



Dee Zee Running Board Installation Instructions

Congratulations on your purchase of a quality Dee Zee product. Dee Zee is recognized as having the highest quality running boards and accessories on the market today. We have earned this reputation by offering our customers a product they can be proud to place on their vehicles. Dee Zee meets all the criteria of manufacturing a custom-fit product which guarantees it to be the easiest product to install.

Note: Please take time to read all of the instructions before beginning this installation.

Warning! Please check for wiring or other obstructions before drilling any holes into the vehicle. If it is necessary to drill any holes into the vehicle, Dee Zee recommends putting a sealant or rust inhibitor around all holes drilled into the body of the vehicle.

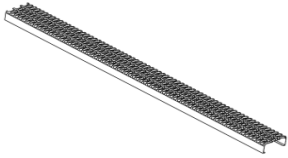
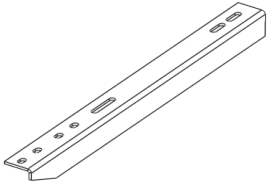
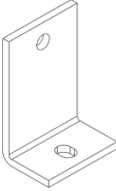

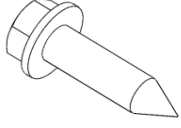
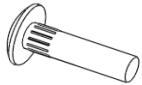
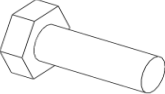


Warning! It is the sole responsibility of the vehicle owner to check for tire clearance.

Warning! It is unlawful and dangerous to ride on running boards or side box boards while the vehicle is in motion.

Cleaning Instructions: To maintain the bright finish of your Dee Zee running boards, clean with a mild detergent. For our stainless steel products and accessories, the application of a high grade automotive type wax is recommended.

Dee Zee Rough Step Board Installation Instruction

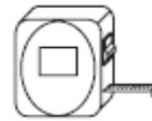
DZ 15324 Ford 138" WB Van

A	BOARD  K2014P X2	B	ANGLE BRACE  B 1984P X6	C	ROCKER PANEL BRACKET  B 81FX X6	D	FRAME BRACKET  B4570 X6
E	SHEET METAL SCREW  PN 97 X12	F	1/4 X 1" RIBNECK CARRIAGE BOLT  PN 87 X6	G	1/4 X 3/4" HEX HEAD BOLT  PN 70B 32	H	1/4" FLAT WASHER  PN 72B X70
I	1/4" HEX NUT  PN 71B X38						

TOOLS REQUIRED

WRENCH/RATCHET
3/8", 7/16"

TAPE
MEASURE



Drill



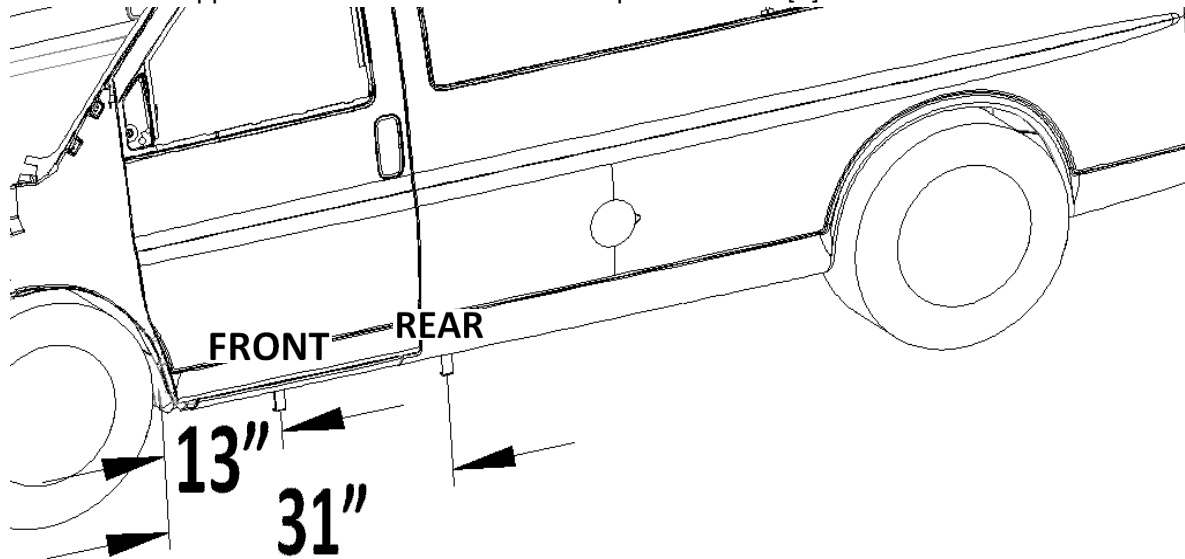
CLAMP

3/16" DRILL BIT
1/4" DRILL BIT

1 This instruction is for both the standard board and the front doors only board. For the front doors only version, you will only use 4 of each brace. The remaining parts may be discarded.

