

12041

91-96 BUICK ROADMASTER ESTATE WAGON, 77-90 BUICK ESTATE AND LE SABRE S/W
77-96 CHEVROLET CAPRICE WAGON, IMPALA S/W, 77-92 OLDSMOBILE CUSTOM CRUISER
83-86 PONTIAC SAFARI S/W AND PONTIAC PARISIENE S/W

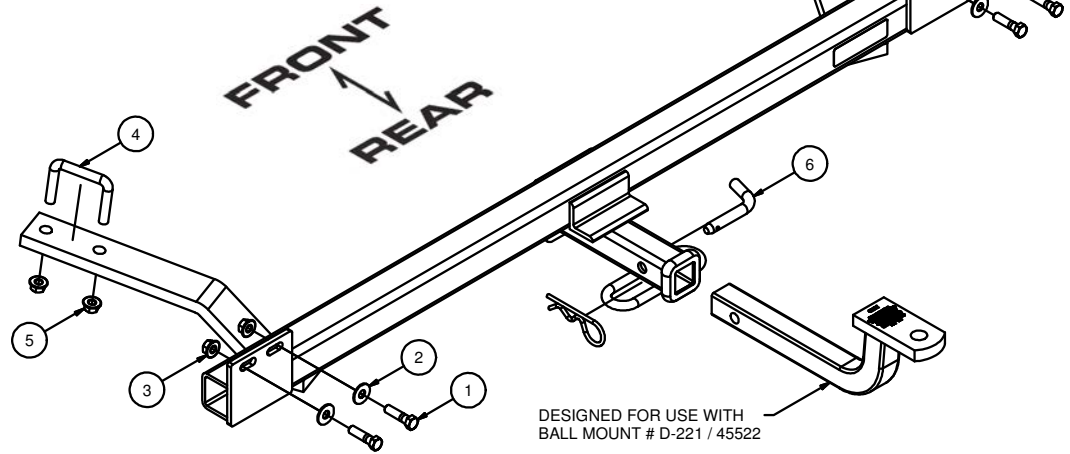
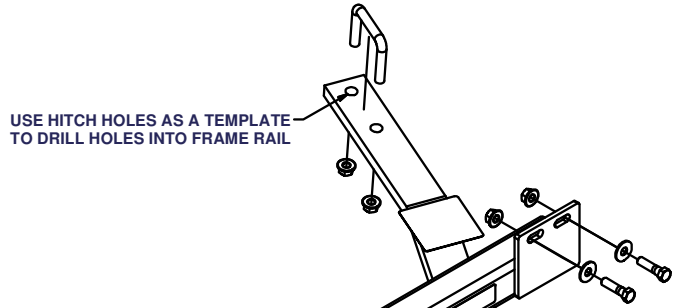
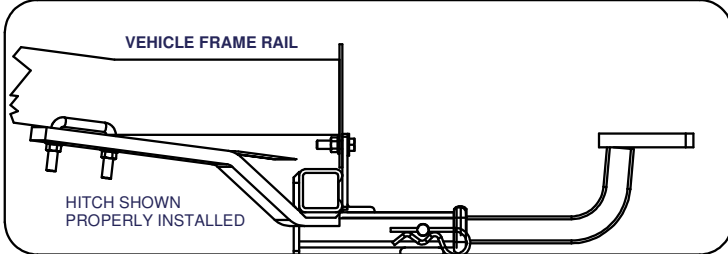
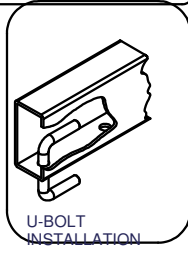
GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 3,500 LBS. TRAILER WEIGHT & 350 LBS. TONGUE WEIGHT.

DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.

WARNING: ALL NON-TRAILER LOADS APPLIED TO THIS PRODUCT MUST BE SUPPORTED BY AUXILIARY STABILIZING STRAPS.

** FAILURE TO PROPERLY SUPPORT NON-TRAILER LOADS WILL VOID PRODUCT WARRANTY**

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	4	3/8-16 x 1 1/2	HEX BOLT
2	4	3/8"	CONICAL TOOTHED WASHER
3	4	3/8-16	HEX FLANGE NUT
4	2	7/16 - 14 x 2.50 x 2.75 C-C	U-BOLT
5	4	7/16-14	HEX FLANGE NUT



HITCH WEIGHT: 40 LBS.
 INSTALL TIME
 PROFESSIONAL: 40 MINUTES
 NOVICE (DIY): 80 MINUTES
 INSTALL NOTES:

INSTALLATION STEPS

- 1) Remove the lower two bolts from each bumper shock mount located at the end of each frame rail. Discard the bolts. The holes in the bumper mount must accept a 3/8" diameter bolt, enlarge as needed.
- 2) Attach the hitch assembly to the open holes in each shock mount . Do not tighten bolts at this time.
- 3) Position the forward arms of the hitch assembly up against the bottom of the vehicle frame rails. Drill two 1/2" attachment holes in each frame rail using the holes in hitch frame brackets as guides.
- 4) Insert a 7/16" U-Bolt as shown above into each vehicle frame at the previously drilled holes . Bolt hitch arms to vehicle frame as illustrated. Do not over tighten the U-Bolts. Do not tighten with an impact wrench. Hand tighten the U-bolts to 55 lb.-ft of torque.
- 5) Torque the 3/8" bolts to 45 lb.-ft.

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.



The **FIRST** Name in Towing Products™

Trailer Hitches