



## Dee Zee Running Board Installation Instructions

*Congratulations on your purchase of a quality Dee Zee product. Dee Zee is recognized as having the highest quality running boards and accessories on the market today. We have earned this reputation by offering our customers a product they can be proud to place on their vehicles. Dee Zee meets all the criteria of manufacturing a custom-fit product which guarantees it to be the easiest product to install.*

**Note: Please take time to read all of the instructions before beginning this installation.**

**Warning! Please check for wiring or other obstructions before drilling any holes into the vehicle. If it is necessary to drill any holes into the vehicle, Dee Zee recommends putting a sealant or rust inhibitor around all holes drilled into the body of the vehicle.**

**Warning! It is the sole responsibility of the vehicle owner to check for tire clearance.**

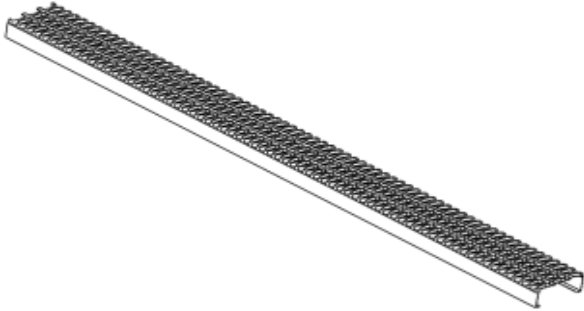
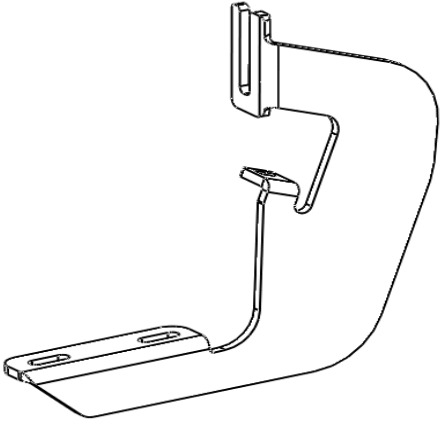
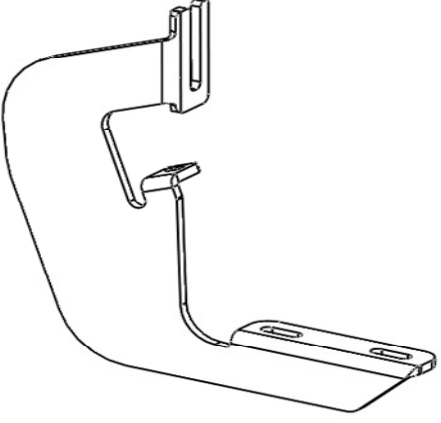
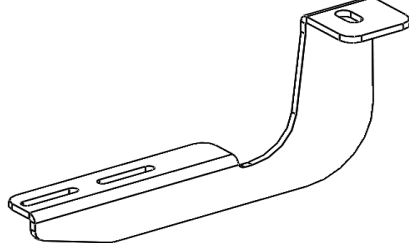
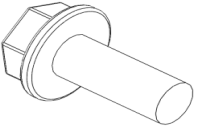
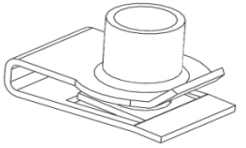

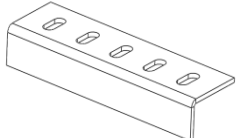
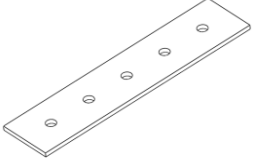

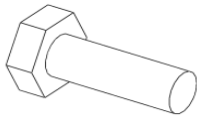

**Warning! It is unlawful and dangerous to ride on running boards or side box boards while the vehicle is in motion.**

**Cleaning Instructions: To maintain the bright finish of your Dee Zee running boards, clean with a mild detergent. For our stainless steel products and accessories, the application of a high grade automotive type wax is recommended.**

