12225 97.5-08 BUICK REGAL, PONTIAC GRAND PRIX

INCLUDING GT AND GTP

GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 3500 LBS. TRAILER WEIGHT & 350 LBS. TONGUE WEIGHT. ***DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.*** WARNING: ALL NON-TRAILER LOADS APPLIED TO THIS PRODUCT MUST BE SUPPORTED BY AUXILIARY STABILIZING STRAPS. ** FAILURE TO PROPERLY SUPPORT NON-TRAILER LOADS WILL VOID PRODUCT WARRANTY**

			Parts List	
ITEM	QTY	PART NUMBER	DESCRIPTION	
1	2	1/2-13	HANDLE NUT	Q
2	4	FW12	FW, 12, ZP	Ų
3	2	1/2-13 x 1 1/4	HEX BOLT	
4	2	1/2"	LOCK WASHER	Y J
5	4	CM-SP1	.250 x 1.50 x 2.00" SQUARE HOLE SPACER	
6	4	1/2-13 x 1 1/4	CARRIAGE BOLT	
7	4	HFN 1213	HEX FLANGE NUT	
INSTA PRC NO\	LL TIME DFESSIC	DNAL: <u>45</u> MINUTES Y): <u>90</u> MINUTES	RUBBER ISOLATOR REMOVAL DIAGRAM This technique can be used if and B Hanger Removal Pliers is not availa Using a 5/8° open end wrench, slid wrench up to the rubber isolator, ci the hanger rod as shown. Next play and the hanger stop or hanger rod, wrench to remove the rubber isolator Note: Using a spray lubricant or so water on the hanger rod and the rul isolator helps removal.	chaust ble. the diling e the r. r.

INSTALLATION STEPS

- 1) Detach (5) rubber exhaust hangers and lower rearward portion of exhaust system.
- 2) Insert carriage bolts and blocks in frame rails through access hole.
- Raise hitch into position and check side to side clearance with frame. Tape 1/2" washers to hitch as necessary to eliminate gap.
- 4) Raise hitch in to position and attach with carriage bolts as shown.
- 5) Using hitch as a template, drill two holes in side of frame rails.
- 6) Insert hex bolt and lock washer through side of frame rail and secure with handle nut inserted through end of frame rail.
- 7) Reinstall exhaust system.
- 8) Torque all 1/2" fasteners to 75 lb.-ft.

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

Curt Manufacturing Inc., warrants this product to be free of defects in material and/or workmanship at the time of retail purchase by the original purchaser. If the product is found to be defective, Curt Manufacturing Inc., may repair or replace the product, at their option, when the product is returned, prepaid, with proof of purchase. Alteration to, misuse of, or improper installation of this product voids the warranty. Curt Manufacturing Inc.'s liability is limited to repair or replacement of products found to be defective, and specifically excludes liability for incidental or consequential loss or damage.