DO NOT EXCEED RECOMMENDED VEHICLE TOWING WEIGHT!

60633

RAM 2500/3500

WARNING !! BRAKE, FUEL, AND ELECTRICAL LINES MAY NEED TO BE LOOSENED OR REPOSITIONED TO PROVIDE CLEARANCE FOR NEW HARDWARE. ALL MODELS REQUIRE MODIFICATION OR REMOVAL OF HEAT SHIELDS. ON SHORT BED MODELS, CHECK FOR ADEQUATE TURNING CLEARANCE BETWEEN THE FRONT OF ALL TRAILERS AND THE TRUCK CAB. Parts List TEM QTY PART NUMBER DESCRIPTION HHCS,3/4-10 UNC,2,GRD8,YZ 1 4 10-10280 4 2 20-00106 NUT, FLANGE,3/4-10,GRD8 3 4 20-00135 NUT, CTR LOCK, 5/8-18 UNF, GRDA, CZ 4 8 30-00150 WASHER, FLAT, M16, YZ 5 4 30-00152 WASHER, FLAT, 3/4, YZ 6 2 60651-UB 5/8" SQUARE U-BOLT CM-C113-UBS U-BOLT SPRING 7 4 DRIVER SIDE FRAME RAIL 00 TRUCK BED REAR BED SUPPORT Ø FRONT BED SUPPORT FACTORY CROSS MEMBER 2 PASSENGER SIDE FRAME RAIL TOOLS REQUIRED TORQUE WRENCH RATCHET NOTE: INSERT SUPPLIED RUBBER 6 15/16" SOCKET COVER WHEN NOT IN USE EXTENSION DRILL NOTE: REVIEW BALL INSTRUCTION 3-1/4" HOLE SAW SHEET PRIOR TO USE 3/16" & 11/16" DRILL BIT PRY BAR TRUCK BED CUTTING FLUID (TRIMMED FOR CLARITY) RUST INHIBITOR EAR PROTECTION SAFETY GLASSES SUBKIT WEIGHT: 35 LBS. **INSTALL TIME** PROFESSIONAL: 45 MINUTES NOVICE (DIY): 90 MINUTES INSTALL NOTES: LOWER SPARE TIRE LOWER EXHAUST **INSTALLED HITCH** NO MEASURING DRILL LOCATIONS NO DRILLING INTO FRAME PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND. CURT Manufacturing LLC., warrants this product to be free of defects in material and/or workmanship at the time of retail purchase by the original purchaser. If the product is found to be defective, CURT Manufacturing LLC, may repair or replace the product, at their option, when the product is returned, prepaid, with proof of purchase. Alteration to, misuse of, or improper installation of this product voids the warranty. CURT Manufacturing LLC's liability is limited to repair or replacement of products found to be defective, and specifically excludes liability for incidental or consequential loss or damage.

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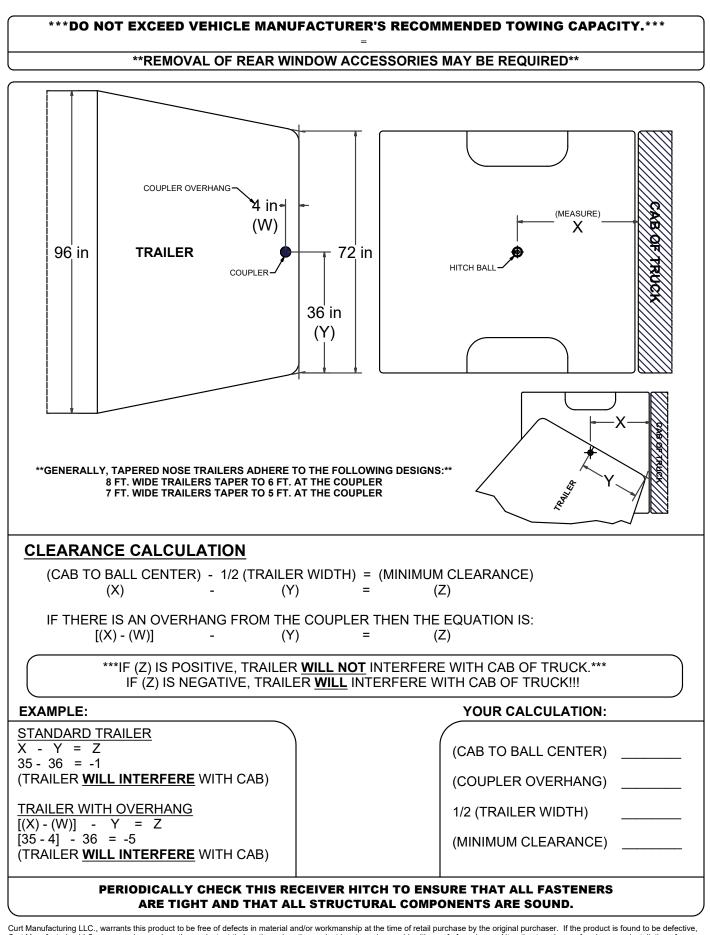
WARNING !! BRAKE, FUEL, AND ELECTRICAL LINES MAY NEED TO BE LOOSENED OR REPOSITIONED TO PROVIDE CLEARANCE FOR NEW HARDWARE. ALL MODELS REQUIRE MODIFICATION OR REMOVAL OF HEAT SHIELDS. ON SHORT BED MODELS, CHECK FOR ADEQUATE TURNING CLEARANCE BETWEEN THE FRONT OF ALL TRAILERS AND THE TRUCK CAB.

