



Dee Zee Running Board Installation Instructions

Congratulations on your purchase of a quality Dee Zee product. Dee Zee is recognized as having the highest quality running boards and accessories on the market today. We have earned this reputation by offering our customers a product they can be proud to place on their vehicles. Dee Zee meets all the criteria of manufacturing a custom-fit product which guarantees it to be the easiest product to install.

Note: Please take time to read all of the instructions before beginning this installation.

Warning! Please check for wiring or other obstructions before drilling any holes into the vehicle. If it is necessary to drill any holes into the vehicle, Dee Zee recommends putting a sealant or rust inhibitor around all holes drilled into the body of the vehicle.

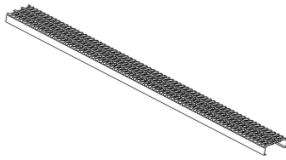
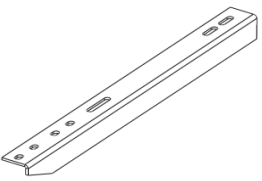
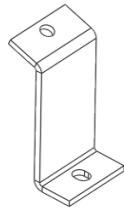
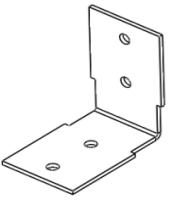
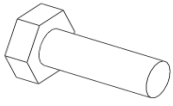

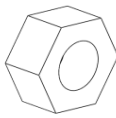
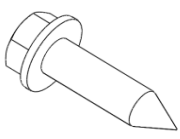
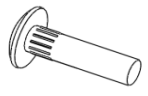

Warning! It is the sole responsibility of the vehicle owner to check for tire clearance.

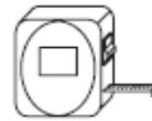
Warning! It is unlawful and dangerous to ride on running boards or side box boards while the vehicle is in motion.

Cleaning Instructions: To maintain the bright finish of your Dee Zee running boards, clean with a mild detergent. For our stainless steel products and accessories, the application of a high grade automotive type wax is recommended.

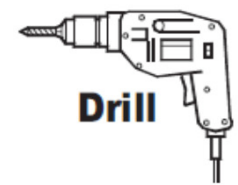
Dee Zee Rough Step Board Installation Instruction

DZ 15316 Chevy 135" & 155" WB Van

<p>A BOARD SOLD SEPARATELY</p>  <p>VARIES X2</p>	<p>B ANGLE BRACE</p>  <p>B 1984P X6</p>	<p>C ROCKER PANEL BRACKET</p>  <p>B 1985P X6</p>	<p>D FRAME BRACKET</p>  <p>B 134 X6</p>
<p>E 1/4 X 3/4" HEX HEAD BOLT</p>  <p>PN 70B X30</p>	<p>F 1/4" FLAT WASHER</p>  <p>PN 72B X66</p>	<p>G 1/4" HEX NUT</p>  <p>PN 71B X36</p>	<p>H SHEET METAL SCREW</p>  <p>PN 97 X12</p>
<p>I 1/4 X 1" RIBNECK CARRIAGE BOLT</p>  <p>PN 87 X6</p>	<p>J SPLIT LOCK WASHER</p>  <p>PN 512 X12</p>		

