



Thank you for choosing Dee Zee to add function and accessorize your vehicle. Dee Zee has been a staple brand in the truck accessory market since 1977 and we hold a reputation of quality manufacturing based in America's Heartland. Our products are born through careful engineering and backed by industry leading warranty programs. We appreciate the opportunity to serve you and your vehicle!

Review the instruction pages in their entirety to prepare the required tools

Warning: The included J-Bolts must be used during installation to secure the crossover tool box to the truck bed. Do NOT use self-tapping screws on crossover tool boxes. Self-tapping screws can be used only on chest style tool boxes being installed to the truck bed. Premium J-Bolts for crossover tool boxes are available that have more surface area and molded to your truck bed rails. Tie downs designed specifically for Ford aluminum body trucks also are available.

The tool box warranty is *void* if one of these securing methods is not used.

Note: Dee Zee tool boxes are NOT air tight. An air-tight seal allows condensation to form inside of the box, causing the contents to be susceptible to mold or rust. Dee Zee boxes feature various bulb seals and foam gaskets on the lid to help resist weather elements

Tool box locks are provided as a theft deterrent and they should always be engaged to prevent easy access to the contents of your tool box when not in use. Contents stored in the tool box are the responsibility of the user and Dee Zee disclaims responsibility of theft. Dee Zee does not insure any loss of contents.

Cleaning: To be entitled to all warranty rights offered with the product, Dee Zee tool boxes need to be cleaned regularly with a mild detergent. Do NOT use abrasive cleaners. For stainless steel products, the application of a high grade automotive wax is recommended.

⚠ WARNING: Cancer and Reproductive Harm

Operating, servicing, and maintaining a passenger vehicle can expose you to chemicals such as lead, phthalates, engine exhaust, and carbon monoxide that are known to the State of California cause cancer and birth defects or other reproductive harm. To minimize exposure, service your vehicle and its accessories in a well-vented area and wear gloves or wash your hands frequently.

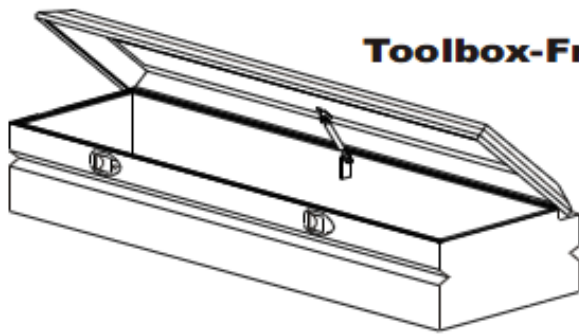


Dee Zee Cares - Please Recycle

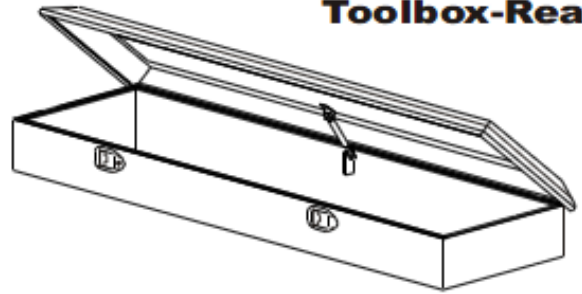
Chest Tool Box Installation Instructions

Chest Toolbox: _____

Toolbox lid design may vary from picture with different toolbox models.



Toolbox-Front



Toolbox-Rear

A

X1

B
1/4 x 1" Sheet
Metal Screw



X4

C
Foam Tape



X2

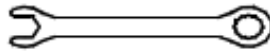
D
Plastic Plug



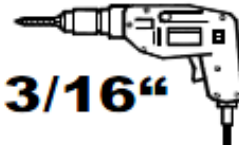
X2

Chest

Tools Required:



3/8"

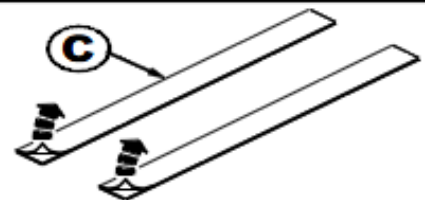


3/16"