- 1. Lower exhaust by removing the (3) rear most rubber exhaust hangers, see rubber isolator removal diagram. **Note:** Removal of spare tire and spare tire heat shield may ease installation.
- 2. From under the truck lift the gooseneck center section into position with the center locator installed and secure with 3/4-10 x 2" hex flange bolts. Torgue all 3/4" fasteners to 320 ft-lbs. Note: The rear axle breather hose may need to be temporarily relocated prior to hitch installation.
- 3. From under the truck drill a pilot hole through the center locator using a 3/16" drill bit. Using the safety chain holes in the gooseneck center section as a drill guide, drill (4) 11/16" holes up through the truck bed. Note: Drilling a small pilot hole prior to the 11/16" hole will ease this process. Drill must be perpendicular to the cross member and bed.
- 4. From inside the truck bed finish drilling the 3-1/4" hole, using the existing hole as a guide. **Note:** Use cutting fluid to ease this process. Deburr hole and spray exposed metal with rust inhibitor.
- 5. Install U-bolts from inside the truck bed, ensure that they sit flat when in the lower position and slide easily without binding. Enlarge holes as needed for proper operation. Deburr holes and spray exposed metal with rust inhibitor.
- 6. From under the truck place a washer (5), a spring (4), a washer (5), and a nut (2) on each of the four U-bolt legs. Tighten the nuts until flush with the bottom of the U-bolt.
- 7. Reinstall exhaust hangers, heat shield and spare tire if removed in Step 1.

This technique can be used if an Exhaust Hanger Removal Pliers is not available.
Using a 5/8" open end wrench, slide the wrench up to the rubber isolator, cradling the hanger rod as shown. Next place the flat edge of a pry bar between the wrench
and the hanger stop or hanger rod. Then simply rotate the pry bar toward the wrench to remove the rubber isolator.
Note: Using a spray lubricant or soapy water on the hanger rod and the rubber isolator helps removal.

PERIODICALLY CHECK THIS GOOSENECK HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

CAB TO TRAILER CLEARANCE



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IMPORTANT TOWING INFORMATION

DO NOT EXCEED VEHICLE MANUFACTURER'S RECOMMENDED TOWING CAPACITY.

BEFORE TOWING THE FIRST TIME:

- Verify adequate turning clearance between the truck cab / box corners and trailer(s).
- Check truck box clearance. There should be a minimum clearance of 6" between the bottom of the trailer(s) overhang and the top of the box sides.
- Verify all hardware is torqued to the proper specification.
- Verify the trailer safety chain length. Too much slack in the chain may prevent maintaining control in the event of separation. Leave only enough slack to allow full turning without interference.
- Verify the trailer attachments to the safety chain loops are secure (cannot be shaken free during towing).

MAINTENANCE:

- Keep gooseneck ball, receiver, and trailer coupler lubricated regularly. Use silicone spray or equivalent to prevent wear / rust.
- Keep gooseneck ball, receiver, and trailer coupler free of dirt and other foreign debris. <u>Note</u>: Failure to maintain your towing system could result in poor performance and/or catastrophic failure.

BEFORE TOWING EVERY TIME:

- Ensure all fasteners are tight and that all structural components are sound. **Note:** Do not tow trailer with worn or damaged parts.
- Attach trailer securely to safety chain loops.
- Ensure the trailer weight does not exceed any part of your towing system. Be sure load is heavier towards front of the trailer while not exceeding the hitch tongue weight. Be sure trailer load is secured to prevent shifting and centered from left to right. **Note:** Never load the trailer heaver behind the trailer axle(s).
- Check tires to ensure they are inflated to the proper specification. Follow vehicle and trailer recommendations.
- Verify trailer lights, electric brakes, and breakaway switches are working properly.

WARNING!!

- Vehicle performance (braking, handling, acceleration, turning radius) can be drastically affected by the trailer. Allow additional time / space for stopping, changing lanes, passing and turning.
- Do not tow more than one trailer at a time. This may cause loss of control.
- Severe bumps can damage your towing system. Avoid or drive slowly over rough terrain.

PERIODICALLY CHECK THIS RECEIVER HITCH TO ENSURE THAT ALL FASTENERS ARE TIGHT AND THAT ALL STRUCTURAL COMPONENTS ARE SOUND.

When it comes to quality trailer hitches and towing, CURT is the brand you can depend on.