TOOLS REQUIREDWRENCH/RATCHET
3/8", 7/16"TAPE
MEASURE

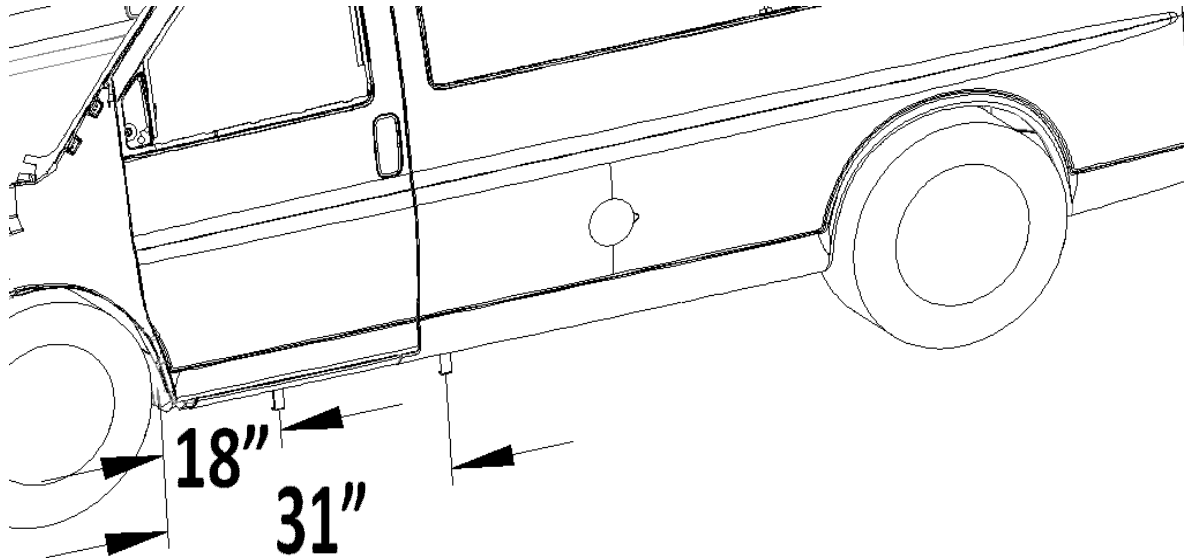
LEVEL

**Drill**3/16" DRILL BIT
1/4" DRILL BIT

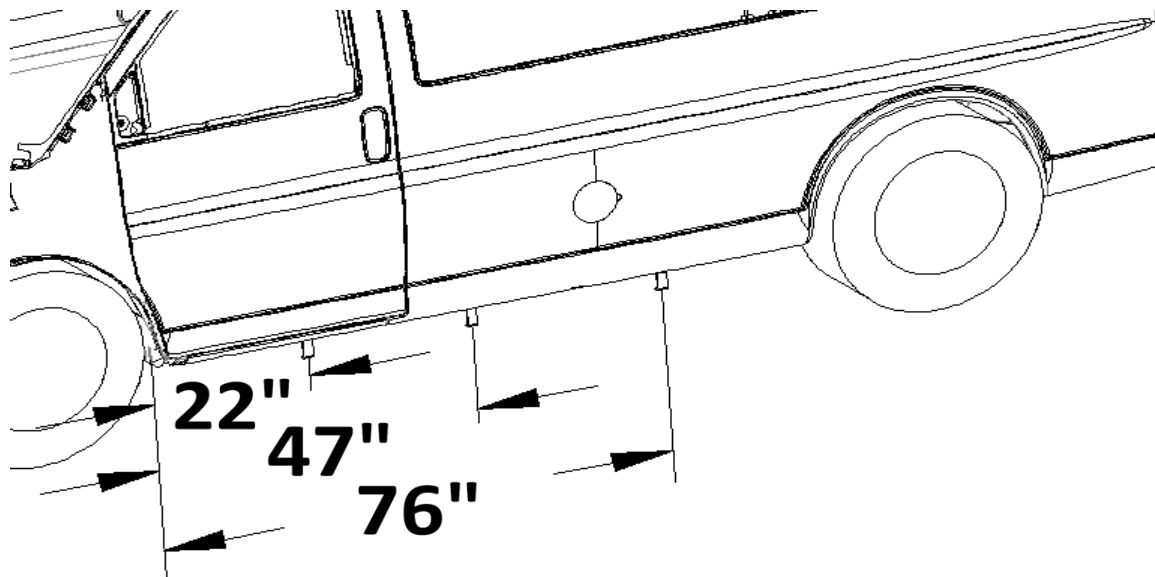
- 1** This instruction is for both the standard board and the front doors only board. For the front doors only version, you will only use 4 of each brace. The remaining part may be discarded.

FRONT DOORS ONLY BOARD

Measure back from the front wheel well and mark the lower rocker panel at 18" and 31". This will be the approximate location for the rocker panel bracket [C].

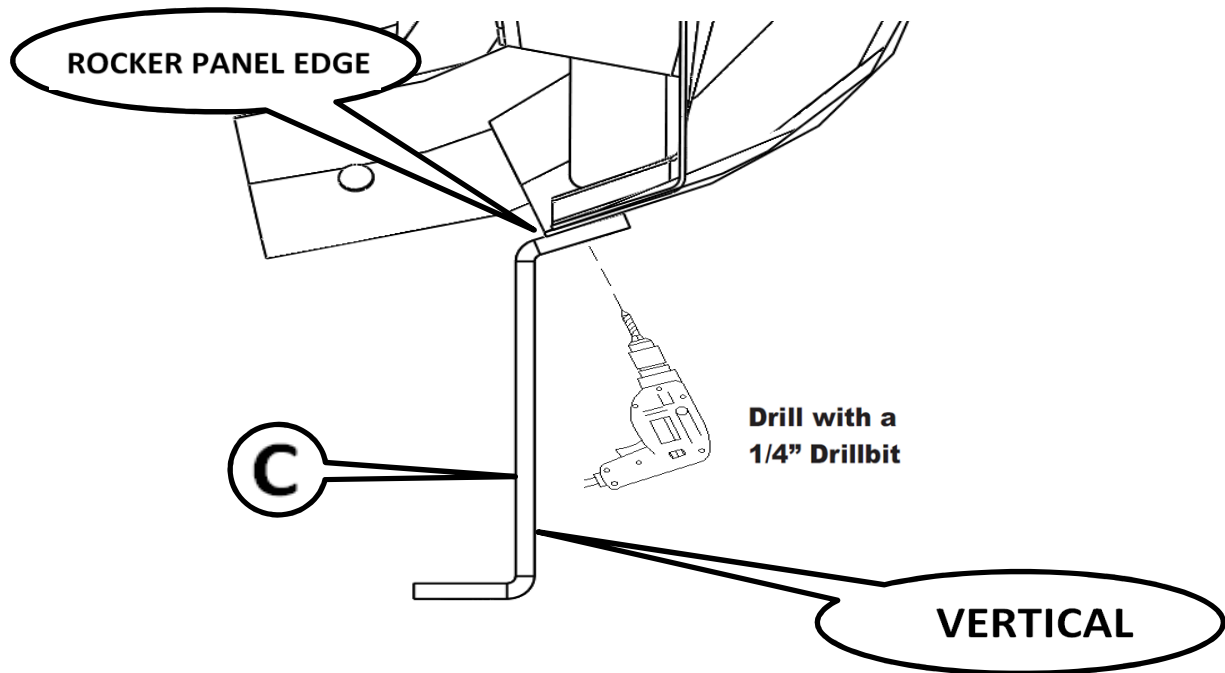
**STANDARD BOARD**

Measure back from the front wheel well and mark the lower rocker panel at 22", 47" and 76". This will be the approximate location for the rocker panel bracket [C].