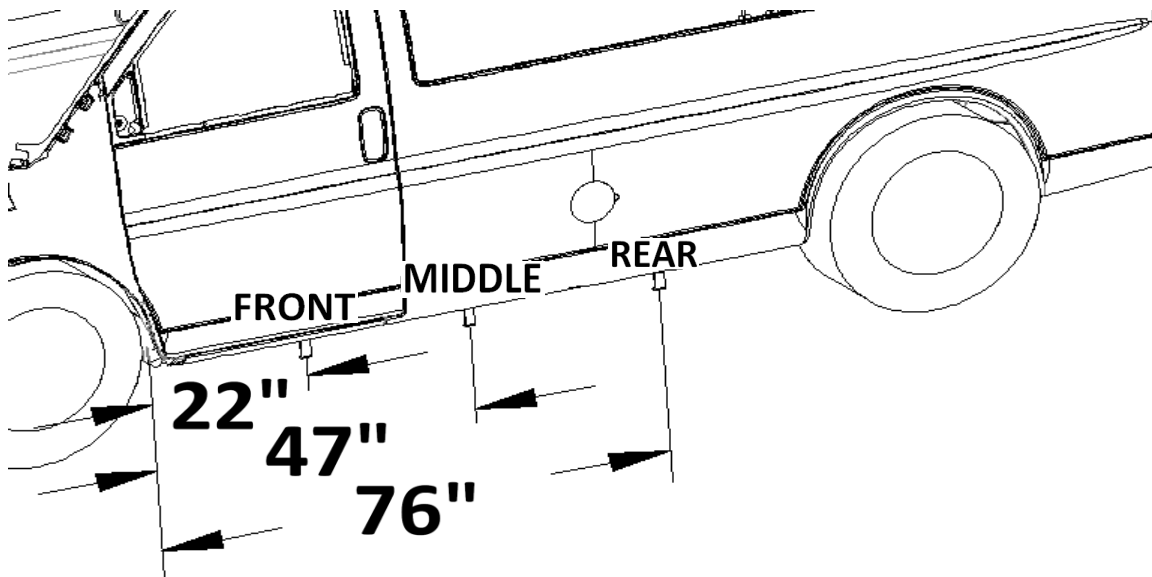
FRONT DOORS ONLY BOARD

Measure back from the front wheel well and mark the lower rocker panel at 13" and 31". This will be the approximate location for the rocker panel bracket [C].



