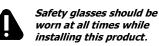
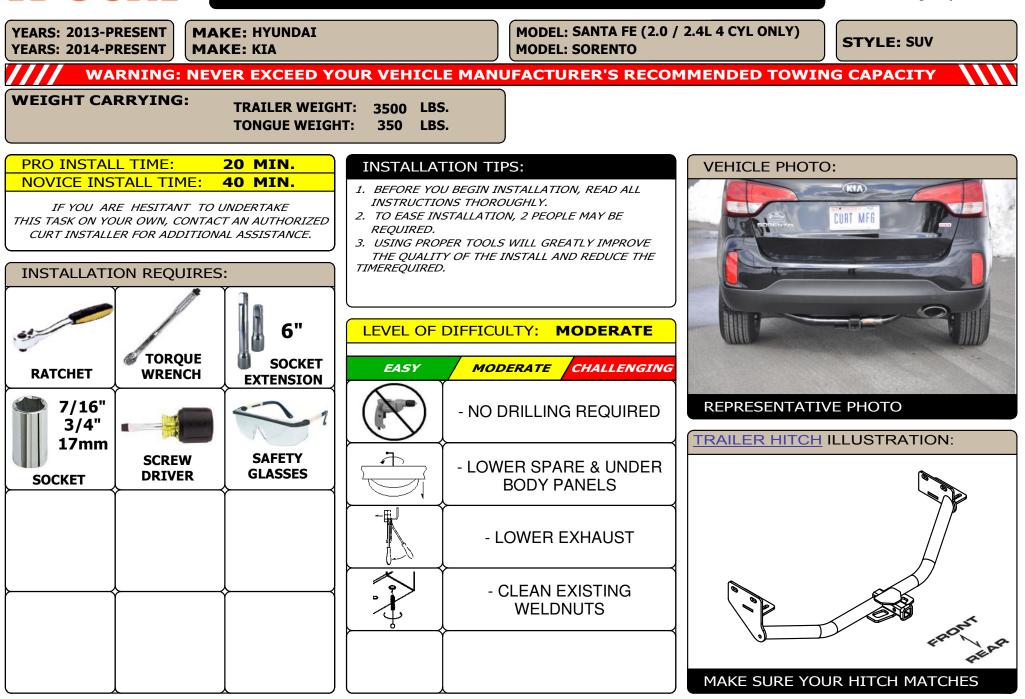
12113 INSTALLATION INSTRUCTIONS

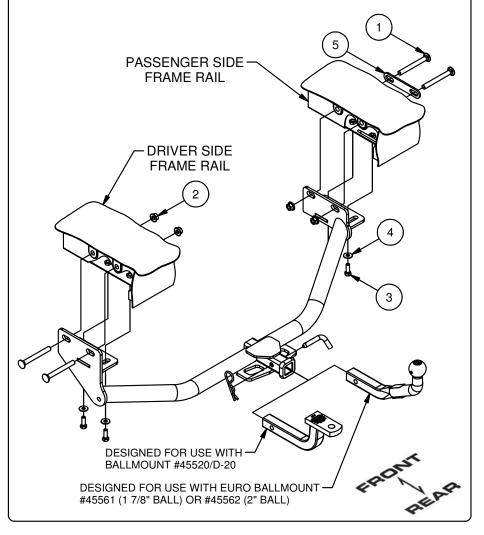




PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE ALL FASTENERS ARE TIGHT AND ALL STRUCTURAL COMPONENTS ARE SOUND CURT Manufacturing LLC. warrants this product to be free of defects in material and/or workmanship at the time of retail purchase by the original purchaser. If the product is found to be defective, Curt Manufacturing LLC. may repair or replace the product at their option, when the product is returned, prepaid, with proof of purchase. Alteration to, misuse of, or improper installation of this product voids the warranty. Curt Manufacturing LLC.'s liability is limited to repair or replacement of products found to be defective, and specifically excludes liability for incidental or consequential loss or damage.

INSTALLATION WALKTHROUGH:

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	4	1/2-13 x 4 1/2	CARRIAGE BOLT
2	4	HFN 1213, GR8	HEX FLANGE NUT
3	4	M10 - 1.25 x 25	HEX BOLT
4	4	3/8"	CONICAL TOOTHED WASHER
5	1	12113-SP	.188" SPACER PLATE

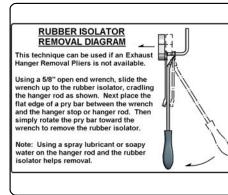


1. Lower and remove spare tire.





2. Lower exhaust by removing (3) rubber isolators.





INSTALLATION WALKTHROUGH:

3. Remove the plastic under body panel from the passenger side and the driver side frame rails. Remove (3) fascia screws from the passenger side and (4) from the driver side. Carefully pull down and set aside.





