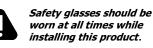
# **13136 INSTALLATION INSTRUCTIONS**



**STYLE: SUV** 



WEIGHT CARRYING:

MAKE: AUDI

MODEL: Q5

MODERATE

CHALLENGING

### WARNING: NEVER EXCEED YOUR VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY

TRAILER WEIGHT: 5000 LBS. TONGUE WEIGHT: 750 LBS.

> 3/4" 9/16"

13mm

SOCKET

#### INSTALLATION TIME: 30-60 MIN.

**INSTALLATION REQUIRES:** 

SAFETY

GLASSES

RATCHET

THE INSTALL TIME LISTED IS FOR PROFESSIONAL /NOVICE INSTALLERS. IF YOU ARE HESITANT TO UNDERTAKE THIS TASK ON YOUR OWN, CONTACT AN AUTHORIZED CURT INSTALLER FOR ADDITIONAL ASSISTANCE.

T-20 SOCKET

TORQUE

WRENCH

#### INSTALLATION TIPS:

LEVEL OF DIFFICULTY:

EASY

PART REMOVAL

- 1. BEFORE YOU BEGIN INSTALLATION, READ ALL INSTRUCTIONS THOROUGHLY.
- 2. TO EASE INSTALLATION, 2 PEOPLE MAY BE REOUIRED.
- 3. USING PROPER TOOLS WILL GREATLY IMPROVE THE QUALITY OF THE INSTALL AND REDUCE THE TIME REQUIRED.

MODERATE

**BUMPER REMOVAL** 

REQUIRED

LOWER EXHAUST

HANGER

NO DRILLING REQUIRED

SILICONE / SEALANT ADVISED

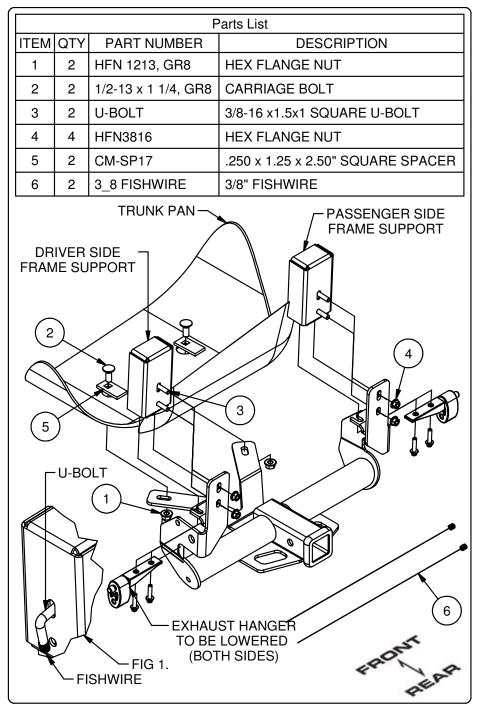
#### VEHICLE PHOTO:



MAKE SURE YOUR HITCH MATCHES

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE ALL FASTENERS ARE TIGHT AND ALL STRUCTURAL COMPONENTS ARE SOUND

### **INSTALLATION WALKTHROUGH:**



 Remove the bumper fascia by removing (4) T-20 Torx bit screws (2) from the trunk (1) from each wheel well, and disconnect (1) snap tab on each side from the bumper to the support strap.





2. Remove lower bumper fascia by lightly pulling along the snap groove, which spans the length of the bumper and disconnect (4) sensor plugs.

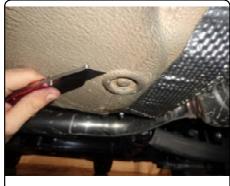




### **INSTALLATION WALKTHROUGH:**

3. Lower the exhaust hanger from each side of the vehicle frame support by removing (2) 8mm bolts from each exhaust hanger bracket. Cut around the (2) trunk pan plugs and return to customer.





4. Insert the 1/2" carriage bolt and spacer into the trunk pan holes. Apply caulk/sealant to the area between the trunk pan hole and hitch. Raise hitch into position and lightly secure with 1/2" hardware.





5. Install the u-bolts in the frame rail support as shown in Fig 1. Resecure the exhaust bracket each side, clamping the hitch mounting strap between the frame support and the hanger bracket by replacing 8mm bolts removed in step 3.







