

**Before returning this product
to the store of purchase**

Contact Dee Zee if you experience the following problems:

- Missing Parts
- Installation Problems/Questions
- Warranty Questions



Dee Zee Running Board Installation Instructions

Congratulations on your purchase of a quality Dee Zee product. Dee Zee is recognized as having the highest quality running boards and accessories on the market today. We have earned this reputation by offering our customers a product they can be proud to place on their vehicles. Dee Zee meets all the criteria of manufacturing a custom-fit product which guarantees it to be the easiest product to install.

Note: Please take time to read all of the instructions before beginning this installation.

Warning! Please check for wiring or other obstructions before drilling any holes into the vehicle. If it is necessary to drill any holes into the vehicle, Dee Zee recommends putting a sealant or rust inhibitor around all holes drilled into the body of the vehicle.

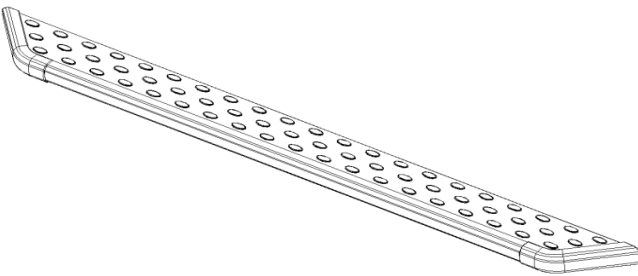
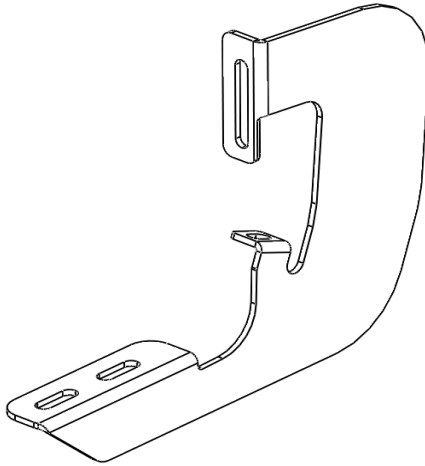
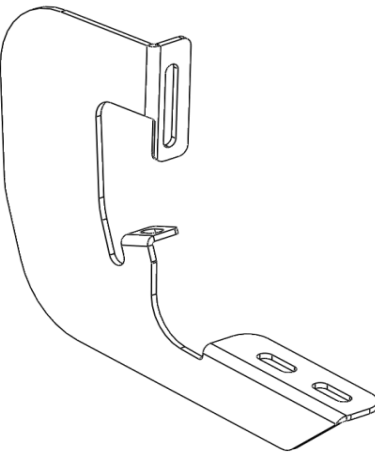
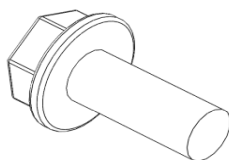
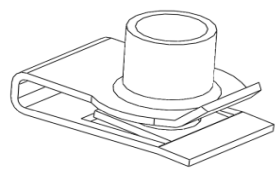
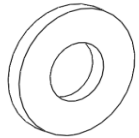
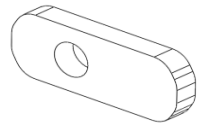
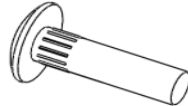
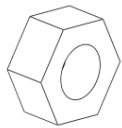
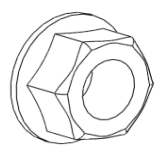

Warning! It is the sole responsibility of the vehicle owner to check for tire clearance.

Warning! It is unlawful and dangerous to ride on running boards or side box boards while the vehicle is in motion.

Cleaning Instructions: To maintain the bright finish of your Dee Zee running boards, clean with a mild detergent. For our stainless steel products and accessories, the application of a high grade automotive type wax is recommended.

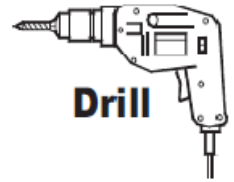
NXT RUNNING BOARD INSTALLATION INSTRUCTION

