



**INSPECT YOUR PRODUCT FOR DAMAGE & MISSING
PARTS BEFORE PROCEEDING TO INSTALLATION**

PROCEDURE FOR RETURNS OR MISSING HARDWARE

-PLEASE CONTACT THE ORIGINAL POINT OF PURCHASE FOR:
SHIPPING DAMAGE, RETURNS, OR WARRANTY CLAIMS

Operating, servicing, and maintaining a passenger vehicle can expose you to chemicals such as lead, phthalates, engine exhaust, and carbon monoxide that are known to the State of California cause cancer and birth defects or other reproductive harm. To minimize exposure, service your vehicle and its accessories in a well-vented area and wear gloves or wash your hands frequently.



Thank you for choosing Dee Zee to add function and accessorize your vehicle. Dee Zee has been a staple brand in the truck accessory market since 1977 and we hold a reputation of quality manufacturing based in America's Heartland. Our products are born through careful engineering and backed by industry leading warranty programs. We appreciate the opportunity to serve you and your vehicle!

Review the instruction pages in their entirety to prepare the required tools

Warning: Please check for wiring or other obstructions before drilling any holes in the vehicle. If it is necessary to drill any holes, Dee Zee recommends putting a sealant or rust inhibitory around all holes drilled into the body of the vehicle.

It is the sole responsibility of the vehicle owner to check for tire clearance. It is unlawful and dangerous to ride on any external vehicle step while the vehicle is in motion.

Cleaning: To be entitled to all warranty rights offered with the product, Dee Zee steps need to be cleaned regularly with a mild detergent. Do NOT use abrasive cleaners. For stainless steel products, the application of a high grade automotive wax is recommended.

DISCLAIMER

All products are sold as appearance accessories and should not be relied upon as protection for the vehicle or its occupants in the event of an accident. Vehicles equipped with a supplemental restraints system (air bags) deployed by impact and collision avoidance systems should not be modified in any way. Always consult the vehicle manufacturer if you have any questions regarding supplemental restraint systems and sensors.

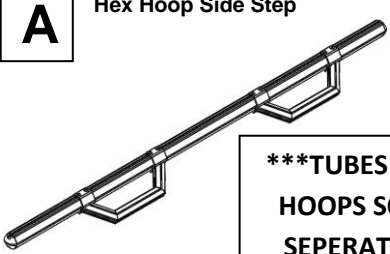
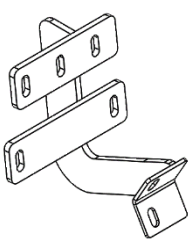
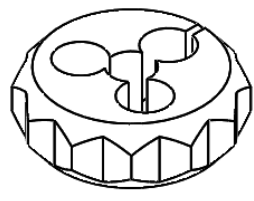
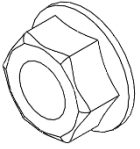
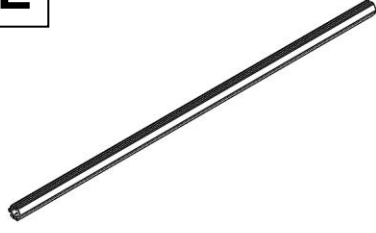
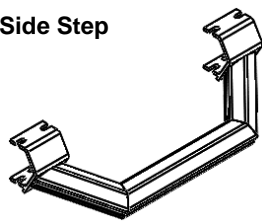



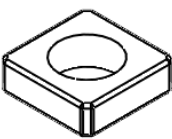
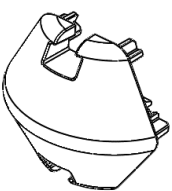
Buyer must accommodate front and rear sensors during product installation and assumes all risk should these be tampered, rerouted, severed, or disconnected. This includes disabling visual, audio, or vibration alerts into the cab. Buyer assumes all risk and responsibility for wiring any supplemental auxiliary lights.

Buyer assumes all risk, liability, and cost for the installation and use of Dee Zee products. Dee Zee, Inc. assumes no liability for injury, loss, incidental or consequential damages in the event of an accident.

