



Dee Zee Running Board Installation Instructions

Congratulations on your purchase of a quality Dee Zee product. Dee Zee is recognized as having the highest quality running boards and accessories on the market today. We have earned this reputation by offering our customers a product they can be proud to place on their vehicles. Dee Zee meets all the criteria of manufacturing a custom-fit product which guarantees it to be the easiest product to install.

Note: Please take time to read all of the instructions before beginning this installation.

Warning! Please check for wiring or other obstructions before drilling any holes into the vehicle. If it is necessary to drill any holes into the vehicle, Dee Zee recommends putting a sealant or rust inhibitor around all holes drilled into the body of the vehicle.

Warning! It is the sole responsibility of the vehicle owner to check for tire clearance.

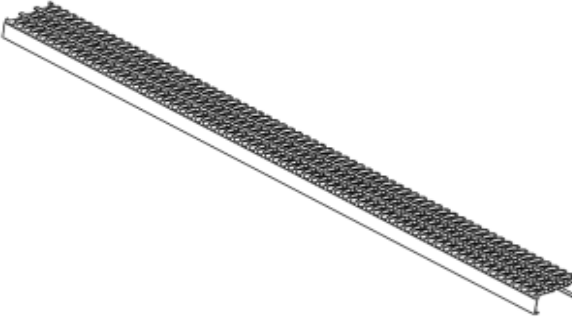
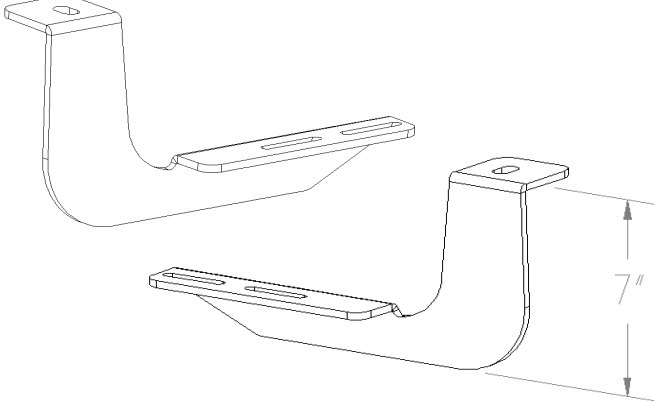
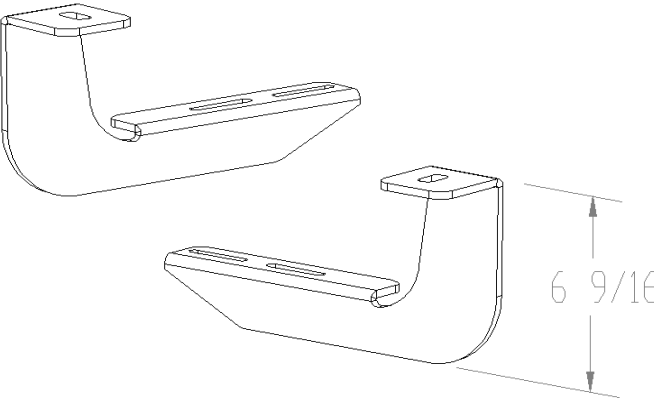
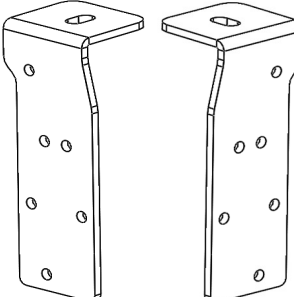
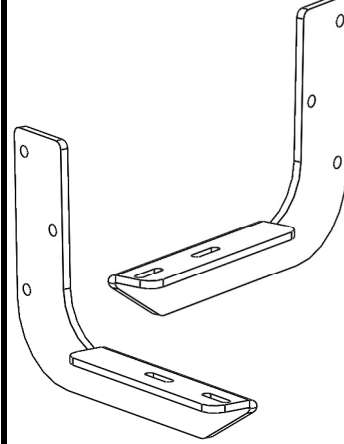
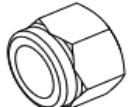
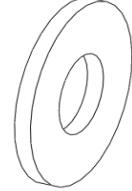

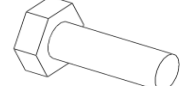
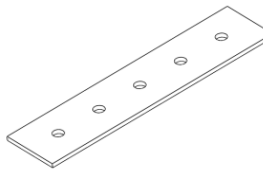


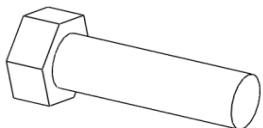
Warning! It is unlawful and dangerous to ride on running boards or side box boards while the vehicle is in motion.

Cleaning Instructions: To maintain the bright finish of your Dee Zee running boards, clean with a mild detergent. For our stainless steel products and accessories, the application of a high grade automotive type wax is recommended.