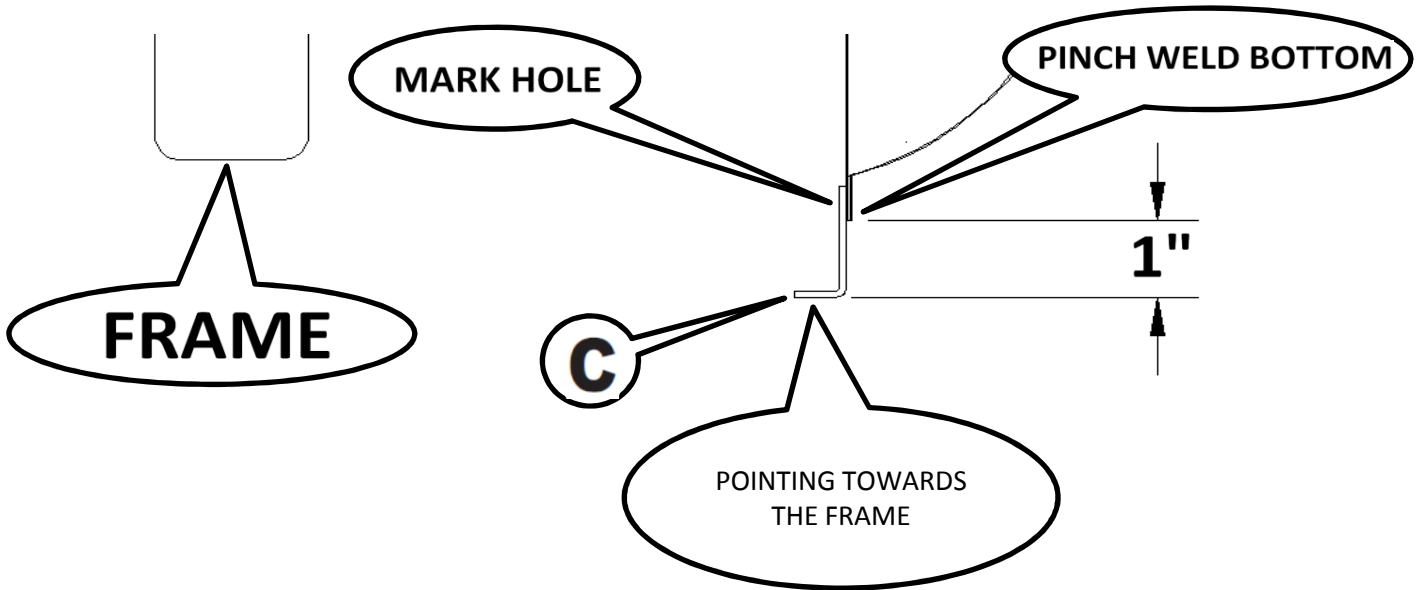
STANDARD BOARD

Measure back from the front wheel well and mark the lower rocker panel at 22", 47" and 76". This will be the approximate location for the rocker panel bracket [C].



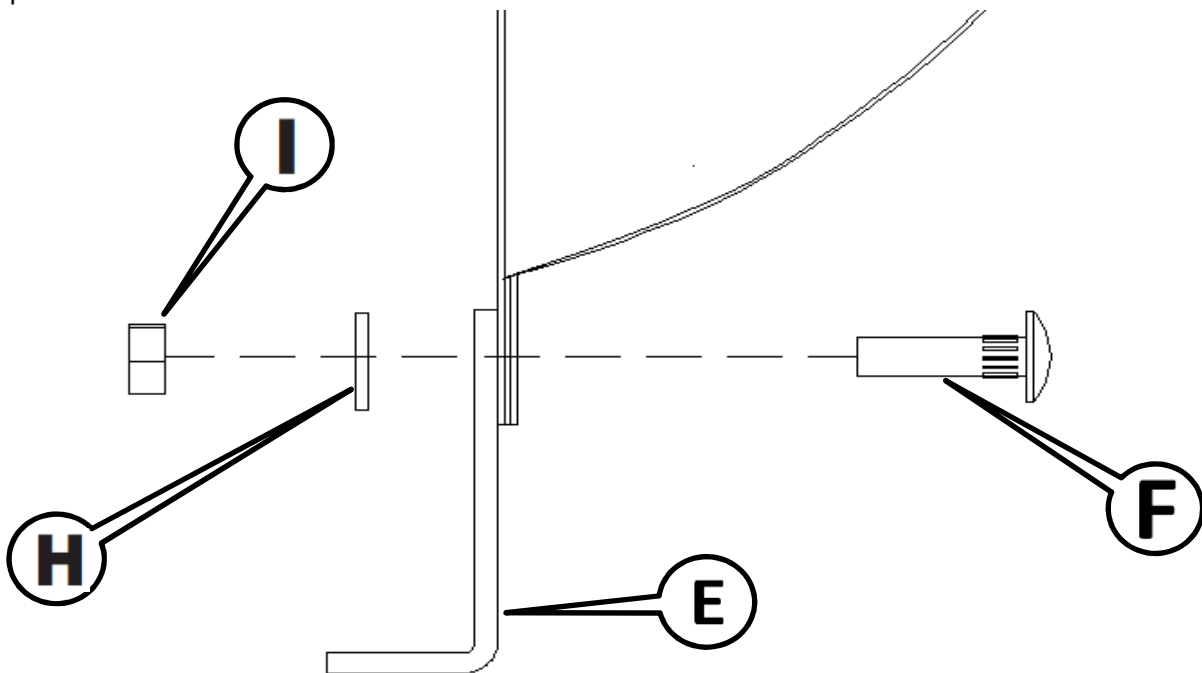
2 Make sure there is nothing on the frame at these location that would obstruct the brace from being installed in the later steps. If there is an obstruction, move the rocker panel bracket to the front/rear as needed.

The top of the small leg on the mounting bracket [C] should be 1" below the bottom of the pinch weld.
Mark the hole location in the vertical long leg of the mounting bracket .
Remove the bracket and drill a 1/4" hole through the pinch weld.
Repeat this for each bracket location.

