



Installation Instructions:

SB1

SERVICE BODY

48" - 50" Wide Only

TOOLS REQUIRED:

- Drill
- 5/16" drill bit
- 3/8" socket
- Needle nose pliers

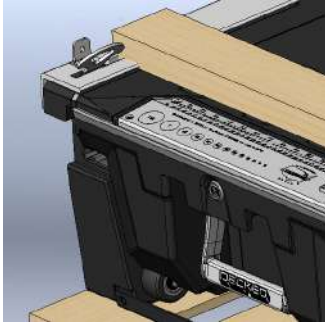
CONTENTS:

- **Service body system**
- **Hardware bag (inside drawer)**
- **(6)** 2" SS screws
- **(24)** 1/4" and 1/2" wide nylon spacers
- **(6)** Rubber-backed washers
- **(6)** Flanged nuts
- **(1)** Self-etching primer
- **(6)** Thread protector caps

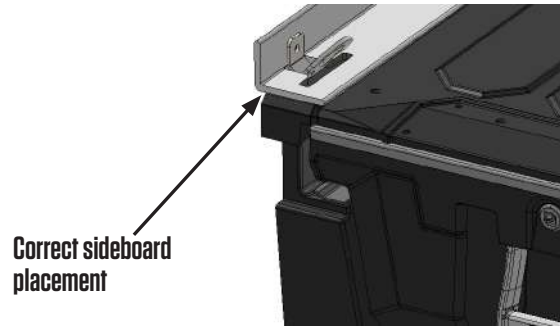
INSTALL STEPS

(THIS INSTALL IS SIMPLE. THERE ARE ONLY 4 STEPS!)

STEP 1: Remove the aluminum sideboards, rotate and replace as shown.

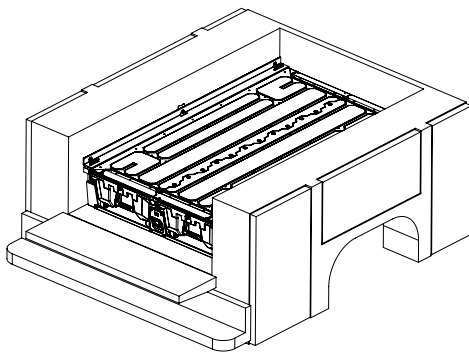


PRE-ASSEMBLED SIDEBOARDS

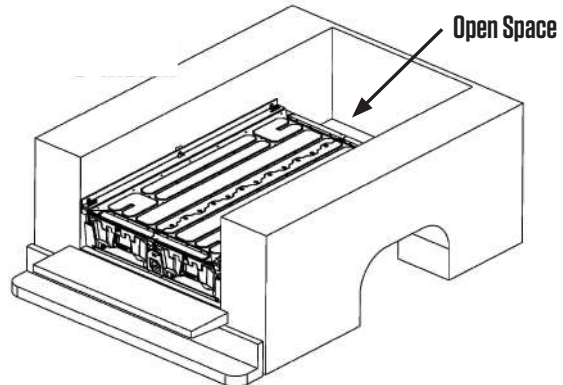


ASSEMBLED SIDEBOARDS

STEP 2: Grab 3 friends or coworkers (1 person in each corner) and lift the DECKED system into bed of vehicle. Slowly slide into place. If you have an 8' system, you will have remaining space cabside as shown. **NOTE: Make sure you can close the tailgate.**