3 Make sure there is nothing on the frame at these three location that would obstruct the frame bracket from being installed in the later steps. If there is an obstruction, move the rocker panel bracket to the front/rear as needed.

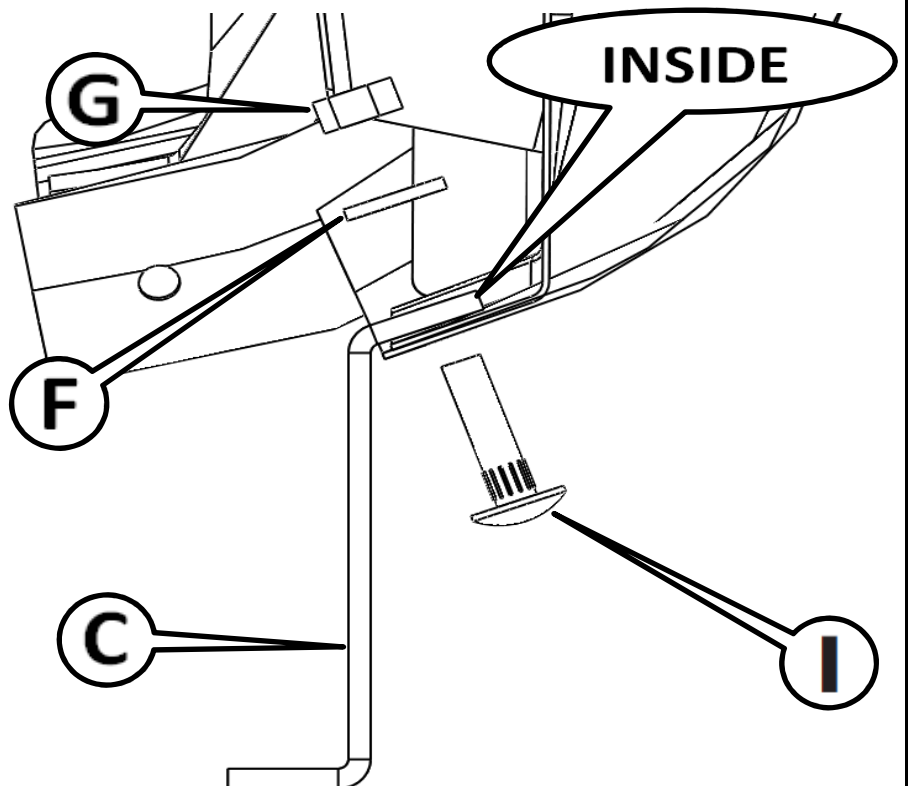
Hold the rocker panel bracket on the outside of the rocker panel to determine where to drill. Make sure the vertical part of the rocker panel bracket is inside of the edge of the rocker panel before drilling. Mark the hole, remove the bracket and drill a 1/4" hole. Repeat this for each bracket location.



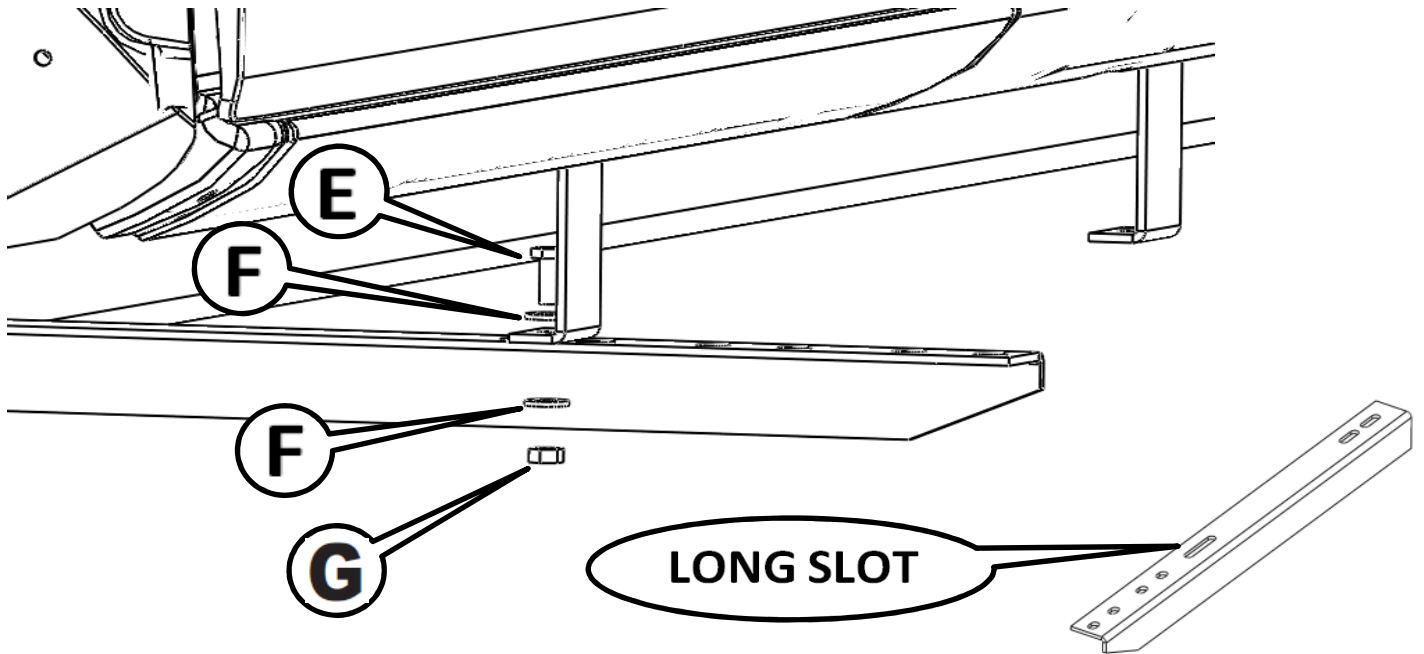
4 Attach the rocker brackets [C] to the rocker panel with a ribneck carriage bolt [I], washer [F], and nut [G].