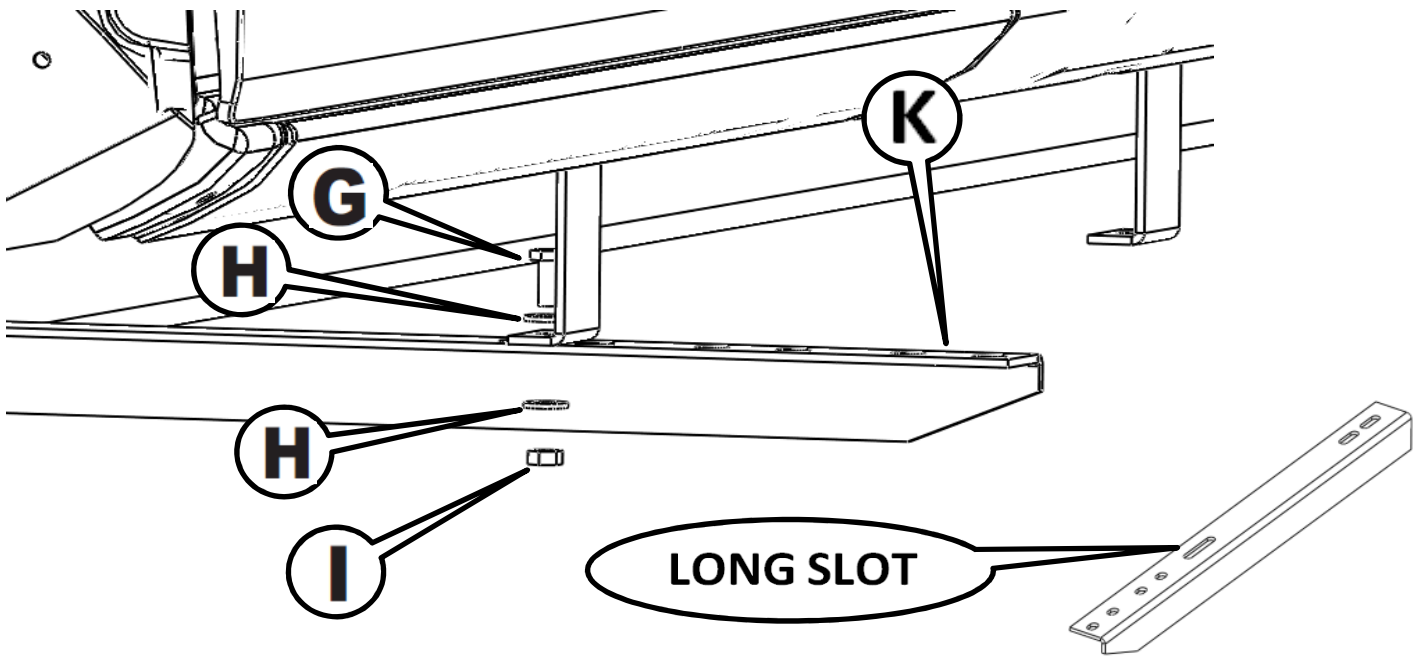


3 Attach the rocker brackets [E] to the rocker panel with a ribneck carriage bolt [F], washer [H], and nut [I].

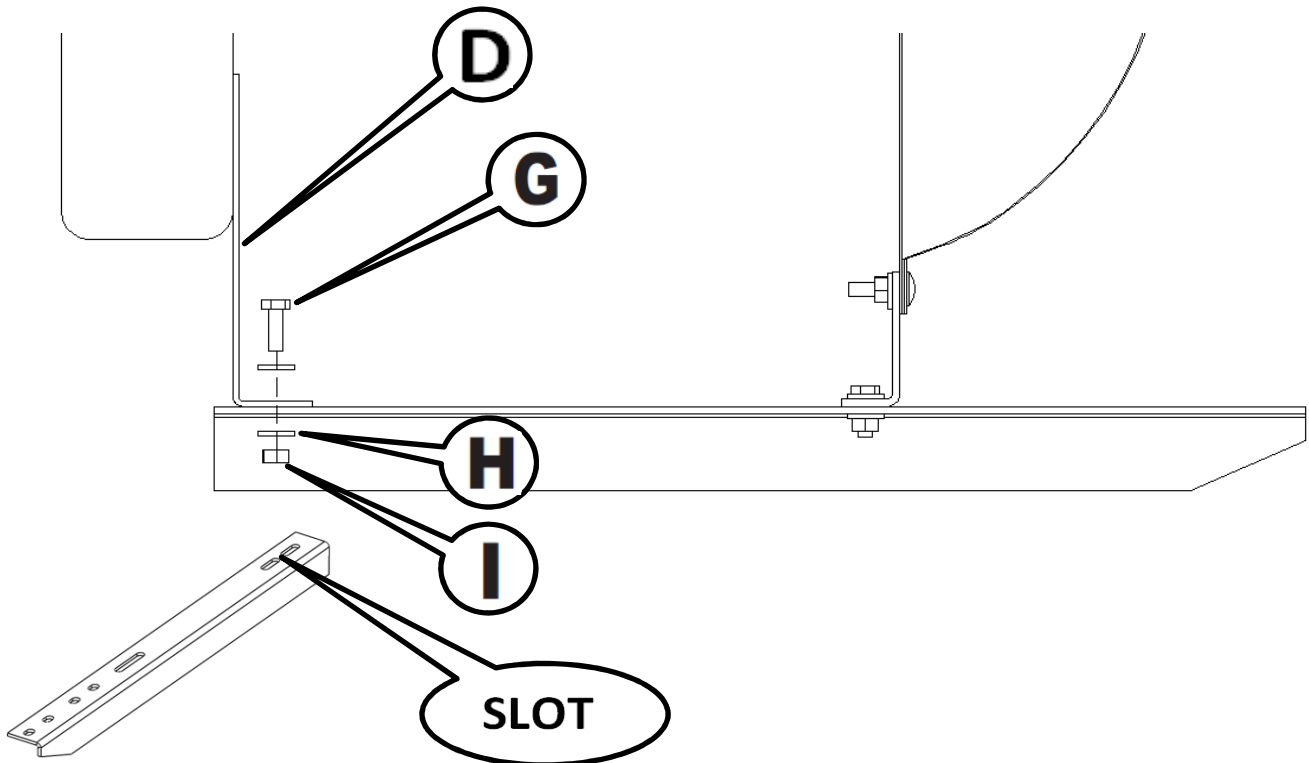
Repeat this for each bracket location.



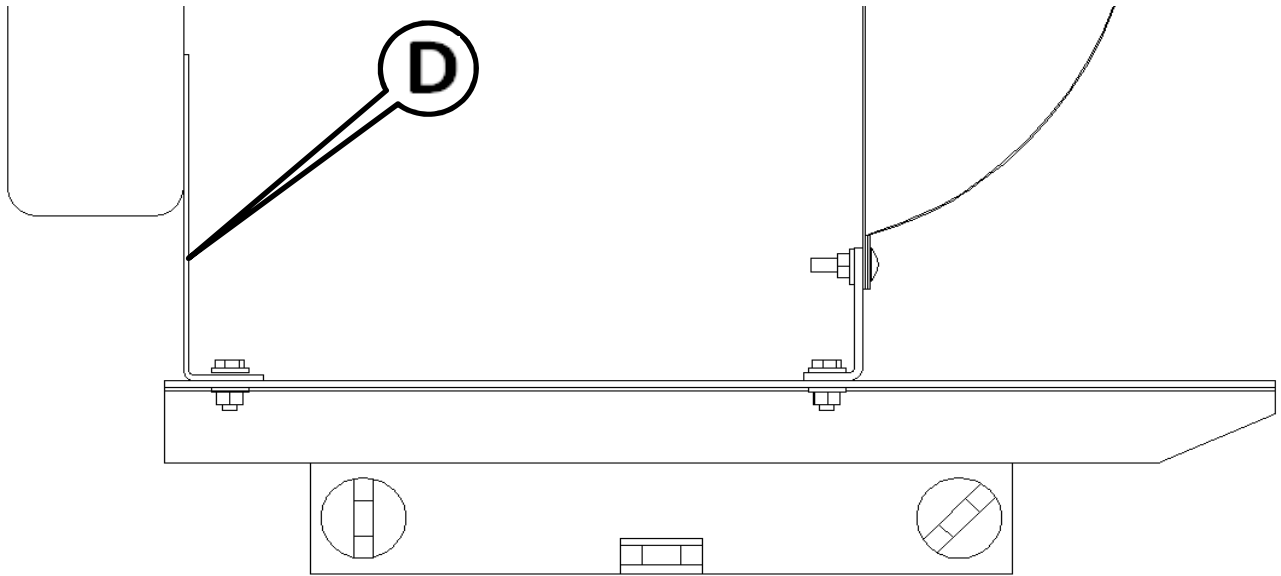
- 4** Once the rocker panel brackets are installed, attach the angle braces [K] to the bottom of the brackets through the long slot in the angle brace using a hex head bolt [G], two washers [H], and a nut [I]. Tighten with 7/16" wrench/socket.



