## 14061

## CHEVROLET / GMC 2500 / 3500 (LONG BOX)

GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 10.000 LBS. TRAILER WEIGHT & 1.000 LBS. TONGUE WEIGHT. GROSS LOAD CAPACITY WHEN USED AS A WEIGHT DISTRIBUTION HITCH: 12,000 LBS. TRAILER WEIGHT & 1,200 LBS. TONGUE WEIGHT \*\*\*DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.\*\*\* Parts List PART NUMBER DESCRIPTION ITEMIQTY 1 4 9/16" CONICAL WASHER CONICAL TOOTHED WASHER PASSENGER SIDE HEX BOLT 2 4 M14 - 2 x 45 HEX FRAME RAIL 4 1/2-13 x 1 3/4 CARRIAGE BOLT 3 4 HFN 1213 HEX FLANGE NUT 4 .250 x 1.50 x 2.00" SQUARE HOLE SPACER 5 4 CM-SP1 FRAME CROSS TOOLS REQUIRED MEMBER RATCHET TORQUE WRENCH 10" EXTENSION 21mm SOCKET 3/4" SOCKET DRIVER SIDE FRAME RAIL GD CITP EXISTING WELD NUTS LEAF SPRING 5 BUMPER BEAM MOUNTING BRACKET a WELDNUT CLEANING remove debris from weldnuts in frame, spray lubricant or compressed air into hole. For heavy debris, use a small wire brush. (Be careful not to damage threads) HITCH WEIGHT: 62 LBS INSTALL TIME PROFESSIONAL: 20 MINUTES NOVICE (DIY): 40 MINUTES **INSTALL NOTES:** LOWER SPARE TIRE FOR EASE OF INSTALLATION - NO DRILLING REQUIRED **INSTALLATION STEPS** 

- 1. Remove existing 14mm fasteners from end of each frame rail if present and return to customer. Lower spare tire from vehicle to ease installation.
- 2. Raise hitch into position, locating slots in hitch over weldnuts in vehicle frame.
- 3. Install 14mm bolts and conical toothed washers through hitch into weldnuts in vehicle frame and bumper. Install 1/2" carriage bolts, spacers, and nuts as shown above.
- 4. Torque all 14mm fasteners to 126 ft-lbs, and all 1/2" fasteners to 110 ft-lbs.
- 5. Raise spare back into position on vehicle.

PERIODICALLY CHECK THIS <u>RECEIVER HITCH</u> TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.