

# 31071 INSTALLATION INSTRUCTIONS



Safety glasses should be worn at all times while installing this product.

YEARS: 2015-CURRENT

MAKE: CHEVROLET / GMC

MODEL: 2500 / 3500

**STYLE: PICKUP** 

WARNING: NEVER EXCEED YOUR VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY

**WEIGHT CARRYING:** 

TRAILER WEIGHT: 5,000 LBS. **TONGUE WEIGHT:** 500 LBS.

GROSS LOAD CAPACITY WHEN USED AS A STRAIGHT LINE PULL: 9,000 LBS MAX.

**VEHICLE PHOTO:** 

#### PRO INSTALL TIME: 25 MIN. **NOVICE INSTALL TIME:** 50 MIN.

IF YOU ARE HESITANT TO UNDERTAKE THIS TASK ON YOUR OWN, CONTACT AN AUTHORIZED CURT INSTALLER FOR ADDITIONAL ASSISTANCE.

#### **INSTALLATION TIPS:**

- 1. BEFORE YOU BEGIN INSTALLATION, READ ALL INSTRUCTIONS THOROUGHLY.
- 2. TO EASE INSTALLATION, 2 PEOPLE MAY BE REQUIRED.
- 3. USING PROPER TOOLS WILL GREATLY IMPROVE THE QUALITY OF THE INSTALL AND REDUCE THE TIME REQUIRED.

# LEVEL OF DIFFICULTY:

# EASY **MODERATE** CHALLENGING **REQUIRES FISHWIRING (2)** CARRIAGE BOLTS AND (2) **SPACERS**



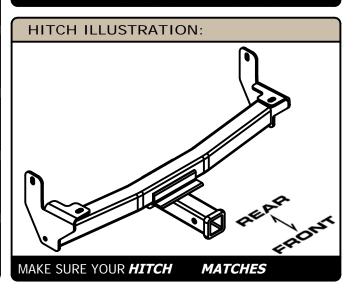
NO DRILLING REQUIRED

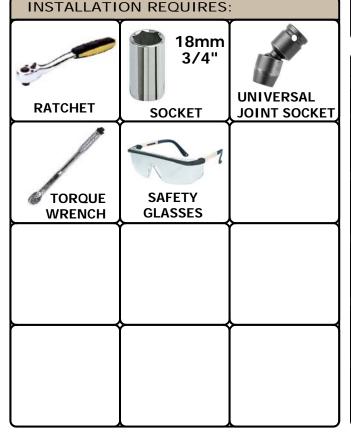
**EASY** 



REMOVING (2) TOW LOOP **BOLTS AND LOOSEN (2)** TOW LOOP BOLTS

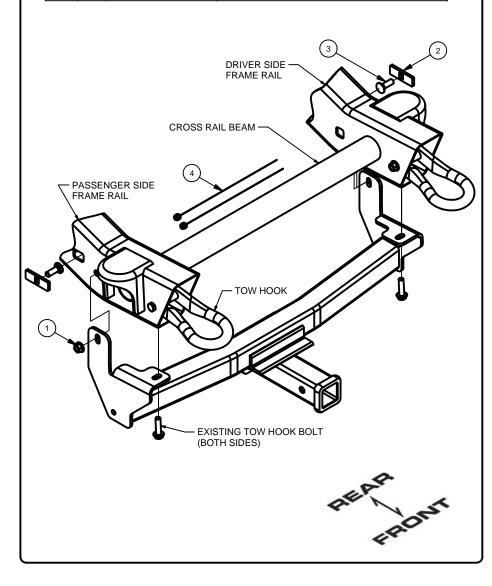
REPRESENTATIVE PHOTO





# **INSTALLATION WALKTHROUGH:**

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	2	HFN 1213, GR8	HEX FLANGE NUT
2	2	CM-SP6	.250 x 1.00 x 3.00" SQUARE HOLE SPACER
3	2	1/2-13 x 1 1/2, GR8	CARRIAGE BOLT
4	2	1_2 FISHWIRE	1/2" FISHWIRE



1. Using an 18mm socket, remove the (1) bolt from the bottom of the truck frame attaching the tow hook to the vehicle. Loosening the remaining tow-hook mounting bolt may be required. Repeat for other side and retain for hitch installation.





2. Fishwire the 1/2" carriage bolts and spacers into position through either the side of the frame, the end of frame, or the opening in the bottom of the frame. Do not pull bolts out through the frame so as to allow the hitch to move into position.





# **INSTALLATION WALKTHROUGH:**

3. Thread the ends of the fishwires into the vertical side plate slots of the hitch. Raise hitch into position by sliding the tabs over the outside of the frame and rotating the bent flanges up into the bumper cavity.





4. Pull the fishwires so the bolts hold the hitch, remove the fishwires, and loosely install the 1/2" hex flange nuts. Reinstall the tow hook bolts removed in step 1, capturing the hitch as well.