DZ 16315-2 CHEVY SILVERADO / GMC SIERRA 1999-2006 & 2007 CLASSIC

<p>A SIDE STEP TUBE</p>  <p>*** BOARDS SOLD SEPARATELY</p> <p>X2</p>	<p>B BRACKET LEFT HAND</p>  <p>B 2013LP</p> <p>X3</p>	
<p>C BRACKET RIGHT HAND</p>  <p>B 2013RP</p> <p>X3</p>	<p>D 8mm X 25mm FLANGE HEAD BOLT</p>  <p>PN 525</p> <p>X12</p>	<p>E 8mm U-NUT</p>  <p>PN 909</p> <p>X12</p>
<p>H 3/8" FLAT WASHER</p>  <p>PN 113B</p> <p>X4</p>	<p>I 3/8 X 1 1/4" HEX HEAD BOLT</p>  <p>PN 554</p> <p>X 4</p>	<p>J 1/4 X 1" RIBNECK CARRIAGE BOLT</p>  <p>PN 87</p> <p>X6</p>
<p>L 1/4" HEX NUT</p>  <p>PN 71</p> <p>X6</p>	<p>M 8mm X 20mm FLANGE HEAD BOLT</p>  <p>PN 526</p> <p>X12</p>	<p>K 1/4" FLAT WASHER</p>  <p>PN 72</p> <p>X6</p>

TOOLS REQUIRED

WRENCH/RATCHET
3/8", 7/16", 9/16"
13mm



Drill

3/16"
1/4"

1

Locate and remove the plastic plugs from the inside of the rocker panel.



