

Thank you for choosing Dee Zee to add function and accessorize your vehicle. Dee Zee has been a staple brand in the truck accessory market since 1977 and we hold a reputation of quality manufacturing based in America's Heartland. Our products are born through careful engineering and backed by industry leading warranty programs. We appreciate the opportunity to serve you and your vehicle!

#### Review the instruction pages in their entirety to prepare the required tools

**Warning:** Please check for wiring or other obstructions before drilling any holes in the vehicle. If it is necessary to drill any holes, Dee Zee recommends putting a sealant or rust inhibitory around all holes drilled into the body of the vehicle.

It is the sole responsibility of the vehicle owner to check for tire clearance. It is unlawful and dangerous to ride on any external vehicle step while the vehicle is in motion.

**Cleaning**: To be entitled to all warranty rights offered with the product, Dee Zee steps need to be cleaned regularly with a mild detergent. Do NOT use abrasive cleaners. For stainless steel products, the application of a high grade automotive wax is recommended.



3" OVAL BENT END SIDEBARS 2019 CHEVY SILVERADO/GMC SIERRA 1500 DOUBLE CAB EXCLUDES BODY LIFT KIT & DIESEL W/DEF & 2019 SILVERADO 1500 LD & 2019 SIERRA 1500 LIMITED

# **(W)**

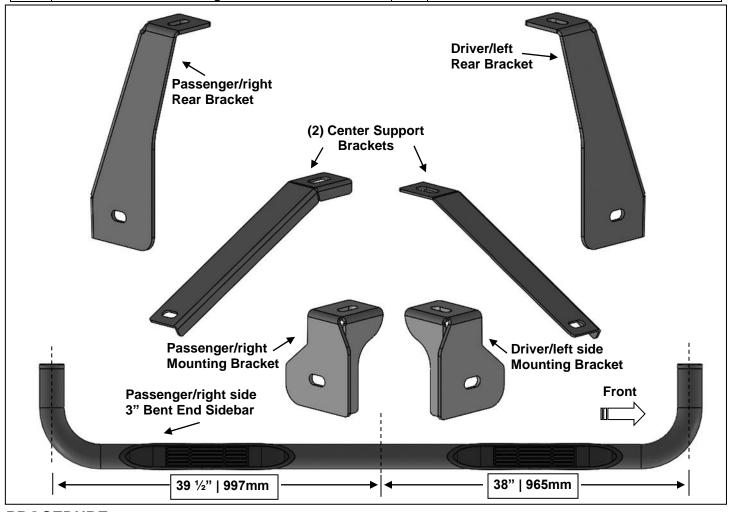
# INSTALLATION INSTRUCTIONS

3" OVAL BENT END SIDEBARS
2019 CHEVY SILVERADO/GMC SIERRA 1500 DOUBLE CAB
EXCLUDES BODY LIFT KIT & DIESEL W/DEF & 2019 SILVERADO 1500 LD & 2019
SIERRA 1500 LIMITED
PART#DZ 373521; DZ 373523

EXCLUDES BODY LIFT KIT & DIESEL W/DEF & 2019 SILVERADO 1500 LD & 2019 SIERRA 1500 LIMITED

#### **PARTS LIST:**

1	Driver/left side 3" Oval Bent End Sidebar	1	Passenger/right Rear Mounting Bracket
1	Passenger/right side 3" Oval Bent End Sidebar	4	1/2" x 2" Hex Bolts
1	Driver/left Front Mounting Bracket	4	1/2" Lock Washers
1	Passenger/right Front Mounting Bracket	4	1/2" x 1-1/2" OD x 1/8" Large Flat Washers
2	Center Support Brackets	2	8-1.25mm x 25mm Combo Bolts
1	Driver/left Rear Mounting Bracket		



#### PROCEDURE:

# REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. ASSISTANCE IS RECOMMENDED.

- 1. Start the installation under the Passenger/right side of the vehicle. Locate the front body mount, (Figure 1). Remove the front body bolt.
- 2. Select the Passenger/right side Front Bracket, (**Figure 2**). Line up the upper slot on the Bracket with the body bolt hole. Reuse the factory body bolt to attach the Bracket to the top of the body mount, (**Figure 2**).
- 3. Move to the center mounting location, (Figure 3). Repeat Steps 1 & 2 to install (1) Center Support Bracket to the center body mount, (Figure 4).
- **4.** Move to the rear mounting location, **(Figure 5)**. Repeat **Steps 1 & 2** to install the Rear Mounting Bracket to the rear body mount, **(Figure 6)**.
- 5. Carefully unwrap and select the Passenger/right Sidebar. Use the illustration above to help identify the correct Sidebar. With assistance, line up the front end of the tube with the front

3" OVAL BENT END SIDEBARS

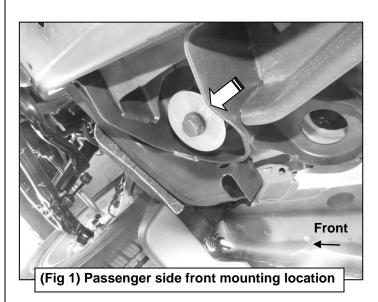
2019 CHEVY SILVERADO/GMC SIERRA 1500 DOUBLE CAB

