



13110 INSTALLATION INSTRUCTIONS

! Safety glasses should be worn at all times while installing this product.

MAKE: FORD, LINCOLN

MODEL/YEAR: FLEX 2009-CURRENT, FLEX ECOBOOST 2009-CURRENT, MKT 2010-CURRENT

STYLE: CROSSOVER

WARNING: NEVER EXCEED YOUR VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY

WEIGHT CARRYING:
TRAILER WEIGHT: 4000 LBS.
TONGUE WEIGHT: 400 LBS.

WEIGHT DISTRIBUTION:
TRAILER WEIGHT: 4000 LBS.
TONGUE WEIGHT: 400 LBS.

INSTALLATION TIME: 40 MIN.
THE INSTALL TIME LISTED IS FOR PROFESSIONAL INSTALLERS. IF YOU ARE HESITANT TO UNDERTAKE THIS TASK ON YOUR OWN, CONTACT AN AUTHORIZED CURT INSTALLER FOR ADDITIONAL ASSISTANCE.

INSTALLATION TIPS:

- BEFORE YOU BEGIN INSTALLATION, READ ALL INSTRUCTIONS THOROUGHLY.
- TO EASE INSTALLATION, 2 PEOPLE MAY BE REQUIRED.
- USING PROPER TOOLS WILL GREATLY IMPROVE THE QUALITY OF THE INSTALL AND REDUCE THE TIME REQUIRED.

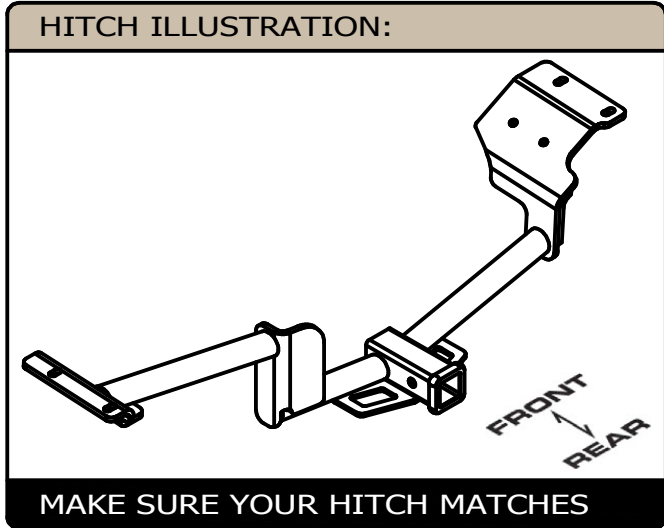


INSTALLATION REQUIRES:

RATCHET	6" SOCKET EXTENSION	18mm 19mm SOCKET
TORQUE WRENCH	SAFETY GLASSES	

LEVEL OF DIFFICULTY: MODERATE

<i>EASY</i>	<i>MODERATE</i>	<i>CHALLENGING</i>
	- LOWER EXHAUST	
	- WELDNUT CLEANING	
	- NO DRILL	
DUAL EXHAUST	The Ford Flex Ecoboost and the Lincoln MKT models have dual exhaust. Repeat instruction for passenger side.	

