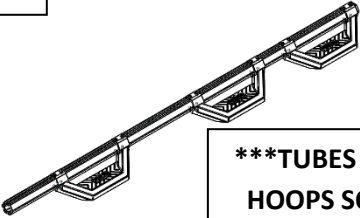

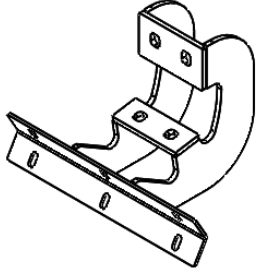
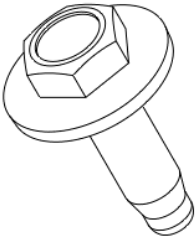
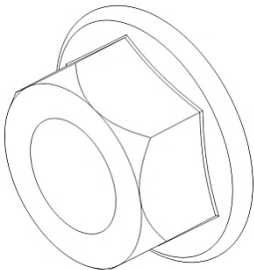
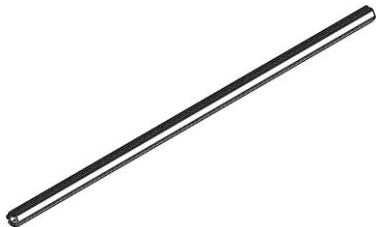
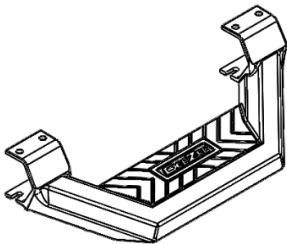



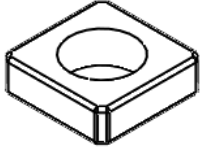
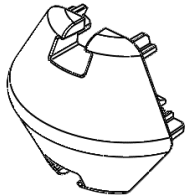


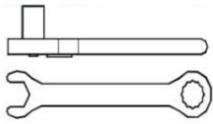


Hex Hoop Side Step Installation Instructions

DZ 66340W (2019-Current) CHEVY Silverado / GMC Sierra

<p>A Hex Hoop Side Step</p>  <p>***TUBES AND HOOPS SOLD SEPARATELY</p> <p>Various X2</p>	<p>B Main Bracket</p>  <p>B 2602P X4</p>	<p>C Rear Brace</p>  <p>B 2774P X2</p>
<p>D M8-1.25X29mm Hex SEMS Bolt</p>  <p>PN 907 X12</p>	<p>E 8mm Hex Flange Nut</p>  <p>PN 526 X20</p>	<p>F Main Tube</p>  <p>FROM HEX HOOP SIDE STEP X2</p>
<p>G Side Step</p>  <p>FROM HEX HOOP SIDE STEP X6</p>	<p>H 8mm X 20mm Square Head Bolt</p>  <p>FROM HEX HOOP SIDE STEP X24</p>	<p>I 8mm X 16mm Button Head Bolt</p>  <p>FROM HEX HOOP SIDE STEP X48</p>
<p>J M8 Flat Washer</p>  <p>FROM HEX HOOP SIDE STEP X48</p>	<p>K 8mm X 1.25 Square Nut</p>  <p>FROM HEX HOOP SIDE STEP X48</p>	<p>L Endcap</p>  <p>FROM HEX HOOP SIDE STEP X4</p>