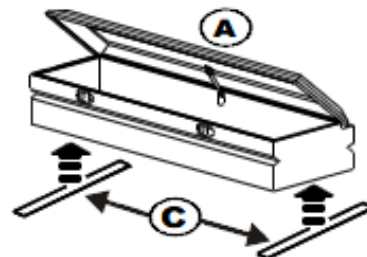
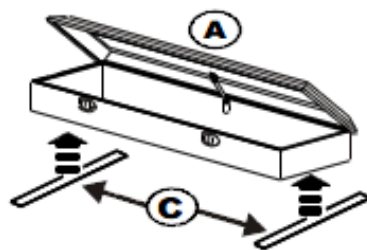
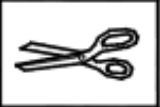


1

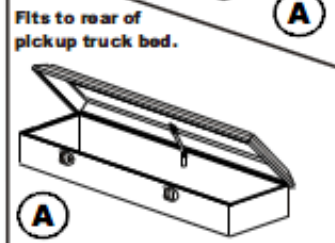
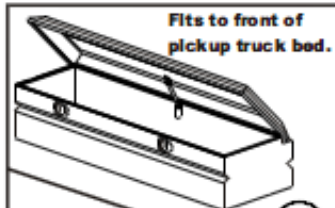
Peel backing off of foam tape (C).



2 Place foam gasket (C) onto the bottom of toolbox (A). Trim foam gasket (C) so that it is flush with the ends of toolbox (A).



3

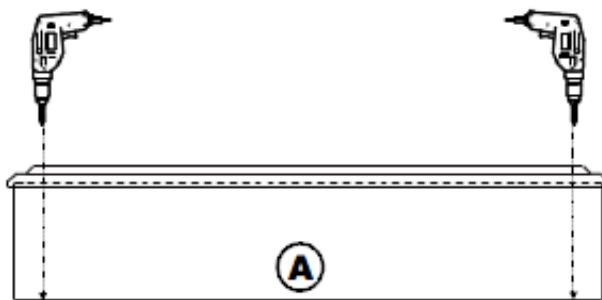
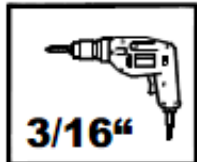


Place toolbox (A) into the back of your pickup truck bed.



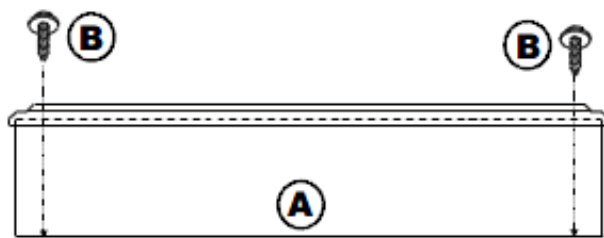
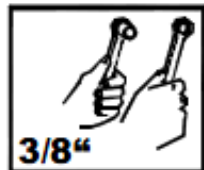
4

Locate the toolbox (A) in the pickup truck bed and then mark four hole locations in the bottom of toolbox (A). Drill a 3/16" hole at each marked hole location.



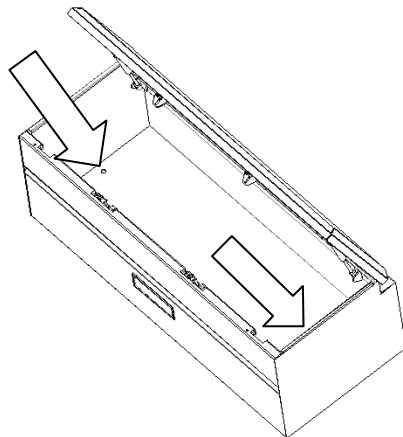
5

Attach toolbox (A) to the pickup truck bed using 1/4 x 1" sheet metal screws (B). Tighten them into place using a 3/8" wrench / or socket.



6

Place plastic plugs (D) into the holes in the bottom of toolbox (A).



