05-CURRENT BUICK ALLURE 97-06 BUICK CENTURY PASSENGER

05-CURRENT BUICK LA CROSSE 98-02 OLDSMOBILE INTRIGUE

GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 3500 LBS. TRAILER WEIGHT & 350 LBS. TONGUE WEIGHT.

DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.

WARNING: ALL NON-TRAILER LOADS APPLIED TO THIS PRODUCT MUST BE SUPPORTED BY AUXILIARY STABILIZING STRAPS.

** FAILURE TO PROPERLY SUPPORT NON-TRAILER LOADS WILL VOID PRODUCT WARRANTY**

ITEM				
I I E IVI I	OTV	PART NUMBER	Parts List DESCRIPTION	RUBBER ISOLATOR REMOVAL DIAGRAM
1	1	1/2"	FISHWIRE TOOL	This technique can be used if and Exhaust
2	4	CM-SP1	.250 x 1.50 x 2.00" SQUARE HOLE SPACER	Hanger Removal Pliers is not available.
3	4	1/2-13 x 1 1/4	CARRIAGE BOLT	Using a 5/8" open end wrench, slide the
4	4	HFN 1213	HEX FLANGE NUT	wrench up to the rubber isolator, cradling the hanger rod as shown. Next place the
5	4	FW12	FW, 12, ZP	flat edge of a pry bar between the wrench
6	2	1/2"	LOCK WASHER	and the hanger stop or hanger rod. Then simply rotate the pry bar toward the
7	2	1/2-13 x 1 1/4	HEX BOLT	wrench to remove the rubber isolator.
8	2	1/2-13 x 1 1/4	HANDLE NUT	Note: Using a spray lubricant or soapy water on the hanger rod and the rubber
9	4	CM-SP35	.188 x 1.00 x 2.38" ROUND HOLE SPACER	isolator helps removal.
10	4	7/16-14	HEX FLANGE NUT	
11	4	7/10-14 7 16 - 14 x 1	HEX BOLT	PASSENGER SIDE FRAME RAIL
		FISHWIRE TECH		
USE FIS	SHWIRE	UNTING HOLE. E TO GUIDE G MOUNTING AND PREVE	MOUNTING HOLE NT LOSS OF BOLT /	DRILLED HOLE
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USE FIS HITCH I	SHWIRE DURING R INSID	E TO GUIDE G MOUNTING AND PREVE DE FRAME RAIL. MIE VEHICLES MAY FISHWIRE TH USE	INT LOSS OF BOLT / ROUGH END OF FRAME** THIS HOLE ON CENTURY & INTRIGUE	
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INSTALLATION STEPS

- 1) Detach (4) rear rubber exhaust hangers from frame and lower exhaust system.
- 2) Fishwire carriage bolts and spacers through access holes in frame rails, as shown.
- 3) Raise hitch into position and secure with flange nuts, finger tighten.
- 4) Using hitch as a template, drill (2) 1/2" holes in the side of the frame rails.
- 5) Check side to side clearance between hitch and frame. Install 1/2" washers between hitch and frame as necessary to eliminate gap. Insert 1/2" hex bolt and lock washer through side of frame rail and secure with handle nut inserted through end of frame rails.
- 6) Reinstall exhaust hangers removed in step 1. (Note: For Buick LaCrosse use 7/16" hex bolts, spacers, and flange nuts to lower exhaust system as shown.)
- 7) Torque all 1/2" fasteners to 75 lb-ft and all 7/16" fasteners to 50 lb-ft.

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

Curt Manufacturing Inc., warrants this product to be free of defects in material and/or workmanship at the time of retail purchase by the original purchaser. If the product is found to be defective, Curt Manufacturing Inc., may repair or replace the product, at their option, when the product is returned, prepaid, with proof of purchase. Alteration to, misuse of, or improper installation of this product voids the warranty. Curt Manufacturing Inc.'s liability is limited to repair or replacement of products found to be defective, and specifically excludes liability for incidental or consequential loss or damage.

CURT TRAILER HITCHES HITCH MOUNTS