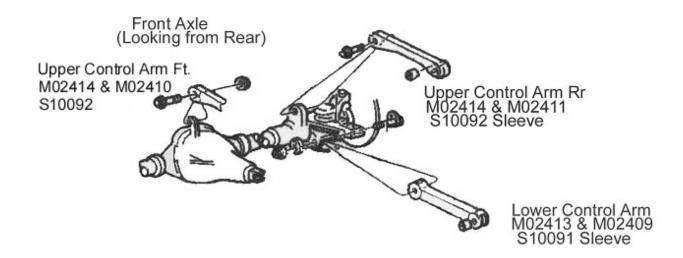




Bill of Material		
Part No.	Description	Qty.
M02413	Bushing	4
M02409	Thrust Washer	4
M02414	Bushing	4
M02411	Thrust Washer	2
M02410	Thrust Washer	2
S10091	Steele Sleeve	4
S10092	Steele Sleeve	4
A01133	Daystar Lubrethane	1

Installation Instructions

- 1. Please read the instructions completely and check the Bill of Material before beginning the installation.
- 2. Raise and support the front of the vehicle with jack stands behind the rear leaf spring perches so that the tires just touch the ground.
- 3. Remove one control arm at a time noting its position and how it is installed.
- 4. Remove the factory rubber bushings by burning out the centers with a suitable propane or acetylene torch. **DO NOT** damage the outer shells, as they will be reused.
- 5. Clean the outer shells with a suitable tool so that they are free and clear of any debris.
- 6. Using the supplied Daystar Lubrethane, install the corresponding bushing, thrust washer, and steel sleeve into the control arm sleeve per the figures below. (NOTE: On the axle differential, you may have to trim the M02410 Thrust Washer so that it will fit into the control arm due to the different models.)
- 7. Reinstall the control arm from the position in which it was removed and torque to factory specifications.
- 8. Complete this for the other three control arms.
- 9. Recheck all bolts and re-torque after 500 miles.



DAYSTAR SUSPENSION SUSPENSION SYSTEMS