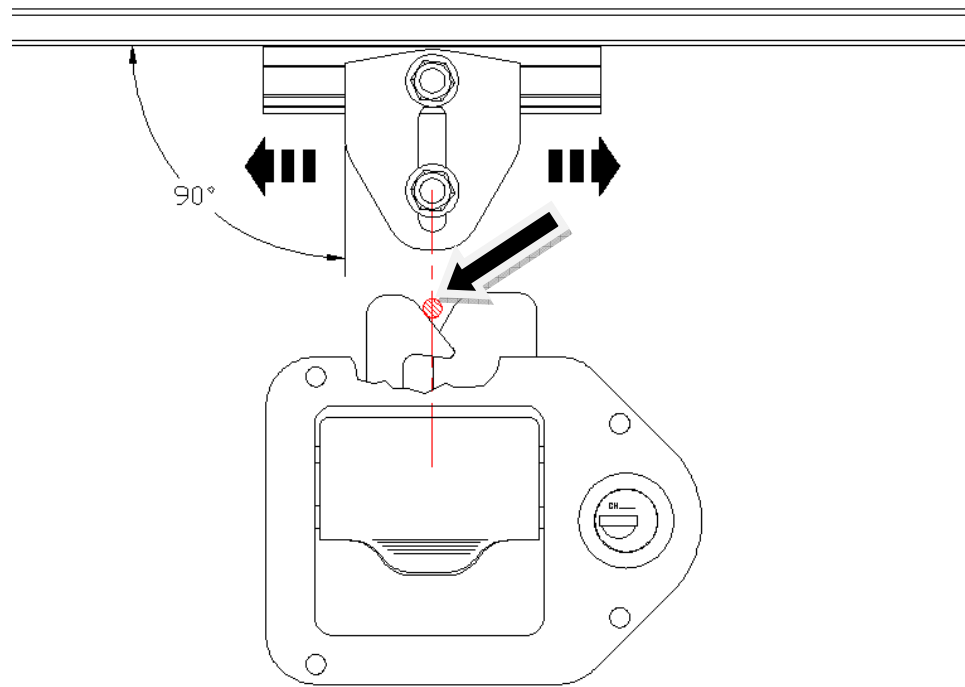
TOOL BOX LATCH ADJUSTMENT

NOTE: TOOL BOX LATCH WAS PRESET AT THE FACTORY. MAKE SURE THE LATCH IS ADJUSTED TO THAT OF YOUR DESIRED SEAL.

ALSO, PERIODIC ADJUSTMENT MAY BE NEEDED OVER TIME.

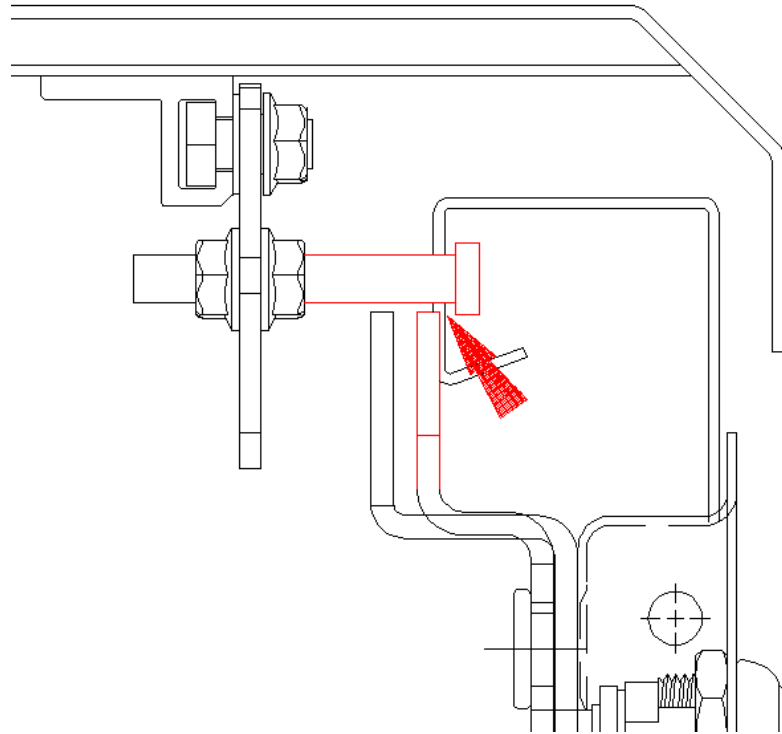
PLEASE REFER TO LATCH ADJUSTMENT INSTRUCTION BELOW.