# ROUGH STEP RUNNING BOARD INSTALLATION INSTRUCTION

## DZ 15317

**2014-CURRENT CHEVY-GMC 1500 2015-CURRENT CHEVY-GMC 2500/3500**

|   |   |
|---|---|
| <div style="display: flex; justify-content: space-between;"> <span style="font-size: 24px; font-weight: bold;">A</span> <span>RUNNING BOARD</span> </div>  <p style="text-align: center; margin-top: 20px;">BOARDS SOLD SEPARATELY</p> | <div style="display: flex; justify-content: space-between;"> <span style="font-size: 24px; font-weight: bold;">B</span> <span>DRIVER SIDE BRACE</span> </div>                         |
| <div style="display: flex; justify-content: space-between;"> <span style="font-size: 24px; font-weight: bold;">C</span> <span>PASSENGER SIDE BRACE</span> </div>    | <div style="display: flex; justify-content: space-between;"> <span style="font-size: 24px; font-weight: bold;">D</span> <span>FRONT PASSENGER BRACE<br/>FOR HD DIESEL</span> </div>  |
| <div style="display: flex; justify-content: space-between;"> <span style="font-size: 24px; font-weight: bold;">E</span> <span>8mm BOLT</span> </div>    | <div style="display: flex; justify-content: space-between;"> <span style="font-size: 24px; font-weight: bold;">F</span> <span>8mm U-NUT</span> </div>                              |
| <div style="display: flex; justify-content: space-between;"> <span style="font-size: 24px; font-weight: bold;">G</span> <span>1/4" HEX NUT</span> </div>   | <div style="display: flex; justify-content: space-between;"> <span style="font-size: 24px; font-weight: bold;">H</span> <span>ANGLE BRACKET</span> </div>                            |
| <div style="display: flex; justify-content: space-between;"> <span style="font-size: 24px; font-weight: bold;">I</span> <span>STRAP BRACKET</span> </div>   | <div style="display: flex; justify-content: space-between;"> <span style="font-size: 24px; font-weight: bold;">J</span> <span>SPLIT LOCK WASHER</span> </div>                      |
| <div style="display: flex; justify-content: space-between;"> <span style="font-size: 24px; font-weight: bold;">K</span> <span>1/4 X 1" HEX<br/>HEAD BOLT<br/>BLACK</span> </div>   | <div style="display: flex; justify-content: space-between;"> <span style="font-size: 24px; font-weight: bold;">L</span> <span>1/4" FLAT WASHER</span> </div>                         |

## TOOLS REQUIRED

WRENCH/RATCHET

TORQUE WRENCH  
CLAMP

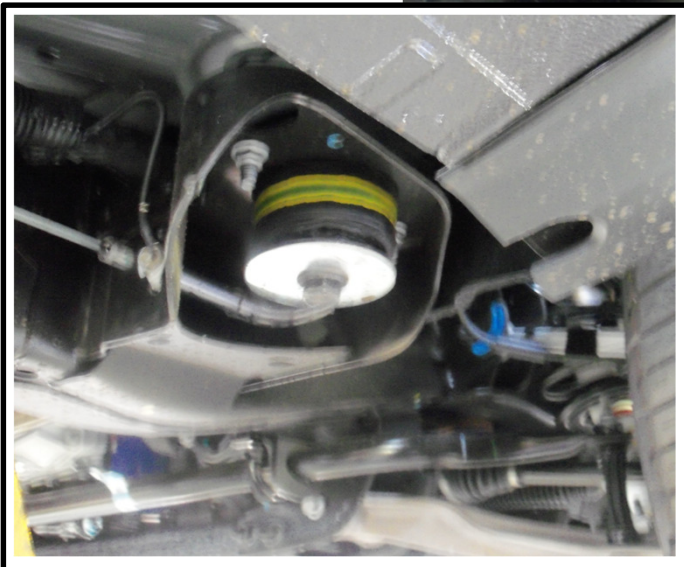
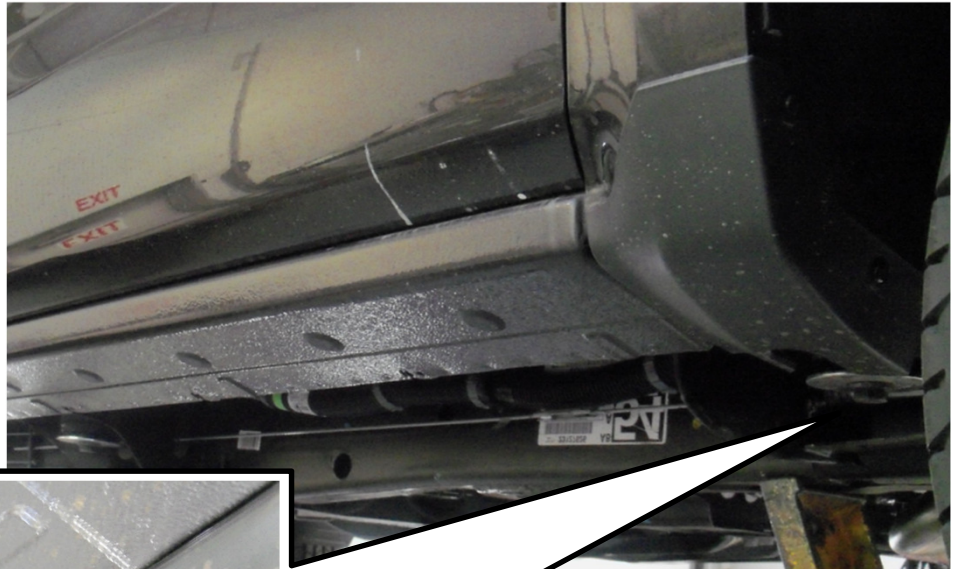
21mm, 13mm, 7/16"



- 1 There is a difference in the bracket mounting between the gas and the diesel version of this truck. If your vehicle is a Chevy HD diesel with a DEF tank, start here with step one for installing the brackets. If your vehicle is not, proceed to step 4 for installing the brackets. Because this kit includes brackets for either type of vehicle, when you are finished with the installation, you will have one bracket that will not be used.