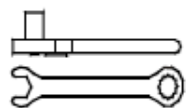


Dee Zee Cares - Please Recycle

Hex Hoop Side Step Installation Instructions DZ 66337 Dodge Ram 1500 2019-Current

<p>A Hex Hoop Side Step</p>  <div style="border: 1px solid black; padding: 5px; width: fit-content; margin: 10px auto;"> <p>***TUBES AND HOOPS SOLD SEPERATELY</p> </div> <p>Various X2</p>	<p>B Bracket</p>  <p>B 2565P X6</p>	<p>C M8-1.25 Die</p>  <p>PN 1268 X1</p>
<p>D M8 Flange Nut</p>  <p>PN 526 X30</p>	<p>E Main Tube</p>  <p>FROM HEX HOOP SIDE STEP X2</p>	<p>F Side Step</p>  <p>FROM HEX HOOP SIDE STEP Reg Cab X2 Ext/Crew Cab X4</p>
<p>G 8mm X 20mm Square Head Bolt</p>  <p>FROM HEX HOOP SIDE STEP Reg Cab X8 Ext/Crew Cab X12</p>	<p>H 8mm X 16mm Button Head Bolt</p>  <p>FROM HEX HOOP SIDE STEP Reg Cab X16 Ext/Crew Cab X32</p>	<p>I 1/4" Flat Washer</p>  <p>FROM HEX HOOP SIDE STEP Reg Cab X16 Ext/Crew Cab X32</p>
<p>J 8mm X 1.25 Square Nut</p>  <p>FROM HEX HOOP SIDE STEP Reg Cab X16 Ext/Crew Cab X32</p>	<p>K Endcap</p>  <p>FROM HEX HOOP SIDE STEP X4</p>	

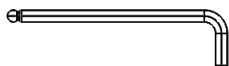
Required tools



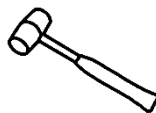
Ratchet / Wrench

13mm 7/16"

26mm



Allen Wrench
5mm



Rubber Mallet

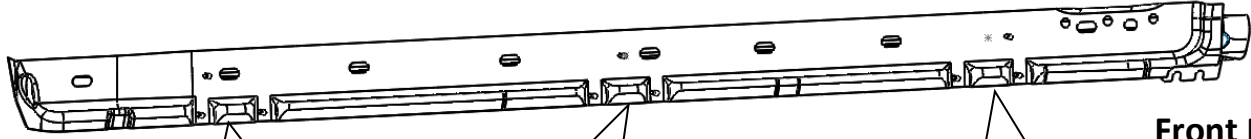
Recommended Tools



Tape Measure

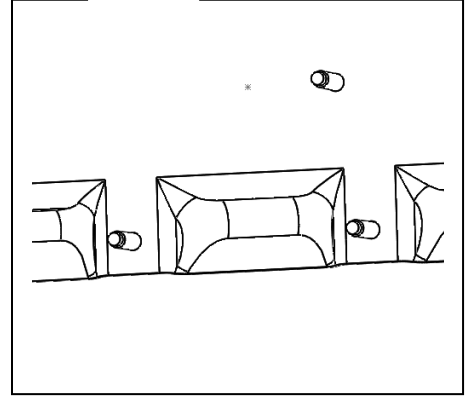
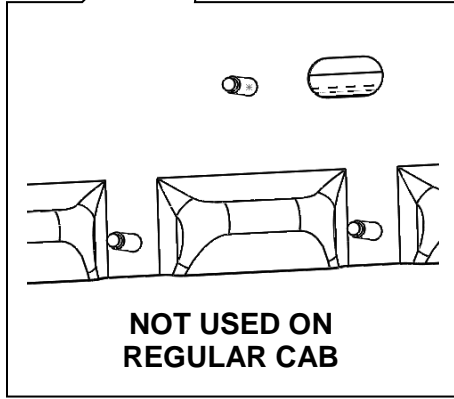
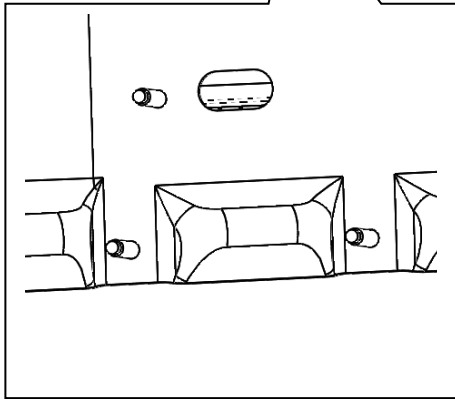
1