ROUGH STEP RUNNING BOARD INSTALLATION INSTRUCTION

DZ 15315 2007-2013 CHEVY/GMC 1500

2010-2014 CHEVY/GMC 2500/3500

<p>A RUNNING BOARD</p>  <p>*** BOARD SOLD SEPARATELY</p>	<p>B FRONT BRACE</p> 		
<p>C MIDDLE BRACE</p> 	<p>D REAR BRACE TOP</p> 	<p>E REAR BRACE BOTTOM</p> 	
<p>F STRAP BRACKET</p> 	<p>G 3/8" WASHER</p> 	<p>H SPLIT LOCK WASHER</p> 	<p>I 1/4 X 1" HEX HEAD BOLT</p> 
<p>J STRAP BRACKET</p> 	<p>K 1/4" FLAT WASHER</p> 	<p>L 1/4" HEX NUT</p> 	<p>M 3/8" BOLT</p> 
<p>B 1580LP/RP X1 LH/ X1 RH</p>	<p>B 1572LP/RP X1 LH/ X1 RH</p>	<p>B 2233LP/RP X1 LH/ X1 RH</p>	<p>B 2234LP/RP X1 LH/ X1 RH</p>
<p>B 1791P X6</p>	<p>PN 113 X12</p>	<p>PN 512 X12</p>	<p>PN 96B X12</p>
<p>PN 322 X6</p>	<p>PN 72B X24</p>	<p>PN 71B X12</p>	<p>PN 114 X6</p>

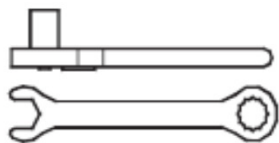
TOOLS REQUIRED

WRENCH/RATCHET

TORQUE WRENCH

TAPE MEASURE

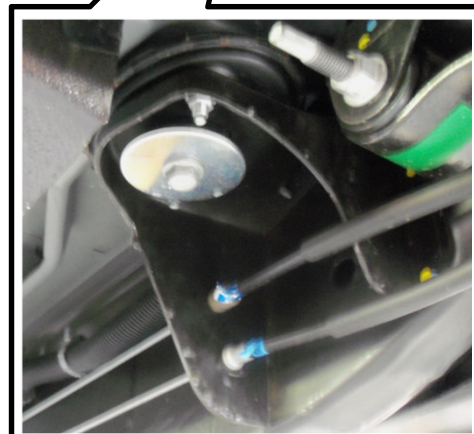
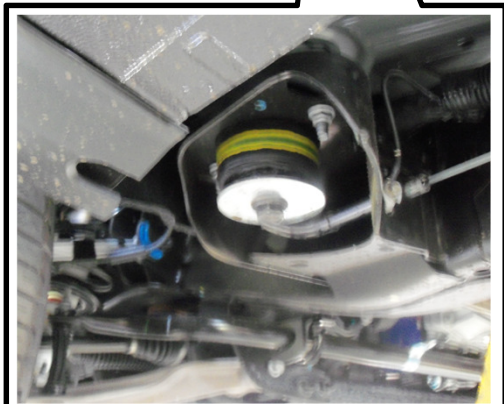
21mm, 9/16", 7/16"



1

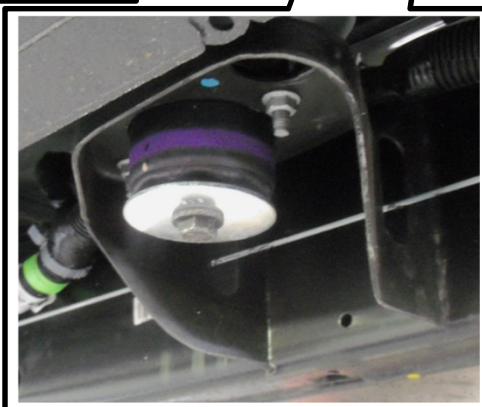
Locate the 3 mounting locations.

The driver's side is shown. The front of the vehicle is to the left of the picture.



NOTE:

If you are installing this board on a regular cab, there is no middle brace. You will not use brace [D] and brace [E]. These may be discarded.