6'5" BED SERVICE BODY

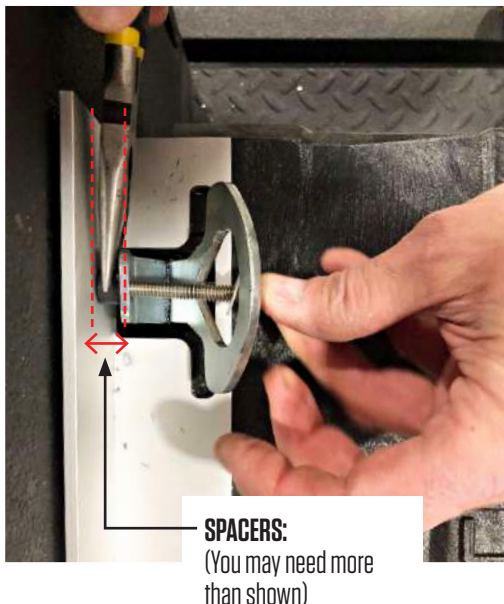
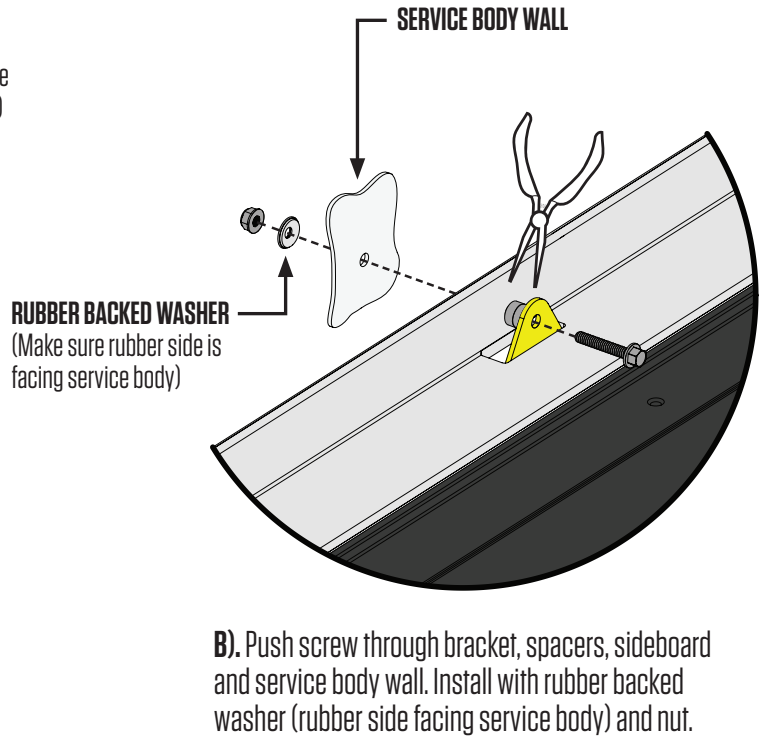
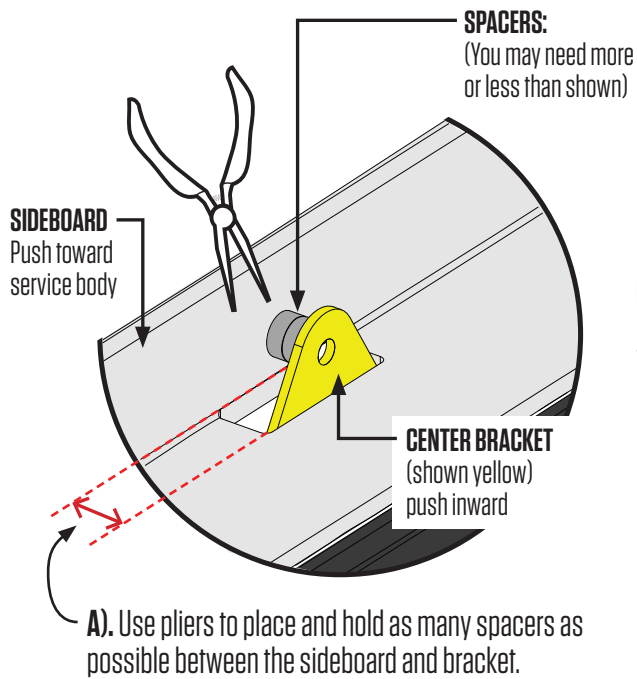


8' BED SERVICE BODY

STEP 3: Make sure DECKED system is in the correct position. Using bracket holes as guides, drill 6 holes (3 on each sideboard) through the aluminum sideboards and service body wall with a 5/16" drill bit. Seal with self-etching primer. Make sure holes are straight.

▼ THIS STEP IS IMPORTANT ▼

STEP 4: Make sure sideboards are flush against service body wall and the brackets are as FAR from the sideboards, inward as possible. Fill gap with as many spacers that will fit between bracket and sideboard. Hold spacers with pliers. Push screw through bracket, spacers, sideboard and service body wall and install with rubber backed washer (rubber side facing service body) and nut. Repeat all 6 brackets.



NOTE: Outer brackets will look like the image to the left. Follow same steps as center bracket. Bracket inward. As many spacers as possible. Sideboard flush against service body wall. You get it.

NOTE: TAILGATE HEIGHT



Most service body tailgates sit right around 12" in height. You've probably figured it out by now, but the DECKED system is also 12" in height.

Make sure to secure loads on top of the deck with tie-downs.