First locate the studs on the back side of the rocker panel. For regular cab there will only be Front and Rear locations, all other cab types there will be Front, Middle, and Rear locations. Drivers side Crew cab shown below.

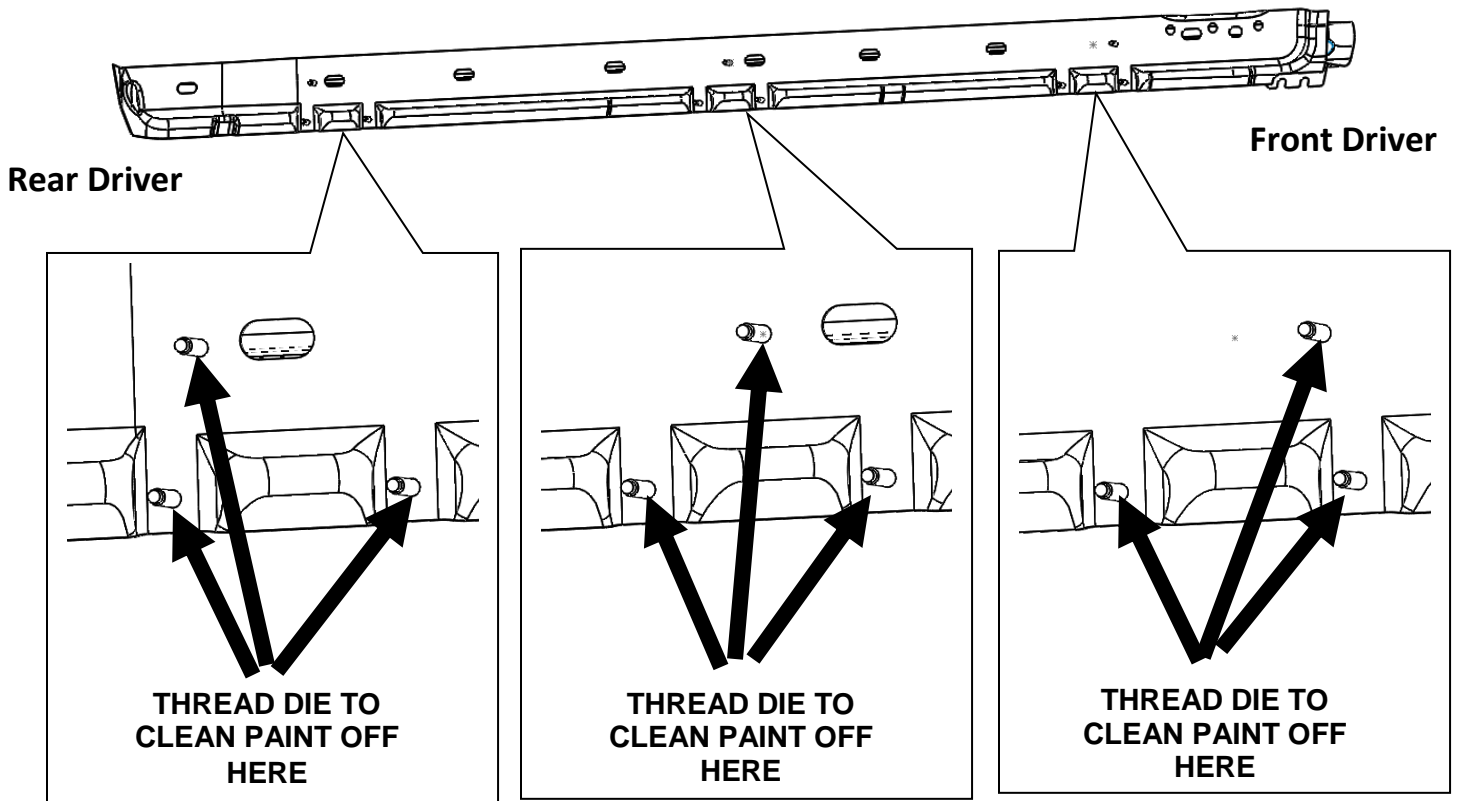
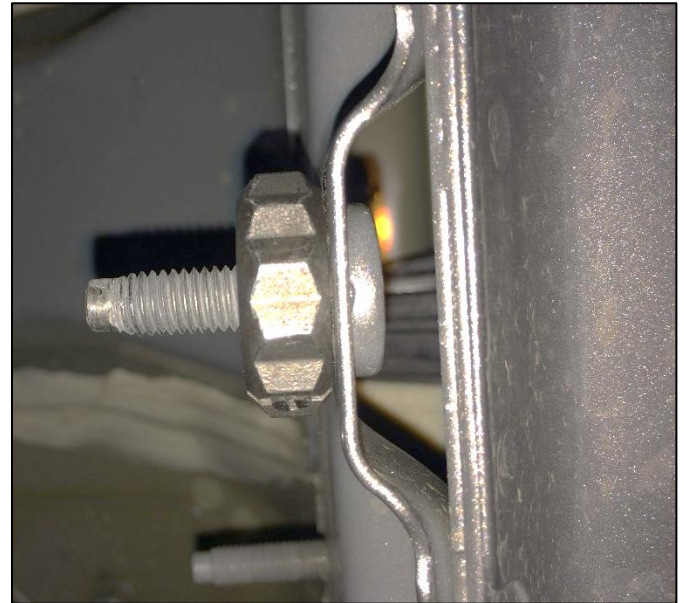
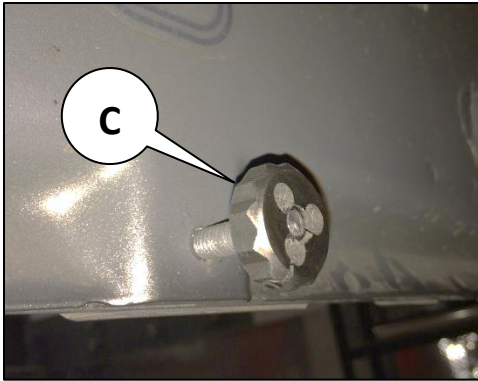