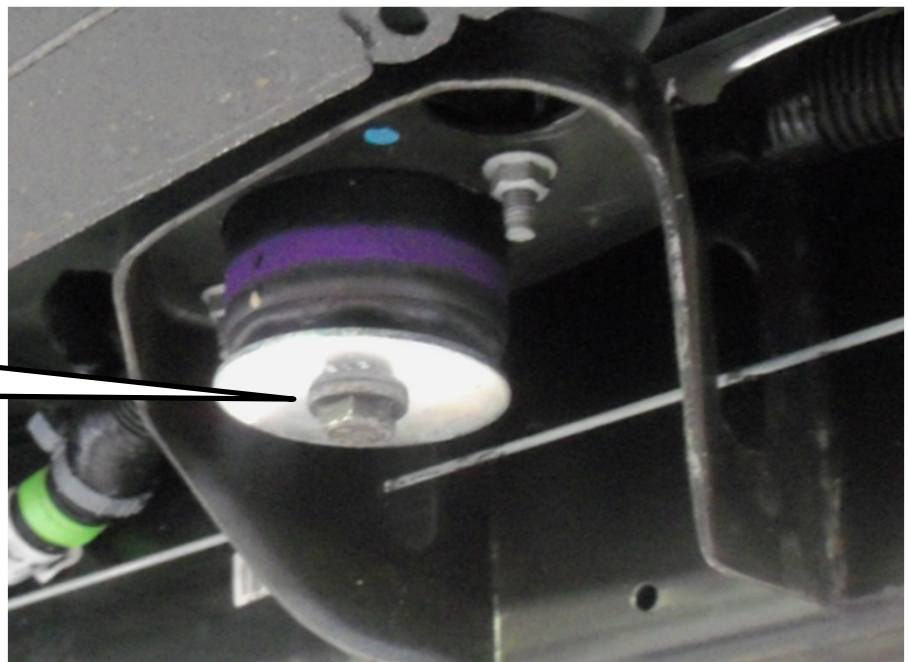
2

Remove the bolt from the body shock mount at each of the mounting locations using a 21mm socket.

IMPORTANT ALERT: GM uses a very strong thread-locking compound on all body bolts. Use of an air assisted impact ratchet can cause damage to the threads on factory body mount bolts and the internal nut assembly because of this thread locking compound.

We only recommend the use of hand tools to slowly remove and reinstall body mount bolts on all GM vehicles.

**REMOVE
BOLT**

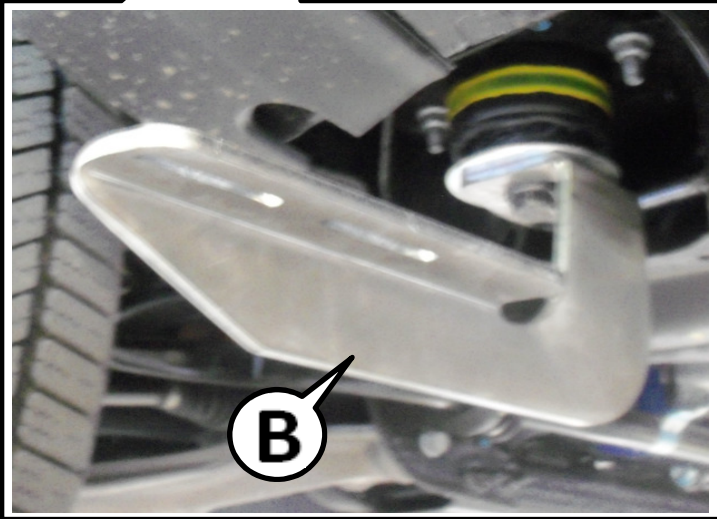
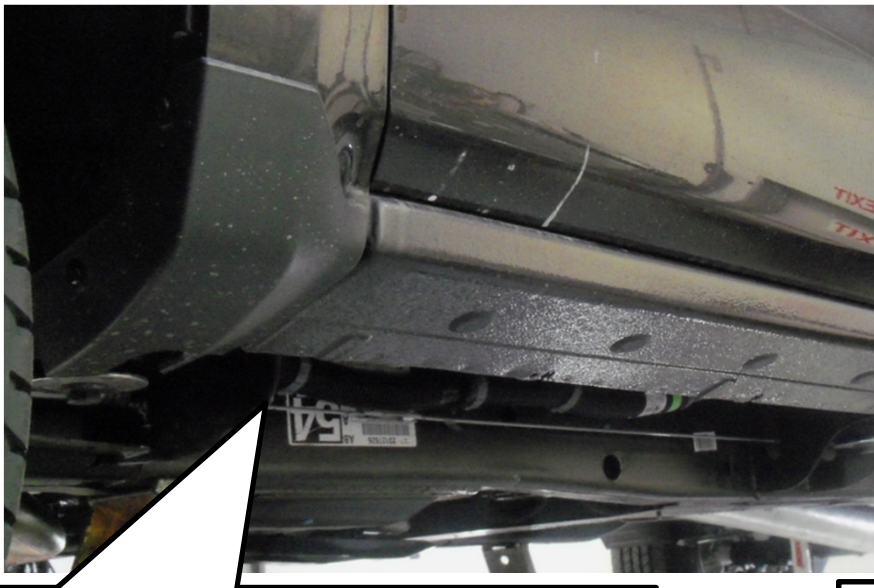
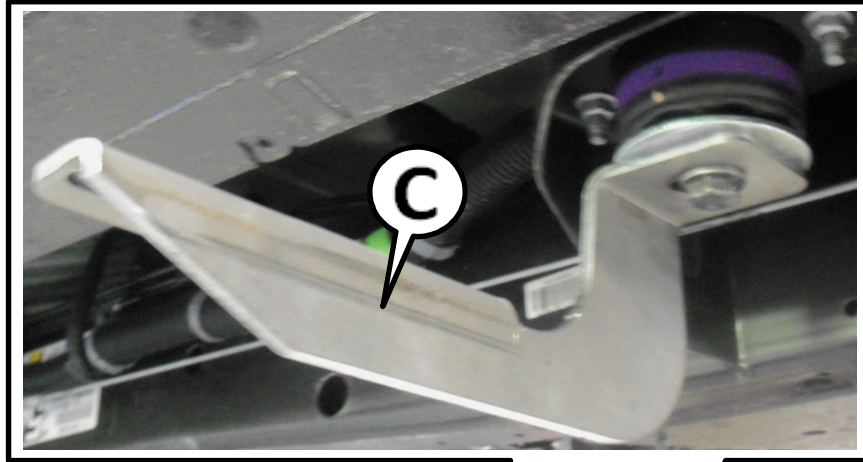


