

- 1. Remove existing trailer ball hole cap on center of bumper and return to vehicle owner.
- 2. Raise the hitch into position and secure with $3/4-10 \ge 31/4$ " flat head socket cap screw through the bumper and bumper support into the hitch.
- 3. Fishwire 1/2-13 carriage bolts and CM-SP4 spacers through the end of the bumper support tube and into each mount hole of the hitch. (See Fishwire Technique.)
- 4. Secure hitch to bumper support with 1/2-13 hex flange nuts.
- 5. Torque all 1/2" hardware to 75 lb-ft and all 3/4" hardware to 250 lb-ft.

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

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