Rear Driver

Front Driver

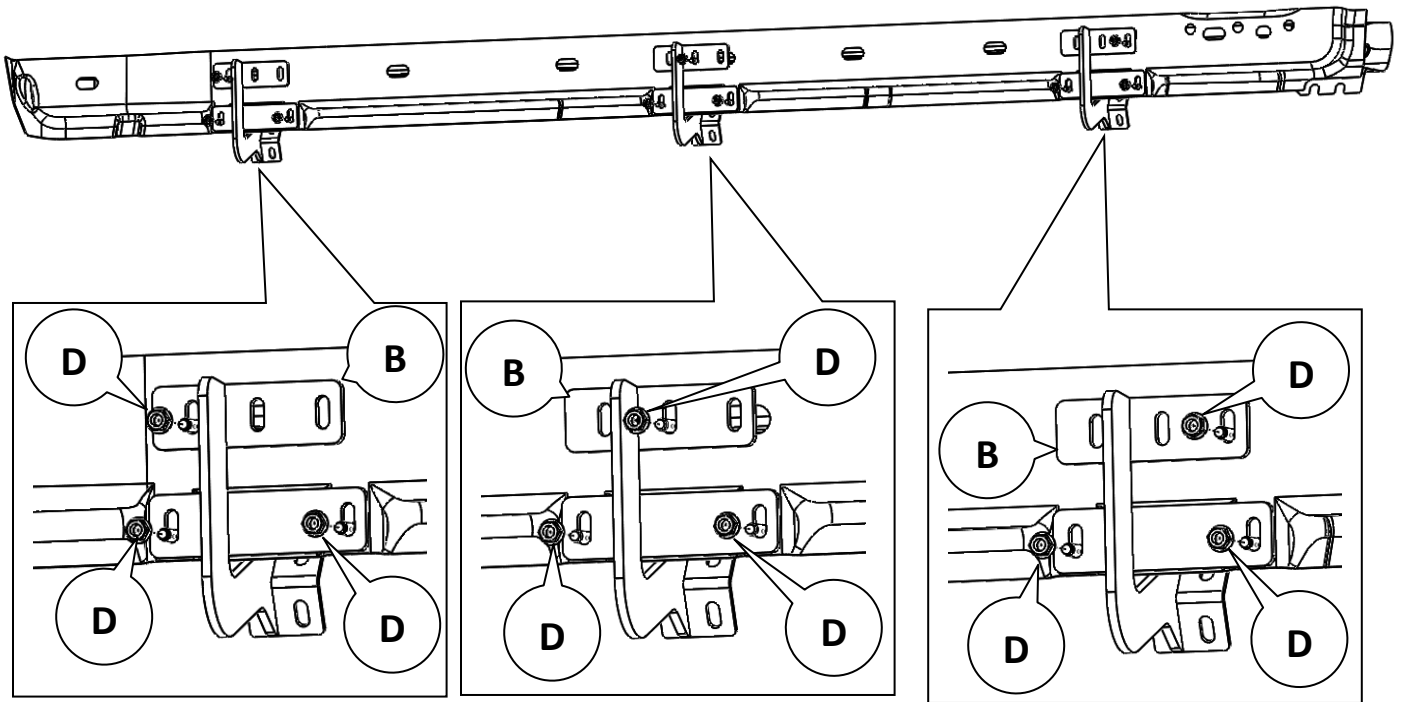


2 Use M8 Die (C) and a 26mm wrench to clean off paint from all of the studs. Failure to complete this step will result in a failure in the stud.



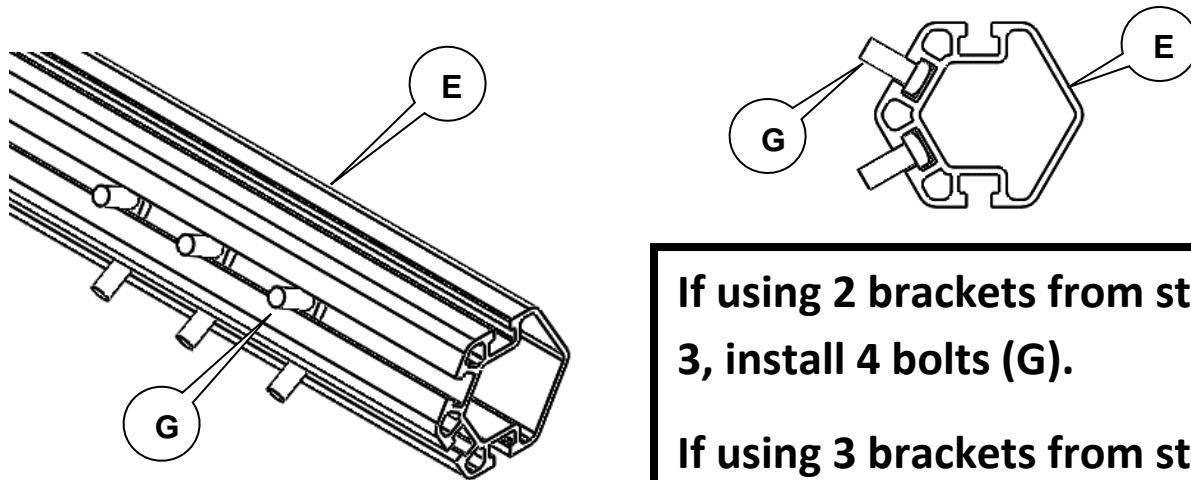
3

Install Brackets (B) on the front, middle, and rear locations as shown using Nuts (D). Do not fully tighten hardware at this time.