5. Torque all 1/2" fasteners to 110 lb-ft and all 12mm fasteners to 92 lb-ft.





**Installation Complete** 

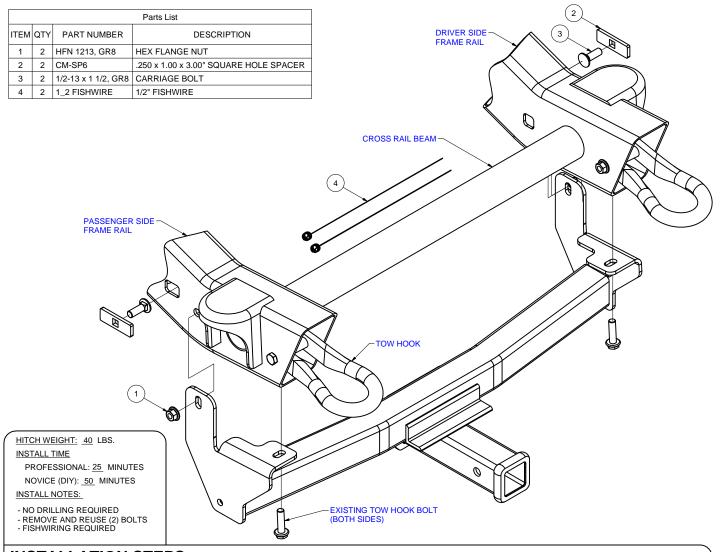




# CHEVROLET / GMC 2500 / 3500

GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 5,000 LBS. TRAILER WEIGHT & 500 LBS. TONGUE WEIGHT. GROSS LOAD CAPACITY WHEN USED AS A STRAIGHT LINE PULL: 9,000 LBS. MAX. LINE PULL.

\*\*\* DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY. \*\*\*



# **INSTALLATION STEPS**

- 1. Using an 18mm socket, remove the (1) bolt from the bottom of the truck frame attaching the tow hook to the vehicle. Loosening the remaining tow-hook mounting bolt may be required. Repeat for other side and retain for hitch installation.
- 2. Fishwire the 1/2" carriage bolts and spacers into position through either the side of the frame, the end of frame, or the opening in the bottom of the frame. Do not pull bolts out through the frame so as to allow the hitch to move into position.
- 3. Thread the ends of the fishwires into the vertical side plate slots of the hitch. Raise hitch into position by sliding the tabs over the outside of the frame and rotating the bent flanges up into the bumper cavity.
- 4. Pull the fishwires so the bolts hold the hitch, remove the fishwires, and loosely install the 1/2" hex flange nuts. Reinstall the tow hook bolts removed in step 1, capturing the hitch as well.
- 5. Torque all 1/2" fasteners to 110 lb-ft and all 12mm fasteners to 92 lb-ft.

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

# 31071

# CHEVROLET / GMC 2500 / 3500

# \*\*\*DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY \*\*\*.

#### FRONT MOUNTED ACCESSORIES

1) Do not exceed front axle Gross Weight Rating (GAWR). Consult owners manual or specification plate located on driver's door frame. Measure gross front axle weight by placing front wheels of loaded vehicle on a scale.

**WARNING:** Exceeding GAWR may overload the front axle and/or suspension. This could result in **accident**, **property damage and personal injury**.

- 2) Reposition front mounted license plate if obstructed.
- 3) Do not obstruct vehicle lights.
- 4) Allow free air flow into grille opening.
- 5) Rear wheel traction may be reduced. This could effect handling. Reduce speed and drive with caution.
- 6) Accessories extend front of vehicle. This may reduce approach angle. Use caution when parking and maneuvering.
- 7) Do not obstruct driver view.

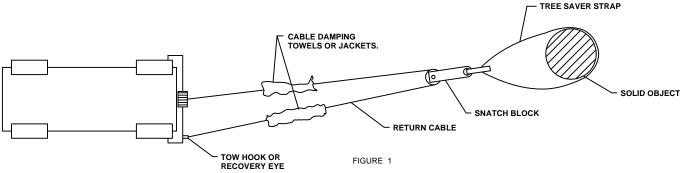
#### **VEHICLE RECOVERY AND WINCHING TIPS**

1) Use OEM tow hooks, recovery eyes or a clevis mount for attachment of a tow strap or winch cable.

**WARNING: NEVER** use a ball and/or ball mount as an anchor point for tow strap or winch cable. Severe personal injury or death could result.

- 2) Observe winch manufacturer's recommendations, cautions and warnings.
- 3) Attach return cable to tow hook or recovery eye when using a snatch block (See figure 1).

**CAUTION:** Do not attach return cable to winch mount. This may overload winch mount and/or front mounted receiver.



#### **RATING**

For Maximum line pull rating, winch cable must not exceed:

- 15 degree angle up or down from horizontal (See Figure 2).
- 45 degree angle left or right from straight ahead (See Figure 3).

CAUTION: Exceeding the maximum line pull rating may over load winch, winch mount, and/or front mounted receiver.