If you are installing this board on a regular cab, you will also not use one of the [B] and [C] brackets because the regular cab does not have a middle mounting location.

The passenger's side is shown. The front of the vehicle is to the right in the picture. Locate the front body shock mount.

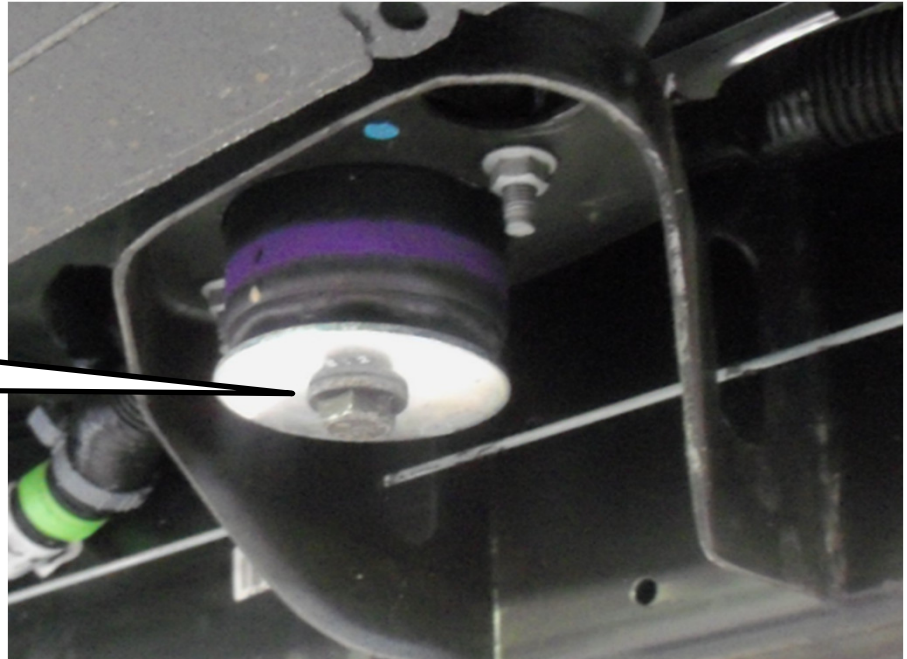


**2** Remove the bolt from the body shock mount at each of the mounting locations using a 21mm socket.

**IMPORTANT ALERT: GM uses a very strong thread-locking compound on all body bolts. Use of an air assisted impact ratchet can cause damage to the threads on factory body mount bolts and the internal nut assembly because of this thread locking compound.**

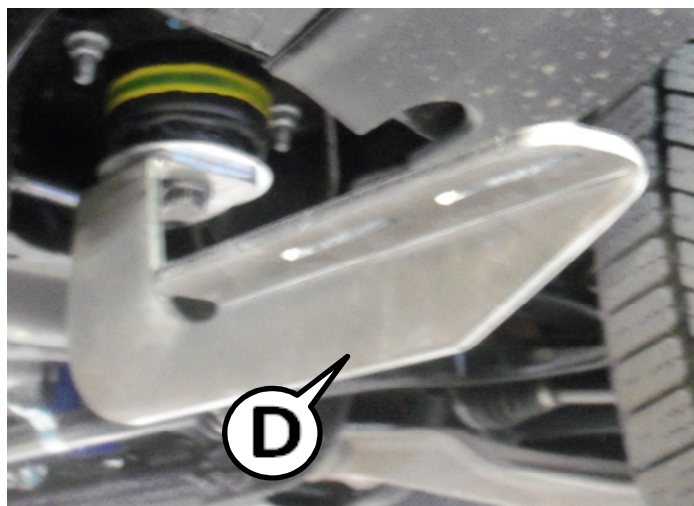
**We only recommend the use of hand tools to slowly remove and reinstall body mount bolts on all GM vehicles.**

