



11420 INSTALLATION INSTRUCTIONS



Safety glasses should be worn at all times while installing this product.

YEARS: 2016-PRESENT

MAKE: SCION

MODEL: IM

STYLE: HATCHBACK







WEIGHT CARRYING:
TRAILER WEIGHT: 2,000 LBS.
TONGUE WEIGHT: 200 LBS.

PRO INSTALL TIME: 45 MIN.

NOVICE INSTALL TIME: 90 MIN.

IF YOU ARE HESITANT TO UNDERTAKE THIS TASK ON YOUR OWN, CONTACT AN AUTHORIZED CURT INSTALLER FOR ADDITIONAL ASSISTANCE.




INSTALLATION REQUIRES:

 12mm 17mm 19mm	 6"	 RATCHET
SOCKET	SOCKET EXTENSION	
 TORQUE WRENCH	 SCREW DRIVER	 SAFETY GLASSES

INSTALLATION TIPS:

1. BEFORE YOU BEGIN INSTALLATION, READ ALL INSTRUCTIONS THOROUGHLY.
2. TO EASE INSTALLATION, 2 PEOPLE MAY BE REQUIRED.
3. USING PROPER TOOLS WILL GREATLY IMPROVE THE QUALITY OF THE INSTALL AND REDUCE THE TIME REQUIRED.

LEVEL OF DIFFICULTY: MODERATE

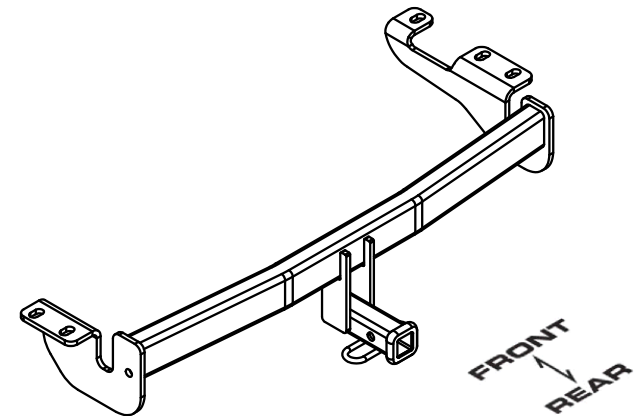
EASY	MODERATE	CHALLENGING
	NO DRILLING	
	REMOVE TOW HOOK	
	UNDERBODY PANEL TRIMMING	

VEHICLE PHOTO:



REPRESENTATIVE PHOTO

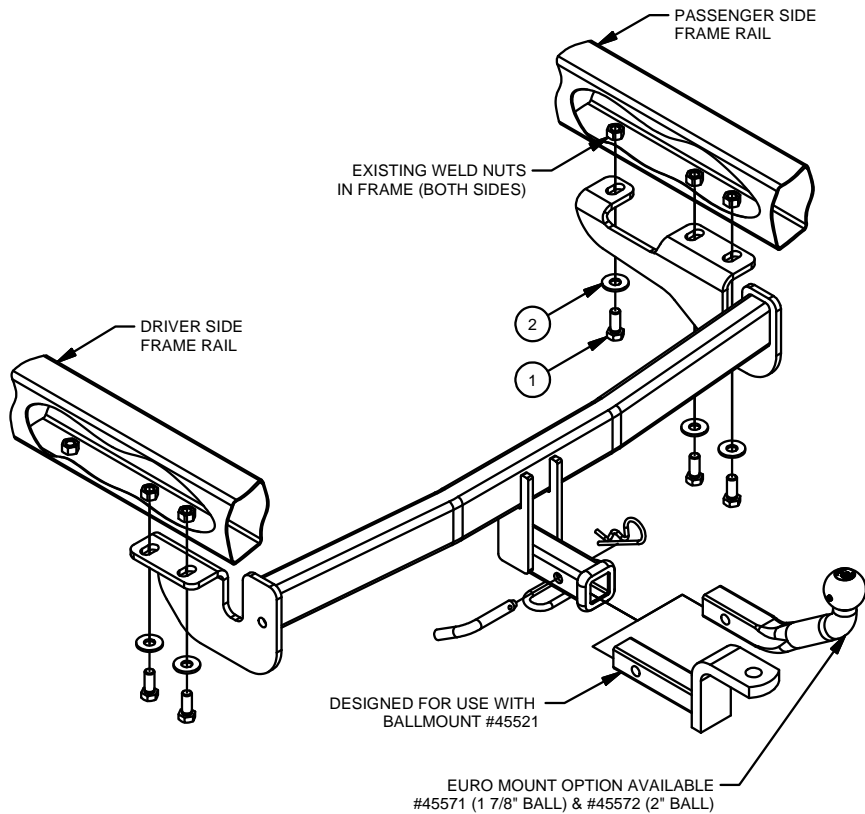
HITCH ILLUSTRATION:



