



INSTALLATION INSTRUCTIONS
PART NUMBER: FF13-F15009
FOR: 2009 – 2013 Ford F150 Fender Flares
EFFECTIVE: 8.12.2014

INSTALLATION PACKAGE INCLUDES:

- A) Alcohol Wipes
- B) 8 – TEK Screws – for rear wheel well installation
- C) Pro-Bond Adhesive Promoter
- D) Instruction Sheet

EXTRA TOOLS NEEDED:

- 1. Right Angle Drill – For rear wheel well installation with Philips Head attachment
- 2. Ratchet with Socket
- 3. Heat Gun or Hair Dryer, if below 75°F

PLEASE READ ALL INSTRUCTIONS BEFORE BEGINNING INSTALLATION

- 1. Clean area of the wheel wells where Fender Flares are to be installed.
- 2. Using alcohol wipes, provided, clean area where wheel well will contact exterior body panel.

Front Installation:

- 3. Notice there are three (3) per side factory bolts threaded into wheel well using ratchet with socket. Remove the three (3) bolts per side (**NOTE: save these bolts you will re-use them later on in the installation**).
- 4. Leaving the red liner on the two-way tape, place the Fender Flare onto wheel well until Fender Flare is seated to desired position (**NOTE: Fender Flares are marked RF, LF, RR, LR for which wheel well they belong**). If temperature is below 75°F, use a heat gun or hair dryer to warm the tape on back of Fender Flare, and body panel where Fender Flare will contact. Using Pro-Bond Adhesive Promoter in crush swab self-applicator, squeeze the applicator until you feel the applicator crush. The applicator will become wet at the end and is ready for use. Quickly apply a thin coat of Pro-Bond to the body panel area that will come in contact with the double sided tape on rear of Fender Flare. Allow Pro-Bond to dry approximately 1 to 2 minutes. Remove the red liner from the rear of the Fender Flare and lightly tack onto the wheel well. Notice that the three (3) pre-drilled holes in Fender Flare should align with the three (3) threaded sleeves of the wheel well where you removed the three (3) bolts earlier in Step #3. When holes aligned, re-install bolts into the threaded sleeves and tighten. Next, using a soft cloth press Fender Flare against wheel well so that two-way tape adheres to wheel well. Repeat procedure on opposite FRONT wheel well.

Rear Installation:

- 5. There are not any factory fastener bolts as there were on the front wheel wells. Repeat procedure as you installed the front Fender Flares except you will use the four (4) fastening screws, provided, per side (**NOTE: we suggest using a right angle drill for easier installation of screws**). These screws are drill tipped so no pilot hole is necessary, just use a Phillips Screw Driver tip in drill and drive screws into wheel well using the four (4) pre-drilled holes in Fender Flare. Use a soft cloth to press two-way tape onto wheel well. Repeat procedure on opposite side.