3 Put the body shock mount bolt through the hole in the brace and thread it back into the body shock mount. Align the braces so that they are perpendicular to the side of the vehicle. Tighten the bolts to 44 ft-lbs plus another half turn.

The driver's side is shown. The front of the vehicle is to the left of the pictures.

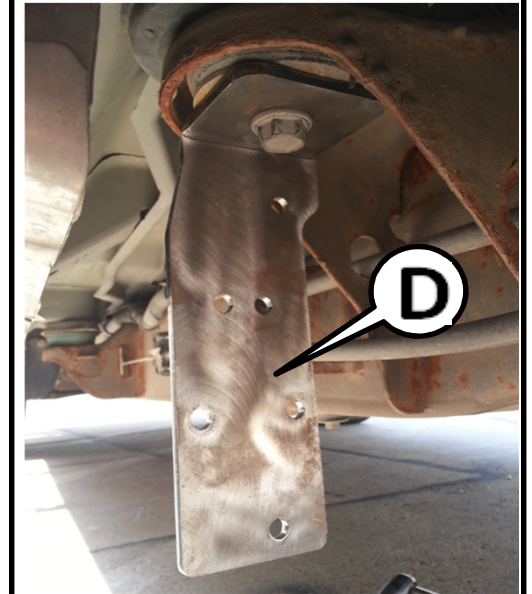
MIDDLE

For regular cabs, brace[C] is the rear brace.



FRONT

REAR



For extended and crew cab only.

4

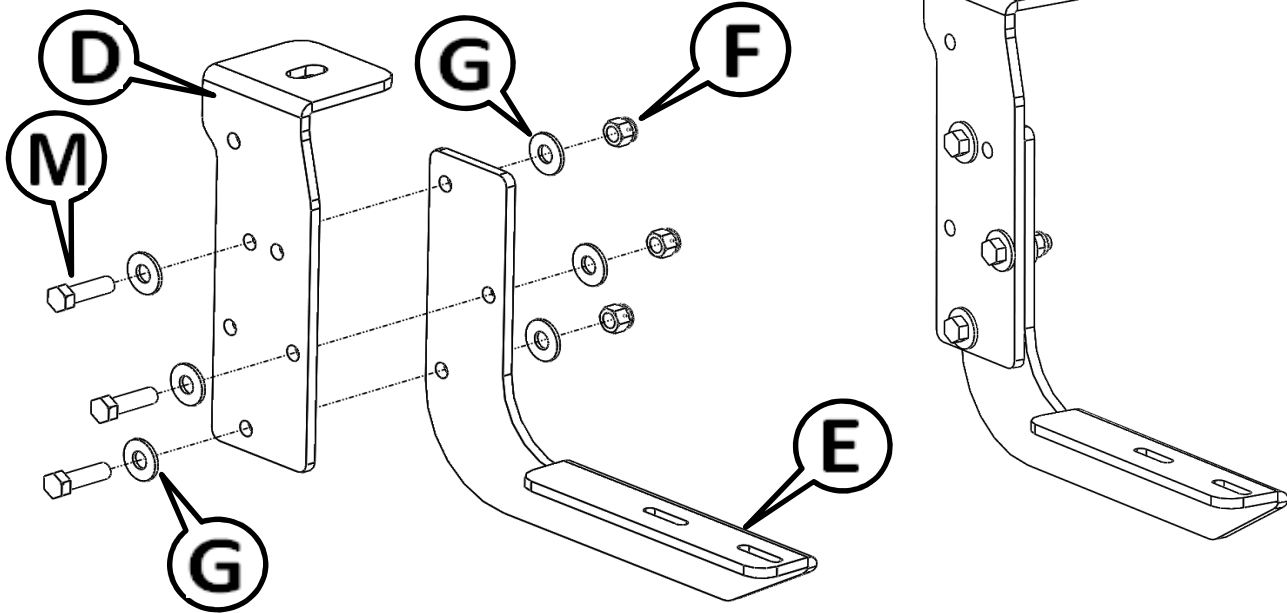
If you are installing this board on a regular cab, please skip to Step 5.