The top portion of the bracket should be inside the rocker panel.

Repeat this for each bracket location.

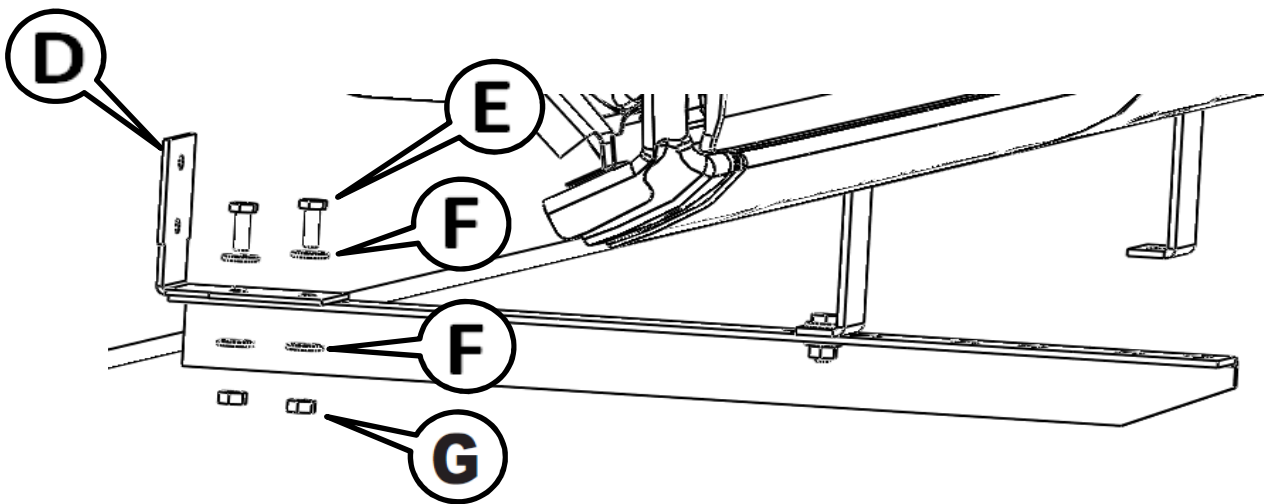


- 5** Once the rocker panel brackets are installed, attach the angle braces to the bottom of the brackets through the long slot in the angle brace using a hex head bolt [E], two washers [F], and a nut [G]. Do not completely tighten at this time.

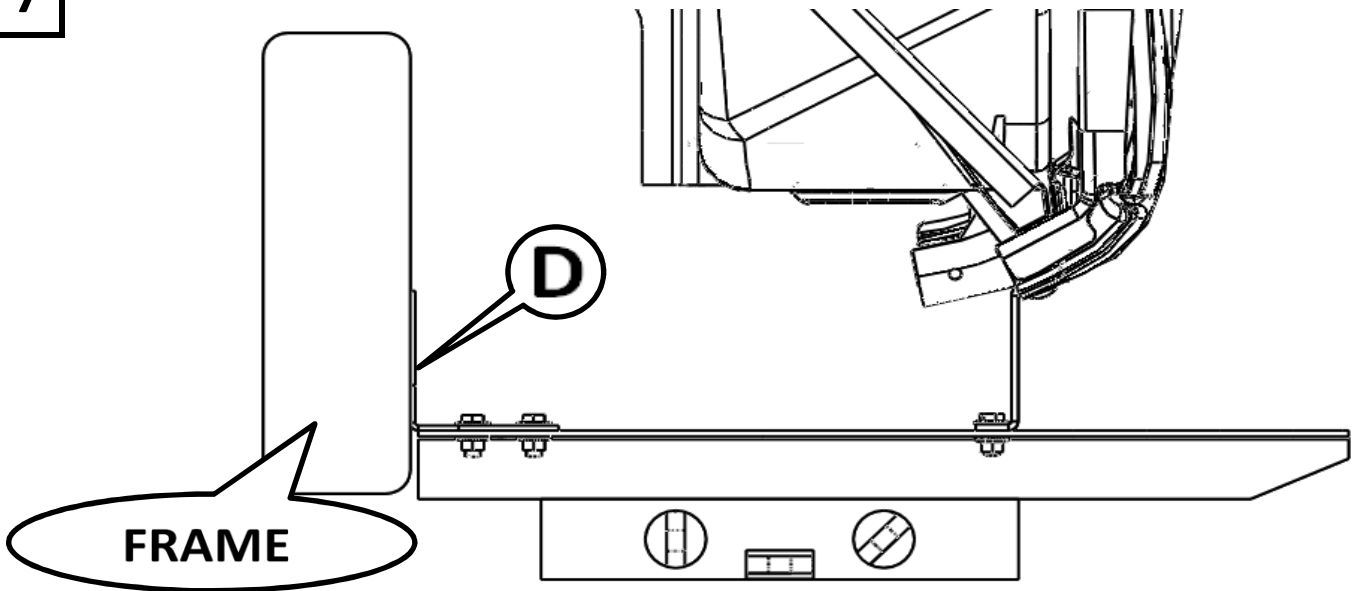


Repeat this for each bracket location.