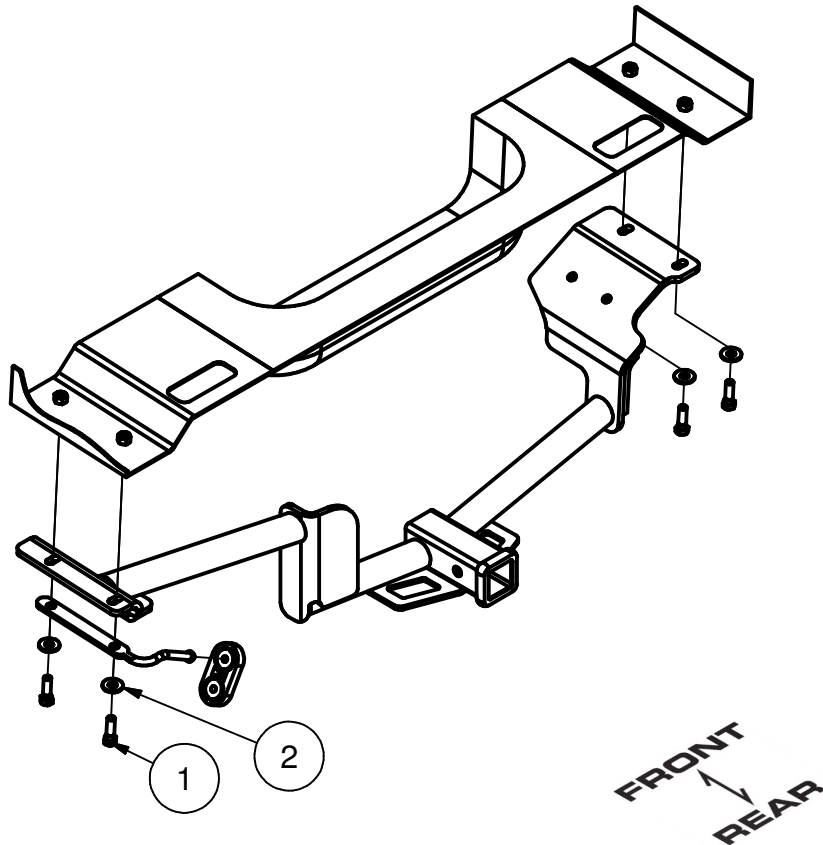


PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE ALL FASTENERS ARE TIGHT AND ALL STRUCTURAL COMPONENTS ARE SOUND

CURT Manufacturing LLC. warrants this product to be free of defects in material and/or workmanship at the time of retail purchase by the original purchaser. If the product is found to be defective, Curt Manufacturing LLC. may repair or replace the product at their option, when the product is returned, prepaid, with proof of purchase. Alteration to, misuse of, or improper installation of this product voids the warranty. Curt Manufacturing LLC.'s liability is limited to repair or replacement of products found to be defective, and specifically excludes liability for incidental or consequential loss or damage.

INSTALLATION WALKTHROUGH:

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	4	M12-1.75 x 40mm	HEX BOLT
2	4	1/2"	CONICAL TOOTHED WASHER



1. Lower exhaust by removing (3) isolators. Support exhaust as needed to prevent damage. (See rubber isolator removal diagram)

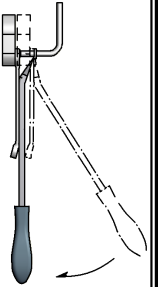


RUBBER ISOLATOR REMOVAL DIAGRAM

This technique can be used if an Exhaust Hanger Removal Pliers is not available.

Using a 5/8" open end wrench, slide the wrench up to the rubber isolator, cradling the hanger rod as shown. Next place the flat edge of a pry bar between the wrench and the hanger stop or hanger rod. Then simply rotate the pry bar toward the wrench to remove the rubber isolator.

Note: Using a spray lubricant or soapy water on the hanger rod and the rubber isolator helps removal.

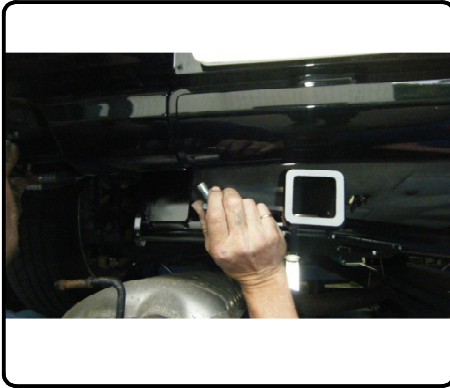


2. Remove muffler hanger bracket by removing bolts (2). Return bolts to vehicle owner.

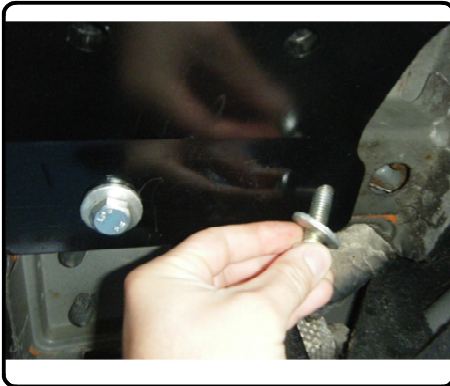


INSTALLATION WALKTHROUGH:

3. Rotate the hitch into position above exhaust and align slots with existing weld nuts.



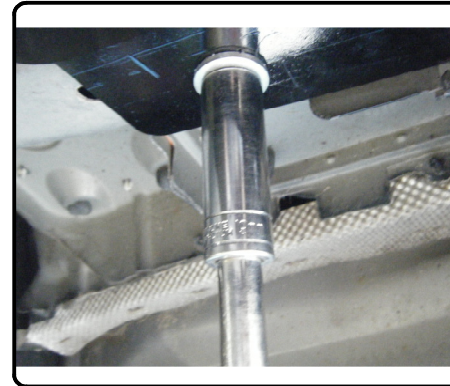
4. Secure the passenger side using the existing weld nuts, the M12 hex head bolts and the 1/2" conical toothed washers provided.



5. Sandwich the driver side with the muffler hanger bracket and secure using the M12 hex head bolts and the 1/2" conical toothed washers provided.



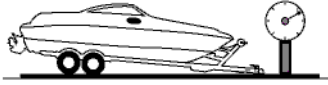
6. Torque all M12 fasteners to 60 ft. lbs. Raise exhaust back into position.



TOWING SAFETY INFORMATION

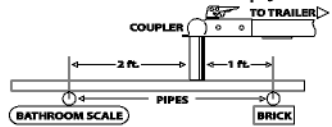
Gross Trailer Weight / GTW

The Gross Trailer Weight is the weight of the trailer & cargo. Measure this by putting the fully loaded trailer on a vehicle scale.



Tongue Weight / TW

The downward force that is exerted on the hitch ball by the coupler. The tongue weight will vary depending on where the load is positioned in relationship to the trailer axle(s). To measure the tongue weight, use either a commercial scale or a bathroom scale with the coupler at towing height. When using a bathroom scale with heavier tongue weights, use the method shown and multiply the scale reading by 3.



Weight Carrying / WC

The total weight of both the trailer and the cargo inside. Never exceed the weight capacity of your trailer hitch.

Weight Distribution / WD

Used to balance the weight of the cargo between the front and rear wheels throughout the trailer, allowing for better steering, braking, and level riding.



Sway Control

A device used to reduce the lateral movements of the trailer that are caused by the wind. This works in conjunction with a weight distribution hitch. Do not use this on a class 1 or 2 hitch, or with surge brakes.

How Much Can You Safely Tow?

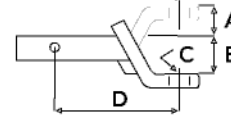
TONGUE WEIGHT (lb)	1000	2000	3000	4000	5000	6000	7000	8000	10,000	12,000
Tongue weight should be about 10 to 15 percent of the gross trailer weight.										
TRAILER TYPE	<div style="display: flex; justify-content: space-between;"> <div style="width: 20%;">CLASS 1</div> <div style="width: 20%;">CLASS 2</div> <div style="width: 20%;">CLASS 3</div> <div style="width: 20%;">CLASS 4</div> <div style="width: 20%;">CLASS 5</div> </div>									
Camper	11'	12'	13'	14'	15'	16'				
lbs.	1100	1200	1300	1400	1500	1600				
Vacation	18'	16'	18'	20'	22'	24'	26'	28'	30'	32'
lbs.	2100	2400	2700	3000	3300	3600	3900	4200	4500	4800
Vacation	18'	16'	18'	20'	22'	24'	26'	28'	30'	32'
lbs.	2800	3200	3600	4000	4400	4800	5200	5600	6000	6400
5th Wheel										

Refer to owner's manual for towing capabilities and limitations.

Ball Mount

The ball mount is placed inside the opening of the receiver hitch which is mounted to the vehicle. Make sure a hitch pin and clip is properly securing the ball mount to the receiver hitch before you begin towing.