FOR EXTENDED CAB:

Driver's side rear location shown.

Attach brace [E] to brace [D] that was installed in the rear mounting location using three 3/8" bolts [M], six 3/8" washers [G], and three 3/8" lock nuts [F] as shown below.

Do not completely tighten the bolts at this time.

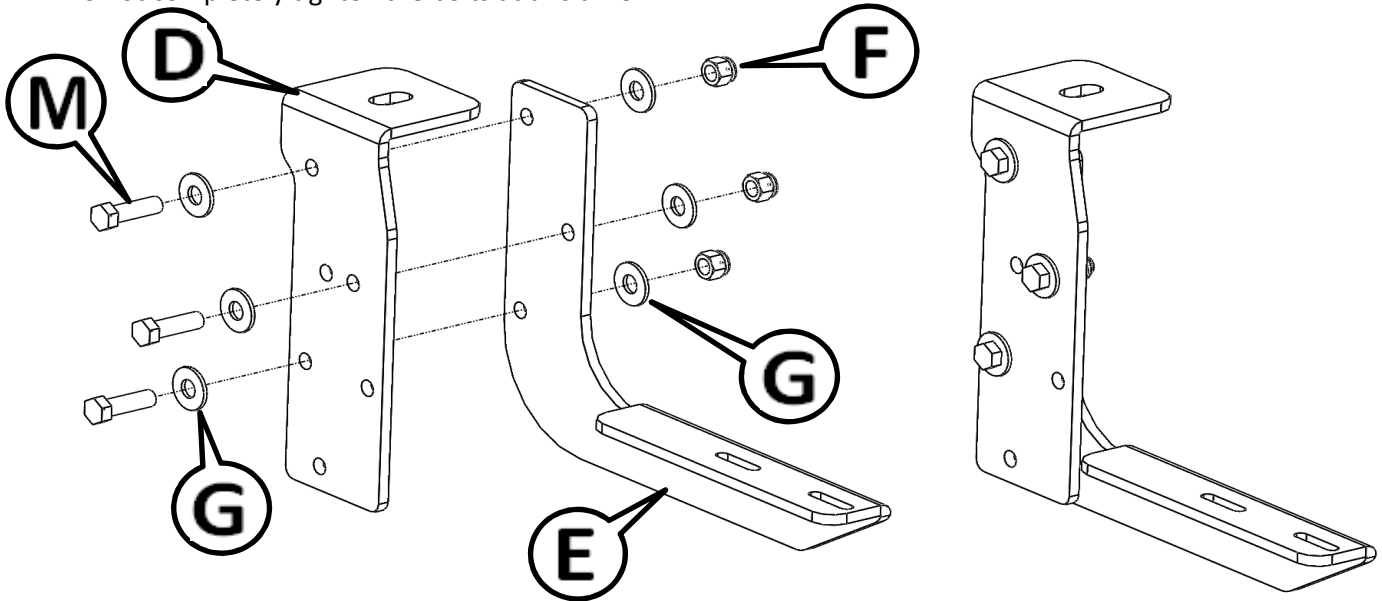


FOR CREW CAB:

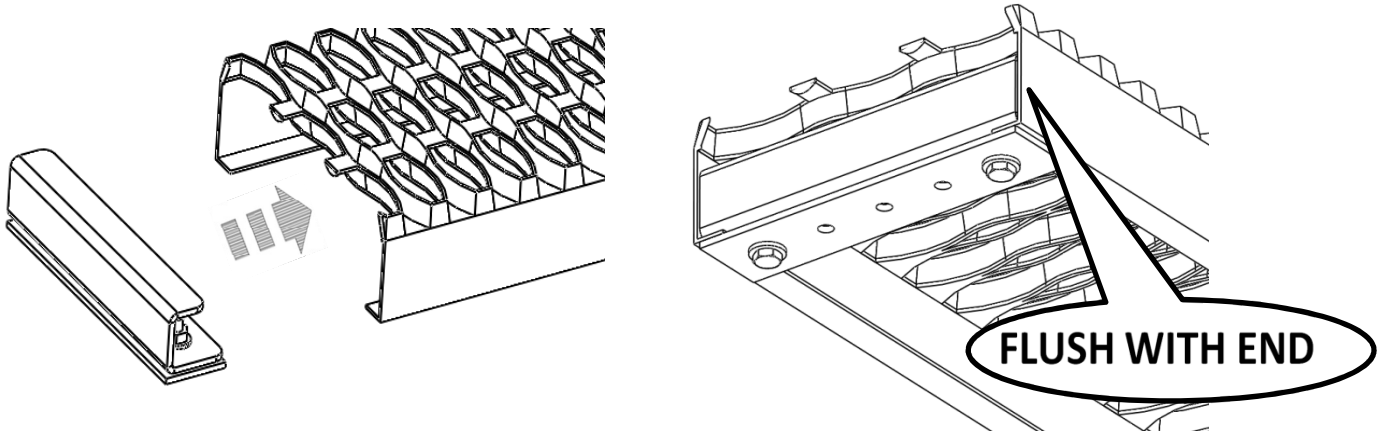
Driver's side rear location shown.