4

Install the 8mm square head bolts (G) into the rear two channels of the main tube (E). For two braces on vehicle install four bolts, for three braces on vehicle install six bolts.

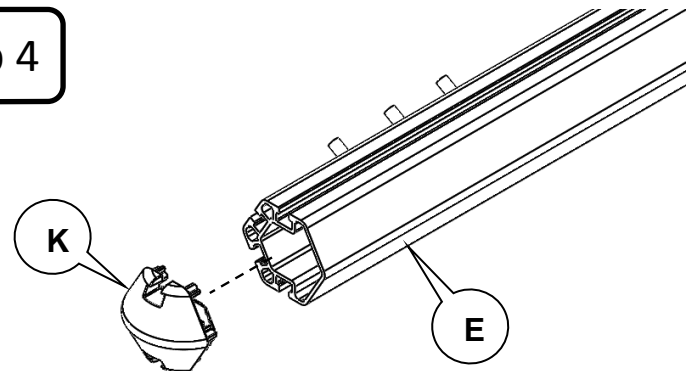
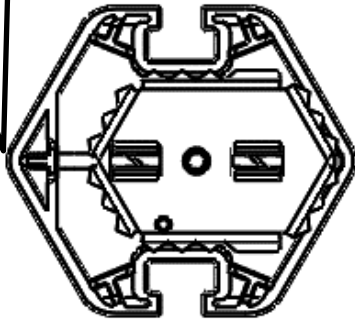


If using 2 brackets from step 3, install 4 bolts (G).

If using 3 brackets from step 3, install 6 bolts (G).

- 5** Install endcaps (K) on both ends of the main tube (E) by first hand pushing them to set in place, then hitting them with a rubber mallet. Make sure that the spring clip is positioned the correct way (see image below). Complete this step before installing the tube on the vehicle.

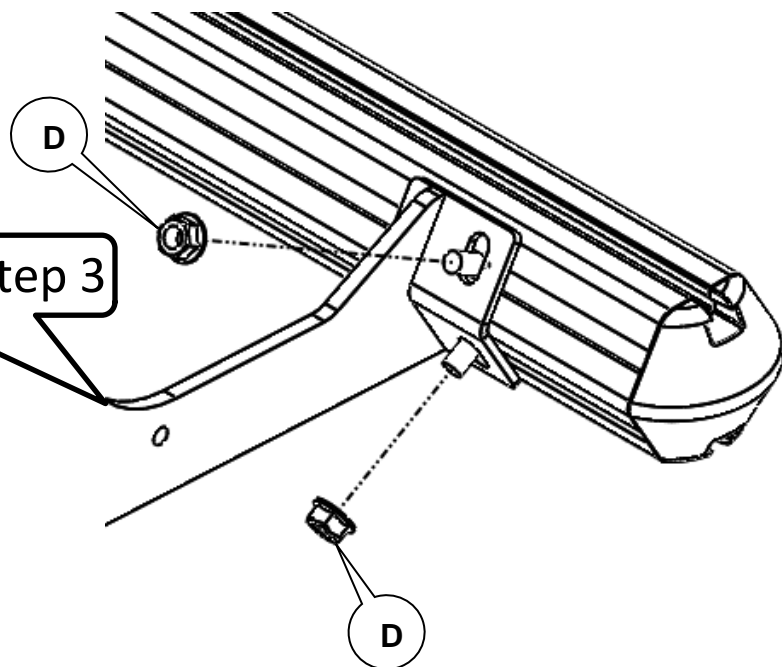
Towards channels with bolts from step 4



Before completing this step ensure that the correct amount of bolts are in the channels. Installing the endcaps will lock the bolts in the channels.