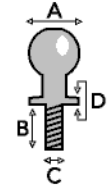
- A: Rise. B: Drop. C: Hole Size. D: Length.



Trailer Ball

The connection from the hitch to the trailer. There are many factors that determine the correct hitch ball:

- Number one is the hitch ball's gross trailer weight rating.
- The mounting platform must be at least 3/8" thick.
- The hole diameter must not be more than 1/16" larger than the threaded shank.
- Every time you tow, check the nut and lock washer to make sure they are fastened securely.
- A: Ball Dia. B: Shank Length. C: Shank Dia. D: Shank Rise.



Coupler

The component that is placed over the trailer ball to connect the vehicle to the trailer. Be sure that the coupler size matches the size of the hitch ball and that the coupler handle is securely fastened. To determine what size hitch ball you need for your application you will need to know the size of coupler that is on the trailer. Be sure your coupler is properly adjusted to the ball you are using.

NOTE: For added security the use of safety devices such as Coupler Safety Pins and Locks is strongly recommended.

Safety Chains

Safety chains are a requirement and should be crossed under the tongue of the trailer so that the tongue will not drop to the road if it becomes separated from the hitch. Always leave enough slack so you can turn. Never allow the safety chains to drag on the ground and never attach the chains to the bumper.

Trailer Classification: Safety Chain Breaking Force - Minimum

Class 1: 2,000 lbs. (8.9 kN)

Class 2: 3,500 lbs. (15.6 kN)

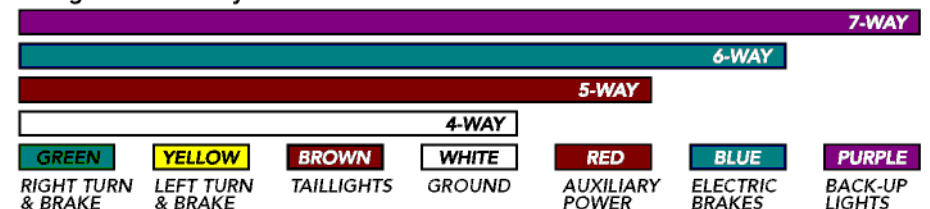
Class 3: 5,000 lbs. (22.2 kN)

The strength rating of each length of safety chain or its equivalent and its attachments shall be equal to or exceed in minimum breaking force the GVWR (Gross Vehicle Weight Rating) of the trailer.

Electrical

Trailer lights, Electric Brakes, Break-away systems - Every time you tow, be sure to check that all components are working properly.

Wiring identification by color:



CURT DISCLAIMER: WIRING COLOR SHOWN WORK IN CONJUNCTION WITH CURT MANUFACTURING PRODUCTS.

13110

FORD FLEX, FLEX ECOBOOST, LINCOLN MKT

GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 4,000 LBS. TRAILER WEIGHT & 400 LBS. TONGUE WEIGHT.
GROSS LOAD CAPACITY WHEN USED AS A WEIGHT DISTRIBUTION HITCH: 4,000 LBS. TRAILER WEIGHT & 400 LBS. TONGUE WEIGHT

DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.

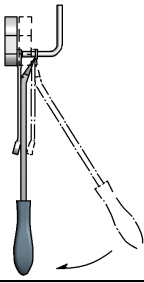
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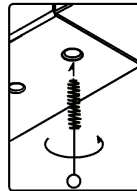
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Note: Using a spray lubricant or soapy water on the hanger rod and the rubber isolator helps removal.



WELDNUT CLEANING

To remove debris from weldnuts in frame, spray lubricant or compressed air into hole. For heavy debris, use a small wire brush. (Be careful not to damage threads).



