



Thank you for choosing Dee Zee to add function and accessorize your vehicle. Dee Zee has been a staple brand in the truck accessory market since 1977 and we hold a reputation of quality manufacturing based in America's Heartland. Our products are born through careful engineering and backed by industry leading warranty programs. We appreciate the opportunity to serve you and your vehicle!

**Review the instruction pages in their entirety to prepare the required tools**

**Warning:** Dee Zee Transfer Tanks are NOT to be used to transport flammable liquids such as gasoline. This tank is manufactured for private use only and does NOT meet title 49 of the United States Federal Register governing transportation.

Please check for wiring or other obstructions before drilling any holes in the vehicle. If it is necessary to drill any holes, Dee Zee recommends putting a sealant or rust inhibitory around all holes drilled into the body of the vehicle.

**Warning:** Before filling the transfer tank with fluid, visually inspect all exterior surfaces for damage. If damage has occurred, do NOT use the tank unless it is first tested for breaches with a harmless fluid such as water.

**Threaded Bung:** The transfer tank must be vented at all times for expansion and prevent vacuum formation during liquid removal or pumping. Coat threads with an acceptable thread sealing compound such as LA-CO Slic-tite Paste with Teflon. Screw threaded portion to prevent fill cap assembly into desired flange. Install the prevent cap on threaded casting, press down, and turn clockwise past the intermediate stop to the last stop. To remove the cap, turn it slowly counter-clockwise to the intermediate stop. After all pressure is relieved, push down and turn counter-clockwise and lift to remove.

**Aluminum:** When adding a steel pump to an aluminum tank, make sure the threads on the pump are clean and undamaged. Since aluminum is softer than steel, the pump will strip the threads in the tank if it's not installed with caution.

**Steel:** It is recommended to keep steel transfer tanks half full with liquid at all times. The fluid keeps the interior surface lubricated to help reduce internal corrosion risks.

**Cleaning:** To be entitled to all warranty rights offered with the product, Dee Zee liquid transfer tanks need to be cleaned regularly with a mild detergent. Do NOT use abrasive cleaners.



# Liquid Transfer Tanks

## WARNING:

This tank is not to be used to transport flammables such as gasoline.

This liquid transfer tank is designed and manufactured to be used as a transfer tank solely for private use and not for commercial applications or interstate commerce. It is not designed for use as an auxiliary fuel tank connected to the vehicle's fuel supply system and its intended use design does not meet title 49 of the United States Federal Register governing transportation.

**NOTE:** Due to the fact aluminum is softer than steel, make sure the threads on the steel pump are clean and not damaged. The pump will strip the threads in the tank if not installing the pump carefully. The liquid transfer tank must be vented at all times for expansion and to prevent vacuum formation during liquid removal.

## INSTRUCTION

Before using the liquid transfer tank, visually inspect the entire tank for any damage to tank. If damage has occurred, do not use the tank unless it is tested with a harmless fluid such as water.

Before installing prevent fill cap assembly, coat the threads with an acceptable thread sealing compound such as **LA-CO, Slic-tite Paste with "Teflon"**. Screw threaded portion of prevent fill cap assembly into desired flange. Install the prevent cap on threaded casting, press down and turn clockwise past the intermediate stop to the last stop. To remove the cap, turn it slowly counter-clockwise to the intermediate stop. After all pressure is relieved, push down and turn counterclockwise and lift to remove.

## WARNING

Operating, servicing, and maintaining a passenger vehicle can expose you to chemicals such as lead, phthalates, engine exhaust, and carbon monoxide that are known to the State of California cause cancer and birth defects or other reproductive harm. To minimize exposure, service your vehicle and its accessories in a well-vented area and wear gloves or wash your hands frequently.