**FRONT MOUNTING
LOCATION FOR
ALL CAB STYLES**

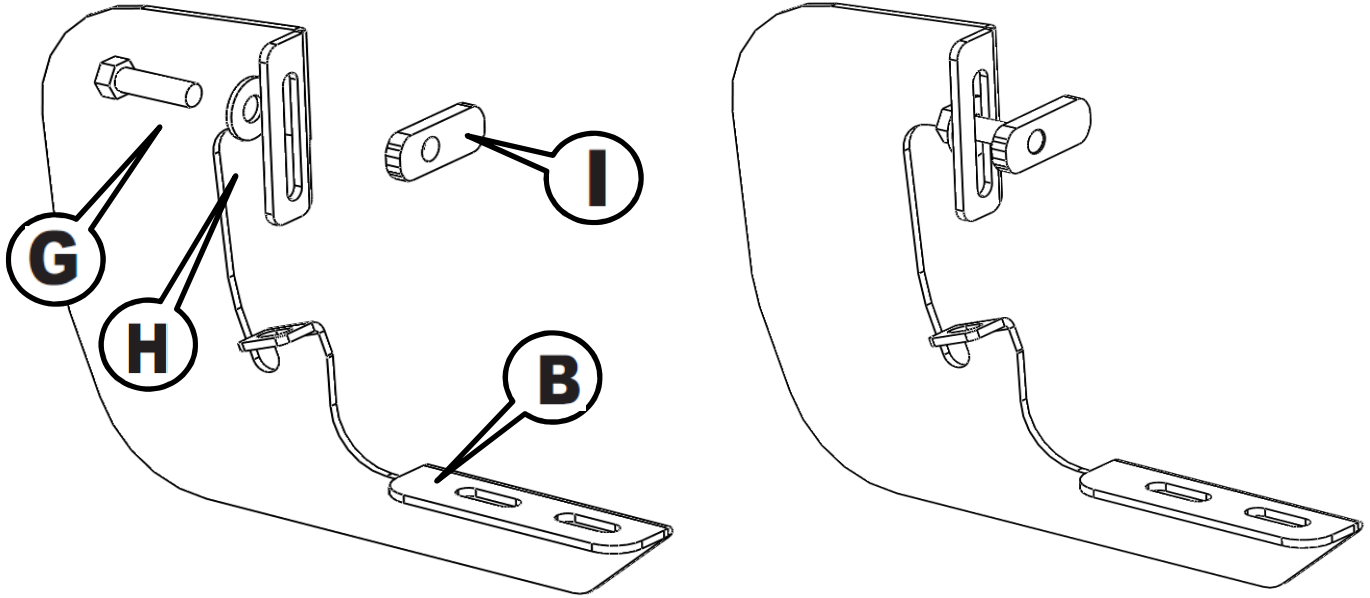


**MIDDLE MOUNTING
LOCATION FOR
EXTENDED & CREW CAB**

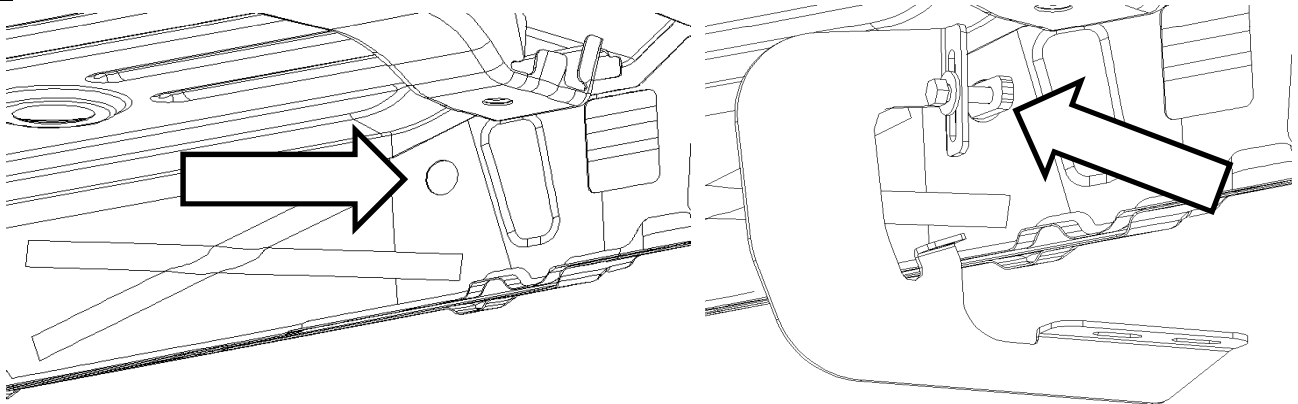
**REAR MOUNTING
LOCATION FOR
REGULAR CAB**

If you are installing regular cab tubes, there will be no middle brace location.
After the installation is complete, any extra bracing and hardware may be discarded.

2 Place a washer [H] on the 3/8" bolt [G] and insert it into the slot on the brace [B]. Partially thread the bolt into the thread plate [I]. This will need to be done on two of the braces.

