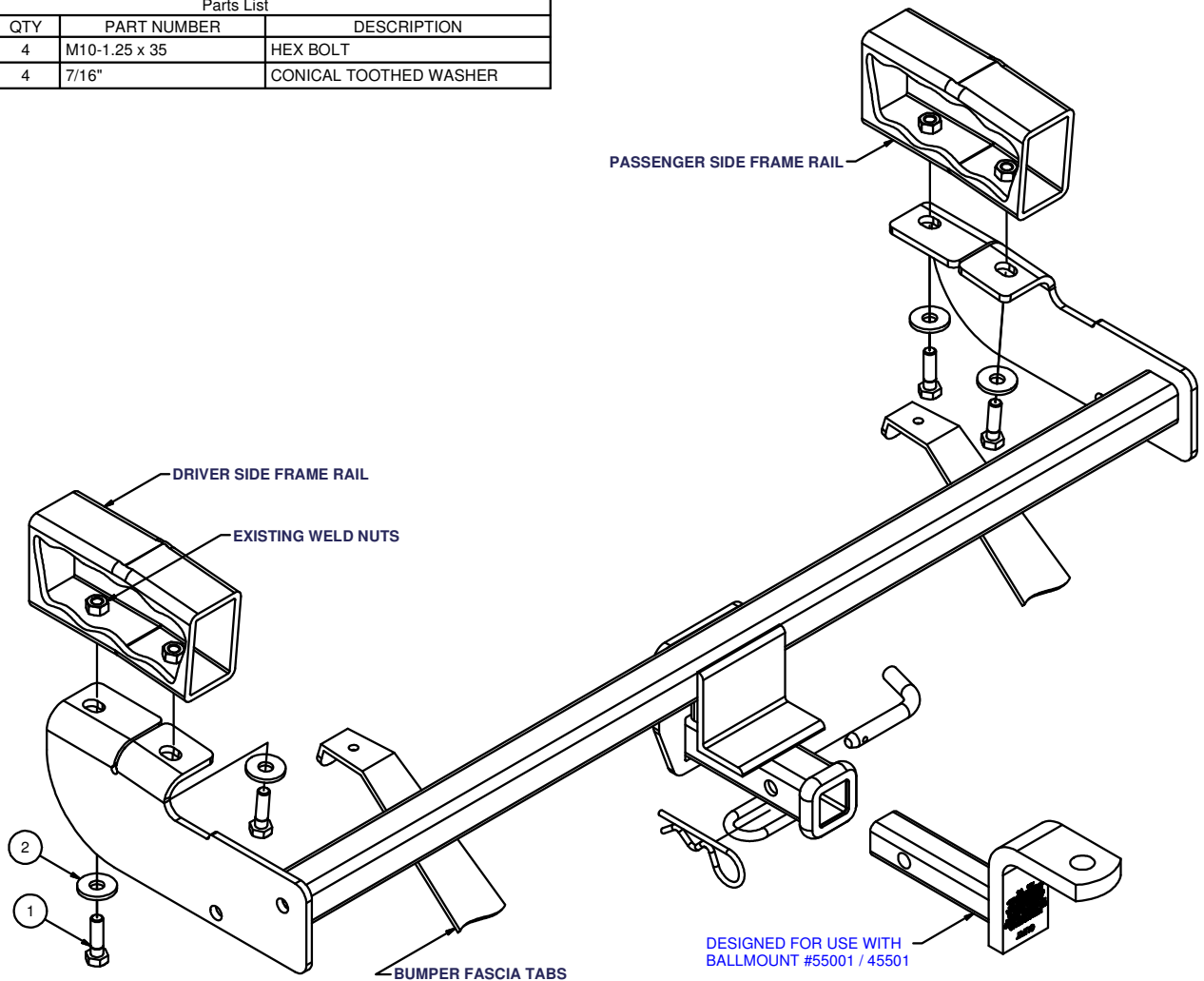


**11488 / 247488****04-06 SCION xA**

10/8/2012

GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 2,000 LBS. TRAILER WEIGHT & 200 LBS. TONGUE WEIGHT.  
**\*\*\*DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.\*\*\***

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	4	M10-1.25 x 35	HEX BOLT
2	4	7/16"	CONICAL TOOTHED WASHER

HITCH WEIGHT: 28 LBS.INSTALL TIME: 20 MINUTES

INSTALL NOTES:

- NO DRILLING REQUIRED
- LOWER EXHAUST FOR EASE OF INSTALLATION

**INSTALLATION STEPS**

- 1) Remove tow hooks from driver and passenger side frame rails if equipped. (Return to customer.)
- 2) Remove plastic push fastener from rear bumper fascia straps. (Reuse later.)  
(Note: for ease of installation, remove rear exhaust hanger, until finished)
- 3) Raise hitch into position and secure with hex bolts and conical washers through existing weldnuts as shown.
- 4) Reinstall rear bumper fascia straps removed in step 2.
- 5) Torque all 10mm fasteners to 48 lb-ft. Re-install exhaust hanger previously removed.

**PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.**



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