- 6** Attach the frame bracket [D] to the angle brace using two hex head bolt [E], four washer [F], and two nuts [G]. Do not completely tighten at this time.

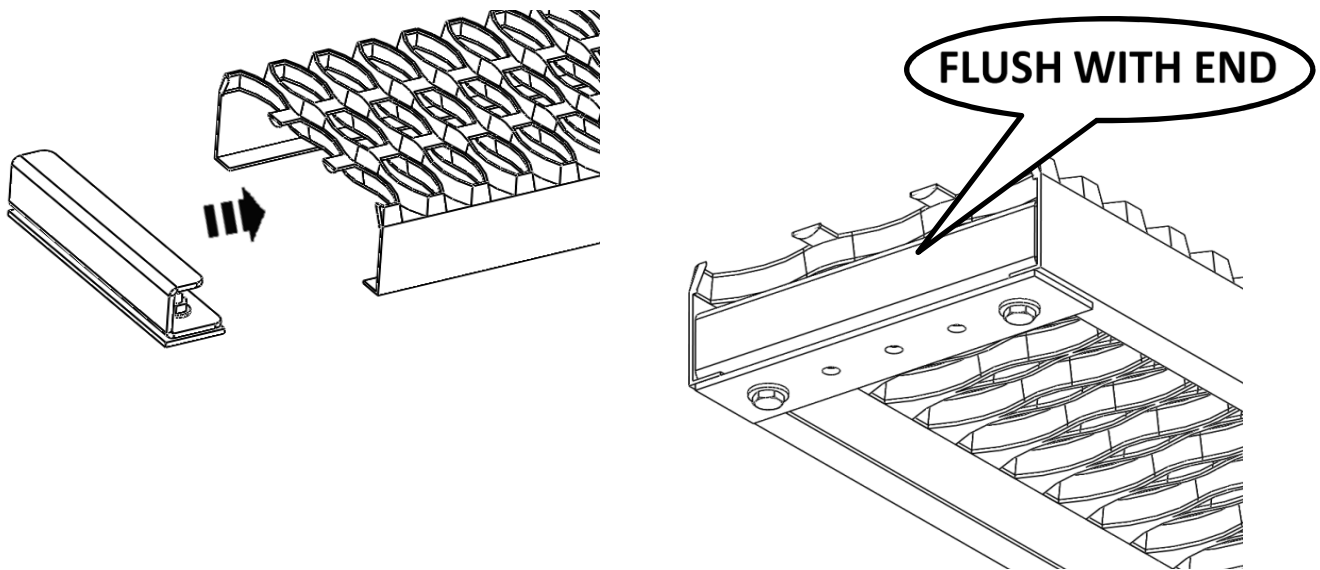


- 7** Use a level to set the angle brace parallel to the ground. Clamp the frame bracket [D] to the frame.



Repeat this step for each bracket location.

- 8** Slide the pre-assembled end cap into the end of the board [A] until the end cap is flush with the end of the board. The end cap must be inside the board and the strap bracket outside the board. Tighten the bolts with a 7/16" wrench and socket.