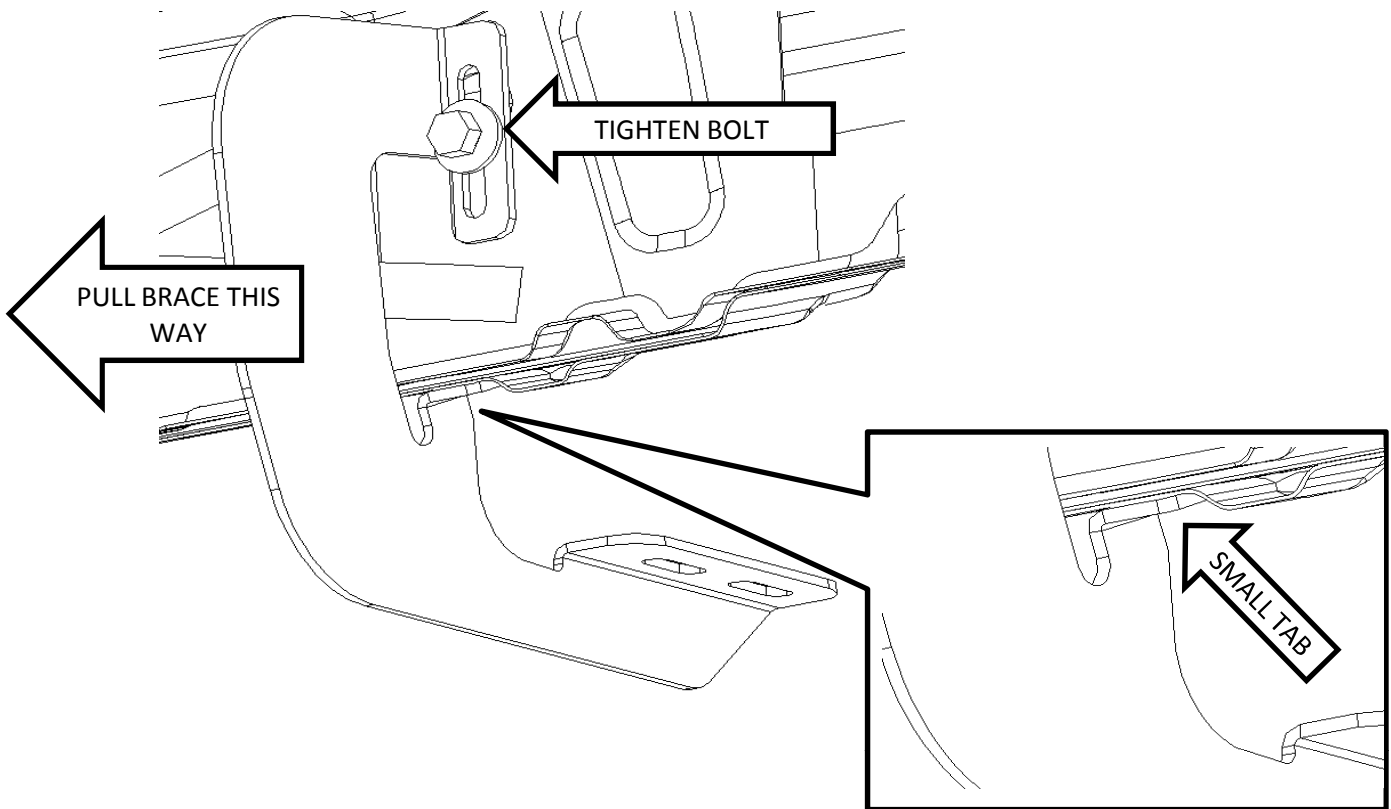


3 At the locations where the plugs were removed from, place the threaded plate into the hole.



4

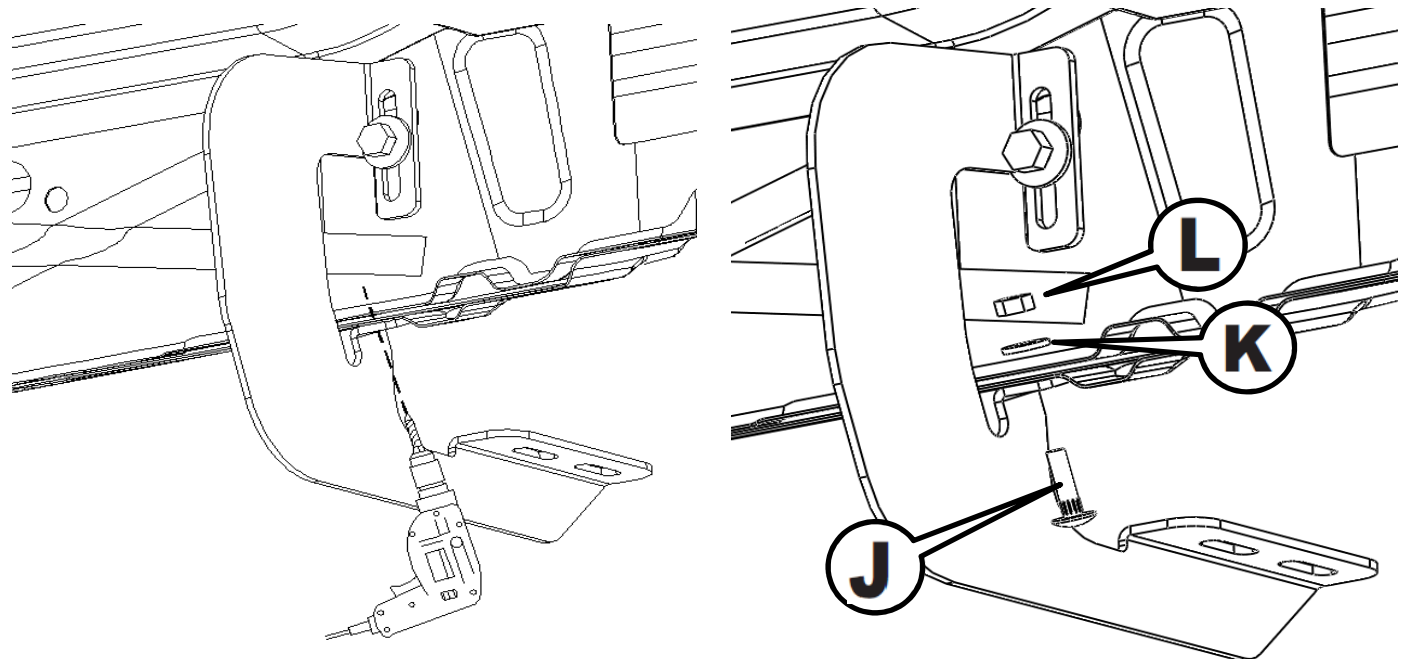
Pulling back on the brace to keep tension between the threaded plate and the rocker panel, tighten the bolt with a 9/16" socket. Use of air tools is recommended but not required. Make sure the small tab on the brace is up against the vehicle.



Repeat this step at the other brace location.

5

Drill a 1/4" hole up through the slot in the small tab through the rocker panel at both brace locations. Attach the brace using the ribneck carriage bolt [J], 1/4" washer [K], and 1/4" nut [L]. Tighten with a 7/16" wrench/socket.



