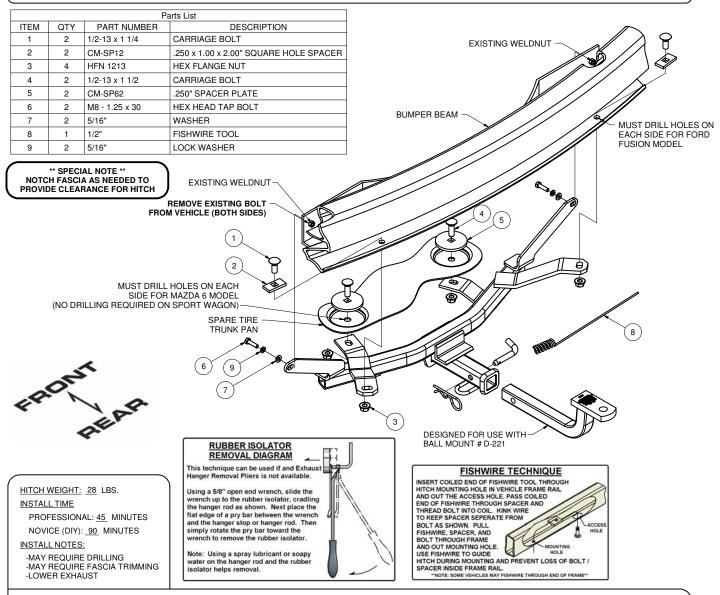
## FORD FUSION, MERCURY MILAN MAZDA 6, 06 LINCOLN ZEPHYR / 07-CURRENT MKZ

GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 2,000 LBS. TRAILER WEIGHT & 200 LBS. TONGUE WEIGHT.

\*\*\*DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.\*\*\*

WARNING: ALL NON-TRAILER LOADS APPLIED TO THIS PRODUCT MUST BE SUPPORTED BY AUXILIARY STABILIZING STRAPS.

\*\* FAILURE TO PROPERLY SUPPORT NON-TRAILER LOADS WILL VOID PRODUCT WARRANTY\*\*



## **INSTALLATION STEPS**

- 1) Lower mufflers, remove (2) 8mm hex bolts from bumper beam (as shown), and 2 rubber plugs from spare tire well.
- 2) Raise hitch into position over exhaust, aligning bumper beam weld nuts with each side plate.
- 3) Install supplied 8mm hex bolts, 5/16" lock washers, and 5/16" flat washers into bumper beam weld nuts.
- 4) Fishwire a 1/2" x 1 1/4" carriage bolt and CM-SP12 spacer into the bumper beam rail on both sides as shown.
- 5) Install remaining 1/2" carriage bolts and round spacers into spare tire well as shown. Use silicone caulk or equivalent to seal holes from exhaust fumes and water. (Note: Some models may require drilling for Steps 4 and 5)
- 6) Torque all 8mm fasteners to 23 ft-lbs. Torque all 1/2" fasteners to 110 ft-lbs.

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