**REMOVE  
BOLT**

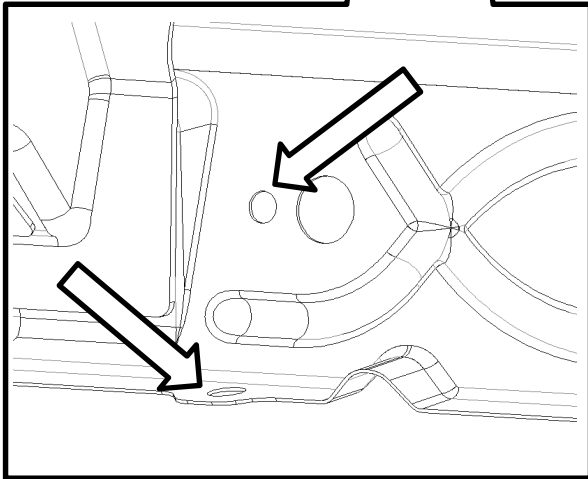
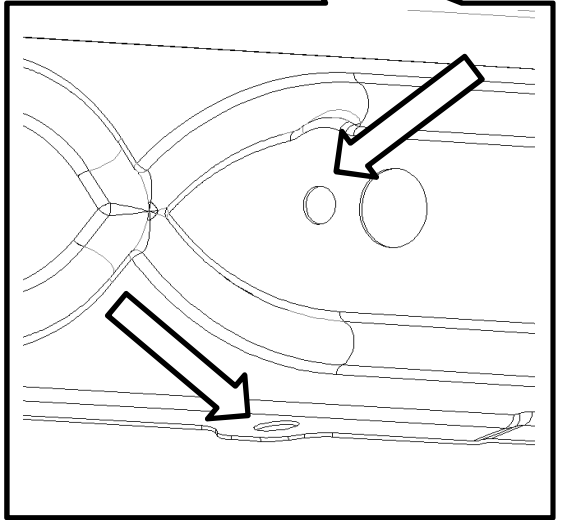
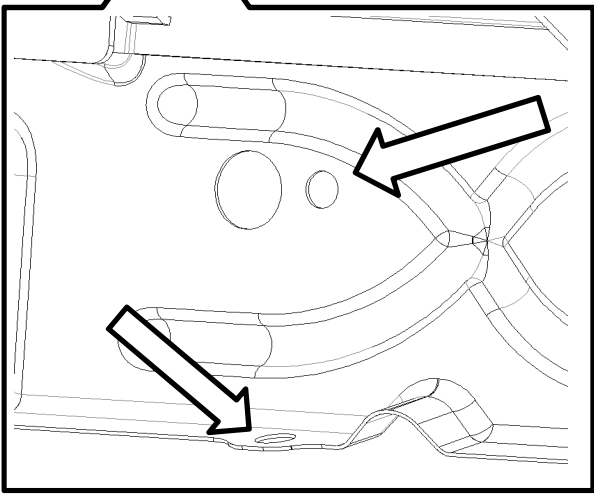
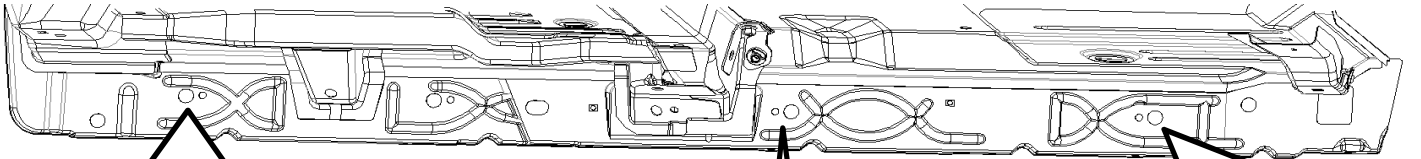


**3** Put the body shock mount bolt through the hole in the brace [D] and thread it back into the body shock mount. Align the braces so that they are perpendicular to the side of the vehicle. Tighten the bolts to 44 ft-lbs plus another half turn.

The driver's side is shown. The front of the vehicle is to the left of the pictures.

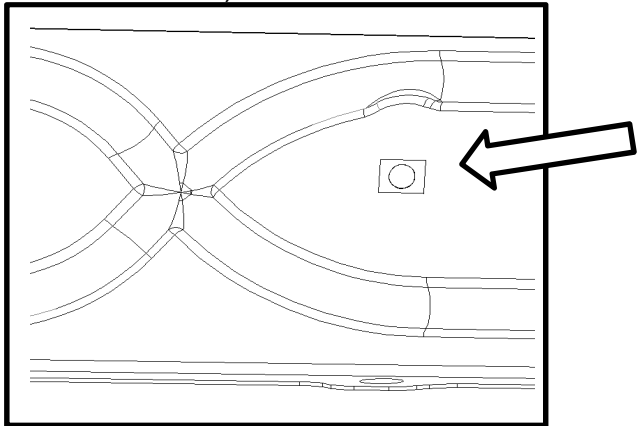


**4** Locate the bracket mounting locations on the inside of the rocker panel. Shown below is the driver side of the crew cab. The front of the vehicle is to the right side.

