11380 / 247380 CHEVROLET CORVETTE **EXCLUDES Z51 CHASSIS PACKAGE** GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 2,000 LBS. TRAILER WEIGHT & 200 LBS. TONGUE WEIGHT. ***DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.** Parts List DESCRIPTION PART NUMBER ITEM OTY 1 1 1/2" **FISHWIRE TOOL** 2 4 1/2-13 x 1 3/4 CARRIAGE BOLT HFN 1213 HEX FLANGE NUT 3 4 4 4 CM-SP4 .250 x 1.50 x 3.00" SQUARE HOLE SPACER MUFFLERS HITCH SHOWN WHEN CORRECTLY INSTALLED BUMPER BEAM DRILL 1 1/2" ACCESS HOLE IN BUMPER BEAM **CAUTION** 1 HITCH, BALL MOUNT, HITCH PIN AND HITCH PIN CLIP MAY BECOME HOT DURING VEHICLE OPERATION. USE CAUTION WHEN INSTALLING OR REMOVING ANY BALL MOUNTS OR ACCESSORIES. HITCH WEIGHT: 31 LBS. INSTALL TIME: 60 MINUTES INSTALL NOTES: DESIGNED FOR USE WITH BALL MOUNT # D-55001 / 45501 - DRILLING REQUIRED - LOWER EXHAUST

INSTALLATION STEPS

- 1. Enlarge existing slots in the frame to allow spacers to pass through.
- 2. Fishwire 1/2" carriage bolts and spacers through enlarged slots by pushing the bolt and spacer through the slot then pulling them back into position.
- 3. Drill a 1 1/2" access hole in the center of the bumper beam between the mufflers as shown.
- 4. Remove (4) bolts holding mufflers in place, let mufflers hang loose. (Re-install when finished with hitch)
- 5. Raise hitch into positon by twisting sideways between exhaust tips and rotating to pass between mufflers. Secure with flange nuts, finger tighten.
- 6. Using the hitch as a template, drill (2) 17/32" holes in bumper beam.
- 7. Fishwire remaining fasteners through access hole and out 17/32" drilled holes.
- 8. Install remaining flange nuts, Torque all 1/2" fasteners to 75 lb-ft.

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

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