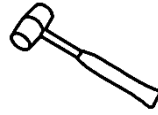
Tools Required



Ratchet / Wrench
13mm



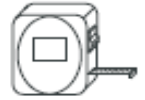
Straight Blade
Screwdriver



Rubber Mallet



Allen Wrench
5mm



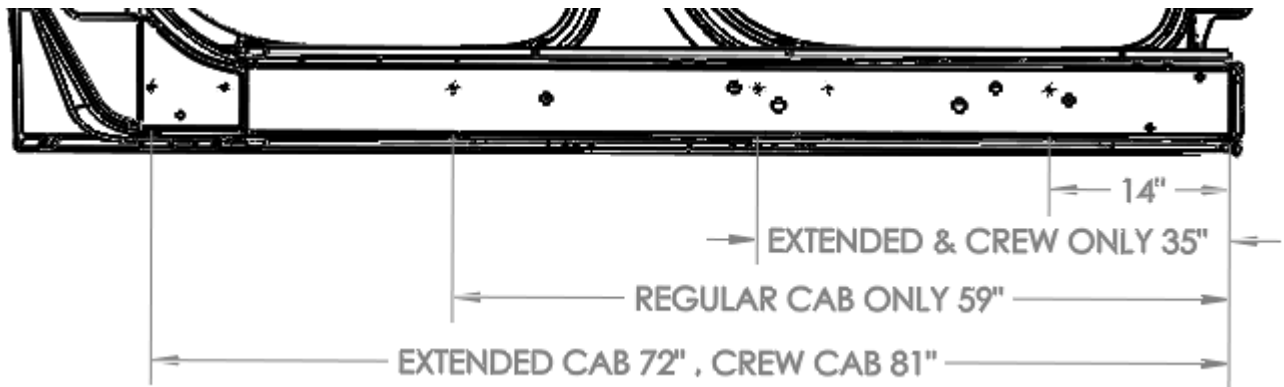
Tape Measure

1

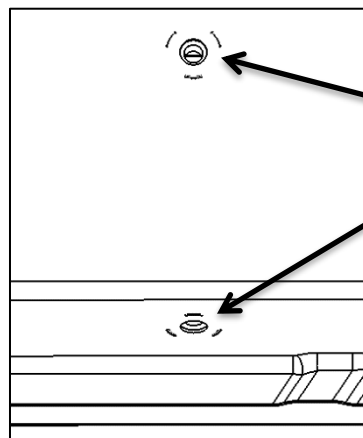
First, locate the plastic plugs on the back side of the rocker panel covering mount locations. Using a straight blade screw driver, pry the plugs out of the holes. There are different locations depending on the cab type of your vehicle. Measure from the front wheel well back and use the measurements below. Measurements are an approximate number. Crew Cab is shown below

Rear Driver

Front Driver

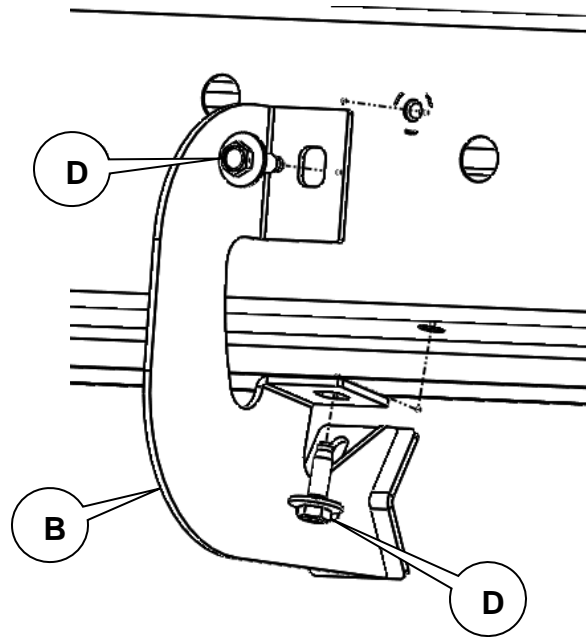


Front Driver's
Side Shown:

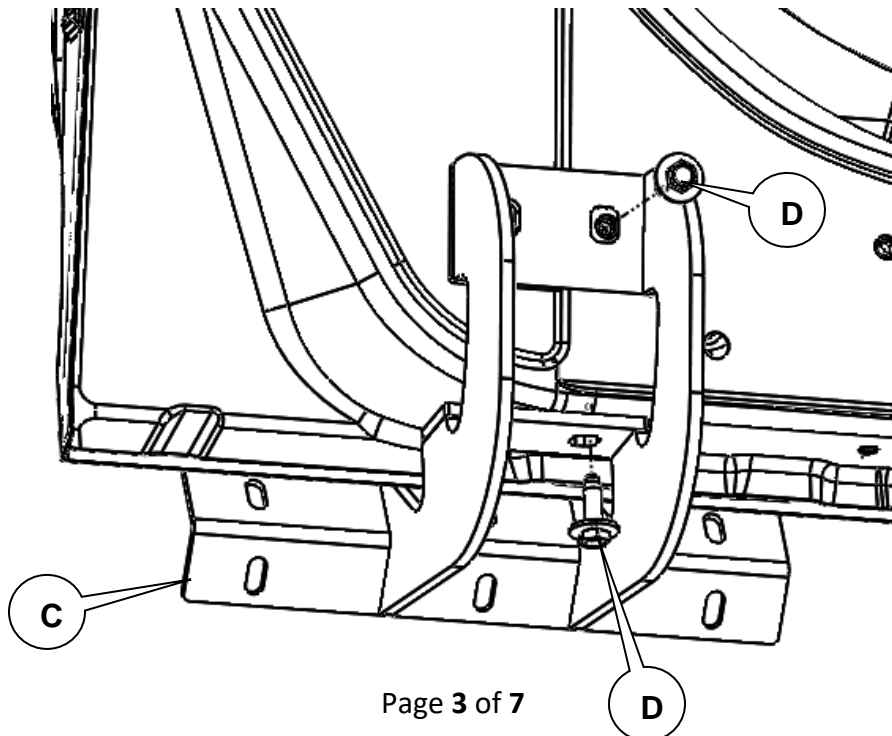


Remove plugs
from here

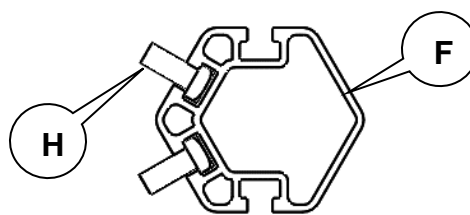
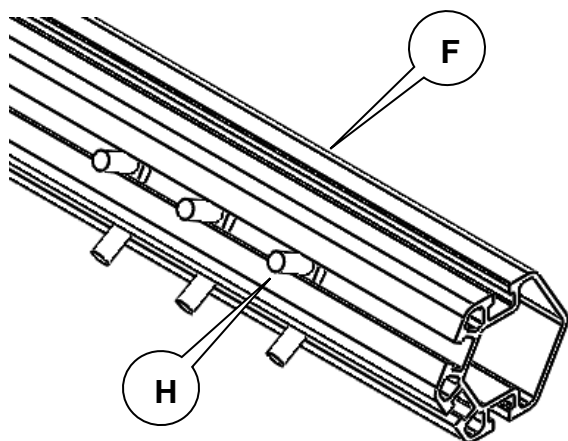
- 2** Attach a Bracket (B) to the front and middle Driver's side Locations where the plugs were removed in step 1 using two 8mm Hex Head Bolts (D) at each location. Do not completely tighten at this time.



- 3** Attach a Bracket (C) to the rear Driver's side Location where the plugs were removed in step 1 using two 8mm Hex Head Bolts (D). Install bracket using front slots so that the bracket is in rearmost position. Do not completely tighten at this time.



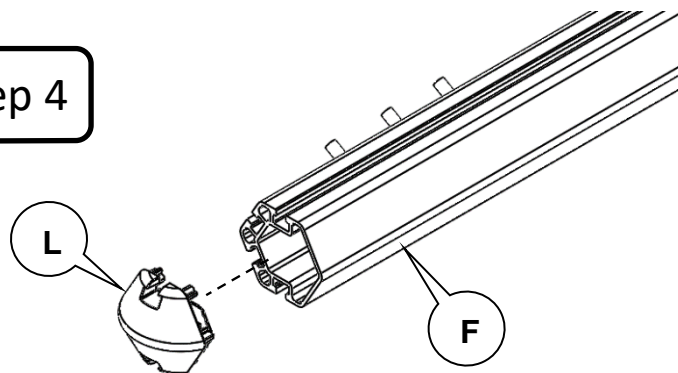
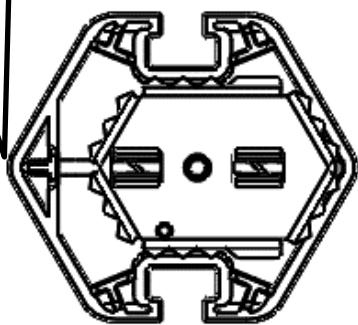
- 4** Install ten 8mm square head bolts (H) evenly into the rear two channels of the main tube (F).



