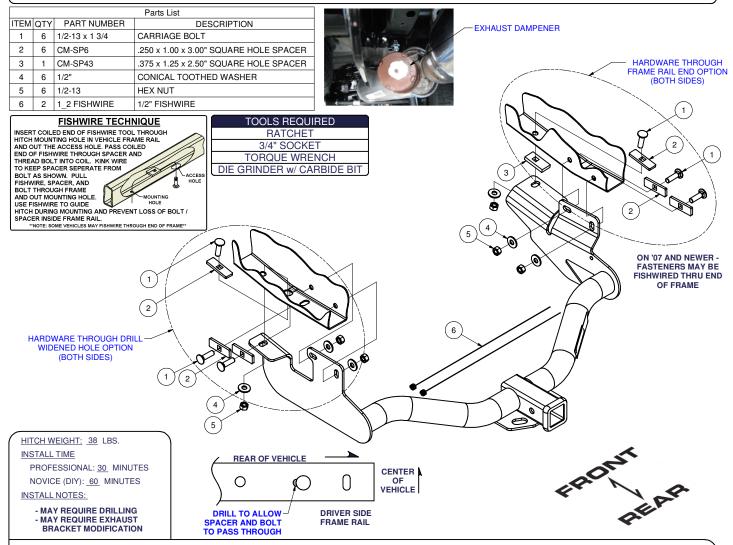
## 13650 / RRH13650

### FORD ESCAPE / MAZDA TRIBUTE / MERCURY MARINER

(VEHICLES WITHOUT O.E.M. HITCHES)

GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 3,500 LBS. TRAILER WEIGHT & 350 LBS. TONGUE WEIGHT. GROSS LOAD CAPACITY WHEN USED AS A WEIGHT DISTRIBUTION HITCH: 5,000 LBS. TRAILER WEIGHT & 500 LBS. TONGUE WEIGHT

\*\*\*DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.\*\*\*



#### INSTALLATION STEPS

#### **NOTES**

- If there is access to put the bolt and spacer into the frame rail from the end there will be no need for drilling. Some vehicles have different tie down hooks that allow access to frame rail ends.
- If your vehicle is equiped with an exhaust vibration dampener that interfers with the side plate, bend or pry the dampener away from the side plate as needed.
- 1) Using the fishwire, pull carriage bolts and square hole spacers through the previously enlarged frame rail holes or frame rail ends, (depending upon model year) and into position.
- 2) Place spacer over bolt on passenger side and raise hitch into position. Hand tighten the fasteners.
- 3) Fishwire the remaining fasteners into position and secure with conical tooth washers and hex nuts as shown.
- 4) Torque all 1/2" fasteners to 75 lb-ft.

# PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

Curt Manufacturing LLC., warrants this product to be free of defects in material and/or workmanship at the time of retail purchase by the original purchaser. If the product is found to be defective, Curt Manufacturing LLC., may repair or replace the product, at their option, when the product is returned, prepaid, with proof of purchase. Alteration to, misuse of, or improper installation of this product voids the warranty. Curt Manufacturing LLC.'s liability is limited to repair or replacement of products found to be defective, and specifically excludes liability for incidental or consequently loss or the product.