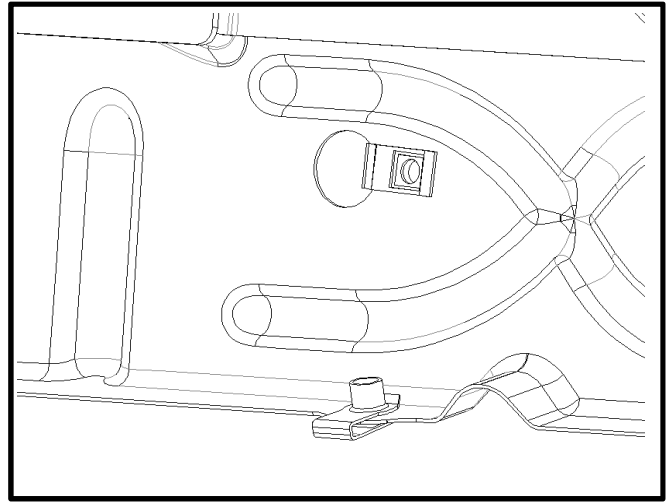
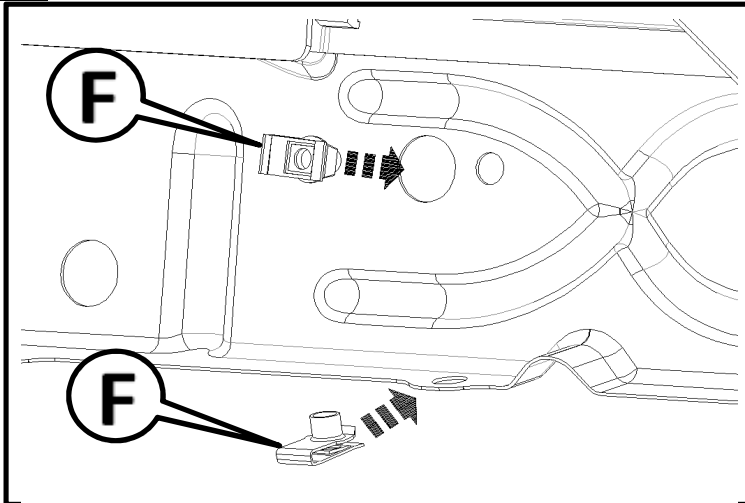


**NOTE:**  
For regular cab trucks there will not be a middle mounting location.

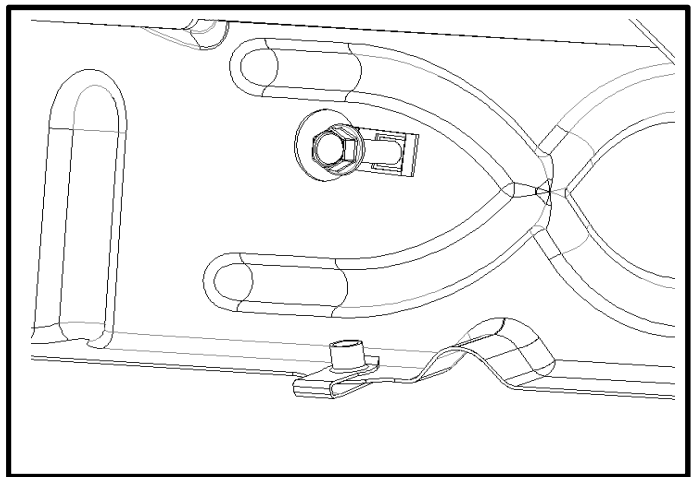
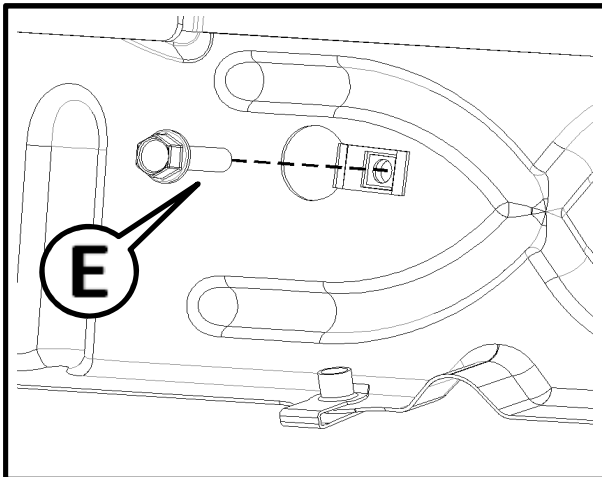
Depending where your vehicle was manufactured, the front and middle top mounting locations may have weld nuts instead of open hole. If this is the case, the bolt will thread into the weld nut and the clip will not be used.