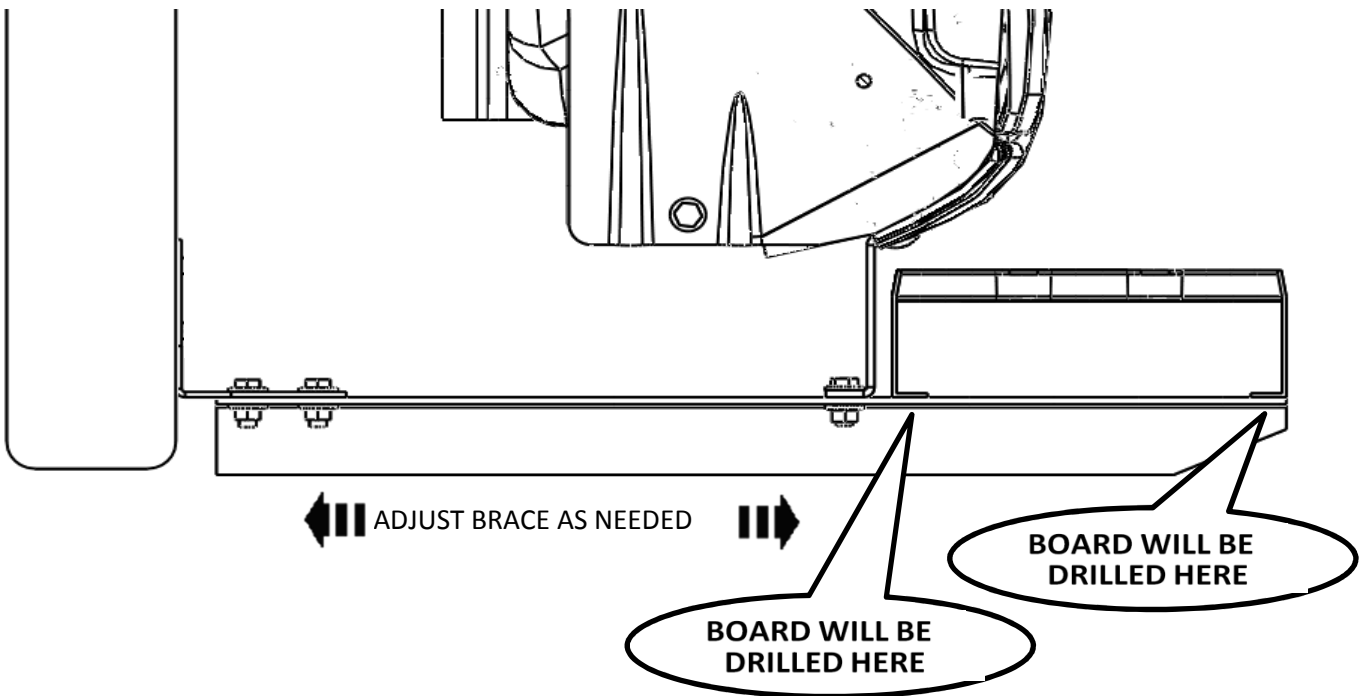


Repeat this for the other end of the board.

If you do not have the end caps already assembled, refer to the instructions included with the running boards.

9

Place the running board on the angle braces. Adjust the angle braces as needed to insure that holes can be drilled through the bottom of the board to attach it to the braces.

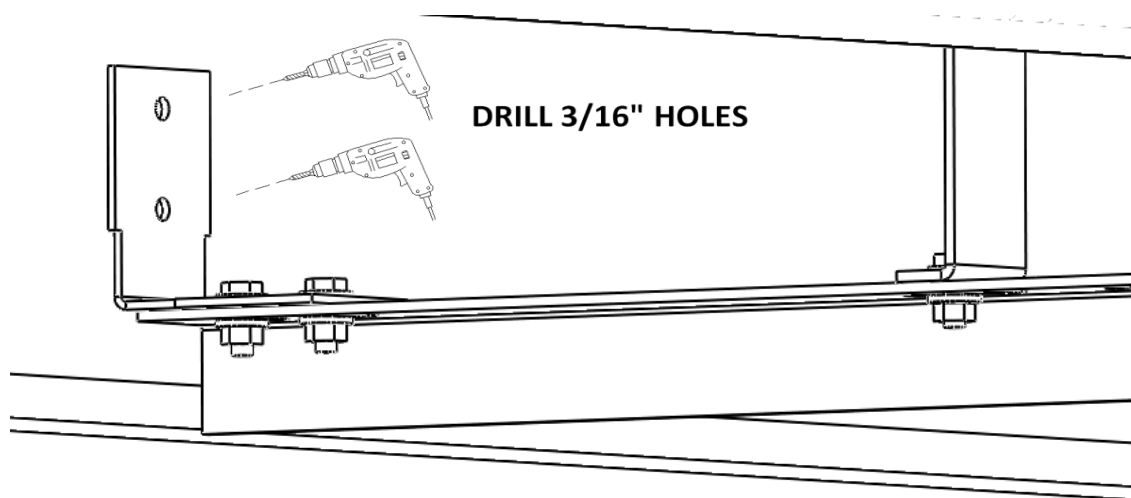


Do not remove the clamps holding the frame bracket [F] to the frame.

10

Once the angle braces are in the correct location, tighten the angle brace to the rocker panel brackets and the frame brackets using a 7/16" socket and wrench.

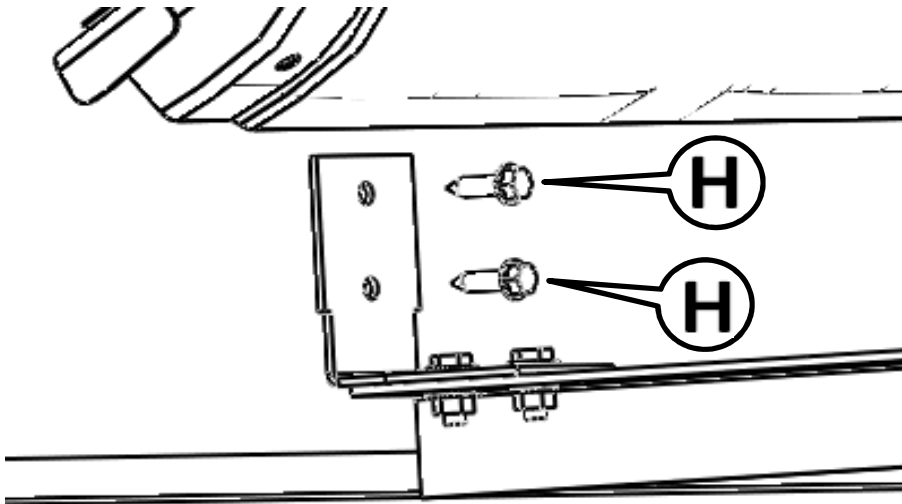
Then drill 3/16" holes in the frame through the holes in the frame bracket



Repeat this step for each bracket location.