Install 10 bolts evenly into channels

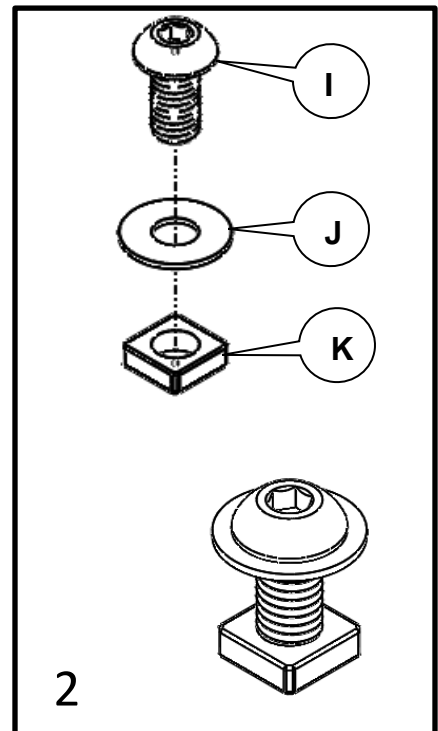
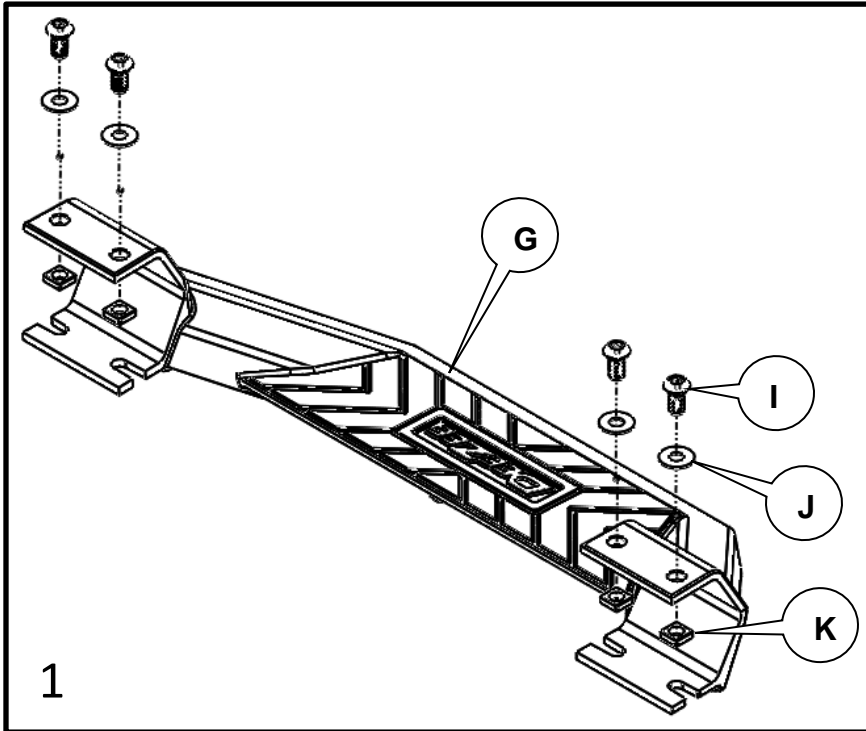
- 5** Install endcaps (L) on both ends of the main tube (F) by first hand-pushing them to set in place, then hitting them with a rubber mallet. Make sure that the spring clip is positioned the correct way (see image below). Complete this step before installing the tube on the vehicle.

