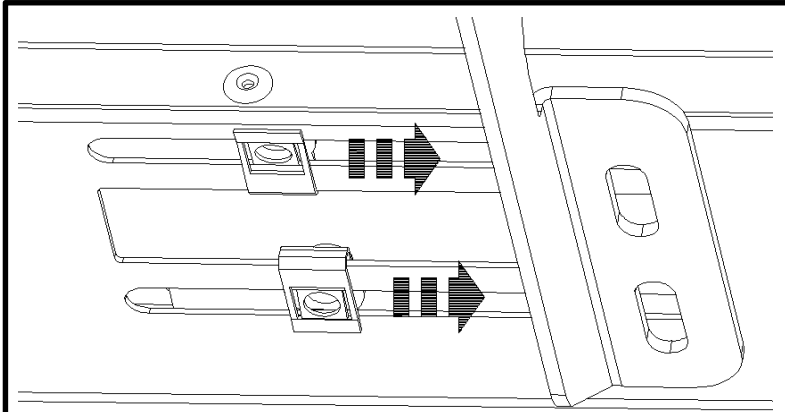
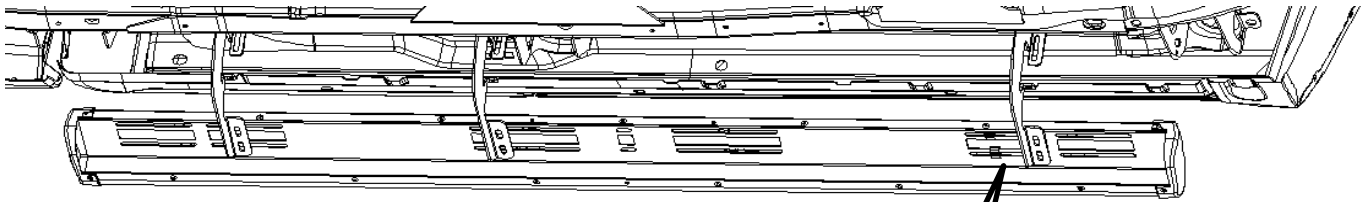
- 9** Remove the tube and install the 8mm U-nut [N] that was supplied with the tubes into the slots identified in the previous step. Use 2 U-nuts per brace location.



**10**

Set the tube back on the brackets and slide the U-nuts in the tube slots so that they align with the mounting slots in the braces. Repeat at all mounting locations.

Attach the tube to the braces using the 8mm x 20mm bolts [M] that were supplied with the tube step. Tighten bolts with a 13mm wrench or socket. Repeat at all mounting locations.



Make sure all bolts are tightened. Repeat steps for other side.