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 Raise hitch into position and secure to the existing weldnuts with M10-1.25 x 25mm bolts and 3/8" conical toothed washers. <u>Note</u>: The bumper locator pin may interfere with the hitch hardware. You may need to bend or trim it to allow hardware clearance.





5. Insert 1/2-13 x 4 1/2" carriage bolts through the driver side plate and frame rail, secure using 1/2-13 flange nuts. Insert 1/2-13 x 4 1/2" carriage bolts through the 12113-SP spacer, in the passenger side frame rail and out the passenger side plate, secure using 1/2-13 flange nuts.





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 Torque all 1/2" hardware to 110 ft-lbs. Torque all 10mm hardware to 48 ft-lbs. Raise exhaust and spare tire back into position. Reinstall passenger side and driver side under body panels removed in Step (3).





12113

KIA SORENTO & HYUNDAI SANTA FE

GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 3500 LBS. TRAILER WEIGHT & 350 LBS. TONGUE WEIGHT. ***DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.*** Parts List RUBBER ISOLATOR PASSENGER SIDE ITEM QTY PART NUMBER DESCRIPTION REMOVAL DIAGRAM FRAME RAIL 4 1/2-13 x 4 1/2 CARRIAGE BOLT This technique can be used if an Exhaust Hanger Removal Pliers is not available. 1 HEX FLANGE NUT 2 4 HFN 1213, GR8 Using a 5/8" open end wrench, slide the 4 M10 - 1.25 x 25 HEX BOLT 3 rench up to the rubber isolator, cradling hanger rod as shown. Next place the at edge of a pry bar between the wrench CONICAL TOOTHED WASHER 4 4 3/8" flat and the hanger stop or hanger rod. Then simply rotate the pry bar toward the wrench to remove the rubber isolator. 12113-SP .188" SPACER PLATE 5 1 5 CONICAL TOOTHED WASHER WELDNUT CLEANING Note: Using a spray lubricant or soapy water on the hanger rod and the rubber isolator helps removal. **ORIENTATION DIAGRAM** nove debris from weldnuts in frame, spray lubricant or compressed air into hole For heavy debris, use a VEHICLE F PLATE wire brush BUMPER LOCATOR PIN (Be careful not to damage threads) (BOTH SIDES) CONICAL TOOT HEX BOLT WASHER DRIVER SIDE FRAME RAIL 2 ର୍ଜ FOOLS REQUIRED RATCHET TORQUE WRENCH **6" SOCKET EXTENSION** EXISTING WELD NUT 7/16" SOCKET (BOTH SIDES) 3/4" SOCKET 17mm SOCKET SCREW DRIVER DESIGNED FOR USE WITH SAFETY GLASSES EURO BALLMOUNT ø #45561 (1 7/8" BALL) OR #45562 (2" BALL) HITCH WEIGHT: 27 LBS. INSTALL TIME PROFESSIONAL: 20 MINUTES NOVICE (DIY): 40 MINUTES INSTALL NOTES: - NO DRILL - LOWER SPARE DESIGNED FOR USE WITH 3 LOWER EXHAUST BALLMOUNT #45520/D-20 - LOWER UNDER BODY PANELS

INSTALLATION STEPS

- 1. Lower and remove spare tire.
- 2. Lower exhaust by removing (3) rubber isolators.
- Remove the plastic under body panel from the passenger side and the driver side frame rails. Remove (3) fascia screws from the passenger side and (4) from the driver side. Carefully pull down and set aside.
- 4. Raise hitch into position and secure to the existing weldnuts with M10-1.25 x 25mm bolts and 3/8" conical toothed washers.
- 5. Insert 1/2-13 x 4 1/2" carriage bolts through the driver side plate and frame rail, secure using 1/2-13 flange nuts. Insert 1/2-13 x 4 1/2" carriage bolts through the 12113-SP spacer, in the passenger side frame rail and out the passenger side plate, secure using 1/2-13 flange nuts. <u>Note</u>: The bumper locator pin may interfere with the hitch hardware. You may need to bend or trim it to allow hardware clearance.
- 6. Torque all 1/2" hardware to 110 ft-lbs. Torque all 10mm hardware to 48 ft-lbs.
- 7. Raise exhaust and spare tire back into position. Reinstall passenger side and driver side under body panels removed in Step (3).

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

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