11

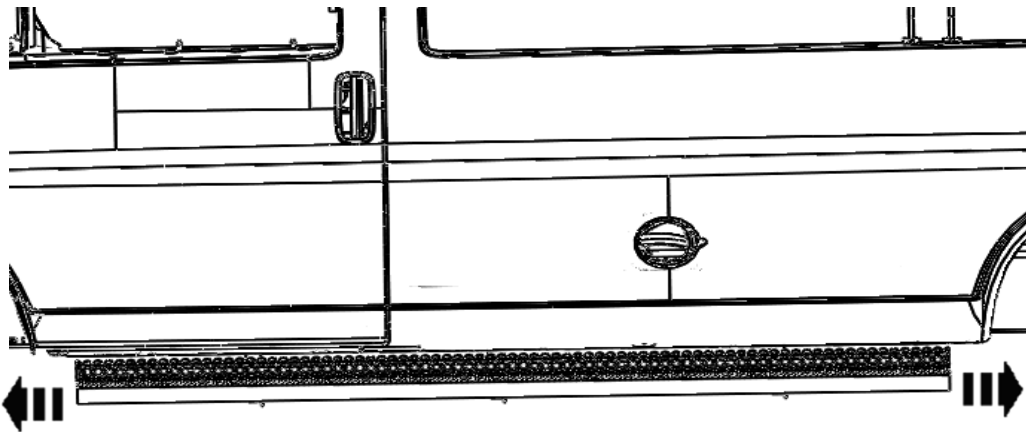
Attach the frame bracket to the frame using two sheet metal screws [H] using a 3/8" socket.



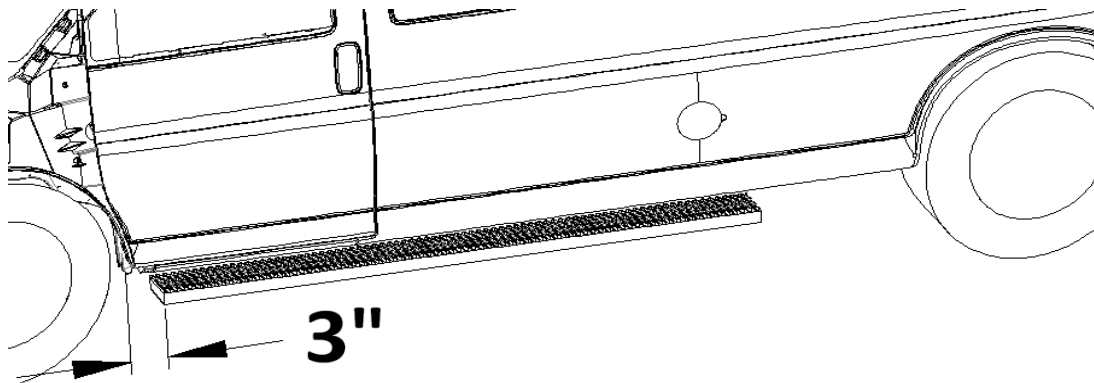
Remove the clamps holding the frame bracket [F] to the frame.
Repeat this step for each bracket location.

12

Use a tape measure to center the board between the wheel wells for the 135" wheel base van.

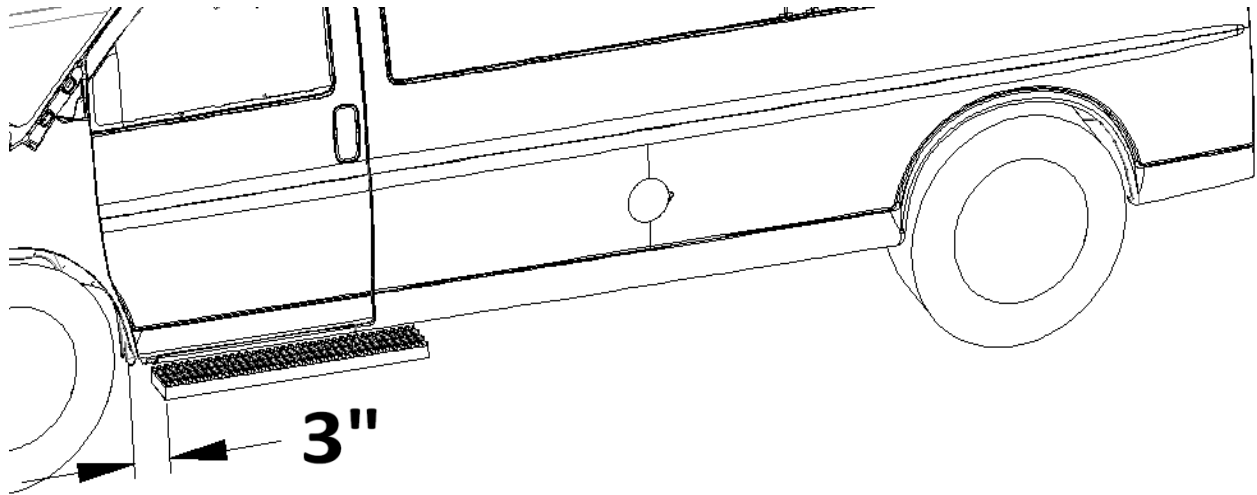


For the 155" wheel base van, set the board location 3" from the front wheel well.



Once the board is in the proper location, clamp the running board to the angle braces.