1. Keeping the striker plate perpendicular to the lid, adjust the striker location left and right to align the pin with the latch as shown below. The dot identified by the arrow shows the preferred location of the striker pin.

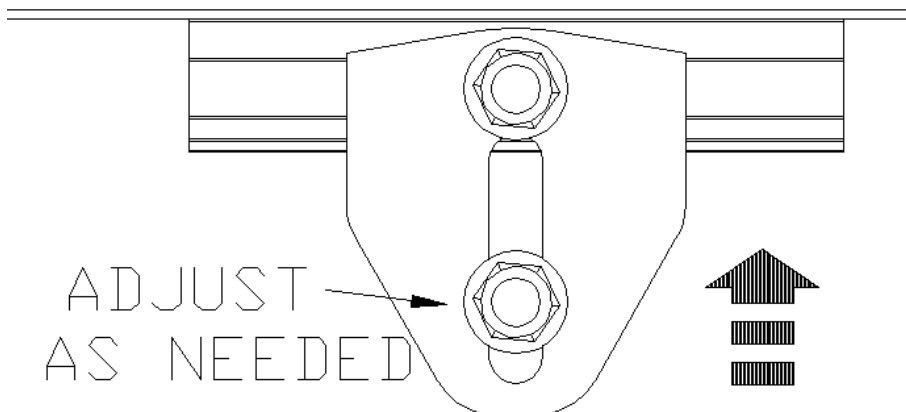
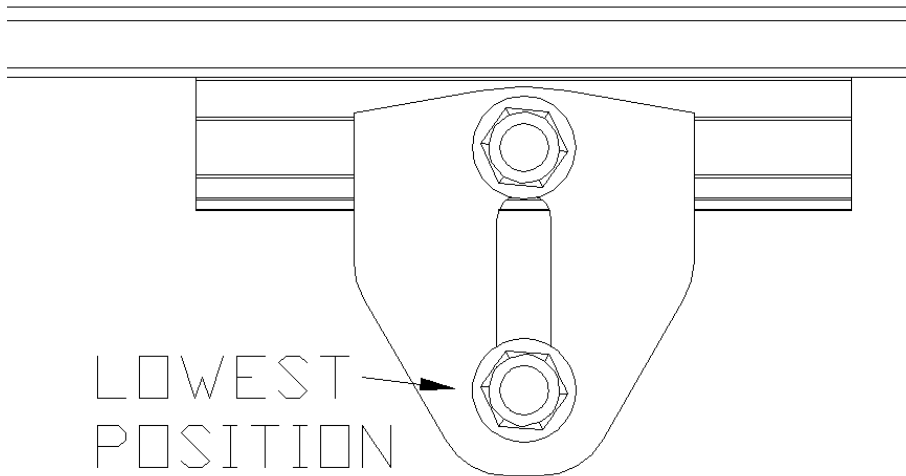


2. When the striker pin is correctly centered, tighten top bolt to set the location.

3. Set the pin depth to ensure that the head will clear the latch.



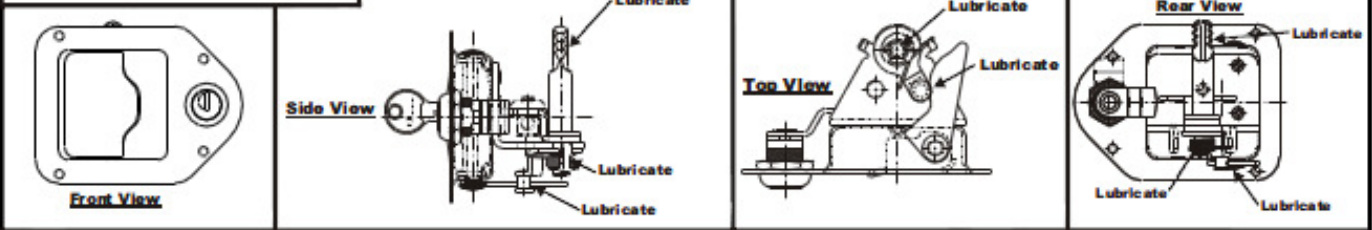
4. Tighten the pin in the lowest location, and close the lid. If the lid is able to move up and down when latched, the latch pin needs adjusted. Adjust the pin up the approximate amount the lid is able to move and retighten.



