

11115

## 03-07 SATURN ION

GROSS LOAD CAPACITY WHEN USED AS A WEIGHT CARRYING HITCH: 1,000 LBS. TRAILER WEIGHT & 100 LBS. TONGUE WEIGHT.

\*\*\*DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.\*\*\*

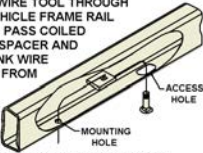
WARNING: ALL NON-TRAILER LOADS APPLIED TO THIS PRODUCT MUST BE SUPPORTED BY AUXILIARY STABILIZING STRAPS.

\*\* FAILURE TO PROPERLY SUPPORT NON-TRAILER LOADS WILL VOID PRODUCT WARRANTY\*\*

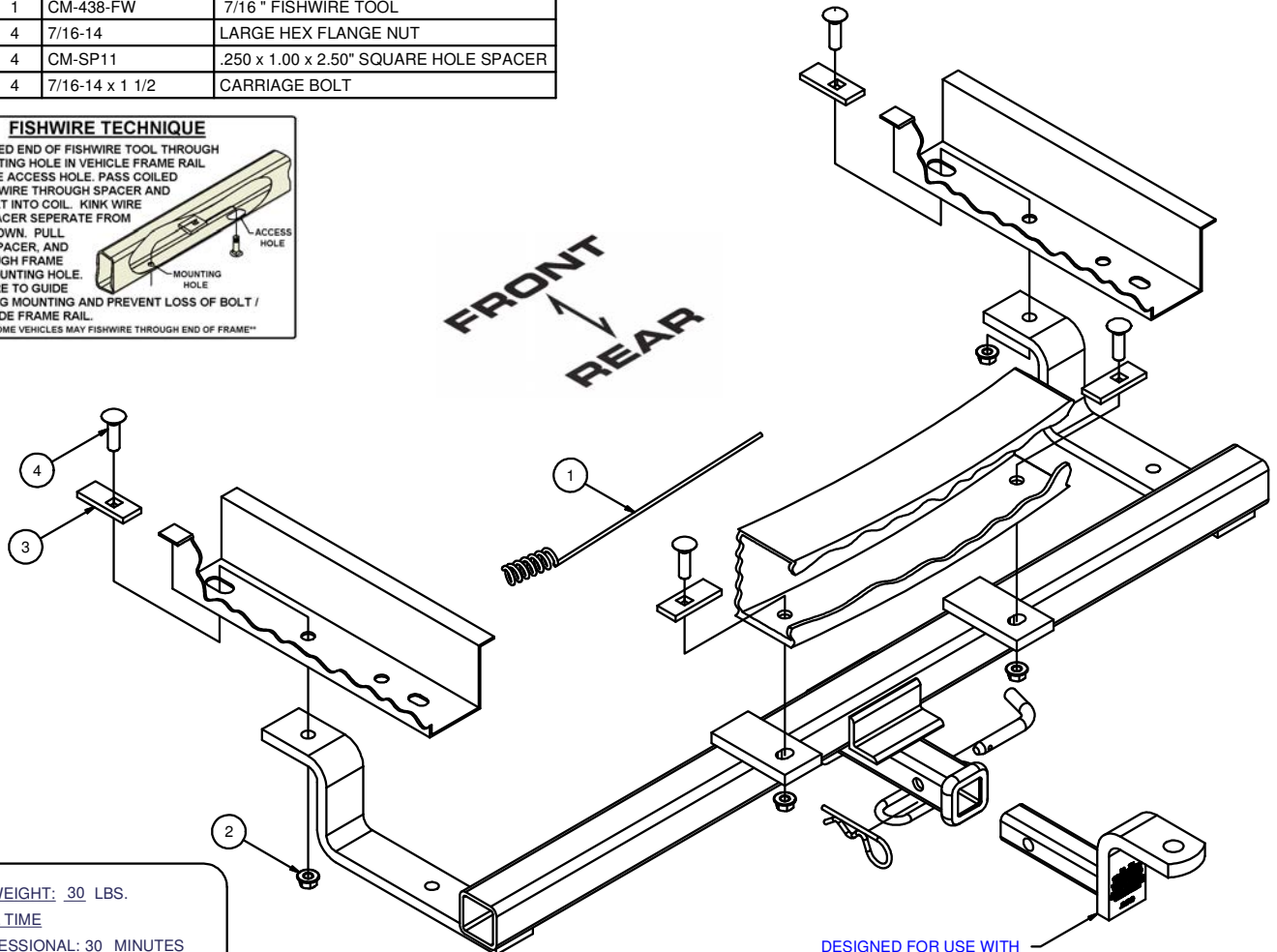
Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	CM-438-FW	7/16" FISHWIRE TOOL
2	4	7/16-14	LARGE HEX FLANGE NUT
3	4	CM-SP11	.250 x 1.00 x 2.50" SQUARE HOLE SPACER
4	4	7/16-14 x 1 1/2	CARRIAGE BOLT

#### FISHWIRE TECHNIQUE

INSERT COILED END OF FISHWIRE TOOL THROUGH HITCH MOUNTING HOLE IN VEHICLE FRAME RAIL AND OUT THE ACCESS HOLE. PASS COILED END OF FISHWIRE THROUGH SPACER AND THREAD BOLT INTO COIL. KINK WIRE TO KEEP SPACER SEPARATE FROM BOLT AS SHOWN. PULL FISHWIRE, SPACER, AND BOLT THROUGH FRAME AND OUT MOUNTING HOLE. USE FISHWIRE TO GUIDE HITCH DURING MOUNTING AND PREVENT LOSS OF BOLT / SPACER INSIDE FRAME RAIL.



\*\*\*NOTE: SOME VEHICLES MAY FISHWIRE THROUGH END OF FRAME\*\*\*



HITCH WEIGHT: 30 LBS.

#### INSTALL TIME

PROFESSIONAL: 30 MINUTES

NOVICE (DIY): 60 MINUTES

#### INSTALL NOTES:

DRILLING REQUIRED

DESIGNED FOR USE WITH  
BALLMOUNT #55001 / 45501

## INSTALLATION STEPS

- 1) Enlarge the two (2) holes closest to center on bumper beam to a 1/2" .
- 2) Fishwire 7/16" carriage bolts and blocks through end of bumper beam and out enlarged holes. Raise hitch into position and fasten hitch to bumper with 7/16" hex flange nuts.
- 3) Using Hitch as a template drill holes in frame rail with a 1/2" drill bit.
- 4) Fishwire remaining carriage bolts and blocks through access holes into previously drilled holes.
- 5) Torque all 7/16" fasteners to 70 lb.-ft.

**PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.**



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Trailer Hitches