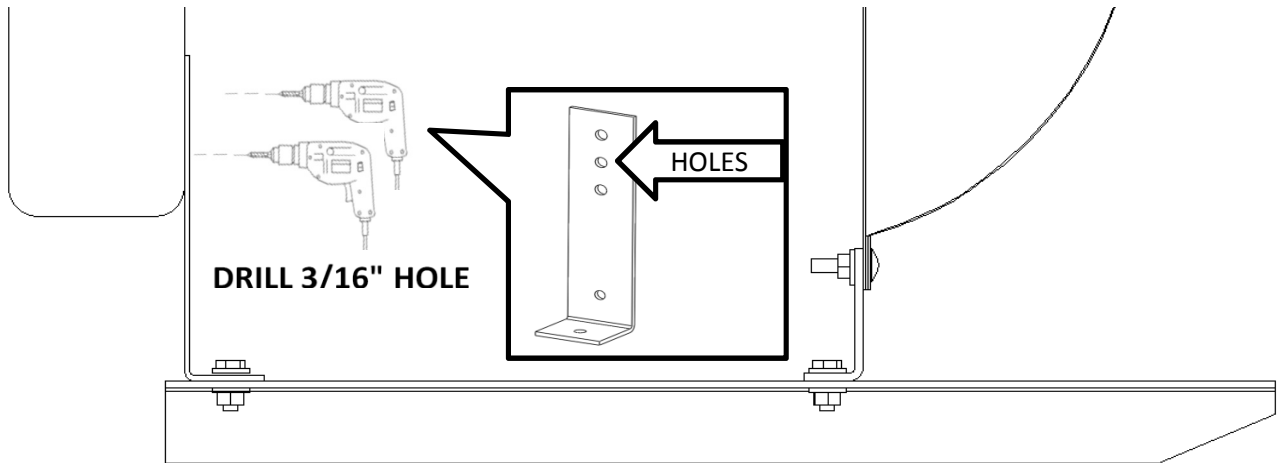
- 5** Attach the frame brace [D] to the top of the angle braces through the slot shown in the angle brace using a hex head bolt [G], washer [H], and a nut [I]. With the frame brace held up against the frame, tighten the hardware with a 7/16" socket/wrench.



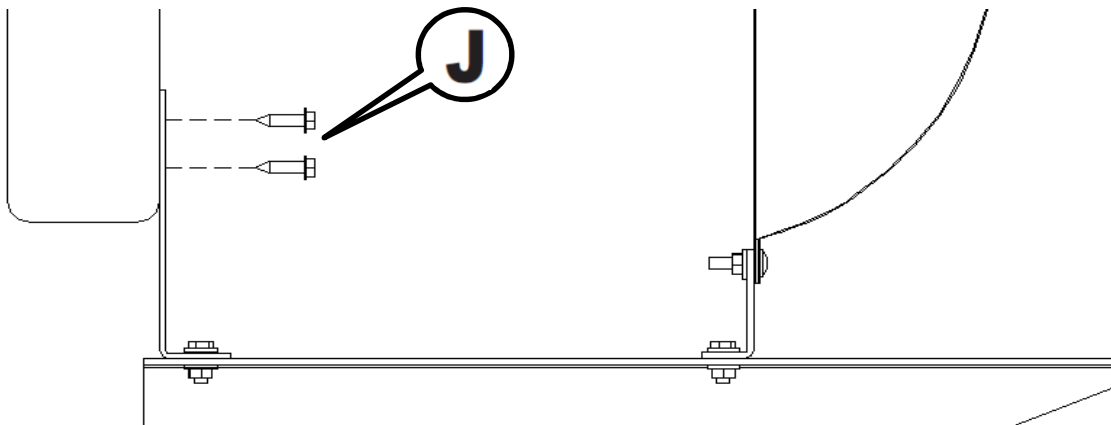
6 Use a level to set the angle brace parallel to the ground. Clamp the frame brace [D] in place.



7 Drill two 3/16" holes into the frame through the holes in the frame brace. Use whichever two holes best fit to the frame.