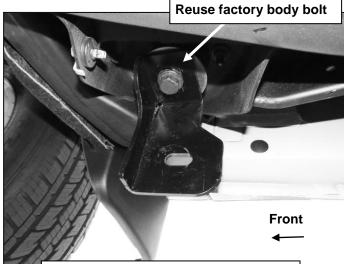
EXCLUDES BODY LIFT KIT & DIESEL W/DEF & 2019 SILVERADO 1500 LD & 2019 SIERRA 1500 LIMITED Bracket slot, **(Figure 7)**. Use (1) 1/2" Hex Bolt, (1) 1/2" Lock Washer and (1) 1/2" Flat Washer to attach the front end of the Sidebar tube to the Front Bracket, **(Figure 8)**. Snug but do not tighten hardware at this time.

- 6. Repeat Step 5 to attach the rear end of the Sidebar to the Rear Bracket, (Figures 9 & 10).
- 7. Attach the Center Support Bracket to the Sidebar using (1) 8mm Combo Bolt, (Figures 11 & 12). Do not tighten hardware at this time.
- 8. Level and adjust the Sidebar as necessary and fully tighten all hardware.
- **9.** Repeat **Steps 1—8** for Driver/left Sidebar installation.
- **10.** Do periodic inspections to the installation to make sure that all hardware is secure and tight.

**To protect your investment**, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish. Mild soap may be used also to clean the Sidebar.

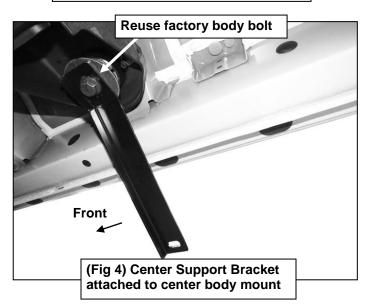
## Passenger/right Side Installation Pictured



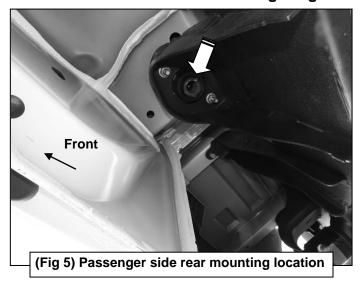


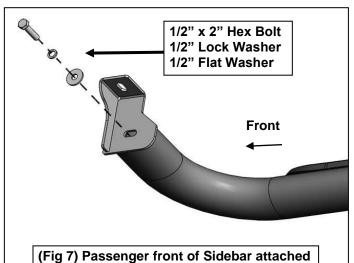
(Fig 2) Passenger side Front Mounting Bracket attached to front body mount



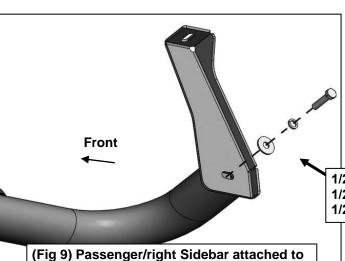


### Passenger/right Side Installation Pictured

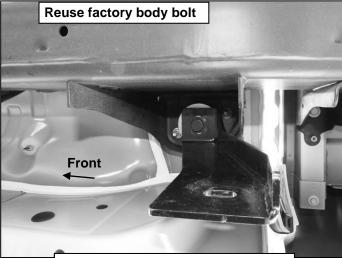




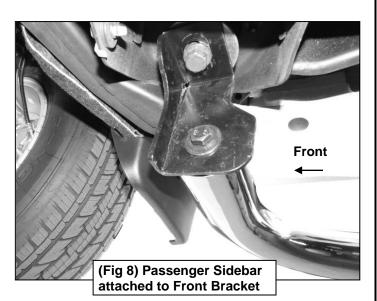
to Front Mounting Bracket illustrated



the Rear Mounting Bracket illustrated

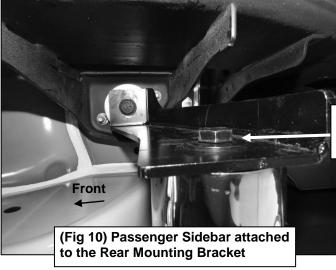


(Fig 6) Passenger side Rear Bracket attached to the rear body mount

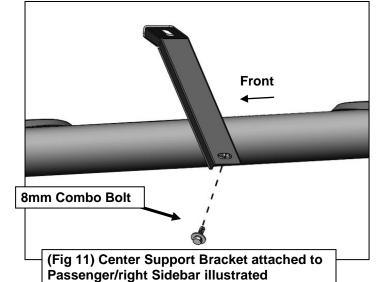


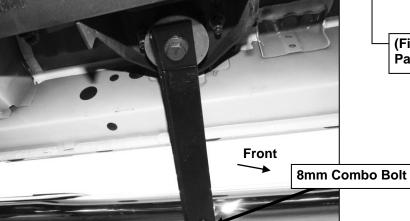
1/2" x 2" Hex Bolt 1/2" Lock Washer 1/2" Flat Washer

## Passenger/right Side Installation Pictured



1/2" x 2" Hex Bolt 1/2" Lock Washer 1/2" Flat Washer





(Fig 12) Center Support Bracket attached to Passenger Sidebar

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