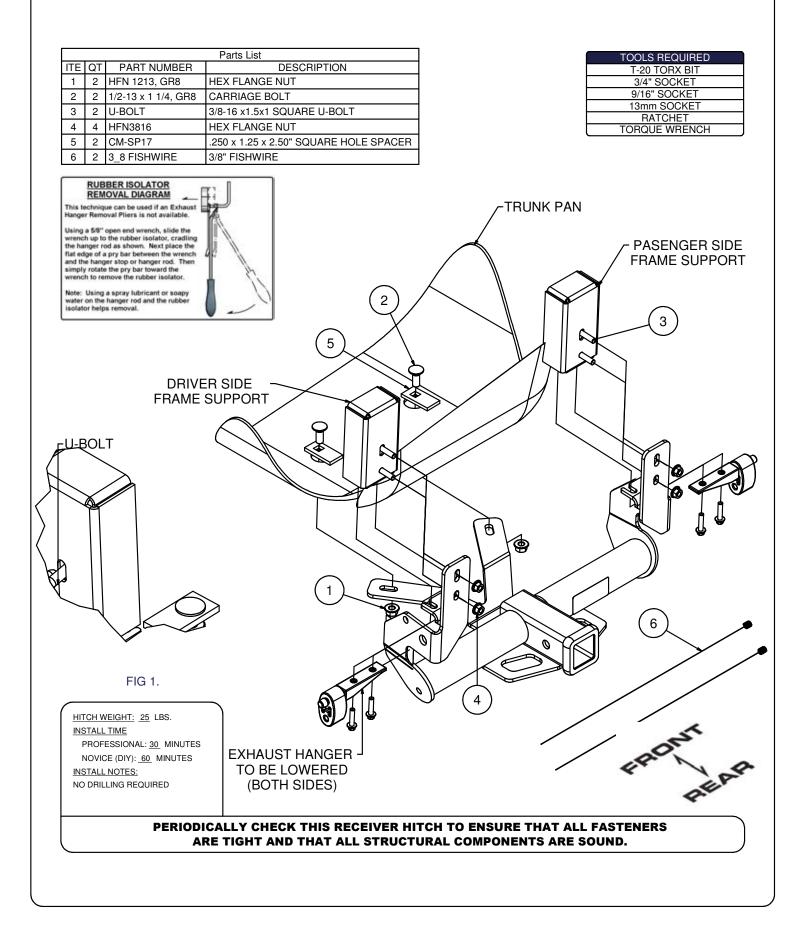
6. In sequence, torque 1/2" hardware to 110 lb-ft, 8mm bolts to 23 lb-ft, and 3/8" u-bolts to 45 lb-ft. Reinstall lower bumper fascia by following steps 1-2 in reverse. Installation complete.





## 13136

## AUDI Q5



# AUDI Q5

## **INSTALLATION STEPS**

- Remove the bumper fascia by removing (4) T-20 Torx bit screws (2) from the trunk

   from each wheel well, and disconnect (1) snap tab on each side from the bumper to
   the support strap.
- 2. Remove lower bumper fascia by lightly pulling along the snap groove, which spans the length of the bumper and disconnect (4) sensor plugs.
- 3. Lower the exhaust hanger from each side of the vehicle frame support by removing (2) 8mm bolts from each exhaust hanger bracket. Cut around the (2) trunk pan plugs and return to customer.
- 4. Insert the 1/2" carriage bolt and spacer into the trunk pan holes. Apply caulk/sealant to the area between the trunk pan hole and hitch. Raise hitch into position and lightly secure with 1/2" hardware.
- 5. Install the u-bolts in the frame rail support as shown in Fig 1. Resecure the exhaust bracket each side, clamping the hitch mounting strap between the frame support and the hanger bracket by replacing 8mm bolts removed in step 3.
- 6. In sequence, torque 1/2" hardware to 110 lb-ft, 8mm bolts to 23 lb-ft, and 3/8" u-bolts to 45 lb-ft.
- 7. Reinstall lower bumper fascia by following steps 1-2 in reverse.
- 8. Installation complete.

#### PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.