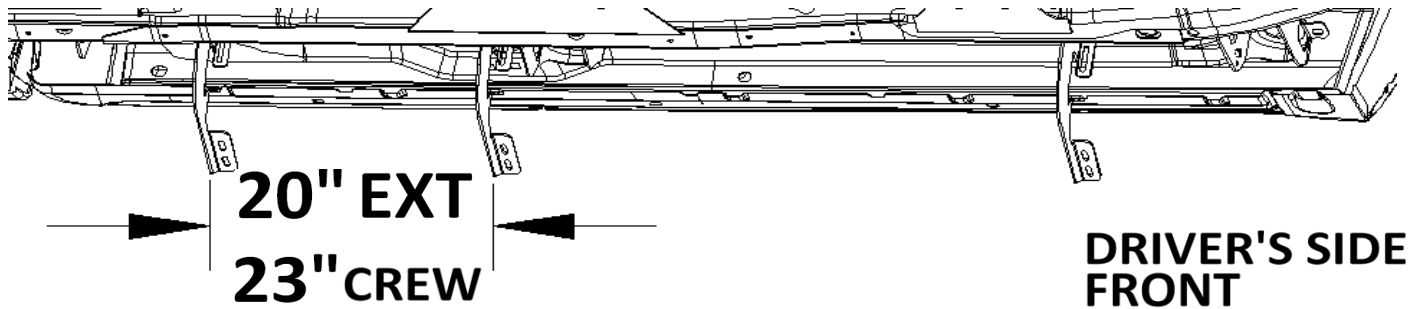
6

The next two steps are for the rear brace on the extended and crew cab pickup only.

For the extended cab, measure back from the middle brace 20".

For the crew cab, measure back from the middle brace 23".

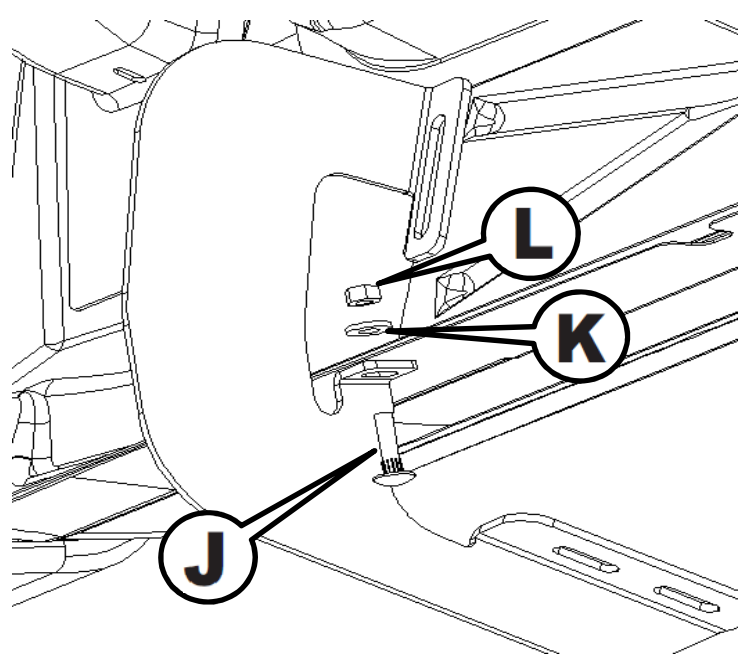
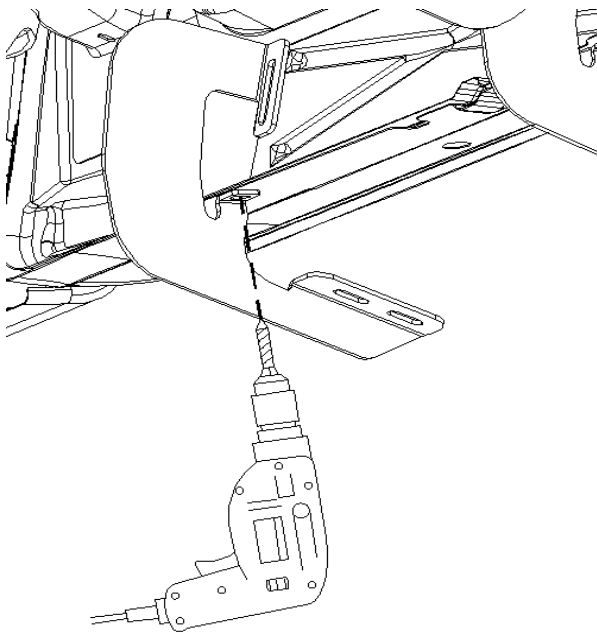
This is the mounting location for the rear brace.



Hold the brace against the inner rocker panel and pinch weld. Mark the slot in the small tab and drill a 1/4" hole through the rocker panel.

