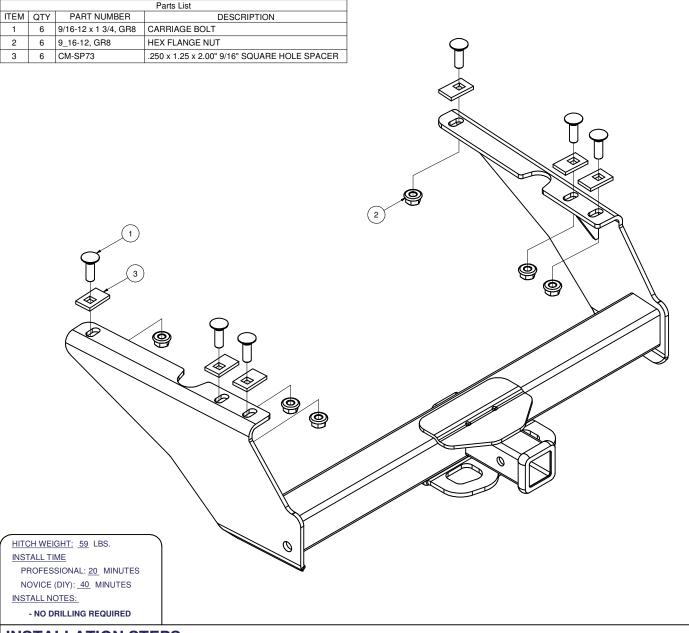
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1997-2003 FORD F-150 & F-250 LD (NEW BODY STYLE)



INSTALLATION STEPS

- 1. Place 9/16" carriage bolts and SP73 spacers through holes in the frame rails
- 2. Align hitch with carriage bolts and raise hitch into position.
- 3. Secure hitch to the frame rail using 9/16" flange nuts.
- 4. Torque all 9/16" fasteners to 150 ft-lbs.

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.