MAKE SURE YOUR HITCH MATCHES

INSTALLATION WALKTHROUGH:

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	5	M12-1.25 x 30mm	HEX BOLT
2	5	1/2"	CONICAL TOOTHED WASHER

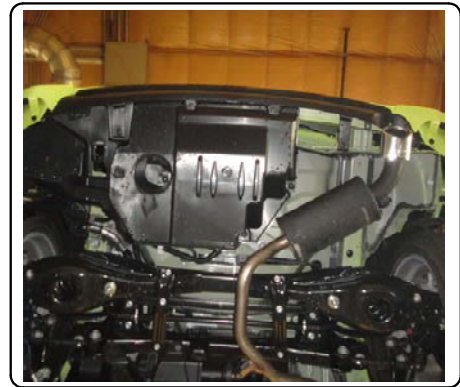


WELDNUT CLEANING

To remove debris from weldnuts in frame, spray lubricant or compressed air into hole. For heavy debris, use a small wire brush. (Be careful not to damage threads).

FRONT
↓
REAR

1. Lower the exhaust and remove underbody panel using a 12mm socket to remove the (3) plastic nuts and the straight screw driver to remove (5) push fasteners from the panel and (1) from the bumper cover near the exhaust.



2. Remove the factory tow hook and hardware from vehicle and return to owner.



INSTALLATION WALKTHROUGH:

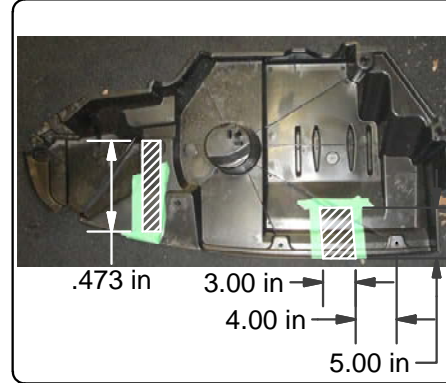
3. Raise hitch into position and loosely install hex bolts and conical tooth washers.



4. Torque all 12mm fasteners to 86 ft-lbs.



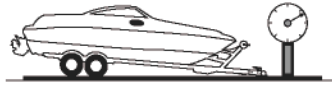
5. Trim underbody panel using trim diagram below for reference and reinstall panel and exhaust following Step 1 in reverse order.



TOWING SAFETY INFORMATION

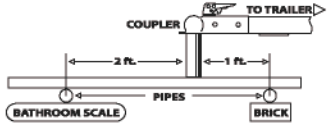
Gross Trailer Weight / GTW

The Gross Trailer Weight is the weight of the trailer & cargo. Measure this by putting the fully loaded trailer on a vehicle scale.



Tongue Weight / TW

The downward force that is exerted on the hitch ball by the coupler. The tongue weight will vary depending on where the load is positioned in relationship to the trailer axle(s). To measure the tongue weight, use either a commercial scale or a bathroom scale with the coupler at towing height. When using a bathroom scale with heavier tongue weights, use the method shown and multiply the scale reading by 3.



Weight Carrying / WC

The total weight of both the trailer and the cargo inside. Never exceed the weight capacity of your trailer hitch.

Weight Distribution / WD

Used to balance the weight of the cargo between the front and rear wheels throughout the trailer, allowing for better steering, braking, and level riding.



Sway Control

A device used to reduce the lateral movements of the trailer that are caused by the wind. This works in conjunction with a weight distribution hitch. Do not use this on a class 1 or 2 hitch, or with surge brakes.

How Much Can You Safely Tow?

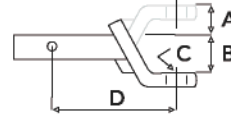
TONGUE WEIGHT lbs	1000	2000	3000	4000	5000	6000	7000	8000	10,000	12,000
Tongue weight should be about 10 to 15 percent of the gross trailer weight.										
CLASS 1										
CLASS 2										
CLASS 3										
CLASS 4										
CLASS 5										
Camper	11'	12'	13'	14'	15'	16'				
lbs	1100	1200	1300	1400	1500	1600				
Vacation	14'	16'	18'	20'	22'	24'	26'	28'	30'	32'
lbs	2100	2400	2700	3000	3300	3600	3900	4200	4500	4800
Vacation	14'	16'	18'	20'	22'	24'	26'	28'	30'	32'
lbs	2800	3200	3600	4000	4400	4800	5200	5600	6000	6400
5th Wheel										

Refer to owner's manual for towing capabilities and limitations.