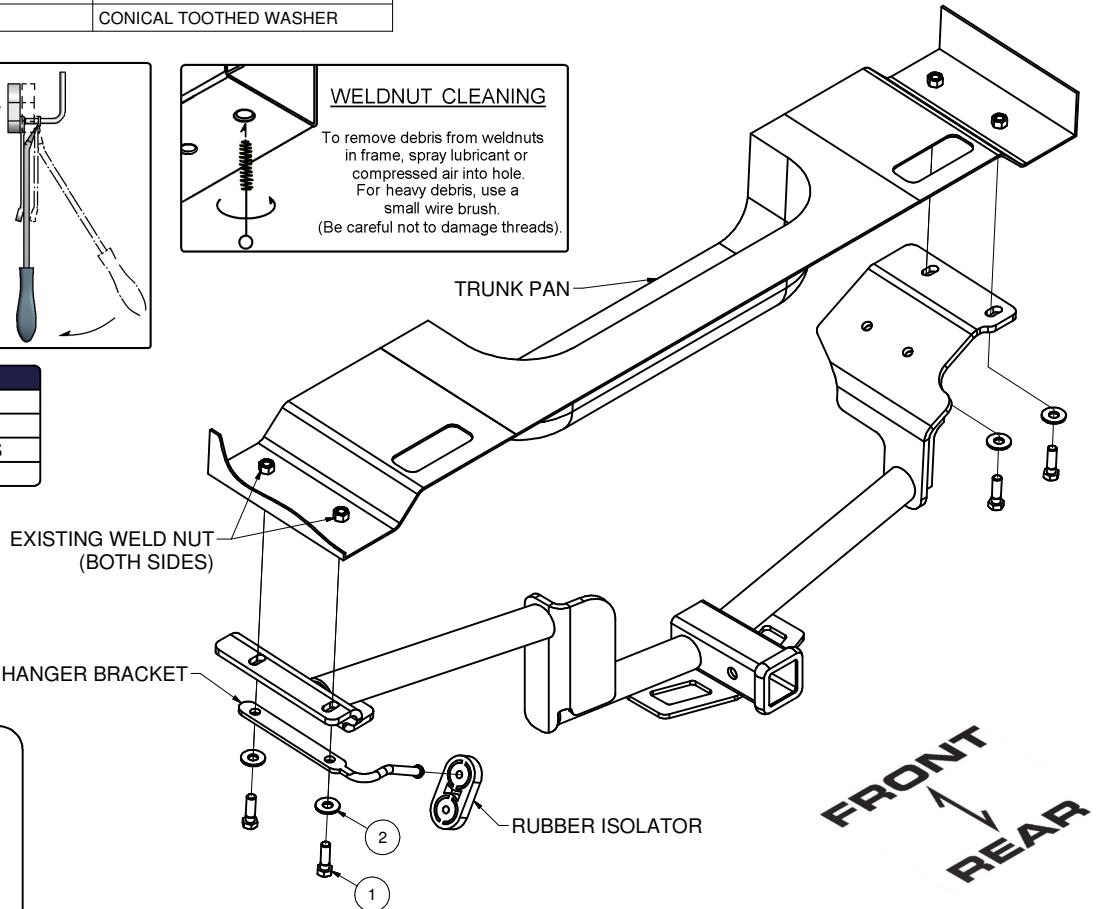
TOOLS REQUIRED

RATCHET

10" EXTENSION

18mm & 19mm SOCKETS

TORQUE WRENCH



HITCH WEIGHT: 39 LBS.

INSTALL TIME

PROFESSIONAL: 40 MINUTES

NOVICE (DIY): 85 MINUTES

INSTALL NOTES:

- LOWER EXHAUST
- NO DRILLING

INSTALLATION STEPS

NOTE: The Ford Flex Ecoboost and the Lincoln MKT models have dual exhaust. Repeat instruction for passenger side.

- 1) Lower the exhaust by removing (3) rubber isolators. (See Rubber Isolator Removal Diagram above.)
- 2) remove muffler hanger bracket by removing bolts (2). Return bolts to vehicle owner.
- 3) Rotate the hitch into position above the exhaust and align slots with existing weld nuts.
- 4) Secure the passenger side using the existing weld nuts, the M12 hex head bolts and the 1/2" conical toothed washers provided.
- 5) Sandwich the driver side with the muffler hanger bracket and secure using the M12 hex head bolts and the 1/2" conical toothed washers provided.
- 5) Torque all M12 fasteners to 60 ft. lbs.
- 6) Raise exhaust back into position.

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