Attach brace [E] to brace [D] using three 3/8" bolts [M], six 3/8" washers [G], and three 3/8" lock nuts [F] as shown below.

Do not completely tighten the bolts at this time.



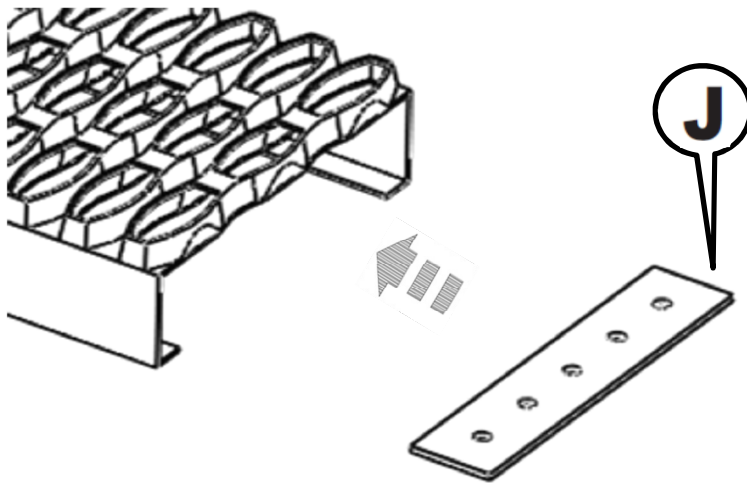
- 6** Slide the pre-assembled end cap into the end of the board [A] until the end cap is flush with the end of the board. The end cap must be inside the board and the strap bracket outside the board. Tighten the bolts with a 7/16" wrench and socket.



DO NOT INSTALL THE END CAP ON THE OTHER END OF THE BOARD UNTIL COMPLETING THE NEXT STEP.

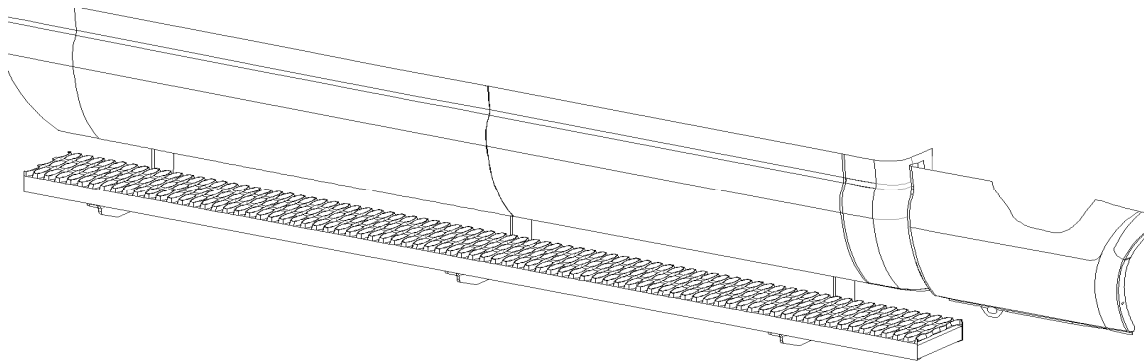
If you do not have the end caps already assembled, refer to the instructions included with the running boards.

- 7** Before attaching the end cap on the other end of the board, slide the strap brackets into the open end of the board. If your application uses 2 braces per side, insert 2 strap brackets [J]. If your application uses 3 braces per side, insert 3 strap brackets [J].



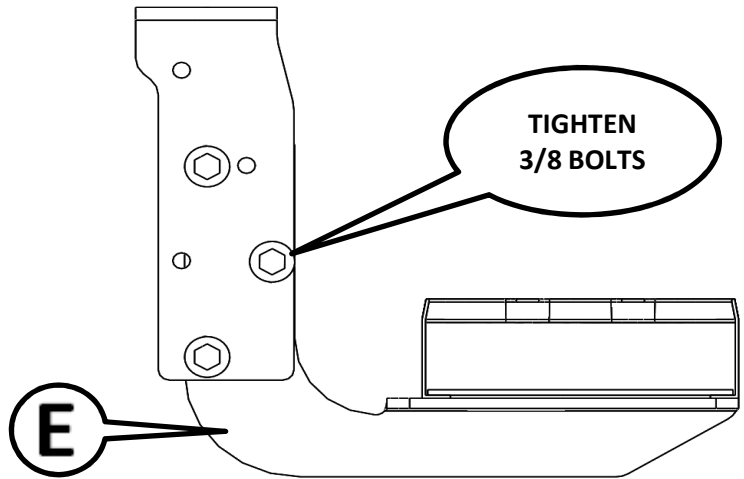
Once the strap brackets are in the board, attach the other end cap.

