04-07 SCION xB

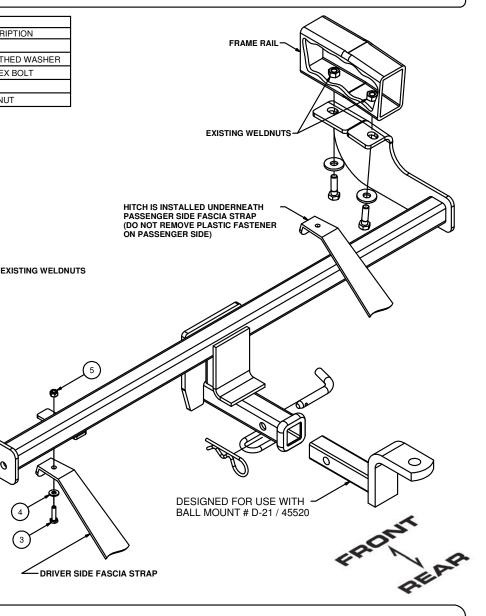
9/21/2012

FRAME RAIL

GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 2.000 LBS, TRAILER WEIGHT & 200 LBS, TONGUE WEIGHT. ***DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.***

WARNING: ALL NON-TRAILER LOADS APPLIED TO THIS PRODUCT MUST BE SUPPORTED BY AUXILIARY STABILIZING STRAPS. ** FAILURE TO PROPERLY SUPPORT NON-TRAILER LOADS WILL VOID PRODUCT WARRANTY**

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	4	M10-1.25 x 35	HEX BOLT
2	4	7/16"	CONICAL TOOTHED WASHER
3	1	1_4-20 x 1.00 HEX BOLT	1/4-20 x 1.00 HEX BOLT
4	1	1/4"	WASHER
5	1	1_4 - 20	NYLOCK HEX NUT



INSTALLATION STEPS

HITCH WEIGHT: 30 LBS.

-REMOVE TOW HOOKS -REMOVE FASTENER

PROFESSIONAL: 15 MINUTES NOVICE (DIY): 30 MINUTES

INSTALL TIME

INSTALL NOTES: -NO DRILLING REQUIRED

- 1. Lower exhaust for easement of installation.
- 2. Remove tow hooks from driver and passenger side frame rails if equipped. (Return to customer.)
- 3. Remove plastic push fastener from driver side fascia strap and discard.

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- 4. Raise hitch into position and secure with hex bolts and conical washers through existing weldnuts as shown.
- 5. Reinstall fascia strap using hex bolt, washer, and nylon lock nut.
- 6. Torque all 10mm fasteners to 48 lb-ft and all 1/4" fasteners to 12 lb-ft.

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

