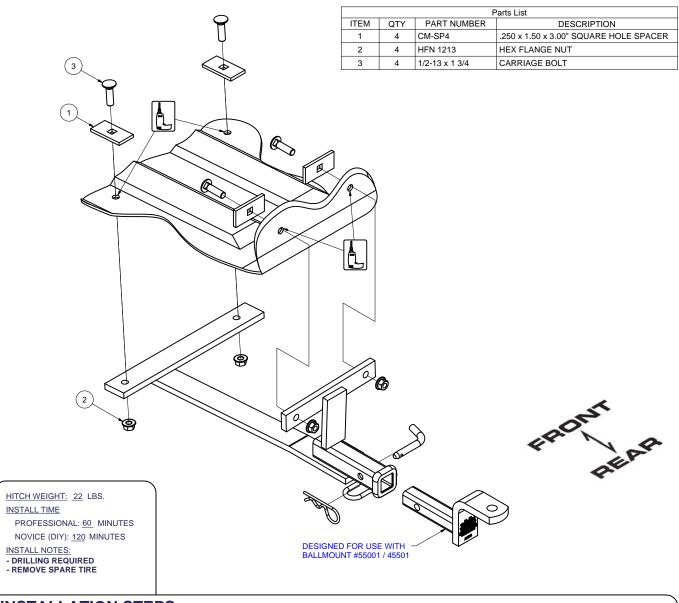
## **BMW 5-SERIES**

## 4/05/2013

GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 2,000 LBS. TRAILER WEIGHT & 200 LBS. TONGUE WEIGHT.

\*\*\*DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.\*\*\*

WARNING: ALL NON-TRAILER LOADS APPLIED TO THIS PRODUCT MUST BE SUPPORTED BY AUXILIARY STABILIZING STRAPS.



## **INSTALLATION STEPS**

**NOTE:** If present, remove underbody panel, trim accordingly, and re-install. Temporarily remove all items from trunk prior to installation

- 1. Raise hitch into position. Be sure to center and level hitch on vehicle.
- 2. Mark hitch and drill all 4 holes with 17/32" drill bit. (Angle drill will ease installation.)
- 3. Place carriage bolts and square hole spacers into drilled holes, install hex nuts as shown.
- 4. Use silicone caulk to seal holes from exhaust fumes and water.
- 5. Torque all 1/2" fasteners to 110 lb-ft.

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