8 Place the running board on the braces.



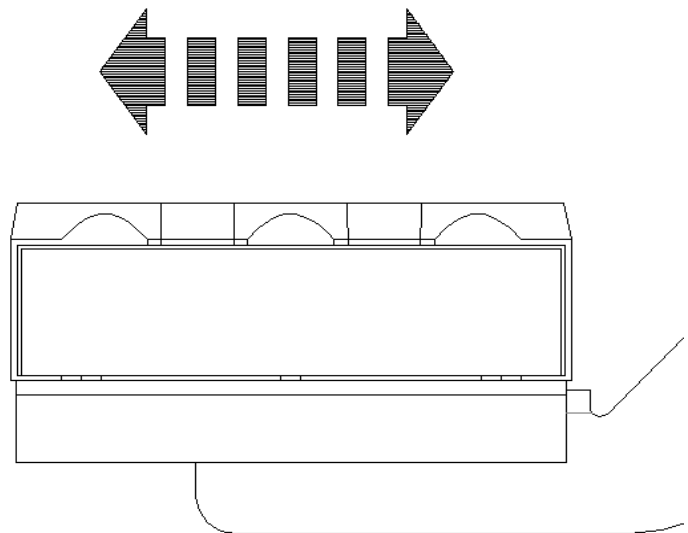
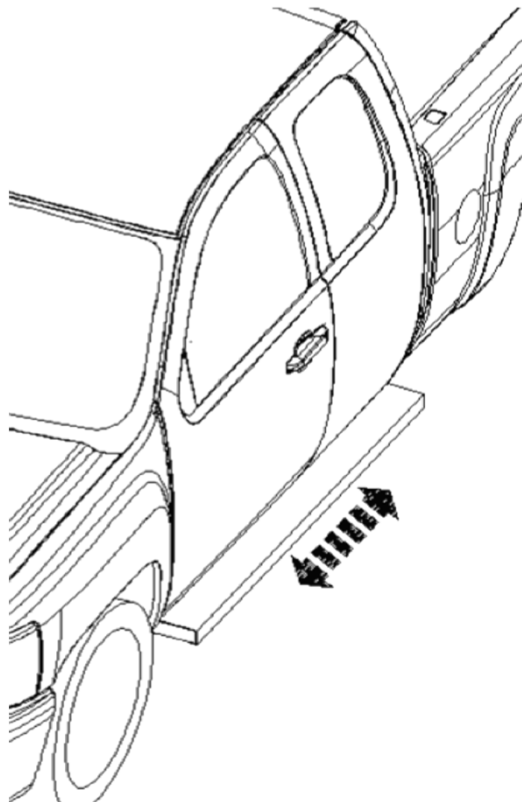
FOR EXTENDED AND CREW CAB:

Once the board has been placed on the braces, line up brace [E] with the bottom of the board and tighten the 3/8" bolts with a 9/16" wrench/socket.