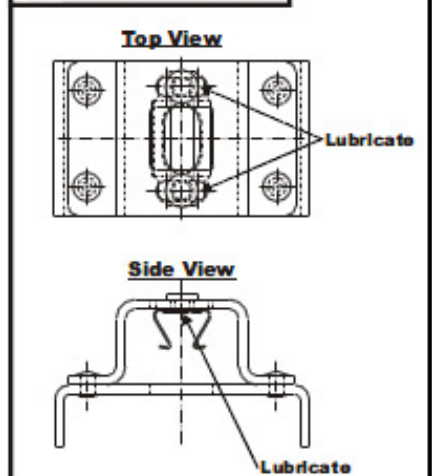
MAINTENANCE INSTRUCTIONS: All locks, latches, latching rods, and hinges should be lubricated regularly to assure smooth and proper operation for the life of the toolbox.

INSTRUCTIONS D'Entretien: Toutes les serrures, verrous, verrouillant des tiges, et des charnières devraient être lubrifiées régulièrement pour assurer l'exécution sans heurt et appropriée pendant la vie de la boîte à outils.

Toolbox Paddle Latch Assembly

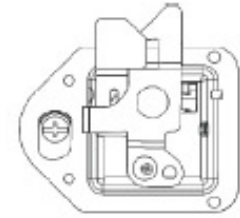
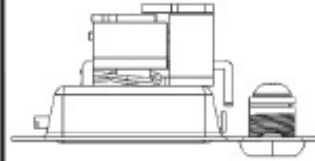
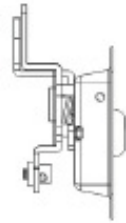


Toolbox Catch Assembly

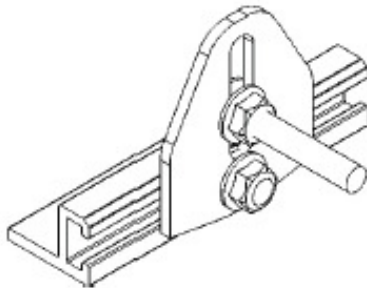


Replacement Parts for Toolbox

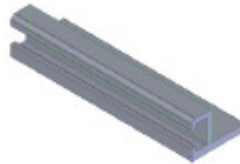
Toolbox Hook-Paddle Latch Assembly



Toolbox Hook-Catch Assembly



C-Channel Extrusion
Part Number: B 1602



Rotary Plate - Adjustable Latch
Part Number: B 1601



1/4-20 Hex Head Cap Screw
Part Number: PN 70B



1/4-20 Threaded Stud
Part Number: PN 810



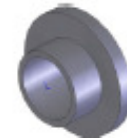
1/4-20 Flange Locknut Zinc
Part Number: PN 178