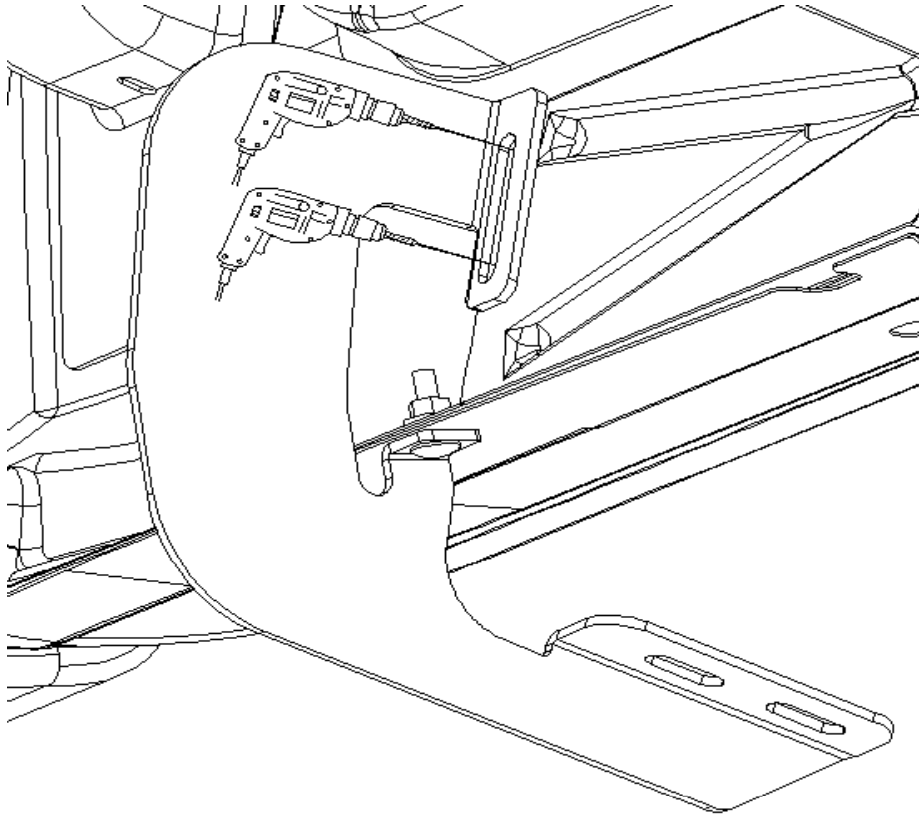
Attach the brace using the ribneck carriage bolt [J], 1/4" washer [K], and 1/4" nut [L]. Tighten with a 7/16" wrench/socket.

You can place the tube on the 2 brackets that are already installed to insure that the 3rd bracket will correctly align with the other two.