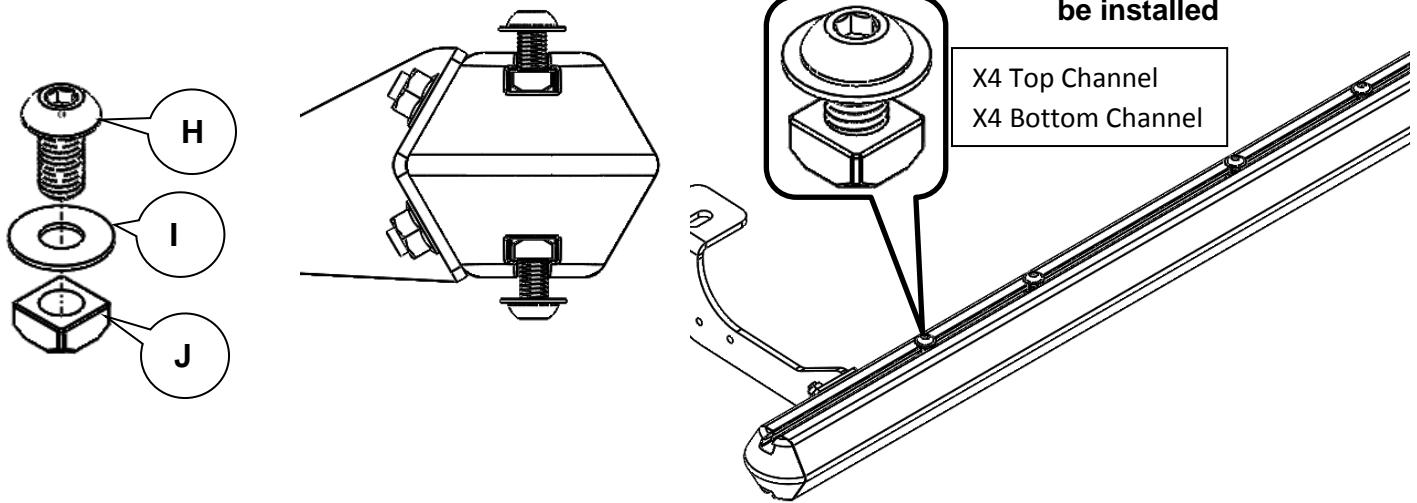
- 6** Mount the tube to the brackets by sliding the bolts into the slots of the brackets and install an M8 nut (D). Depending on the tube color, there may be hook marks from the paint process. Install the tube with the hook mark side down. Center the main tube using tape measure. Fully tighten the tube to the brackets. Then tighten the brackets to the vehicle.

Brackets From Step 3

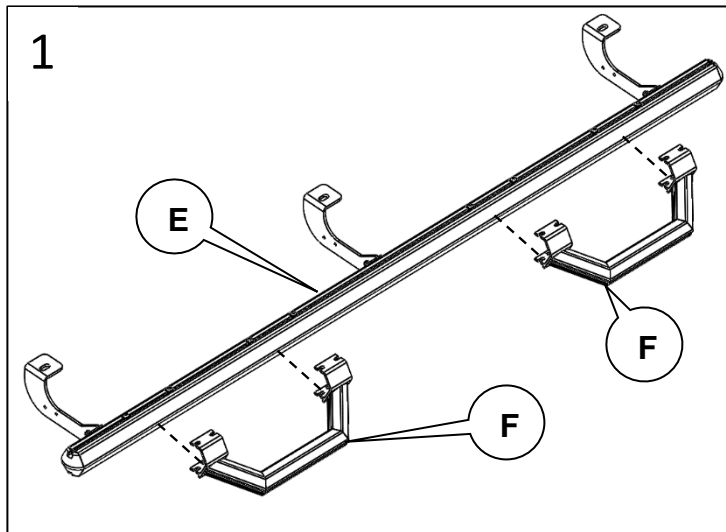


7

Assemble bolts (H), washers (I), and nuts (J). Only turn the bolts two times into the nuts. There will be eight bolts per Side Step. Four bolts in the top, and four in the bottom channel per Side Step. Then slide the nut into the upper and lower channels roughly where the Side Step(s) (F) will be located.



8 Install Side Step (F) by placing the side step(s) on the main tube (E) and sliding the button head bolts into the slots of the side step with the washer on top of the Side Step. Double check the placement of the side step by opening the door(s) then adjust as necessary. Fully tighten all hardware at this time.



Use tape measure to ensure tubes and step locations match on both sides

Repeat Steps 1-8 on Passenger side.