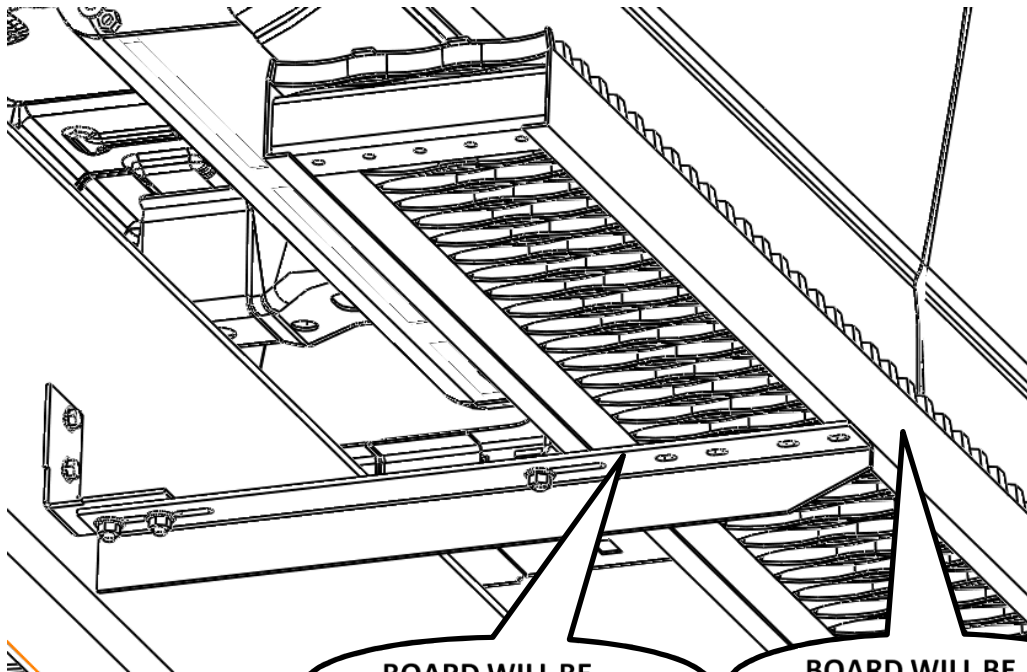
For the front doors only board, set the board location 3" from the front wheel well.



Once the board is in the proper location, clamp the running board to the angle braces.

14

Drill 1/4" holes up through the slots into the board at the locations shown below.

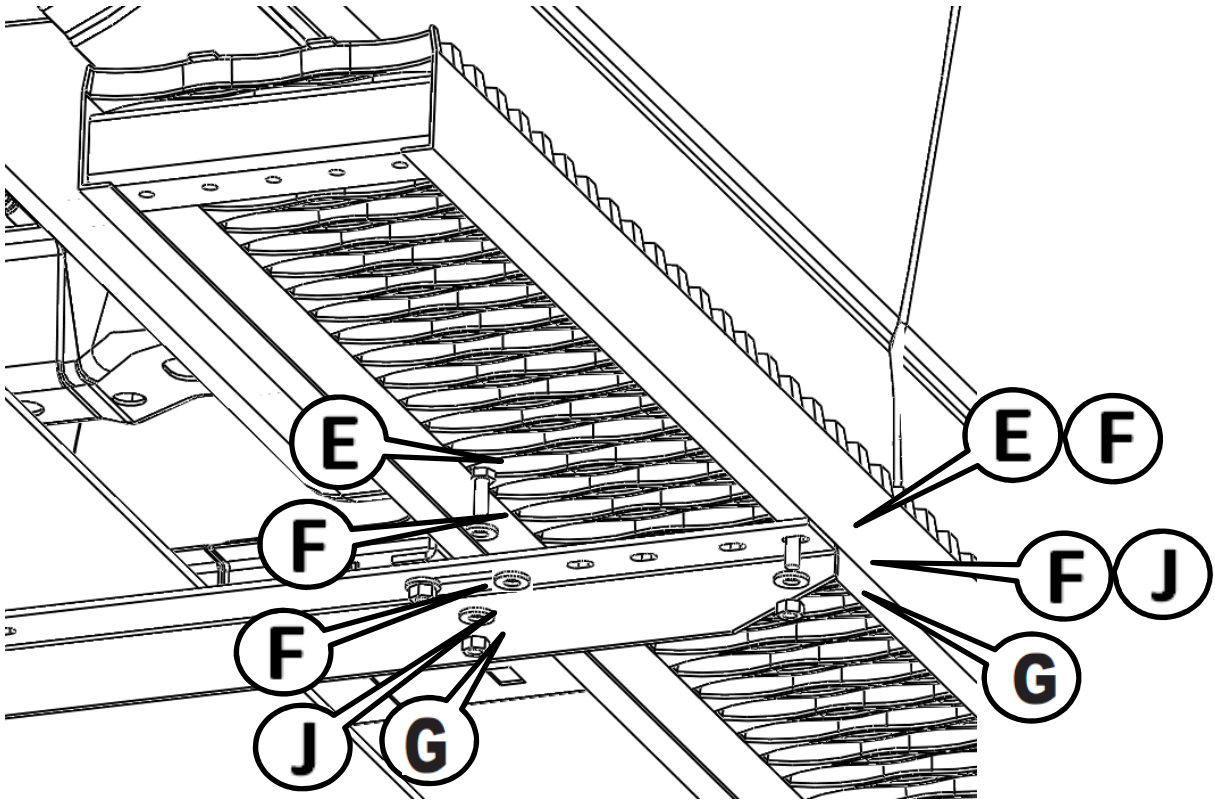


**BOARD WILL BE
DRILLED HERE**

**BOARD WILL BE
DRILLED HERE**

**Drill with a
1/4" Drillbit**

- 13** Attach the running board to the angle brace using the hex head bolt [E], 1/4" flat washer [F], 1/4" lock washer [J], and 1/4" hex nut [G].
Tighten using a 7/16" wrench and socket.



Check all hardware to make sure it has been tightened.
Repeat the assembly steps for the other side of the vehicle.