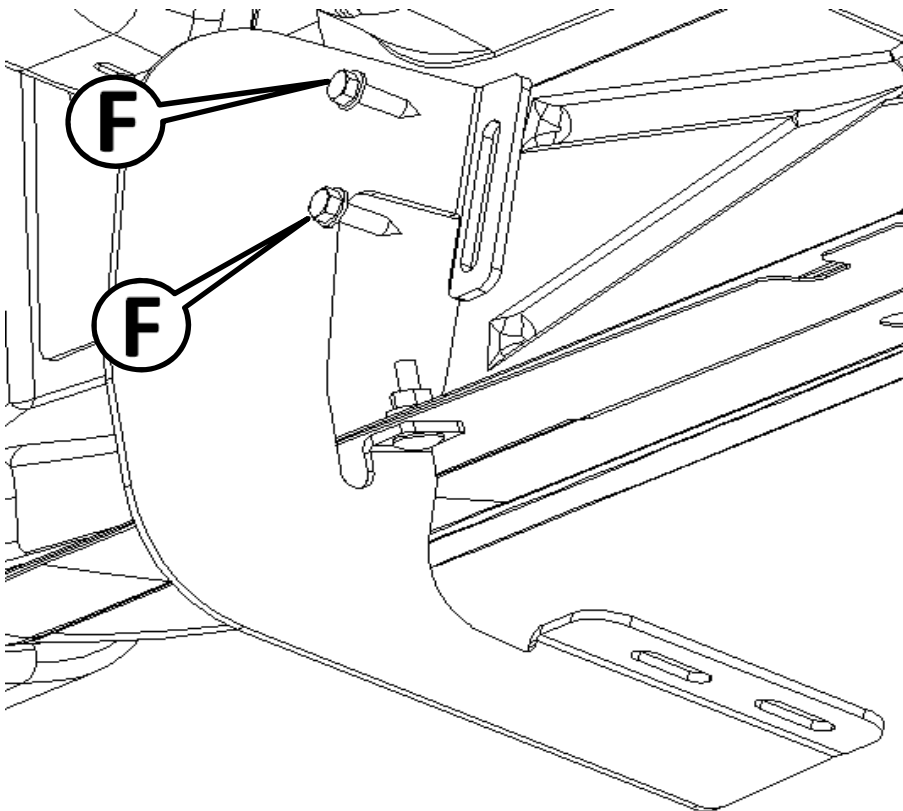


7

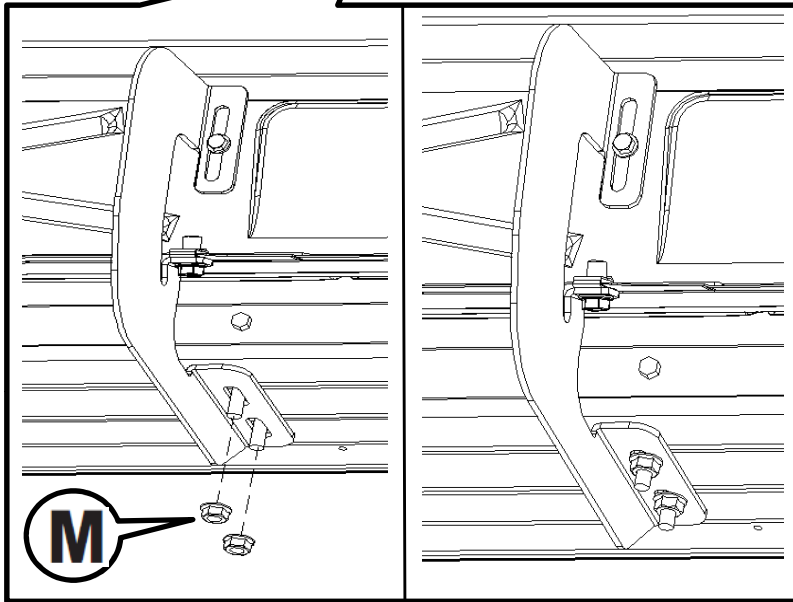
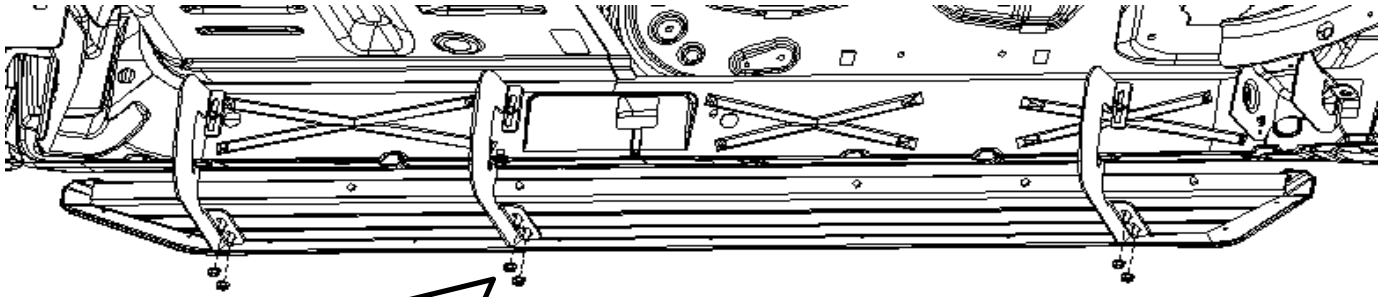
Drill two 3/16" holes through the long slot in the top of the brace.



