

GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 2,000 LBS. TRAILER WEIGHT & 200 LBS. TONGUE WEIGHT.

\*\*\*DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.\*\*\*

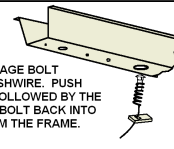
WARNING: ALL NON-TRAILER LOADS APPLIED TO THIS PRODUCT MUST BE SUPPORTED BY AUXILIARY STABILIZING STRAPS.

\*\* FAILURE TO PROPERLY SUPPORT NON-TRAILER LOADS WILL VOID PRODUCT WARRANTY\*\*

Parts List				
ITEM	QTY	PART NUMBER	DESCRIPTION	
1	4	1/2-13 x 1 1/4	CARRIAGE BOLT	
2	4	CM-SP19	.250 x 1.25 x 3.00" SQUARE HOLE SPACER	
3	4	HFN 1213	HEX FLANGE NUT	
4	2	1_2 FISHWIRE	1/2" FISHWIRE	

#### REVERSE PULL FISHWIRE TECHNIQUE

ATTACH FISHWIRE TO CARRIAGE BOLT AND SLIDE SPACER ONTO FISHWIRE. PUSH THE BOLT THRU THE HOLE FOLLOWED BY THE SPACER (AS SHOWN). PULL BOLT BACK INTO POSITION, PROTRUDING FROM THE FRAME.

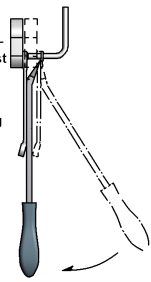


#### RUBBER ISOLATOR REMOVAL DIAGRAM

This technique can be used if and Exhaust Hanger Removal Pliers is not available.

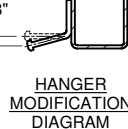
Using a 5/8" open end wrench, slide the wrench up to the rubber isolator, cradling the hanger rod as shown. Next place the flat edge of a pry bar between the wrench and the hanger stop or hanger rod. Then simply rotate the pry bar toward the wrench to remove the rubber isolator.

Note: Using a spray lubricant or soapy water on the hanger rod and the rubber isolator helps removal.



FRAME RAIL

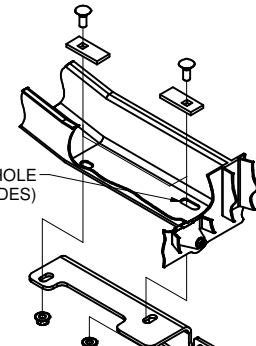
3/8"



HANGER MODIFICATION DIAGRAM

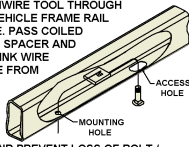
MODIFY HOLE (BOTH SIDES)

FRONT  
REAR

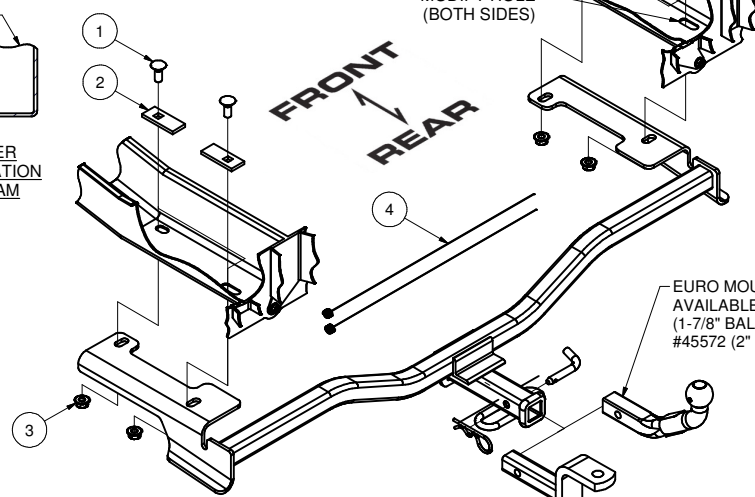


#### FISHWIRE TECHNIQUE

INSERT COILED END OF FISHWIRE TOOL THROUGH HITCH MOUNTING HOLE IN VEHICLE FRAME RAIL AND OUT THE ACCESS HOLE. PASS COILED END OF FISHWIRE THROUGH SPACER AND THREAD BOLT INTO COIL. KINK WIRE TO KEEP SPACER SEPARATE FROM BOLT AS SHOWN. PULL FISHWIRE, SPACER, AND BOLT THROUGH FRAME AND OUT MOUNTING HOLE. USE FISHWIRE TO GUIDE HITCH DURING MOUNTING AND PREVENT LOSS OF BOLT / SPACER INSIDE FRAME RAIL.

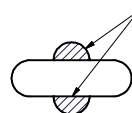


\*\*NOTE: SOME VEHICLES MAY FISHWIRE THROUGH END OF FRAME\*\*



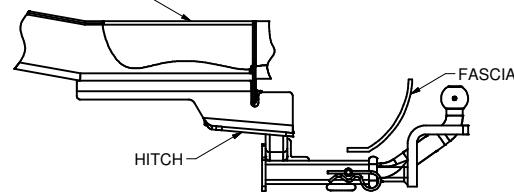
EURO MOUNT OPTION AVAILABLE #45571 (1-7/8" BALL) AND #45572 (2" BALL)

REMOVE MATERIAL



HOLE MODIFICATION DIAGRAM

FRAME RAIL DESIGNED FOR USE WITH BALLMOUNT #55001 / 45501



INSTALLED HITCH POSITION

HITCH WEIGHT: 32 LBS.

INSTALL TIME:

PROFESSIONAL: 30 MINUTES

NOVICE (DIY): 60 MINUTES

INSTALL NOTES:

- LOWER EXHAUST
- ENLARGE HOLES
- FISHWIRE HARDWARE
- MODIFY EXHAUST HANGERS

#### TOOLS REQUIRED

3/4" SOCKET

RATCHET

TORQUE WRENCH

DIE GRINDER

## INSTALLATION STEPS

1. Lower the exhaust by removing the (3) rearmost exhaust hangers from the rubber isolators. Support the exhaust to prevent damage. Next, remove the rearmost rubber isolators from the frame mounted hangers and bend each exhaust hanger down 3/8" using a box end wrench for leverage. (See Rubber Isolator Removal and Hanger Modification Diagrams.)
2. Enlarge the access holes near the rear panel to allow the insertion of carriage bolts into the frame rails. (See Hole Modification Diagram.)
3. Fishwire a CM-SP19 spacer and 1/2"-13 carriage bolt through the enlarged access hole and out the forward most hole in each frame rail as shown. (See Fishwire Technique.)
4. Reverse fishwire CM-SP19 spacers and 1/2"-13 carriage bolts into the enlarged access hole in each frame rail as shown. (See Reverse Pull Fishwire Technique.)
5. Raise the hitch into position and loosely secure it to the frame rails with 1/2" flange nuts, taking care not to push the hardware into the frame rails.
6. Torque all 1/2" hardware to 75 ft-lbs.
7. Raise the exhaust and re-install the rubber isolators removed in Step 1.

**PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.**

Curt Manufacturing Inc., warrants this product to be free of defects in material and/or workmanship at the time of retail purchase by the original purchaser. If the product is found to be defective, Curt Manufacturing Inc., may repair or replace the product, at their option, when the product is returned, prepaid, with proof of purchase. Alteration to, misuse of, or improper installation of this product voids the warranty. Curt Manufacturing Inc.'s liability is limited to repair or replacement of products found to be defective, and specifically excludes liability for incidental or consequential loss or damage.