Ball Mount

The ball mount is placed inside the opening of the receiver hitch which is mounted to the vehicle. Make sure a hitch pin and clip is properly securing the ball mount to the receiver hitch before you begin towing.

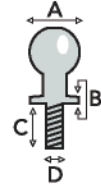
- A: Rise. B: Drop. C: Hole Size. D: Length.



Trailer Ball

The connection from the hitch to the trailer. There are many factors that determine the correct hitch ball:

- Number one is the hitch ball's gross trailer weight rating.
- The mounting platform must be at least 3/8" thick.
- The hole diameter must not be more than 1/16" larger than the threaded shank.
- Every time you tow, check the nut and lock washer to make sure they are fastened securely.
- A: Ball Dia. B: Shank Dia. C: Shank Length. D: Shank Rise.



Coupler

The component that is placed over the trailer ball to connect the vehicle to the trailer. Be sure that the coupler size matches the size of the hitch ball and that the coupler handle is securely fastened. To determine what size hitch ball you need for your application you will need to know the size of coupler that is on the trailer. Be sure your coupler is properly adjusted to the ball you are using.

NOTE: For added security the use of safety devices such as Coupler Safety Pins and Locks is strongly recommended.

Safety Chains

Safety chains are a requirement and should be crossed under the tongue of the trailer so that the tongue will not drop to the road if it becomes separated from the hitch. Always leave enough slack so you can turn. Never allow the safety chains to drag on the ground and never attach the chains to the bumper.

Trailer Classification: Safety Chain Breaking Force - Minimum

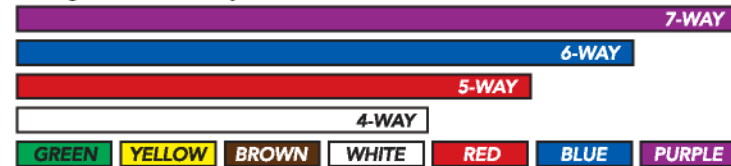
- Class 1: 2,000 lbs. (8.9 kN)
- Class 2: 3,500 lbs. (15.6 kN)
- Class 3: 5,000 lbs. (22.2 kN)

The strength rating of each length of safety chain or its equivalent and its attachments shall be equal to or exceed in minimum breaking force the GVWR (Gross Vehicle Weight Rating) of the trailer.

Electrical

Trailer lights, Electric Brakes, Break-away systems - Every time you tow, be sure to check that all components are working properly.

Wiring identification by color:



11420

SCION IM

GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 2,000 LBS. TRAILER WEIGHT & 200 LBS. TONGUE WEIGHT.
 WARNING: ALL NON-TRAILER LOADS APPLIED TO THIS PRODUCT MUST BE SUPPORTED BY 18050 STABILIZING STRAPS.



