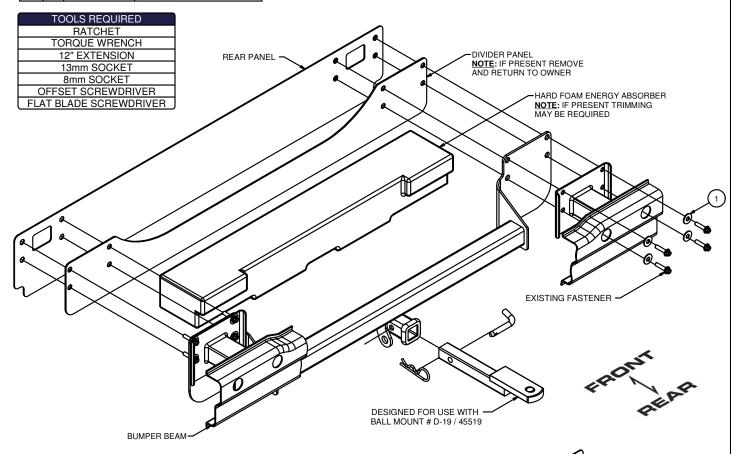
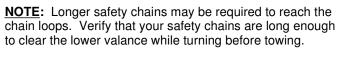
2007-PRESENT MINI COOPER HARD TOP WITH SINGLE EXHAUST 2009 MINI COOPER CONVERTIBLE WITH SINGLE EXHAUST

EXCLUDES CLUBMAN, "S", AND JOHN COOPER EDITIONS

GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 2,000 LBS. TRAILER WEIGHT & 200 LBS. TONGUE WEIGHT. ***DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.***







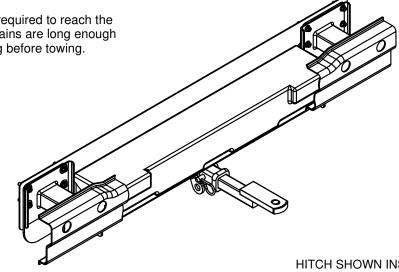
HITCH WEIGHT: 28 LBS.

INSTALL TIME:

PROFESSIONAL 60 MINUTES NOVICE (DIY) 120 MINUTES

INSTALL NOTES:

- REMOVE BUMPER COVER
- HEAT SHIELD MODIFICATION REQUIRED



HITCH SHOWN INSTALLED



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INSTALLATION STEPS:

Removing the Bumper Cover:

1. Remove (11) fasteners that secure the bumper cover.



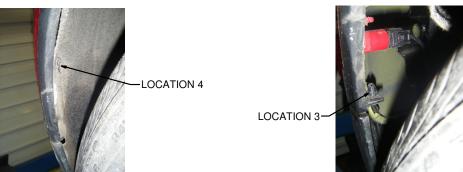
NOTE: Fastener locations as viewed from inside of the bumper cover.

 Using a phillips screwdriver remove (4) fasteners securing the mudflap, two each side. Using a flat blade screwdriver remove the (4) clips from the mudflap, two each side. <u>NOTE</u>: If needed you may remove rear wheels to access fasteners.





3. Inside wheel well remove (2) hex head fastener from location 4, one each side. Pull back the wheel well liner to access the (2) push fasteners that hold the rear wheel arch to the rear bumper cover from location 3, one each side. Remove fasteners by pushing the inner piece down to expose the head. Use a screw driver to pry out of position.



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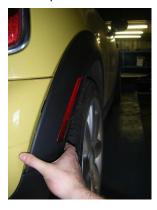
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GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 2,000 LBS. TRAILER WEIGHT & 200 LBS. TONGUE WEIGHT.

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INSTALLATION STEPS:

4. Pull fender flair away from bumper cover to access the (2) hidden fastener. Release side marker bulb from fender flair. Using an offset phillips screwdriver or wrench with a phillips drive bit remove fastener from location 5. Repeat for the otherside





5. Using a 10mm socket remove (1) fastener from under bumper cover from location 1. Remove the final (2) fasteners from location 6, these are visible when you open the rear hatch.





6. If your vehicle is equipped with a rear light or rear sensors, disconnect the wiring harness from the back of the bumper cover and remove the light from the back side by depressing tabs on both sides of the light. Pull back and up on the center of the cover to release it from the mounting tab. Place bumper cover in a safe place to prevent damage.





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INSTALLATION STEPS:

7. Using a flat blade screwdriver remove the wiring harness from the bumper beam or divider panel.





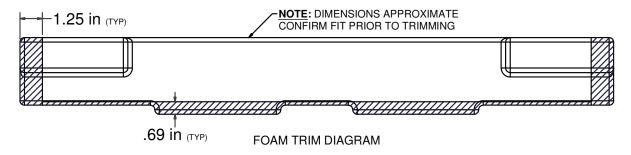
8. Remove the (8) M8 bolts and lower bumper beam assembly from vehicle. If present, remove divider panel from bumper beam and return to owner.





9. If present, remove hard foam energy absorber and trim to allow proper fit. (See trim diagram)

Note: Some models may have soft foam and not require trimming.



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INSTALLATION STEPS:

10. After trimming foam block insert into the bumper beam and confirm fit. Raise the hitch into position by aligning holes with weldnuts. **Note:** Heat shield may need to be formed around hitch. Spare tire may need to be loosened and plastic tire cradle adjusted to accommodate tow loops.





11. Sandwich the hitch between the bumper beam and the rear of the car. Secure hitch using (8) existing M8 bolts removed in Step 6 and 3/8" conical toothed washers. Torque all M8 hardware to 23 ft-lbs.





12. Your car is ready for re-assembly. Reconnect the wiring harness to the bumper beam by reinstalling the push fasteners removed in Step 7. **Note:** Keep wiring harness clear of the exhaust, heat shield, and hitch receiver.





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INSTALLATION STEPS:

13. Align bumper cover and pull back on the fender flairs. Re-attach side marker bulbs to fender flairs. Reconnect rear sensors. Reinstall all (11) fasteners removed previously and snap fender flairs back into place.





14. Hitch is now fully installed. Remove rear light or center trim when hitch is in use. The first photo shows the hitch with safety chains attached. The second photo shows hitch with ballmount.





PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

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Learn more about trailer hitches and towing we have.