



## OEM\* 1994-96 Impala SS Spoiler Installation

1) Get some 2", or wider, masking tape to protect the paint on your trunk lid while refining measurements.

As shown in the drawing, measure and mark 2 spots 8-3/8" up from the bottom rear edge of the trunk lid.

2) Centered on these 2 marks, apply a 2" wide strip of tape across the width of the trunk lid.

3) Now, measure and mark a line on the tape that is 19" in from the LH & RH edges of the trunk lid and apply a new piece of tape, centered on these 2 lines, straight down to the bottom rear edge of the trunk lid.

4) On top of the tape, re-measure and mark the lines from the LH & RH edges and from the bottom rear edge of the trunk lid, making sure that they intersect each other. Where the lines cross each other is the preliminary spot for drilling your mounting holes. The distance between the 2 preliminary spots should be approximately 19-5/8".

5) Check that the measurement between the centers of the bolts on your stock OEM\* spoiler is 19-5/8".

6) If there is a difference, adjust the position of the marks for the mounting holes. Verify that the measurement between the 2 preliminary spots is the same as between the centers of the bolts on your stock OEM\* spoiler. Verify that the measurements from the LH & RH edges are identical. This will guarantee that the spoiler will be centered across the trunk lid. Verify that the measurements from the bottom rear edges of the trunk lid to your preliminary spots are 8-3/8".

7) Once the holes are drilled, install the spoiler with the 2 large mounting studs. You will then be able to scratch a mark exactly where the end studs hit the trunk lid.

8) Drill 1/4" holes in those locations. You can now test fit the spoiler. If there are any tight spots on the edge, you can sand them for a perfect fit.

9) Before priming and painting the spoiler, lightly sand the gel cote surface with 320 grit sandpaper.

10) Before installing, install the gasket material provided to keep the water from running into the trunk. It is also recommended you apply enough silicone sealant to the studs to seal them up.