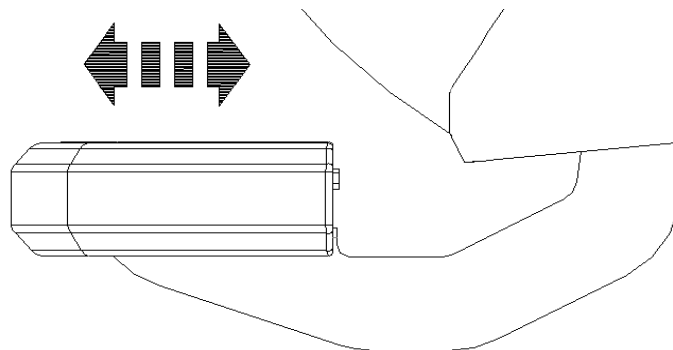
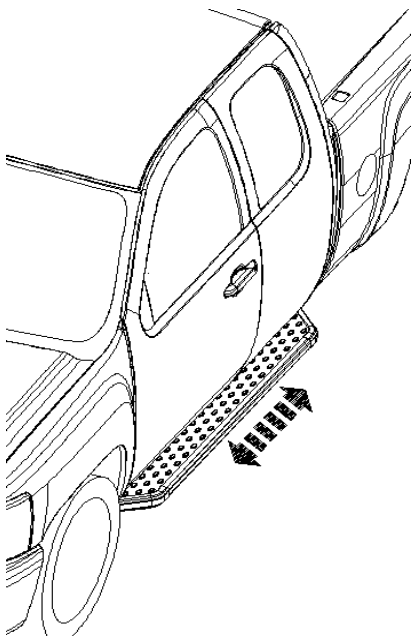
Attach the brace with two sheet metal screws [F] using a 3/8" wrench/socket.



- 8** Align the bolts in the channels on the underside of the running board with the slots in the mounting braces and loosely attach the board to the brace with the 8mm nuts [M].
Do not completely tighten at this time.

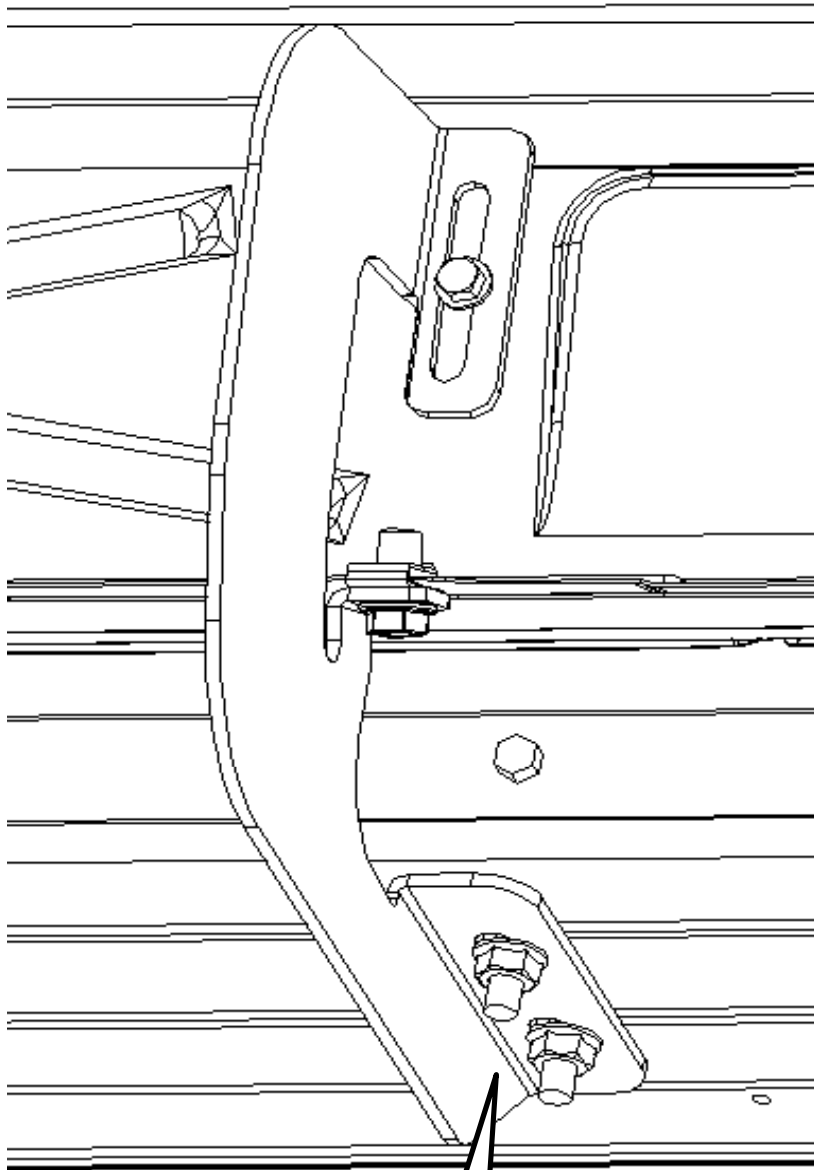


- 9** Adjust the board front/back and in/out to align it with the vehicle.



10

Once the board location has been set, tighten the nuts holding the board to the braces using a 13mm socket/wrench.



TIGHTEN

Make sure all bolts are tightened. Repeat steps for other side.