WARNING: ** FAILURE TO PROPERLY SUPPORT NON-TRAILER LOADS WILL VOID PRODUCT WARRANTY **

WARNING: *** DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY ***

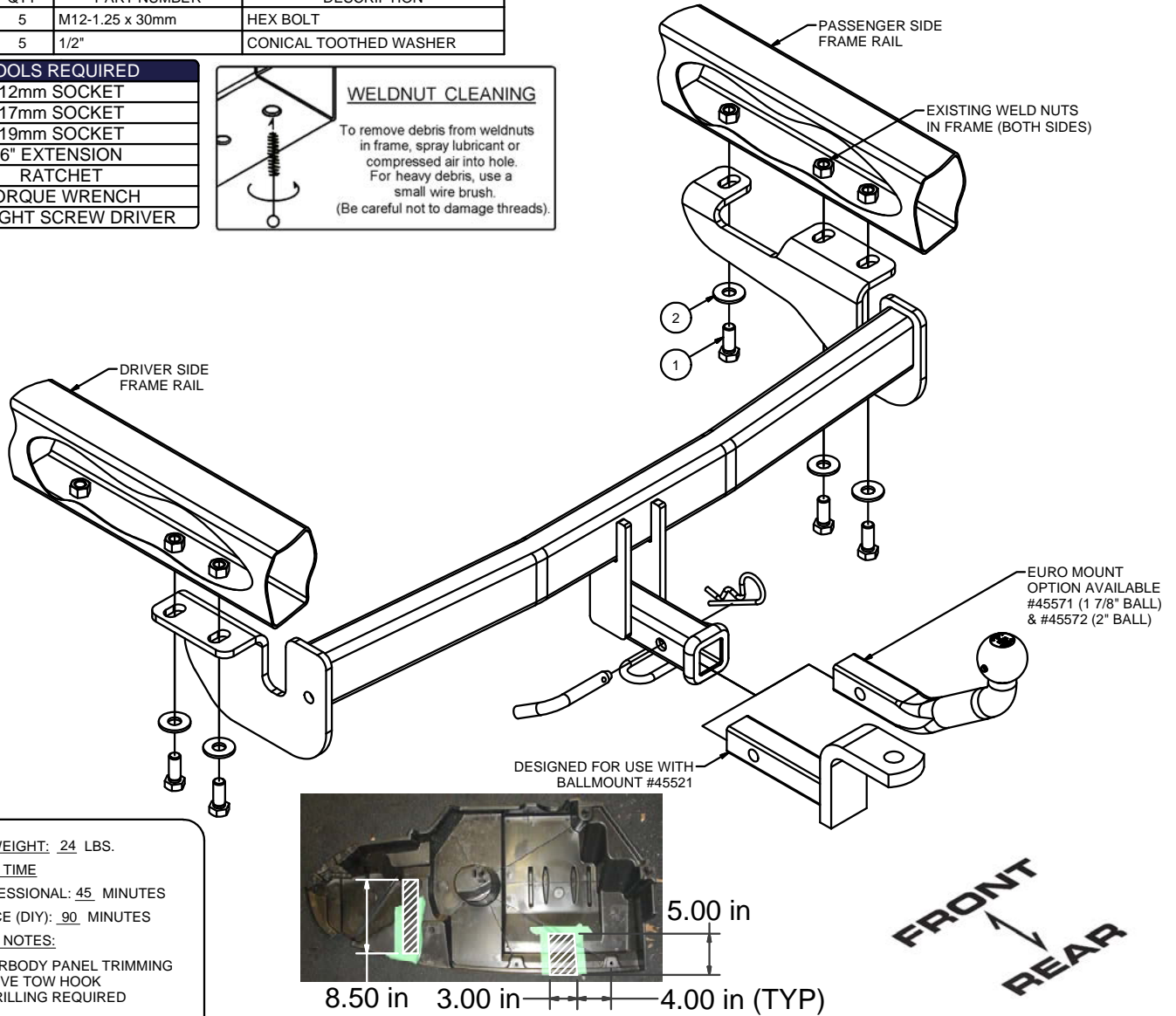


Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
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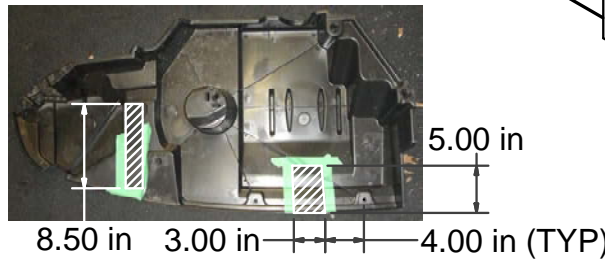
TOOLS REQUIRED
12mm SOCKET
17mm SOCKET
19mm SOCKET
6" EXTENSION
RATCHET
TORQUE WRENCH
STRAIGHT SCREW DRIVER

WELDNUT CLEANING

To remove debris from weldnuts in frame, spray lubricant or compressed air into hole. For heavy debris, use a small wire brush. (Be careful not to damage threads).



HITCH WEIGHT: 24 LBS.
 INSTALL TIME
 PROFESSIONAL: 45 MINUTES
 NOVICE (DIY): 90 MINUTES
 INSTALL NOTES:
 -UNDERBODY PANEL TRIMMING
 -REMOVE TOW HOOK
 -NO DRILLING REQUIRED



FRONT
 REAR

INSTALLATION STEPS

1. Lower the exhaust.
2. Remove underbody panel using a 12mm socket to remove the (3) plastic nuts and the straight screw driver to remove (5) push fasteners from the panel and (1) from the bumper cover near the exhaust.
3. Remove the factory tow hook and hardware from vehicle and return to owner.
4. Raise hitch into position and loosely install hex bolts and conical tooth washers.
5. Torque all 12mm fasteners to 86 ft-lbs.
6. Trim underbody panel using trim diagram above for reference and reinstall panel and exhaust following Steps 1-2 in reverse order.

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.