1/4-20 Nylon Locknut Ultra
Part Number: PN 341B



Nylon Standoff
Part Number: PN 860



Pushbutton - Blue Series

Spacer Brace for Push Button
Part Number: B 1623



Adjustable Latch
Part Number: B 1610



Carburetor Clip 7R
Part Number: LCC-2



Mounting Bracket
Part Number: B 1625



Shock Mount
Part Number: SL-69



Nylon Bushing
Part Number: PN 116



5/16-18 Nylon Insert Locknut
Part Number: PN 510



10 x 1/2 Square Pan Self Drill
Part Number: PN 872



Push Latch
Part Number: TB 85623



Rotary Latch
Part Number: TB 85624

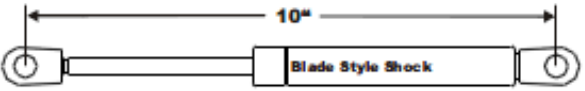
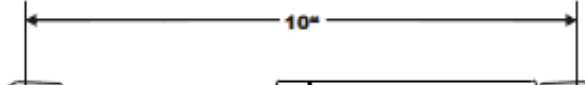
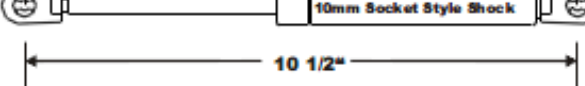
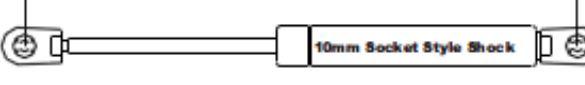


Rod End Adaptor
Part Number: TB 85626

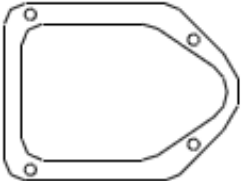

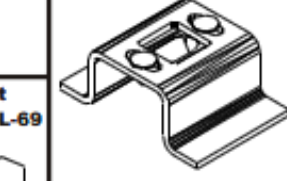


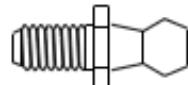

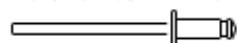
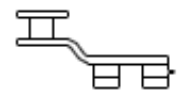










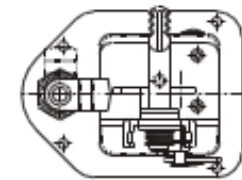
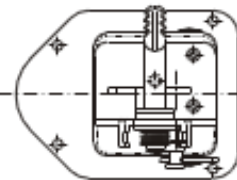
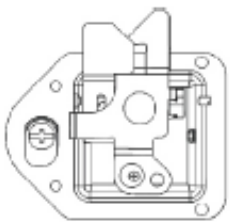


Replacement Parts for Toolbox Cont.

Shocks

 <p>10"</p> <p>Blade Style Shock</p>	Blade Style Shock					
	Shock #	20#	40#	70#		
	Part Number	SL1-20	SL1-40	SL1-70		
 <p>10"</p> <p>10mm Socket Style Shock</p>	10mm Socket Style Shock					
	Shock #	20#	40#	70#		
	Part Number	SL-3020	SL-3040	SL-3070		
 <p>10 1/2"</p> <p>10mm Socket Style Shock</p>	10mm Socket Style Shock					
	Shock #	20#	40#	60#	80#	100#
	Part Number	SL-3220	SL-3240D	SL-3260D	SL-3280D	SL-32100D
 <p>15"</p> <p>10mm Socket Style Shock</p>	10MM Socket Style "Long" Style Shock					
	Shock #	90#	40#			
	Part Number	SL-3390	SL-3340			

Miscellaneous Parts

Foam Latch Gasket Part Number: TB85409 	Shock Clip Part Number: SL-81 	Striker Assembly Part Number: TB85616 	Shock Mount Nut Part Number: PN 301 	Latch Cover Rivet Part Number: PN 285 	
	Shock Mount Part Number: SL-69 			Latch Rivet Part Number: PN 157 	
				Hinge Rivet Part Number: PN 762 	
Rod Clip Part Number: LCC-1 	Rod Guide Part Number: TB85615 	1/4" Flat Washer Part Number: PN 72B Black 	1/4 x 1" Sheet Metal Screw Part Number: PN 97B Black 	1/4 x 1" Sheet Metal Screw Part Number: PN 97 	1/4 x 1" Button Head Screw Part Number: PN 96B 
	1/4" Locknut Part Number: PN 341B 	Mounting Bracket Part Number: TBBRACE1 	Divider Mounting Channel Part Number: TB-Channel 	Toolbox Divider Part Number: TB-Divider 	Toolbox Divider Tape Part Number: CO-tape 
Rear View: Locking Latch Part Number: TB85613 	Rear View: Non-Locking Latch Part Number: TB85614 	Rear View: Locking Hook Part Number: Tb85608 	Rear View: Non-Locking Hook Part Number: Tb85608 