



## KJ03006 Jeep TJ Front Control Arm Bushing Kit 1997-2001



Bill of Material		
Part No.	Description	Qty.
M02413	Bushing	4
M02409	Thrust Washer	4
M02414	Bushing	4
M02411	Thrust Washer	2
M02410	Thrust Washer	2
S10091	Steele Sleeve	4
S10092	Steele Sleeve	4
A01133	Daystar Lubrethane	1

### Installation Instructions

1. Please read the instructions completely and check the Bill of Material before beginning the installation.
2. Raise and support the front of the vehicle with jack stands behind the rear leaf spring perches so that the tires just touch the ground.
3. Remove one control arm at a time noting its position and how it is installed.
4. Remove the factory rubber bushings by burning out the centers with a suitable propane or acetylene torch. **DO NOT** damage the outer shells, as they will be reused.
5. Clean the outer shells with a suitable tool so that they are free and clear of any debris.
6. Using the supplied Daystar Lubrethane, install the corresponding bushing, thrust washer, and steel sleeve into the control arm sleeve per the figures below. (NOTE: On the axle differential, you may have to trim the M02410 Thrust Washer so that it will fit into the control arm due to the different models.)
7. Reinstall the control arm from the position in which it was removed and torque to factory specifications.
8. Complete this for the other three control arms.
9. Recheck all bolts and re-torque after 500 miles.