**5** Install the 8mm U-nut [F] in all of the mounting locations, unless there is a weld nut.



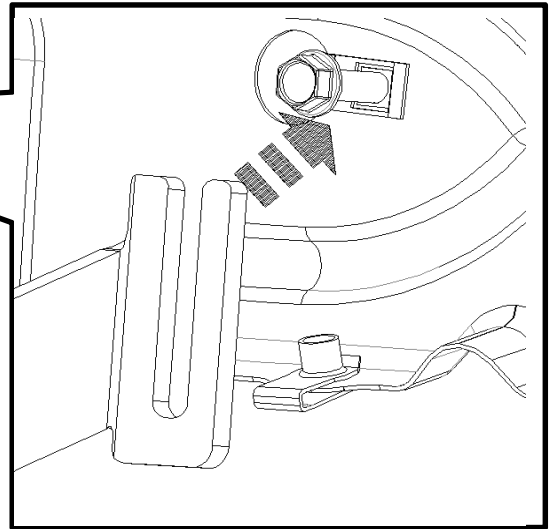
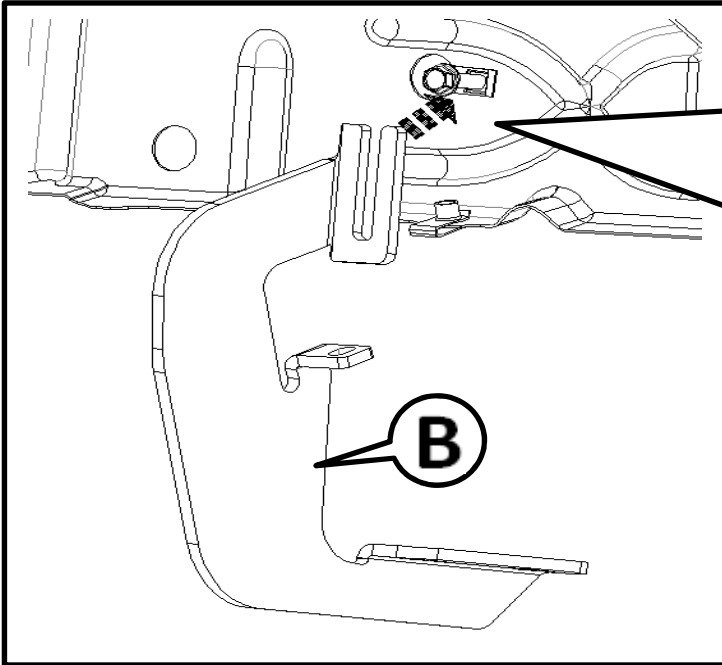
**6** Thread an 8mm bolt [E] part way into all of the top mounting locations.



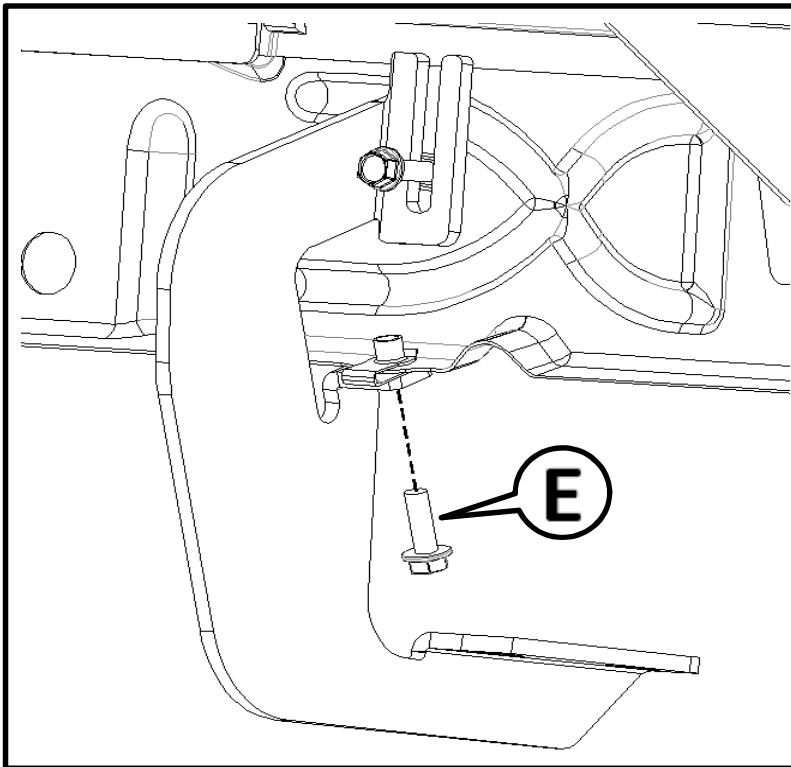
If your vehicle has the weld nut in the front and middle locations, thread the bolt part way into the weld nut.

8

Slide the open end of the slot in the driver side brace [B] over the 8mm bolt.



Attach the bottom mounting location using the 8mm bolt [E].



Tighten the 8mm bolts using a 13mm wrench.

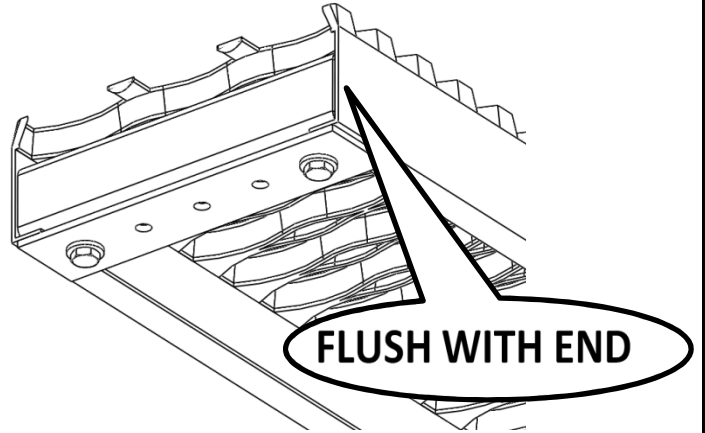
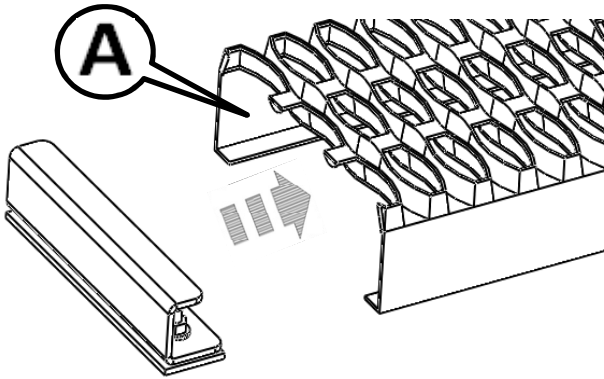
Repeat this for all of the mounting locations.