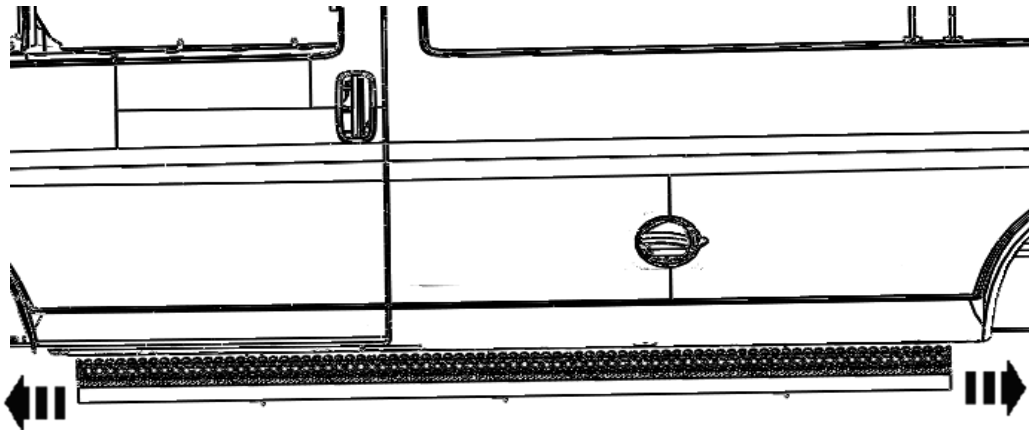


8 Attach the frame brace to the frame using two sheet metal screws [J] with a 3/8" socket.



9 Place the running board on the braces. Adjust the board to make sure that it is straight with the vehicle.

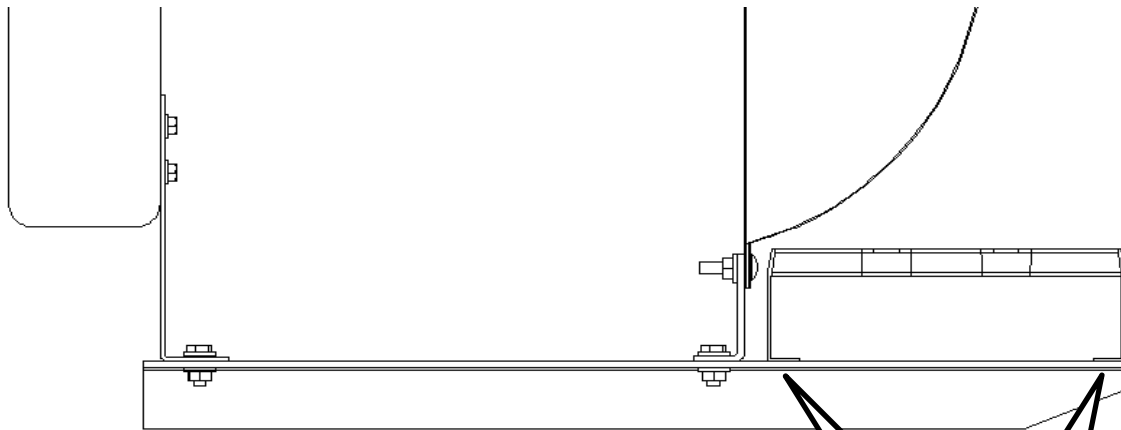
Use a tape measure to center the board between the wheel wells.



Once the board is in the proper location, clamp the running board to the braces.

10 It may be necessary to adjust the angle braces to insure that the holes can be drill through the board to attach it to the braces.

The bolts holding the angle brace to the mounting bracket and frame bracket will have to be loosened to adjust the brace. Once the brace location is set, re-tighten the bolts.

