2001-CURRENT CHEVY/GMC 2500/3500 HD LONG BED COMPATIBLE WITH TOMMYGATE

GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 8,000 LBS. TRAILER WEIGHT & 800 LBS. TONGUE WEIGHT. GROSS LOAD CAPACITY WHEN USED AS A WEIGHT DISTRIBUTION HITCH: 12,000 LBS. TRAILER WEIGHT & 1,200 LBS. TONGUE WEIGHT \*\*\*DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.\*\*\* Parts List ITEM OTY PART NUMBER DESCRIPTION 4 HFN 1213 HEX FLANGE NUT 1/2-13 x 1 3/4 CARRIAGE BOLT 2 4 3 2 CM-SP19 .250 x 1.25 x 3.00" SQUARE HOLE SPACER CM-SP3 .250 x 1.25 x 2.00" SQUARE HOLE SPACER 4 2 TOOLS REQUIRED SOCKET WRENCH TORQUE WRENCH 21MM SOCKET PASSENGER SIDE FRAME RAIL FRONT SOCKET EXTENSION 3/4" SOCKET 2 DRIVER SIDE FRAME RAIL 4 EXISTING WELDNUT WELDNUT CLEANING To remove debris from weldnuts in frame, spray lubricant or compressed air into hole. For heavy debris, use a small wire brush REAR (Be careful not to damage threads) HITCH WEIGHT: 50 LBS. 14mm EXISTING BOLT INSTALL TIME: 30 MINUTES INSTALL NOTES: SPARE TIRE REMOVAL BUMPER BRACKET BOLT REMOVAL NO DRILLING REQUIRED INSTALLATION STEPS

- 1. Remove spare tire for ease of installation.
- 2. Remove existing 14mm bolt from bumper bracket on both sides. Save bolt for reinstallation in Step 4.
- 3. Raise hitch and align it with the weldnuts from the 14mm bolts removed in Step 2.
- 4. Reinstall 14mm bolts in both sides.
- 5. Install 1/2-13 carriage bolt and CM-SP19 in forwardmost holes. Install 1/2-13 carriage bolt and CM-SP3 spacer in middle holes. Install 1/2-13 hex flange nuts onto carriage bolts as shown.
- 6. Reinstall spare tire.

13213

7. Torque 1/2" hardware to 75 lb-ft. and 14mm hardware to 94 lb-ft.

## PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

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