Towards channels with bolts from step 4

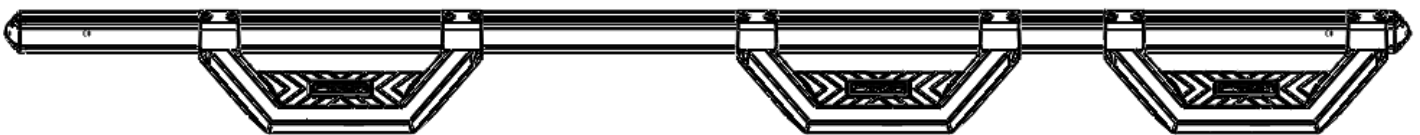
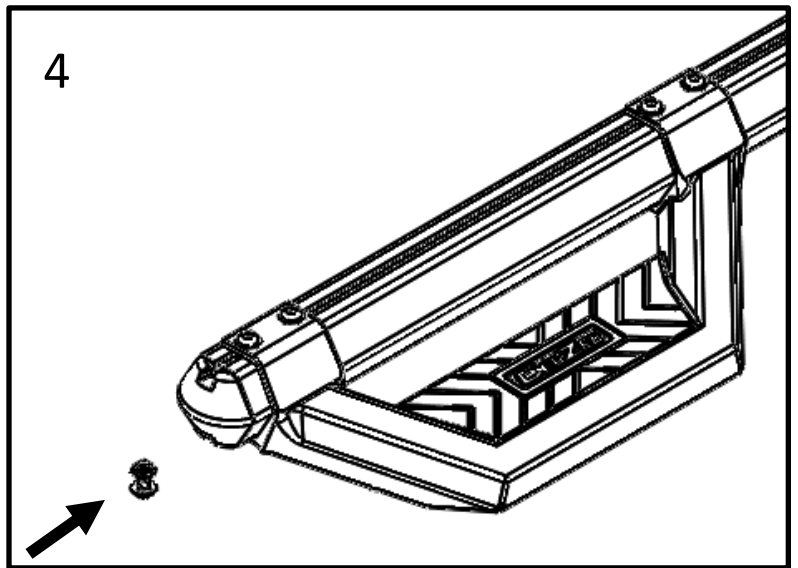
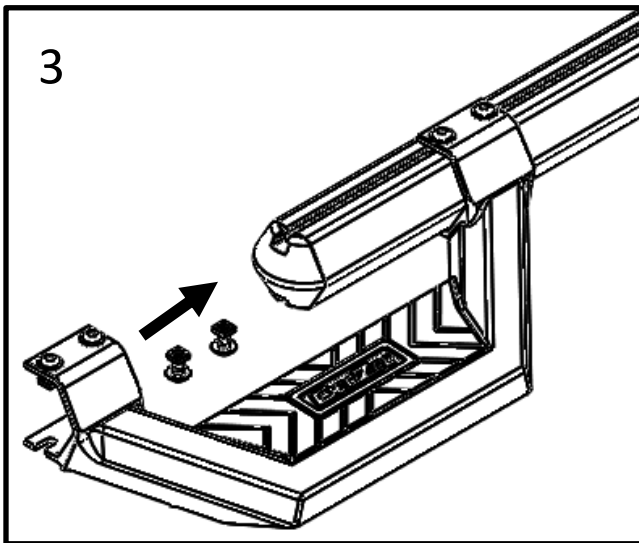
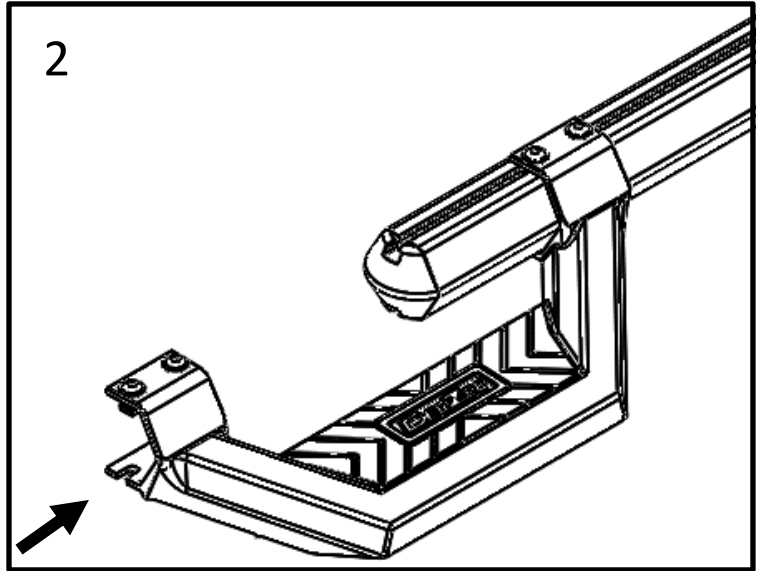
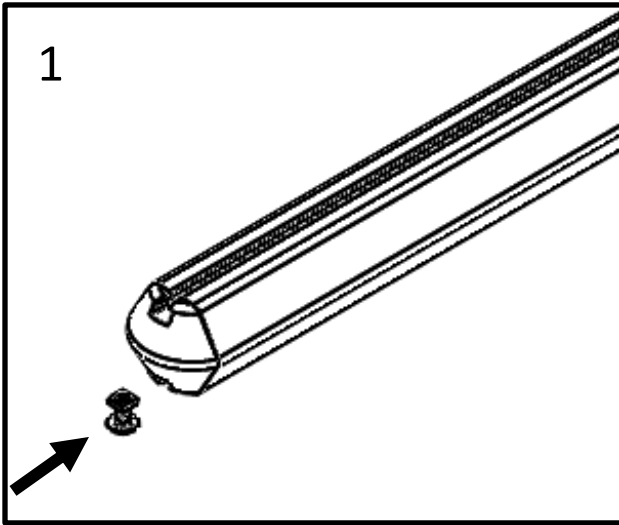


