



Dart

S/S VORTEC SBC Iron Cylinder Head

Part#	10024370
Material:	Superior iron alloy
Comb Chambers:	67cc
Intake Valve Dia:	1.940"
Intake Port volume:	175cc
Intake Port Dim:	1.090"w x 1.975"t
Int Port Location:	Stock
Intake Gasket:	Fel-Pro# 1255 (.120" thick) or OEM type
Exh Valve Dia.:	1.500"
Exh Port volume:	65cc
Exhaust Port Dim:	1.340"w x 1.360"t
Exh Port Location:	Stock location & bolt pattern
Exhaust Gasket:	Fel-Pro# 1404
Flow, Intake:	232 cfm @ .500" lift / 28"
Flow, Exhaust:	138 cfm @ .500" lift / 28"
Head bolts:	Stock bolts can be used. ARP# 134-3601
Manifold:	Must use Vortec style manifold
Milling:	Min. 60cc = .060" (.0065" = 1cc) Flat Mill
Pistons:	Most 23° aftermarket pistons.
Push Rod length:	Stock
Push Rod Guide:	Not needed. Use self-aligning rocker arms
Retainers:	Steel 1.250" = (7°) 1.437" = (10°)
Rocker Arm stud:	Use screw-in stud w/integral nut
Spark Plug:	Stock .750 tapered seat PN# Champion RS14YC or Motorcraft AWRP32-5
Spring Cups:	None
Spring Pockets:	Cut for 1.250" & 1.550" OD (.030" deeper max)
Springs:	Our Assembly: 1.250S = 110# @ 1.700" / .520" max Comp 981
Valve Covers:	Center bolt covers only
Valve Angles:	23°
Valve Length:	STD = 4.890"
Valve Stem Dia:	.3415" - 11/32"
Valve Guides:	Integral
Valve Guide clearance:	.002" - .0025" (with our .3415 dia. valve stem)
Valve Guide Spacing:	1.890" moved .030" from stock
Valve Seals:	Cut for umbrella seals
Valve Seats:	Exh = Hardened Ductile Iron, .006" press
Valve Seat dim:	Exh - 1.650" x 1.280" x .350"
Valve Seat angles:	Int = 32° - 45° - 60° - 70° Exh = 37° - 45° - radius
Stud Girdle:	Use any standard girdle
Torque: w/oil	Head Bolts = 70 ft/lb Rocker Studs = 45 ft/lb
Block Use:	Any SBC Iron or Aluminum
Weight:	48 lbs

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