Repeat these step on the passenger side using the passenger side bracket [C].

If you have an HD diesel and installed the brace in steps 1-3, then you will only use bracket [C] in the middle and rear locations. The middle passenger location will be right next to the DEF tank.

You will need an open end wrench to fit between the DEF tank and the pinch weld to tighten the top bolt.

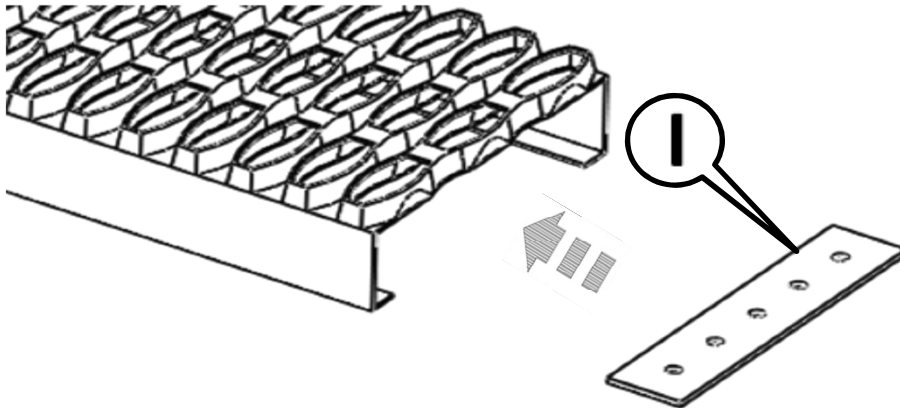
- 9** Slide the pre-assembled end cap into the end of the board [A] until the end cap is flush with the end of the board. The end cap must be inside the board and the strap bracket outside the board. Tighten the bolts with a 7/16" wrench and socket.



DO NOT INSTALL THE END CAP ON THE OTHER END OF THE BOARD UNTIL COMPLETING THE NEXT STEP.

If you do not have the end caps already assembled, refer to the instructions included with the running boards.

- 10** Before attaching the end cap on the other end of the board, slide the strap brackets into the open end of the board. If your application uses 2 braces per side, insert 2 strap brackets [I]. If your application uses 3 braces per side, insert 3 strap brackets [I].



