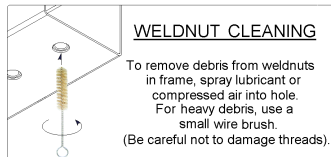


15312**2001-10 CHEVY/GMC 2500HD AND 3500 LONG BED
(OEM REPLACEMENT WITH FACTORY CUTOUT BUMPER ONLY)**

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	4	1/2-13 x 1 3/4	CARRIAGE BOLT
2	2	CM-SP19	.250 x 1.25 x 3.00" SQUARE HOLE SPACER
3	2	CM-SP3	.250 x 1.25 x 2.00" SQUARE HOLE SPACER
4	4	HFN 1213	HEX FLANGE NUT

TOOLS REQUIRED
SOCKET WRENCH
TORQUE WRENCH
21MM SOCKET
SOCKET EXTENSION
3/4" SOCKET

DRIVER SIDE
FRAME RAILPASSENGER SIDE
FRAME RAILEXISTING WELDNUT
(BOTH SIDES)

14mm EXISTING BOLT

FRONT
↑
REAR**HITCH WEIGHT:** 61 LBS.**INSTALL TIME**

PROFESSIONAL: 30 MINUTES

NOVICE (DIY): 60 MINUTES

INSTALL NOTES:

- NO DRILLING REQUIRED
- LOWER SPARE TIRE

INSTALLATION STEPS

1. Remove spare tire for ease of installation.
2. Remove existing 14mm bolt from bumper bracket on both sides. Save bolt for reinstallation in Step 4.
3. Raise hitch and align it with the weldnuts from the 14mm bolts removed in Step 2.
4. Reinstall 14mm bolts in both sides.
5. Install 1/2-13 carriage bolt and SP19 spacer in the forward-most holes. Install 1/2-13 carriage bolt and SP3 spacer in the middle holes. Install 1/2-13 hex flange nuts onto carriage bolts as shown.
6. Reinstall spare tire.
7. Torque all 1/2" hardware to 110 ft-lbs. Torque all 14mm hardware to 126 ft-lbs.

**PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS
ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.**