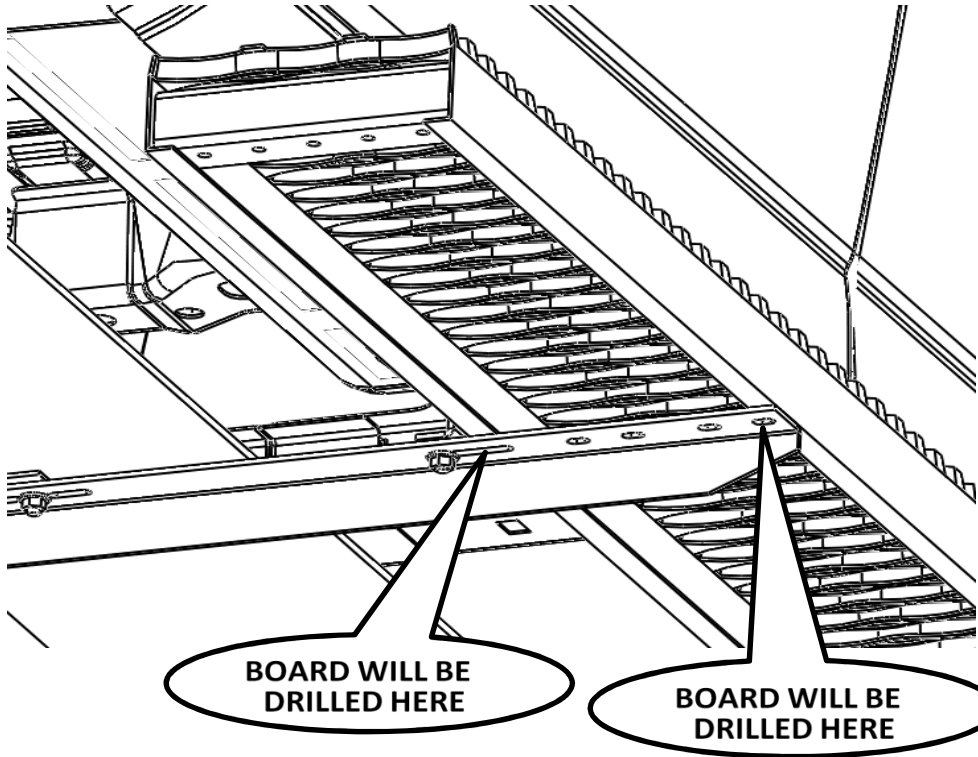


← ADJUST BRACE AS NEEDED →

ALIGN SLOTS WITH BOARD

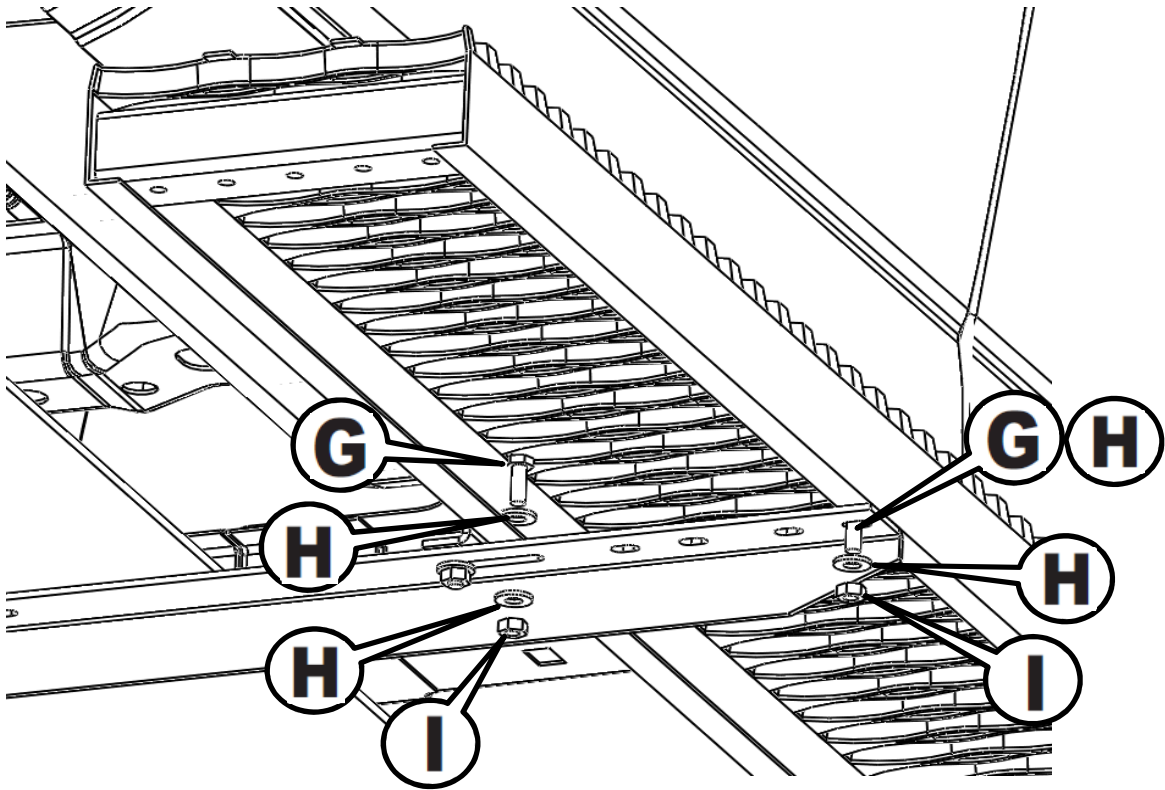
11

Drill 1/4" holes up through the slots into the board at the locations shown below.



12

Attach the running board to the angle brace using the hex head bolt [G], 1/4" flat washer [H], and 1/4" hex nut [I]. Tighten using a 7/16" wrench and socket.



Check all hardware to make sure it has been tightened.
Repeat the assembly steps for the other side of the vehicle.