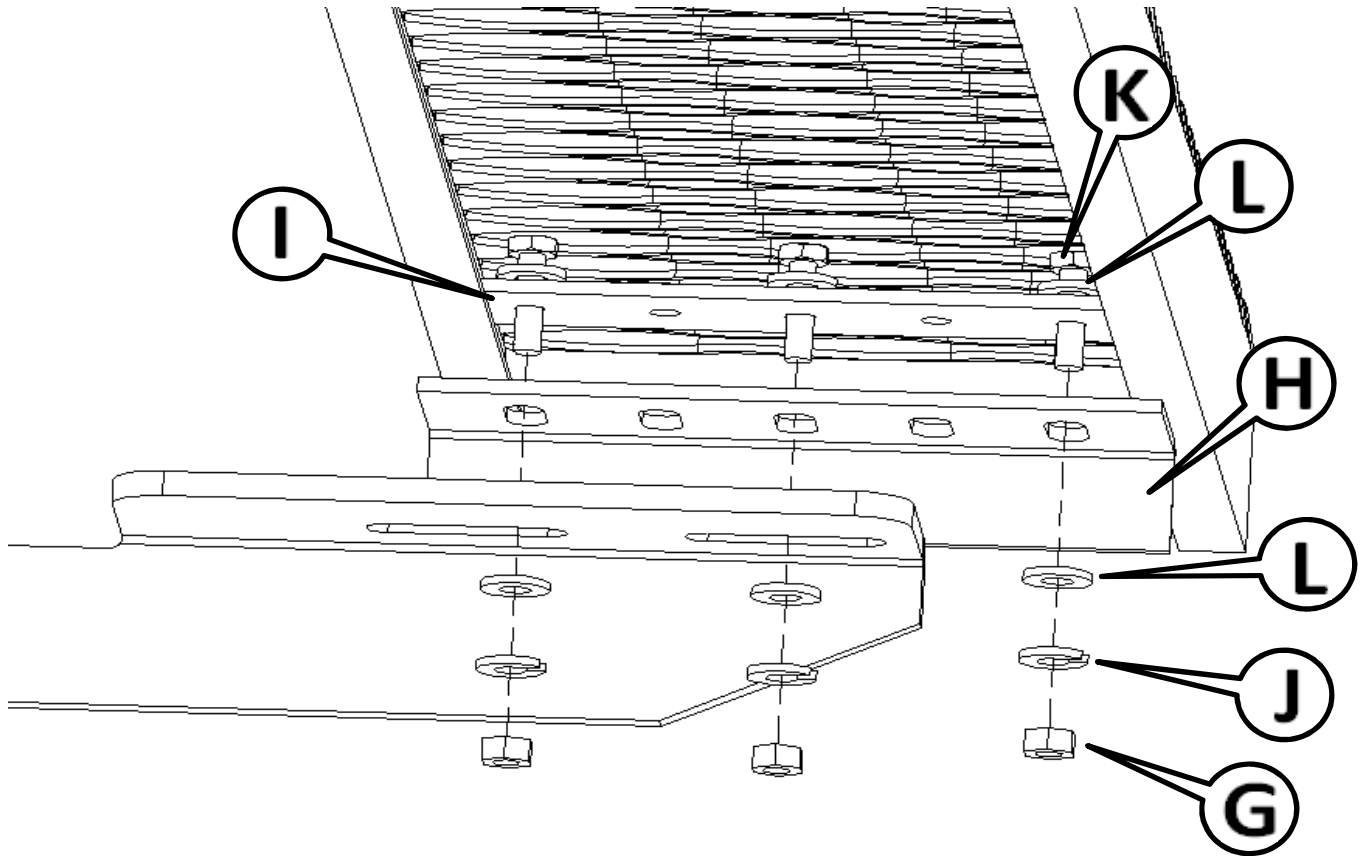
Attach the other end cap.



**11**

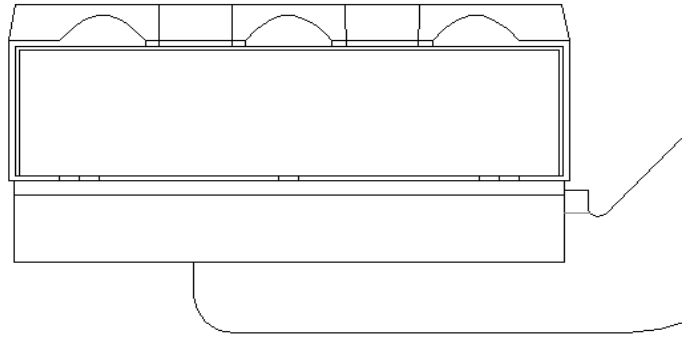
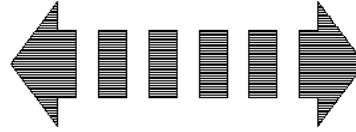
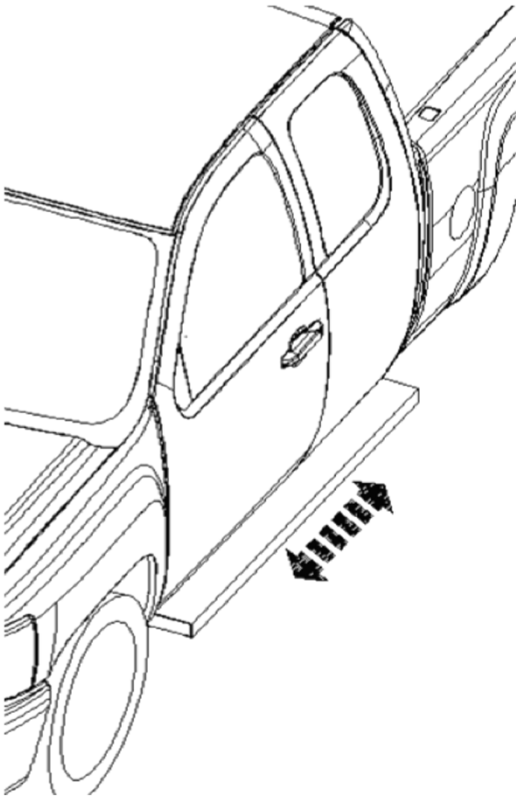
Align the strap brackets [I] that were placed inside the board in the previous step with the braces that are attached to the vehicle. Place an angle brace [H] on the brace board mounting area. Attach the board to the brace using the 1/4" bolt [K], 1/4" washer [L], 1/4" lock washer [J], and 1/4" nut [G].

Do not completely tighten at this time.



12

Align the board with the vehicle from front to back and in/out.



Once the board is in the desired location, tighten the bolts that attach the board to the brace using a 7/16" wrench and socket.

Make sure all bolts are tightened. Repeat steps for other side.