9 Adjust the board front to back and side to side to get the board in the desired location.

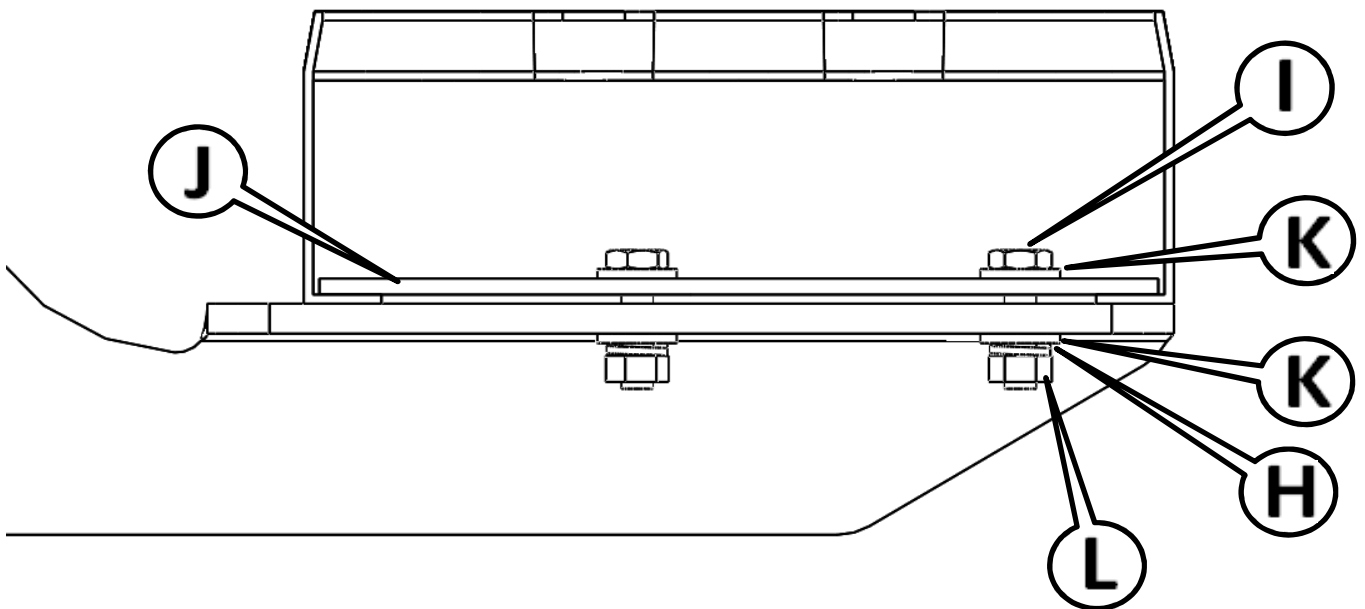
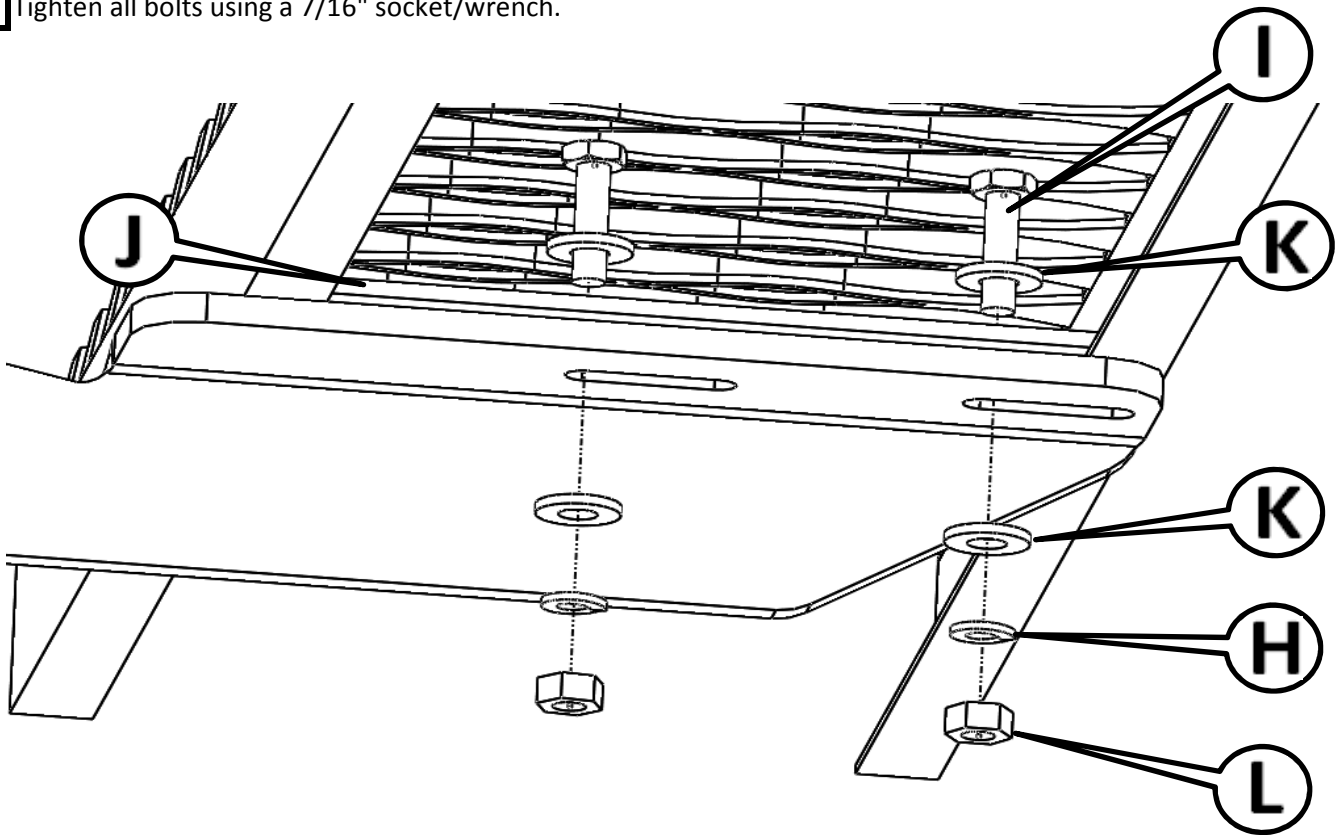
Align the strap brackets [J] that were installed in Step 4 with the main braces.



9

Attach the board to the brace using the 1/4" bolt [I], washers [K], lock washer [H], and nut [L].

Tighten all bolts using a 7/16" socket/wrench.



Check all hardware to make sure it has been tightened.
Repeat the assembly steps for the other side of the vehicle.