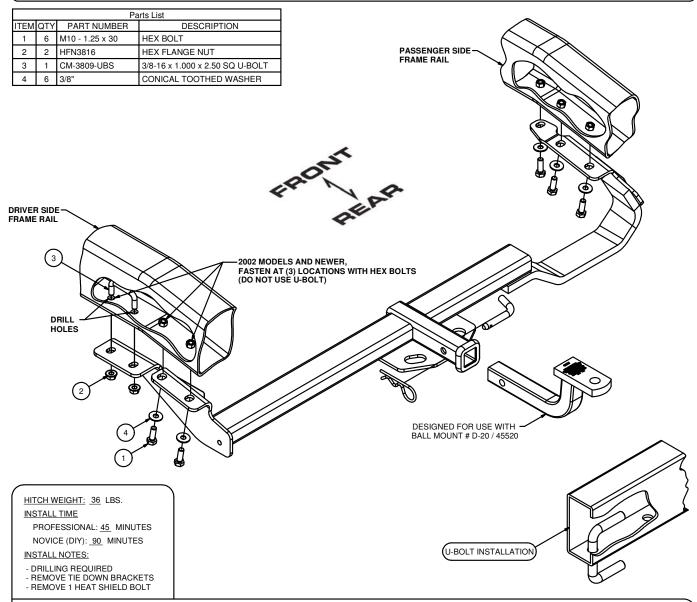
# 12339

## TOYOTA CAMRY (97-06) / SOLARA (99-03) / AVALON (95-04) LEXUS ES300 (97-01) / ES330 (02-06)

GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 3500 LBS. TRAILER WEIGHT & 350 LBS. TONGUE WEIGHT. \*\*\*DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.\*\*\*

#### WARNING: ALL NON-TRAILER LOADS APPLIED TO THIS PRODUCT MUST BE SUPPORTED BY AUXILIARY STABILIZING STRAPS. \*\* FAILURE TO PROPERLY SUPPORT NON-TRAILER LOADS WILL VOID PRODUCT WARRANTY\*\*



# **INSTALLATION STEPS**

- 1) Remove tie down brackets from both sides. (Return to customer) On passenger side remove rearmost heat shield bolt. (discard)
- 2) Raise hitch into position, loosely install 3/8" fasteners into existing weldnuts as shown.
- Using hitch as a template, drill 2 holes for 3/8" U-bolt. Install U-bolt and secure with flange nuts as shown. (Note: Camry '02-up and solara 02'-03' use weldnut on driver side instead of U-bolt)
- 4) Torque all 3/8" fasteners to 45 ft-lbs and all M10 fasteners to 48 ft-lbs.

### PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.