Before completing this step ensure that the correct amount of bolts are in the channels. Installing the endcaps will lock the bolts in the channels.

6 Install bolts (I), washers (J), and nuts (K) into side steps (G) as shown. Then assemble the remaining bolts (I), washers (J), and nuts (K). Leave hardware loose.

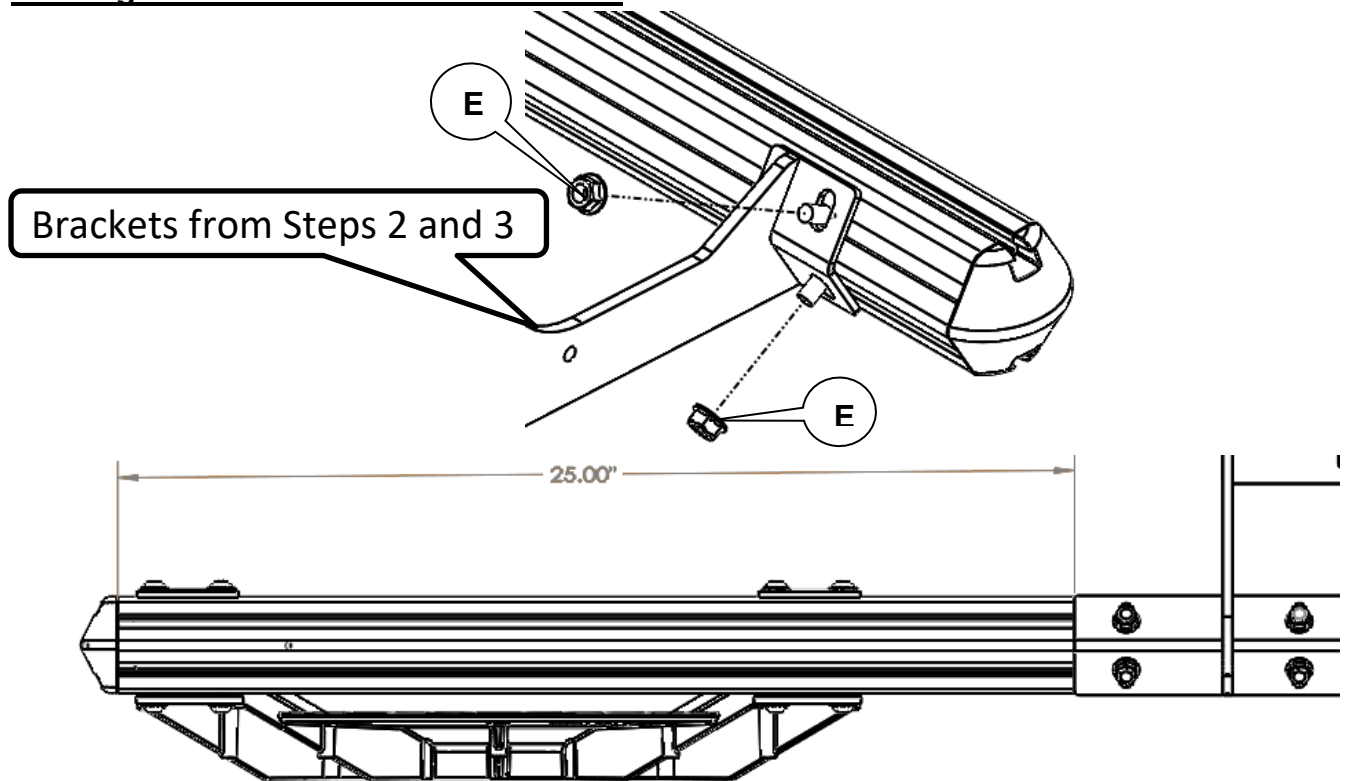


- 7** Install preassembled side step onto main tube (F). Depending on the tube color, there may be hook marks (Thin Paint) from the paint process. Install the side steps with the hook mark (Thin Paint) side down. First slide a preassembled bolt in the bottom channel. Next slide the side step halfway on. Then slide 2 more preassembled bolts in the bottom channel. Then slide the rest of the side step on. Finally slide one preassembled bolt in the bottom channel. Repeat this step until there are 3 side steps on the main tube. Leave hardware loose.

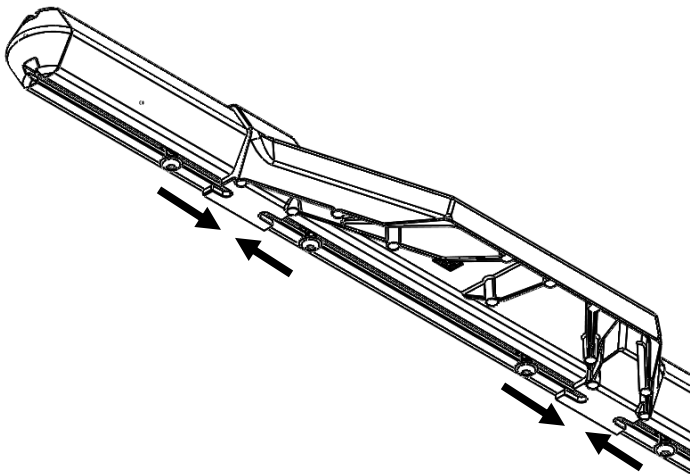


8

Mount the tube to the brackets by sliding the bolts into the slots of the brackets and install an M8 nut (E). Place the tube in desired position. Using a tape measure ensure that the distance between the last brace and the end of the tube is less than 25 inches. If it is more than 25 inches, move the tube forward. Fully tighten the tube to the brackets. Then tighten the brackets to the vehicle.



9 Slide rear side step so that the step is 1/2 inch away from the end of the main tube. Then place the other two side steps in desired positions. Slide button head bolts in the bottom channel into the slots of the side step with the washer on top of the side step. Double check the placement of the side step by opening the door(s) then adjust as necessary. Fully tighten all hardware at this time.



Repeat Steps 1-9 on Passenger side.

Use tape measure to ensure tubes and step locations match on both sides